

FASTTAP®

OPERATING INSTRUCTIONS FOR FASTTAPS WITH BAND STRAPS

1. CLEAN MAIN OF ALL DIRT AND DEBRIS IN THE AREA WHERE THE SADDLE IS TO BE MOUNTED. PAY PARTICULAR ATTENTION TO THE AREA WHERE THE GASKET WILL MAKE ITS SEAL.
2. BACK OFF NUT ON BANDSTRAP STUD UNTIL IT IS FLUSH WITH END OF STUD.
3. PLACE BANDSTRAP AROUND MAIN IN THE DESIRED POSITION. PLACE STUD BETWEEN STRIP ON OPPOSITE END OF BANDSTRAP. TIGHTEN UNTIL LEAK TIGHT.
4. CUT PIPE ENDS SQUARE, DEBURR OUTSIDE AND INSIDE, CLEAN THOROUGHLY TO ASSURE THERE IS NO DIRT, GREASE, OIL, ETC. ON ASSEMBLY AREA OF PIPE.
5. CONNECT SERVICE LINE. IF OUTLET IS SOLVENT WELD OR THREADED, FOLLOW YOUR COMPANIES PROCEDURES. **IMPORTANT** - ON COMPRESSION TYPE OUTLETS, TIGHTEN COMPRESSION NUT ALL THE WAY TO SHOULDER OF OUTLET.
6. REMOVE O-RING AND CAP, THEN INSERT DRIVE KEY (33-2940-00) INTO PUNCH. GUIDE BUSHING SHOULD BE SEATED IN TOP OF SADDLE AFTER BEGINNING TAP.
7. SCREW PUNCH DOWN UNTIL STOP ON DRIVE KEY CONTACTS THE TOP OF THE TEE. (THE TAP IS NOW COMPLETE)
8. TO ALLOW FLOW THRU THE SERVICE, BACK PUNCH UP UNTIL THE TOP OF THE PUNCH IS FLUSH WITH TOP OF TEE. IT IS IMPORTANT THAT THE PUNCH DOES NOT PROTRUDE ABOVE THE TEE.
9. REPLACE O-RING AND CAP. SCREW DOWN 1/4 TURN PAST HAND TIGHT OR 20-25 FOOT POUNDS.

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