Electrolux

Product Information and Technical Guide

2005 DEHUMIDIFIER

ATTENTION SERVICERS!

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TABLE OF CONTENTS

SAFE SERVICING PRACTICES - ALL APPLIANC	ES 2
INTRODUCTION	
Electrical Information	
•	
REFRIGERANT SYSTEM SERVICE INSTRUCTION	S
Definitions	
Recovery	
Recycling	
Reclaim	
Safety Warnings	04
Compressor Testing	04
Charging Sealed Systems	04
Soldering	04-05
Sealed System	05
Sealed System Diagnosis	
Undercharged System	05
Overcharged System	05
Pressure Equalizing (System Unloading)	05
Refrigerant Leaks	05-06
Component Replacement	06
Compressor Replacement	06
To Flush The System	06
To Use Refrigerant To Flush The System	06
Installing a New Compressor	06-07
Evacuating & Recharging	
Equipment Needed	
Installing Evacuation & Recharging Equipment	
Evacuating System	
Charging The System	
Final Leak Test	

WIRING DIAGRAMS - SPECIFICATION

Electrical Wiring Diagrams	
Two Speed Fan - Models with Rotary Compressors	80
Dehumidifier Specification	
Model FDL25P	09
Model FDL45P	10
Model FDK45P	11
Model FDL60P	12
Model FDK60P	12
Compressor Overload Data and Restrictor tube data	13
Fan Location Diagram	14

SAFE SERVICING PRACTICES - ALL APPLIANCES

To avoid personal injury and/or property damage, it is important that **Safe Servicing Practices** be observed. The following are some limited examples of safe practices:

- 1. **DO NOT** attempt a product repair if you have any doubts as to your ability to complete it in a safe and satisfactory manner.
- 2. Before servicing or moving an appliance:
 - Remove the power cord from the electrical outlet, trip the circuit breaker to the OFF position, or remove the fuse
 - Turn off the gas supply
 - Turn off the water supply
- 3. Never interfere with the proper operation of any safety device.

4. USE ONLY REPLACEMENT PARTS CATALOGED FOR THIS APPLIANCE. SUBSTITUTIONS MAY DEFEAT COMPLIANCE WITH SAFETY STANDARDS SET FOR HOME APPLIANCES.

- GROUNDING: The standard color coding for safety ground wires is GREEN, or GREEN with YELLOW STRIPES. Ground leads are not to be used as current carrying conductors. It is EXTREMELY important that the service technician reestablish all safety grounds prior to completion of service. Failure to do so will create a hazard.
- 6. Prior to returning the product to service, ensure that:
 - All electrical connections are correct and secure
 - All electrical leads are properly dressed and secured away from sharp edges, high-temperature components, and moving parts
 - All non-insulated electrical terminals, connectors, heaters, etc. are adequately spaced away from all metal parts and panels
 - All safety grounds (both internal and external) are correctly and securely connected
 - All panels are properly and securely reassembled

WARNING

This service manual is intended for use by persons having electrical and mechnical training and a level of knowledge of these subjects generally considered acceptable in the appliance repair trade. Electrolux cannot be responsible, nor assume any liability, for injury or damage of any kind arising from the use of this manual.

Electrical Information

The Dehumidifier must be plugged into a 115 Volt, 60 Hz, AC only electrical outlet. The circuit should be protected by a 15 Amp circuit breaker or 15 amp time-delay type fuse.

CAUTION: If voltage varies by $\pm 10\%$ of 115 volts, performance of the Dehumidifier may be affected. Operating the Dehumidifier with insufficient power can damage the compressor.

The Dehumidifier power cord is equipped with a three prong grounding plug. It must be plugged directly into a properly grounded three prong receptacle. The receptacle must be installed in accordance with local codes and ordinances. A power cord about 6 feet long permits locating a unit suitably in most homes without the use of an extension cord. An extension cord can become a shock hazard if it rests on a damp floor or if water spills on it. **Do not use an extension cord or an adapter plug.**

CAUTION: Replacement compressors are charged with oil at the factory. Care should be exercized when replacing a compressor to avoid spilling any oil.

