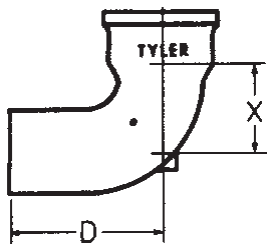




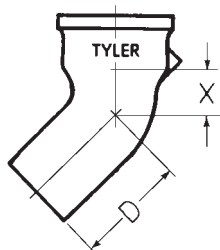
PIPE & COUPLING

SV (SERVICE) ASA GROUP 021 BENDS



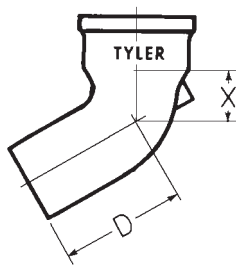
QUARTER BEND

UPCode 067610	Size	X	D
000341	2	3 $\frac{1}{4}$	6
000358	3	4	7
000365	4	4 $\frac{1}{2}$	8
000372	5	5	8 $\frac{1}{2}$
000389	6	5 $\frac{1}{2}$	9
000396	8	6 $\frac{5}{8}$	11 $\frac{1}{2}$
000402	10	7 $\frac{7}{8}$	12 $\frac{1}{2}$
000419	12	8 $\frac{3}{4}$	15
000426	15	10 $\frac{1}{4}$	16 $\frac{1}{2}$



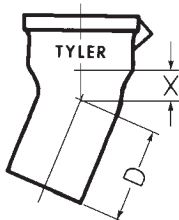
EIGHTH BEND

UPCode 067610	Size	X	D
000518	2	1 $\frac{1}{2}$	4 $\frac{1}{4}$
000525	3	1 $\frac{15}{16}$	4 $\frac{15}{16}$
000532	4	2 $\frac{3}{16}$	5 $\frac{11}{16}$
000549	5	2 $\frac{3}{8}$	5 $\frac{7}{8}$
000556	6	2 $\frac{9}{16}$	6 $\frac{1}{16}$
000563	8	3 $\frac{3}{8}$	8
000570	10	3 $\frac{1}{2}$	8 $\frac{3}{8}$
000587	12	4 $\frac{1}{16}$	10 $\frac{5}{16}$
000594	15	4 $\frac{11}{16}$	10 $\frac{15}{16}$



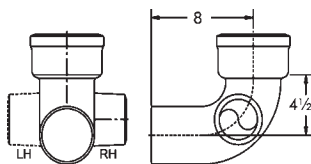
SIXTH BEND

UPCode 067610	Size	X	D
000464	2	2	4 $\frac{3}{4}$
000471	3	2 $\frac{1}{2}$	5 $\frac{1}{2}$
000488	4	2 $\frac{13}{16}$	6 $\frac{5}{16}$
383116	5	3 $\frac{1}{8}$	6 $\frac{5}{8}$
000495	6	3 $\frac{3}{8}$	6 $\frac{7}{8}$
028536	8	4 $\frac{1}{8}$	9
000501	10	4 $\frac{11}{16}$	9 $\frac{9}{16}$



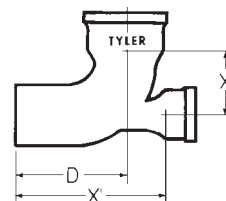
SIXTEENTH BEND

UPCode 067610	Size	X	D
000600	2	$\frac{7}{8}$	3 $\frac{5}{8}$
000617	3	1 $\frac{3}{16}$	4 $\frac{3}{16}$
000624	4	1 $\frac{5}{16}$	4 $\frac{13}{16}$
000631	5	1 $\frac{3}{8}$	4 $\frac{7}{8}$
000648	6	1 $\frac{1}{2}$	5
000655	8	1 $\frac{13}{16}$	6 $\frac{11}{16}$
000662	10	2	6 $\frac{7}{8}$
000679	12	2 $\frac{3}{8}$	8 $\frac{5}{8}$
000686	15	2 $\frac{5}{8}$	8 $\frac{7}{8}$



