# HDPE SPACERS

## MOD. 13100/F



MOD. 13100/G

D/G PIPE DN 100-500 H. 25-41-60 mm Spacer for pipeline crossings.

### CHARACTERISTICS

- Modular system to assemble insulator rings, which allows spacers to be used on a wide pipe diameter range therefore reducing inventory costs.
- Spacers are quickly and easily assembled by manually fitting elements one into the other.
- The tooth insertion method allows on site adjustments to fit a wide range of pipe diameters.
- Spacers are manufactured entirely out of high density polyethylene (HDPE). No metal bolts or attachments are required.
- A low friction coefficient guarantees an easy insertion into the casing.
- Designed and tested to maintain continuous and long term support for the carrier pipe and its contents.
- Spacers provide a constant projection around the entire circumference of the carrier pipe.
- Spacers provide long term protection from corrosion.
- Spacers can be installed on steel-coated pipes, concrete pipes, ductile iron pipes or plastic pipes.
- Heights 25 mm and 41 mm homologated according to SNAM RETE GAS specification (GASD A 09.01.06 and GASD C 09.06.00).
- Tightening by tool type C90 for height up to 75 mm.

#### **MATERIAL - HDPE**

#### Yield strength\*:

≥ 25 N/mm<sup>2</sup> (test according to UNI EN ISO 527-2)

Elongation at break\*: >200% (test according to UNI EN ISO 527-2)

#### Hardness shore D: 64 - ASTM D 2240

Minimum working temperature: - 20°C (for applications below 5°C contact Raci)

Minimum stocking temperature: -5°C (for applications below 5°C contact Raci)

Dielectric strength: >37 kV/mm - ASTM D 149/64

#### UVL stabilization:

Good

IDPE SPACERS 13







<mark>e</mark>G



(\*) on test specimen with moulded material, realized and tested for every batch of production. Batch number is marked on each element recording nr/year of moulding.



ТҮРЕ	USEFUL LENGTH		WIDTH (B)		HEIGHT (H)		LOADING
	mm	inch	mm	inch	mm	inch	CAPACITY(kg)
F	197 - 237	7,7 - 9,3	130	5,1	25-41-60-75	0,98 - 1,61 2,36 - 2,95	500
G	91 - 129	3,6 - 5			25-41-60	0,98 - 1,61 - 2,36	

The loading capacity values are esteemed and verified under static and ideal conditions.

OUTSIDE $\varnothing$ main pipe d.e.		SPACER ELEMENTS* (pcs.)		RECOMMENDED SPACING BETWEEN INSULATORS (H element)			
ØMIN	ØMAX	Family		Gas		Water	
		F	G**	mt	feet	mt	feet
92	115	1	1	2,5	8,2	2,5	8,2
116	152	2	-	2,5	8,2	2,5	8,2
153	188	2	1	2,5	8,2	2,0	6,6
189	224	3	-	2,5	8,2	2,0	6,6
225	260	3	1	2,0	6,6	2,0	6,6
261	295	4	-	2,0	6,6	2,0	6,6
296	313	4	1	2,0	6,6	2,0	6,6
314	376	5	-	2,0	6,6	1,5	4,9
377	446	6	-	2,0	6,6	1,5	4,9
477	528	7	-	2,0	6,6	1,5	4,9

(\*) number and type of elements to make one insulator ring around the entire circumference of the carrier pipe.

(\*\*) The element G was designed as special pipe sizes for closing element in order to complete the circumferences on some pipe OD ranges. Therefore it is not possible to use more than 1 elements G in a ring.

ТҮРЕ		PIECES FOR	CARTON	CARTONS WEIGHT (Kg)		
ITPE	H (mm)	CARTON BOX	DIMENSIONS (cm)	Net	Gros	
F	25	150		22	24	
	41	100	60 x 40 x 50	17	19	
	60	70	00 X 40 X 50	14	16	
	75	60		15	17	
G	25	50		4,5	5,5	
	41	60	40 x 30 x 25	6	7	
	60	40		4	5	

Note: for logistic reasons, deliveries are for full carton boxes only.