Rotary compressor hold down nuts must be torqued to 35 in/lbs to prevent loosening.

REFRIGERATION SYSTEM & SERVICE

NOTICE: Instructions given here are furnished as a guide. Persons attempting to use these instructions to make repairs to the sealed refrigeration system should have a working knowledge of refrigeration, previous training on sealed system repair, and an EPA certification for servicing refrigeration systems.

IMPORTANT NOTICE

Effective July 1, 1992, the United States clean air act governs the disposal of refrigerants such as R-22. Therefore, when discharging or purging the sealed system, use an EPA approved refrigerant recovery system as outlined in the final rule on the protection of stratospheric ozone and refrigerant recycling which was published in the Federal Register May 14, 1993.

NOTE: Frigidaire does not permit the use of recovered refrigerant in the servicing of our products for in-warranty and out-of-warranty repairs or for products covered by service contracts. Therefore, only new refrigerant or refrigerant that has been reclaimed back to new specifications by a refrigerant manufacturer is to be used.

DEFINITIONS

Recovery:

to remove refrigerant in any condition from a system and store it in an external container without necessarily testing or processing it in any way.

Recycling:

to clean refrigerant for reuse by oil separation and single or multiple passes through devices, such as replaceable core filter-driers, which reduce moisture, acidity and particulate matter. This term usually applies to procedures implemented at the field job site or at a local service shop.

Reclaim:

to reprocess refrigerant to new product specifications by means which may include distillation. Will require chemical analysis of the refrigerant to determine that appropriate product specifications are met. This term usually implies the use of processes or procedures available only at a reprocessing or manufacturing facility.

SAFETY WARNINGS

Compressor Testing

Whenever testing a compressor, extreme caution should be used to prevent damaging the terminals. A compressor with a damaged terminal or a grounded winding can expel a terminal from its insulated housing when the compressor is energized. If this happens, a mixture of refrigerant and oil will be released that could be ignited by an external heat source (open flame, heater, etc.). Also, if there is air in the system when this happens, a spark at the compressor shell could ignite the refrigerant and oil mixture.

Charging Sealed Systems

Overcharging a refrigeration system with refrigerant can be dangerous. If the overcharge is sufficient to immerse the major parts of the motor and compressor in liquid refrigerant, a situation has been created which, when followed by a sequence of circumstances, can lead to the compressor shell seam separating.

A hydraulic block then occurs, preventing the compressor from starting. This condition is known as locked rotor. Electric current continues to flow through the compressor motor windings which become, in effect, electric resistance heaters. The heat produced begins to vaporize the excess refrigerant liquid, causing a rapid increase in system pressure. If the compressor protective devices fail, the pressure within the system may rise to extremes far in excess of the design limits. Under these conditions, the weld seam around the compressor shell can separate with explosive force, spewing oil and refrigerant vapor which could ignite.

To eliminate this exceedingly rare but potential hazard, never add refrigerant to a sealed system. If refrigerant is required, evacuate the existing charge and recharge with the correct measured amount of the refrigerant specified for the system.

SOLDERING

WARNING: WEAR APPROVED SAFETY GLASSES WHEN WORKING WITH OR ON ANY PRESSURIZED SYSTEM OR EQUIPMENT. HAVE AN APPROVED DRY TYPE FIRE EXTINGUISHER HANDY WHEN USING ANY TYPE OF GAS OPERATED TORCH.

- All joints to be soldered must have proper fit. Clearance between tubes to be soldered should be from .001" to .006". It is not practical to actually measure this; however, you do not want dry fit or loose fit. Tubing joints should overlap about distance of their diameter except for restrictor tubes, which should be inserted 1.25"
- Clean all joint areas with fine steel wool or, preferably, abrasive cloth, such as grit cloth No. 23 or Scotch-Brite.

- 3. Apply thin film of liquid flux recommended for silver soldering to surfaces to be joined, and to surfaces immediately adjacent to joint.
- 4. Align tubing so no stress is on joint. Do not move tubing while solder is solidifying or leaks will result.

CAUTION: During application of heat, use wet cloths to prevent heat from conducting to areas other than soldered joint. Use a sheet of metal as a heat deflector to keep flame away from flammable materials and painted surfaces.

