

## **PIPE STIFFENER - STYLE CPS Series**

Pipe Stiffeners shall be one-piece (Stiffener only) construction for diameters of 3" or less and two-piece (Stiffener and Wedge) construction for diameters larger than 3". The Stiffener shall be a minimum of 14 ga. and shall be made from 18-8, Type 304 stainless steel, per ASTM A240. The Wedge shall be a minimum of 14 ga. and shall be made from 18-8, Type 304 stainless steel, per ASTM A240. All welded metal surfaces shall be chemically passivated to meet ASTM A380. Pipe Stiffeners shall be Model CPS as manufactured by Cascade Waterworks Mfg. Co. of Yorkville, IL or approved equal.