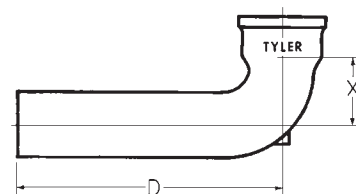
**QUARTER BEND
w/2" HUB SIDE OPENING**

UPCode 067610	Size
047698	4(R)
047704	4(L)



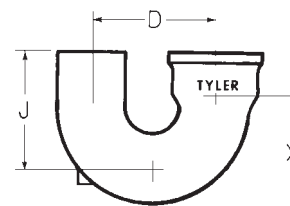
**QUARTER BEND
w/ Low Heel Inlet**

UPCode 067610	Size	X	X'	D
000716	3-2	4	9	7
000723	4-2	4 $\frac{1}{2}$	10 $\frac{1}{2}$	8



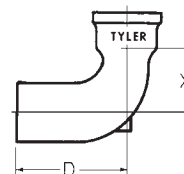
LONG QUARTER BEND

UPCode 067610	Size	X	D
000792	2-12	3 $\frac{1}{4}$	12
000808	2-18	3 $\frac{1}{4}$	18
000815	3-12	4	12
000839	4-12	4 $\frac{1}{2}$	12
000860	4-18	4 $\frac{1}{2}$	18
000877	4-24	4 $\frac{1}{2}$	24



SINGLE HUB RETURN BEND

UPCode 067610	Size	X	D	J
001027	3	6	7	7
001034	4	6 $\frac{3}{4}$	8	7 $\frac{1}{2}$



QUARTER BEND, REDUCING

UPCode 067610	Size	X	D
100089	3x2	3 $\frac{3}{8}$	7
000747	4x2	3 $\frac{1}{4}$	7
000754	4x3	4 $\frac{1}{4}$	8 $\frac{1}{8}$



Description:

TY -SEAL is a one-piece compression gasket. It is used for joining hub and spigot cast iron soil pipe and fittings made according to ASTM A 74.

Gasket Material:

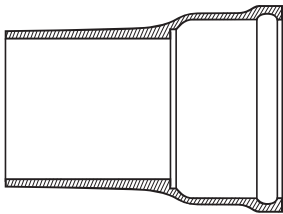
TY -SEAL gaskets are made of Neoprene as the sole elastomer. The physical characteristics of the Neoprene ensure that the gasket will not decay or deteriorate from contact with effluents in the pipe or chemicals in the soil or air around the pipe.

Gasket Specification:

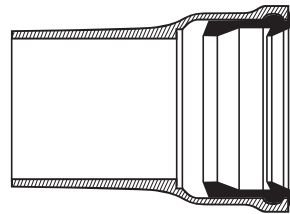
TY -SEAL gaskets conform strictly to ASTM Standard C 564, latest issue. The TY-SEAL mill specification meets or exceeds all requirements.

Pipe Specification:

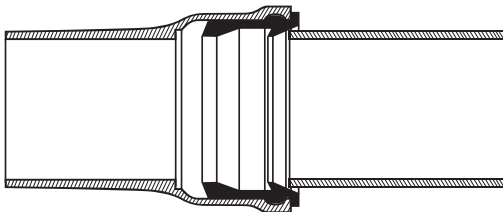
TYLER hub and spigot cast iron soil pipe and fittings comply with the latest issue of ASTM A 74, ANSI A 112.5.1 and Federal Specification WW-P-401 E.



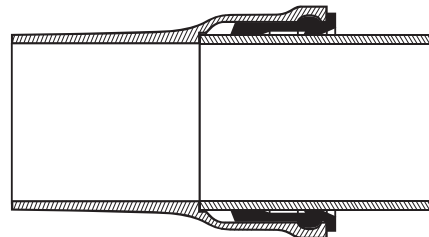
1. Clean hub and spigot to be joined.



2. Insert gasket in the hub, lubricate inside the gasket



3. Align hub and spigot.



4. Pull or push spigot through the gasket until firmly sealed.