- 5. Use torch of adequate capacity so joint can be quickly heated with minimum of heat travel to other points. Use good grade of silver solder.
- Solder connections. If tubing is properly cleaned and fluxed, solder will flow readily. Use only enough solder to make a good bond.
- 7. Allow joint to cool, then wash exterior with water to remove flux.

SEALED SYSTEM

The dehumidifying system is similiar to that of a room air conditioner, except for size. The condenser and evaporator are both fin and tube coils of copper tubing with aluminum fins. Both coils are placed in the air stream.

A capillary tube controls the refrigerant flow from the condenser to the evaporator. The suction tube from the evaporator outlet to the compressor is insulated to prevent sweating.

NOTE: Check the performance of the dehumidifier and electrical system before attempting to repair the sealed system.

SEALED SYSTEM DIAGNOSIS

Undercharged System

Disconnect fan motor leads and start the unit. A slight, uniform film of frost should form on the entire evaporator within about 10 minutes. If it does not, the system is possibly undercharged.

If an undercharged system is found, perform the following:

- Leak test unit.
- Recover refrigerant.
- Repair Leak.
- Evacuate and recharge unit with proper amount of refigeratant.

NOTE: Always leak test system after recharging.

Overcharged System

Operate the unit for at least 30 minutes in a room temperature of 75°F to 85°F. The top of the compressor should be warm to the touch. This applies to a reciprocating compressor only. If it is cool or cold, the system is possibly overcharged. On models eqipped with Rotary compressors, check for frost or cold temperatures all the way to the top of the accumulator.

An overcharged system must be evacuated and recharged. Purging off excess refrigerant is not legal or practical, as there is no way of determining the amount to purge.

Pressure Equalizing (System Unloading)

If an attempt is made to start the unit too soon after it has stopped, the compressor may fail to start and will cycle on the overload protector. This is caused by high head pressure and low suction pressure. Allow the pressures to equalize through the capillary tube. Pressure equalizing (system unloading) will usually take 2 to 3 minutes.

Refrigerant Leaks

An undercharge of refrigerant is usually caused by a leak in the system. Such leaks **must** be located, the refrigerant recovered, and the leak repaired before evacuating and recharging. Simply adding the refrigerant or recharging **will not** permanently correct the problem and may lead to a compressor burn out.

NOTE: Do not replace a component because the system is undercharged unless a nonrepairable leak is found within the system components.

If a leak cannot be readily found, the system should be pressurized to at least 75 psig (gauge pressure). If necessary, attach a ¼" line piercing valve to the compressor process tube and add enough refrigerant for testing. (Only use the refrigerant specified on the serial nameplate.)

NOTE: The line piercing valve (clamp-on type) should be used for test purposes only. It must be removed from system after it has served its purpose.

Most leaks can be found with a Halide torch. However, for very small leaks, it may be necessary to use an Electronic Leak Detector, or the soap bubble method to pinpoint the leaks.

CAUTION: Be sure the system has a positive pressure before using the soap bubble method of leak detecting. A vacuum within the system could draw in moisture and contaminants.

After servicing a system, always leak test the entire system, especially new joints before final recharging. Clean off any soldering flux, if used, from the joints before

leak testing, as flux can seal off pinhole leaks that would show up later.

COMPONENT REPLACEMENT

CAUTION: It is extremely important to verify the type of refrigerant in a system before starting any sealed system repair. Check serial plate for the correct refrigerant type and charge.

When replacing components, all copper joints must be joined with silver solder or Sil-Fos.

CAUTION: Be careful not to damage adjacent parts when using a torch on soldered joints. If necessary, use a metal heat shield, or wrap a wet cloth around the tubing to reduce heat transfer.

COMPRESSOR REPLACEMENT

CAUTION: NEVER install a new compressor without first checking for possible system contamination.

To check for contamination, obtain an oil sample from an old compressor.

- If oil has burned odor, but no color change or residue follow instructions in section *"Installing A New Compressor"* on page 14.
- If oil has burned odor and shows contamination (dark color) or feels gritty — follow instructions in next section, *To Flush The System*. Remove as much contamination as possible from system before installing new compressor.

