

# HOLE SAWS

## INSERTA TEE

### YELLOW SERIES (BIMETAL)

SIZE	PRODUCT CODE	PILOT DRILL	WEIGHT
4½"	Y412	¼"	2 pounds
6½"	Y612	¼"	3 pounds
8¾"	Y834	¼"	5 pounds

### SILVER SERIES (USE WITH HEAVY DUTY ½" DRILL MOTOR)

SIZE	PRODUCT CODE	PILOT DRILL	WEIGHT
4½"	S412	10mm	4 pounds
6½"	S612	10mm	7½ pounds
8¾"	S834	10mm	12½ pounds

### RED SERIES (HEAT TREATED TEETH)

SIZE	PRODUCT CODE	PILOT DRILL	WEIGHT
4½"	R412	⅜"	2½ pounds
6½"	R612	⅜"	3½ pounds
8¾"	R834	⅜"	5½ pounds
10⅞"	R1078	12mm	8½ pounds

### GOLD SERIES (USE WITH HEAVY DUTY ½" DRILL MOTOR)

SIZE	PRODUCT CODE	PILOT DRILL	WEIGHT
4½"	GA412	¾"	12 pounds
6½"	GA612	¾"	18 pounds
8¾"	GA834	¾"	24 pounds
10⅞"	GA1078	¾"	33 pounds

### BLUE SERIES (CARBON STEEL)

SIZE	PRODUCT CODE	PILOT DRILL	WEIGHT
4½"	BL412	⅜"	2½ pounds
6½"	BL612	⅜"	3½ pounds
8¾"	BL834	⅜"	5½ pounds

### GOLD SERIES (USE WITH CORING MACHINE)

SIZE	PRODUCT CODE	PILOT DRILL	WEIGHT
4½"	G412	¾"	9 pounds
6½"	G612	¾"	15 pounds
8¾"	G834	¾"	21 pounds
10⅞"	G1078	¾"	30 pounds
12⅞"	G1278	¾"	41 pounds
15 <sup>13</sup> / <sub>16</sub> "	G151316	¾"	59 pounds
19 <sup>3</sup> / <sub>16</sub> "	G19316	¾"	60 pounds

### GREY SERIES (CARBIDE TIPPED)

SIZE	PRODUCT CODE	PILOT DRILL	WEIGHT
4½"	PE412	½"	6 pounds
6½"	PE612	½"	8¼ pounds

### ORANGE SERIES (FOR HP PIPE)

SIZE	PRODUCT CODE	PILOT DRILL	WEIGHT
4⅜"	HP438SAW	12mm	3 pounds
6⅜"	HP638SAW	12mm	4 pounds
8⅝"	HP858SAW	12mm	6 pounds
10¾"	HP1034SAW	¾"	12 pounds
12¾"	HP1234SAW	¾"	15 pounds
15¾"	HP1534SAW	¾"	21 pounds
19¼"	HP19116SAW	¾"	35 pounds