To Flush The System

NOTE: The system should be flushed with dry nitrogen. However, you must use R-22 if refrigerant is used to flush system. This is the only refrigerant that can be used to flush the system and it must be recovered.

CAUTION: Use extreme care when using dry nitrogen to flush systems. Pressure in nitrogen cylinder could be as high as 2000 psi. Nitrogen cylinder must be equipped with approved pressure regulator and pressure relief valve. Ensure that your hoses have adequate ratings for pressure involved, and that all of your equipment is in good condition. CAUTION: The end of flushing hose of tank regulator must be equipped with a hand shut-off valve (Robinair No. 40380). Close hand shut-off valve and adjust nitrogen regulator to correct pressure before proceeding with flushing procedure.

To Use Refrigerant To Flush The System:

CAUTION: Refrigerant used for flushing must be captured in a recovery bag. Meter amount of refrigerant used for flushing with your charging cylinder. DO NOT OVERFILL THE BAG.

- 1. Remove suction and discharge lines on compressor and disconnect capillary tube from condenser. Connect process coupling to outlet and inlet tube of condenser.
- 2. Connect hose to outlet process coupling and charging cylinder. Connect another hose to inlet coupling and recovery bag.
- 3. Open charging cylinder and allow refrigerant to flow through condenser until discharge into bag is clear.
- 4. Connect process fitting to compressor suction line. Flush evaporator and capillary tube.

NOTE: If unable to get refrigerant flow through capillary tube, remove capillary tube from evaporator and flush again.

- 5. If cap tube is blocked, replace cap tube.
- 6. Reassemble system.

Installing a New Compressor

All replacement compressors are shipped with rubber plugs in the suction, discharge, and process tubes and contain the correctoil charge and a holding charge of inert gas. Models with Reciprocating Compressors have a low-side process tube attached to the compressor shell. Models with Rotary Compressors have a process tube on the high side of the system soldered into the compressor discharge line

WARNING: DONOT OPERATE COMPRESSOR WHEN CHARGING LIQUID REFRIGERANT INTO SYSTEM THROUGH ITS PROCESS TUBE.

Before installing the replacement compressor, remove the discharge plug and check for the pop sound of the inert gas leaving the compressor.

CAUTION: DO NOT use compressor if you do not hear this sound.

A new compressor which is cold (e.g. after having been kept in a cold service van) should be left to warm to the surrounding temperature before the plugs on the compressor connections are removed. This will help prevent condensation from forming in the oil and the compressor. Also, avoid opening the system when any of the components or lines are cold.

CAUTION: Release holding charge (release slowly to avoid oil discharge) on new compressor to ensure that there is no leak in seam or tubing. Then, reinstall rubber plug.

Installing Evacuation and Recharging Equipment

- 1. Disconnect dehumidifier from electrical supply.
- 2. Install process tube adaptor on process tube leaving as much tube as possible.
- 3. Attach refrigeration service gauge manifold to system in following order:
 - Low-side (compound gauge) to process tube
 - Center port manifold hose before hand shut-off valve to charging cylinder.
 - Center port manifold hose after hand shut-off valve to vacuum pump.

Evacuating System

To achieve the required levels of evacuation, a properly maintained two-stage vacuum pump in good condition is required. It is absolutely essential to maintain your vacuum pump according to the manufacturer's instructions including required oil changes at the recommended intervals. Vacuum pump oil should always be changed after evacuating a contaminated system.

Vacuum pump performance should be checked periodically with a micron gauge.

- 1. Make certain that charging cylinder valve, hand shut-off valve, and manifold gauge valves are closed.
- 2. Start vacuum pump.
- 3. Open hand shut-off valve and slowly open manifold valve, turning counterclockwise, for two full rotations.

CAUTION: If high vacuum equipment is used, just crack manifold valve for a few minutes, then open slowly for two full turns, counterclockwise. This will prevent the compressor oil from foaming and being drawn into the vacuum pump.

- 4. Operate vacuum pump for minimum of 30 minutes to attain minimum of 29.9" (500 micron) vacuum or until vacuum of 500 microns is obtained..
- 5. Close hand shut-off valve to vacuum pump. Watch compound gauge for several minutes. If reading rises, there is leak in system, go to step 6. If no leak is indicated, stop vacuum pump. System is now ready for charging.
- 6. If leak is indicated, stop vacuum pump and introduce small charge of refrigerant into system by cracking valve on bottom of charging cylinder until system is pressurized to 40 or 50 psig.
- Leak test low-side. Close compound gauge. Run compressor for few minutes and leak test highside. When leak is found, recapture refrigerant using EPA approved recovery system, repair and go back to step 1.

Charging The System

CAUTION: After charging the system with liquid, be certain to wait at least 5 minutes before starting the compressor to give the refrigerant a chance to disperse throughout the system. Otherwise, the compressor could be damaged by attempting to pump excessive quantities of liquid.

Preparing the Charging Cylinder:

- 1. Charging cylinder must have at least eight ounces more refrigerant than required charge.
- 2. Plug in cylinder heater and bring pressure up to 30 pounds above gauge pressure at ambient temperature. Maintain, but do not exceed, this 30 pound increase in gauge pressure during system charging.

WARNING: DO NOT USE EXTERNAL HEAT SOURCE ON CYLINDER OR EXCEED MAXIMUM GAUGE PRESSURE ON CHARGING SYSTEM.

To Charge System:

- 1. Make certain that hand shut-off valve to vacuum pump is closed.
- 2. Set charging cylinder scale to pressure indicated on cylinder pressure gauge.
- 3. Observe refrigerant level in sight glass. Subtract amount to be charged into system and note shut off point.
- 4. Open charging cylinder valve slowly and allow proper charge to enter system.
- 5. As soon as refrigerant in sight glass has gone down to predetermined level, close charging cylinder valve.

WARNING: DISCONNECT THE CHARGING CYLINDER HEATER AT THIS TIME TO PREVENT THE CYLINDER PRESSURE FROM EXCEEDING ITS MAXIMUM LIMITS.

- 6. Allow system to sit for five minutes.
- 7. Turn on dehumidifier compressor. Run compressor for few minutes and monitor system pressures.
- 8. When satisfied that unit is operating correctly, clamp process tube with pinchoff tool while unit is still running.
- 9. Remove process tube adaptor and solder the process tube closed.
- 11. Turn on unit. After few minutes, check process tubes for refrigerant leaks.

FINAL LEAK TEST

- 1. With dehumidifier turned OFF, leak test all low-side system components.
- 2. Turn unit ON and run until condenser is warm. Leak test high-side system components.

Wiring diagram 2202609108



Model	FDL25P11	FDL25P12		
Chassis type	Dehumidifier	Dehumidifier		
Capacity features				
Moisture Removal	25	25		
EEV (L/kW.h)	1.3	1.3		
Tank Volume Pints (L)	17 (8)	17 (8)		
Electrical Information				
Voltage	115	115		
Amps	3.9	3.9		
Watts	370	370		
Fuse/Breaker (Amps)	13	13		
Receptacle Type	NEMA 5-15	NEMA 5-15		
Power Cord Number	2242609021	2242609021		
Power Cord Amps Min	13	13		
Wiring Diagram	2202609108	2202609108		
Page #	Page 08	Page 08		
Air Flow System				
Capacitor-µ farads	2.5/450	2.5/450		
Fan Motor Mfg.	Weiling	Dayang		
Fan Motor Number	2240047025	2240047026		
RPM/CMP (EVAP)				
High	1200/220	1200/220		
Medium	-	-		
Low	1100/200	1100/200		
Refrigeration System				
Compressor Mfg.	LG, Korea	LG, Korea		
Compressor Number	LX72HACG	LX72HACG		
Compressor Type	Rotary	Rotary		
Overload Protector	2140162040	2140162040		
Capacitor-µ farads	35/250	35/250		
Refrigerant Charge	7.4	7.4		
Restrictor Tube	2162609025	2162609025		
Thermostat Type	Electronic	Electronic		
Control Thermostat Location				
Diagram	-	-		
Condenser Fan and				
Evaporator Blower Location				
Diagram	Page 14	Page 14		

Model	FDL45P11	FDL45P12	FDL45P13	FDL45P14	
Chassis type	Dehumidifier	Dehumidifier	Dehumidifier Dehumidifier		
Capacity features					
Moisture Removal	45	45	45	45	
EEV (L/kW.h)	1.5	1.5	1.5	1.5	
Tank Volume Pints (L)	17 (8)	17 (8)	17 (8)	17 (8)	
Electrical Information					
Voltage	115	115	115	115	
Amps	4.5	4.5	4.5	4.5	
Watts	530	530	530	530	
Fuse/Breaker (Amps)	13	13	13	13	
Receptacle Type	NEMA 5-15	NEMA 5-15	NEMA 5-15	NEMA 5-15	
Power Cord Number	2242609021	2242609021	2242609021	2242609021	
Power Cord Amps Min	13	13	13	13	
Wiring Diagram	2202619052	2202619052	2202619052	2202619052	
Page #	Page 08	Page 08	Page 08	Page 08	
Air Flow System					
Capacitor-µ farads	3/450	3/450	3/450	3/450	
Fan Motor Mfg.	Weiling	Dayang	Weiling	Dayang	
Fan Motor Number	2240047025	2240047026	2240047025	2240047026	
RPM/CMP (EVAP)					
High	1300/250	1300/250	1300/250	1300/250	
Medium	-	-	-	-	
Low	1200/210	1200/210	1200/210	1200/210	
Refrigeration System					
Compressor Mfg.	Shenlin, Shanghai	Shenlin, Shanghai	Shenlin, Shanghai	Shenlin, Shanghai	
Compressor Number	KH074WLHC	KH074WLHC	SD074SW-P3BU	SD074SW-P3BU	
Compressor Type	Rotary	Rotary	Rotary	Rotary	
Overload Protector	2140131050	2140131050	2140131250	2140131250	
Capacitor-µ farads	35/250	35/250	35/250	35/250	
Refrigerant Charge	11.4	11.4	11.4	11.4	
Restrictor Tube	2162619084	2162619084	2162619206	2162619206	
Thermostat Type	Electronic	Electronic	Electronic	Electronic	
Control Thermostat Location					
Diagram	-	-	-	-	
Condenser Fan and					
Evaporator Blower Location					
Diagram	Page 14	Page 14	Page 14	Page 14	

Model	FDK45P11	FDK45P12	FDK45P13	FDK45P14	
Chassis type	Dehumidifier	Dehumidifier Dehumidifier			
Capacity features					
Moisture Removal	45	45	45	45	
EEV (L/kW.h)	1.5	1.5	1.5	1.5	
Tank Volume Pints (L)	17 (8)	17 (8)	17 (8)	17 (8)	
Electrical Information					
Voltage	115	115	115	115	
Amps	4.5	4.5	4.5	4.5	
Watts	530	530	530	530	
Fuse/Breaker (Amps)	13	13	13	13	
Receptacle Type	NEMA 5-15	NEMA 5-15	NEMA 5-15	NEMA 5-15	
Power Cord Number	2242609021	2242609021	2242609021	2242609021	
Power Cord Amps Min	13	13	13	13	
Wiring Diagram	2202619052	2202619052	2202619052	2202619052	
Page #	Page 08	Page 08	Page 08	Page 08	
Air Flow System					
Capacitor-µ farads	3/450	3/450	3/450	3/450	
Fan Motor Mfg.	Weiling	Dayang	Weiling	Dayang	
Fan Motor Number	2240047025	2240047026	2240047025	2240047026	
RPM/CMP (EVAP)					
High	1300/250	1300/250	1300/250	1300/250	
Medium	-	-	-	-	
Low	1200/210	1200/210	1200/210	1200/210	
Refrigeration System					
Compressor Mfg.	Shenlin, Shanghai	Shenlin, Shanghai	Shenlin, Shanghai	Shenlin, Shanghai	
Compressor Number	KH074WLHC	KH074WLHC	SD074SW-P3BU	SD074SW-P3BU	
Compressor Type	Rotary	Rotary	Rotary	Rotary	
Overload Protector	2140131050	2140131050	2140131250	2140131250	
Capacitor-µ farads	35/250	35/250	35/250	35/250	
Refrigerant Charge	11.4	11.4	11.4	11.4	
Restrictor Tube	2162619084	2162619084	2162619206	2162619206	
Thermostat Type	Electronic	Electronic	Electronic	Electronic	
Control Thermostat Location					
Diagram	-	-	-	-	
Condenser Fan and					
Evaporator Blower Location					
Diagram	Page 14	Page 14	Page 14	Page 14	

Model	FDL60P11	FDL60P12	FDK60P11	FDK60P12	
Chassis type	Dehumidifier	Dehumidifier	Dehumidifier	Dehumidifier	
Capacity features					
Moisture Removal	60	60	60	60	
EEV (L/kW.h)	1.5	1.5	1.5	1.5	
Tank Volume Pints (L)	17 (8)	17 (8)	17 (8)	17 (8)	
Electrical Information					
Voltage	115	115	115	115	
Amps	6.3	6.3	6.3	6.3	
Watts	730	730	730	730	
Fuse/Breaker (Amps)	13	13	13	13	
Receptacle Type	NEMA 5-15	NEMA 5-15	NEMA 5-15	NEMA 5-15	
Power Cord Number	2242609021	2242609021	2242609021	2242609021	
Power Cord Amps Min	13	13	13	13	
Wiring Diagram	2202619052	2202619052	2202619052	2202619052	
Page #	Page 08	Page 08	Page 08	Page 08	
Air Flow System					
Capacitor-µ farads	3/450	3/450	3/450	3/450	
Fan Motor Mfg.	Weiling	Dayang	Weiling	Dayang	
Fan Motor Number	2240047025	2240047026	2240047025	2240047026	
RPM/CMP (EVAP)					
High	1300/250	1300/250	1300/250	1300/250	
Medium	-	-	-	-	
Low	1200/210	1200/210	1200/210	1200/210	
Refrigeration System					
Compressor Mfg.	Shenlin, Shanghai	Shenlin, Shanghai	Shenlin, Shanghai	Shenlin, Shanghai	
Compressor Number	SD104SW-P3AU	SD104SW-P3AU	SD104SW-P3AU	SD104SW-P3AU	
Compressor Type	Rotary	Rotary	Rotary	Rotary	
Overload Protector	2140131100	2140131100	2140131100	2140131100	
Capacitor-µ farads	35/250	35/250	35/250	35/250	
Refrigerant Charge	10.6	10.6	10.6	10.6	
Restrictor Tube	2162619080	2162619080	2162619080	2162619080	
Thermostat Type	Electronic	Electronic	Electronic	Electronic	
Control Thermostat Location					
Diagram	-	-	-	-	
Condenser Fan and					
Evaporator Blower Location					
Diagram	Page 14	Page 14	Page 14	Page 14	

Part#	Used with	Supplier part #	Opening Temp	Closing Temp	St	ort Time Trip
rai l#	compressor	Supprisi part #	℃±5℃	°C ± 5°C	Test Amp	Opening Time - Sec
2140162040	LX72HACG	4TM777VFB	150+10/-5	61 ± 9	21.5A	5~15Sec
2140131050	KH074WLHC	LOGN21A/BF900-KB	160 ± 10	70 ± 10	18A/22.5A	5~15Sec
2140131250	SD074SW-P3BU	LOGN21A/BF900-KB	160 ± 10	70 ± 10	18A/22.5A	5~15Sec
2140131100	SD104SW-P3AU	MRA98883-9200	160 ± 10	70 ± 10	22.5A	5~15Sec

Stule #	Longth	0.0	I.D.	PSIG	CFM D)ry Air
Style #	Length	0.D.	Ι.υ.	P316	Min.	Max.
2162609025	15.7	0.087	0.035	25	0.625	0.695
2162619084	47.2	0.098	0.051	15	0.974	1.045
2162619206	27.6	0.098	0.043	20	0.0685	0.0754
2162619080	35.4	0.098	0.051	15	1.130	1.200

Fan Location Diagram

