



McElroy Manufacturing, Inc.
The leader by design.
Tulsa, Oklahoma U.S.A.

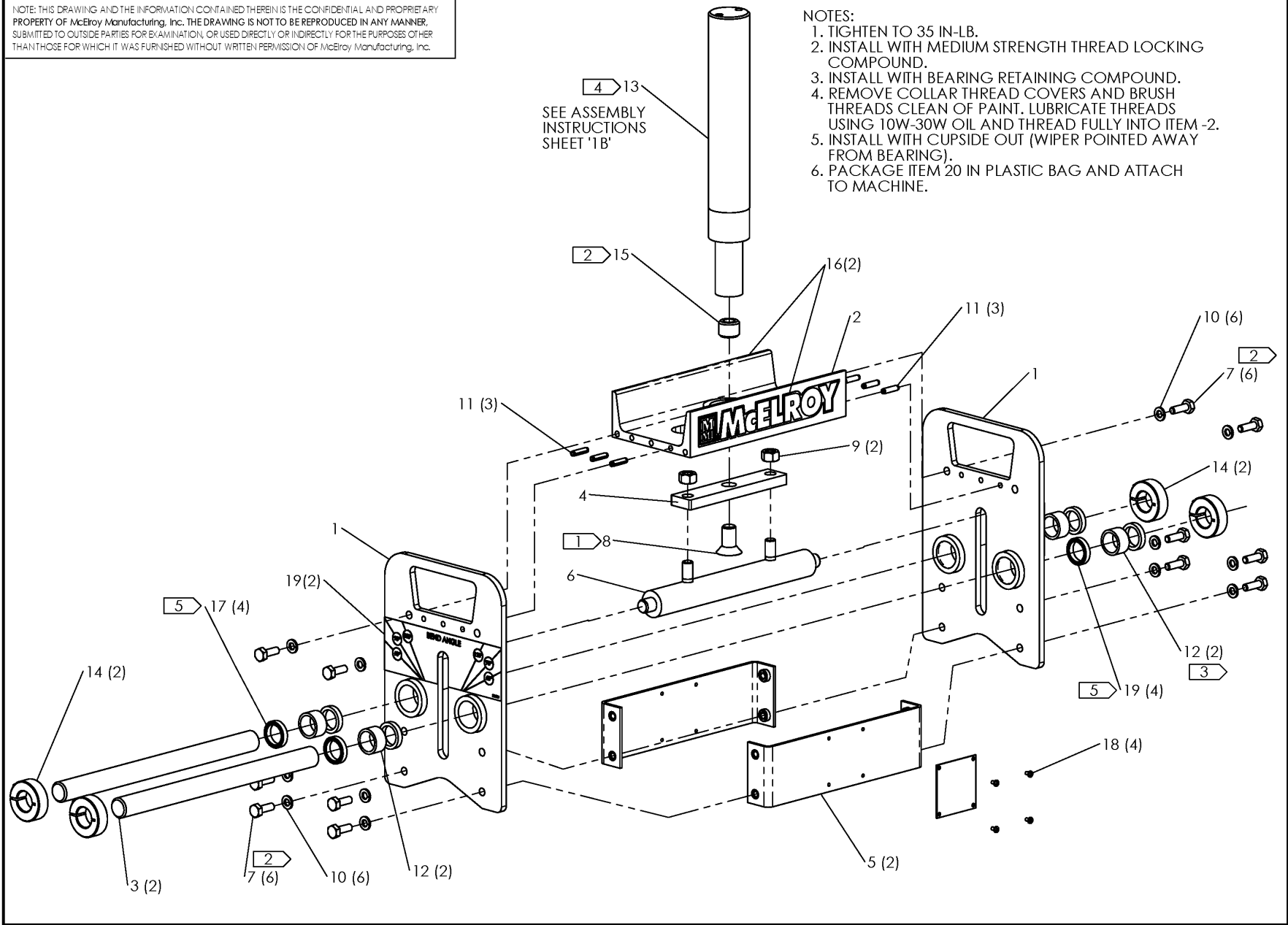
DRAWN: FAW CHECK: JAL APPRVD: DWP DATE: 3/19/10 SHT No: 1A REV No: F PART No: S05501

SIDE BEND TEST FIXTURE ASSEMBLY

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NOTES:

1. TIGHTEN TO 35 IN-LB.
2. INSTALL WITH MEDIUM STRENGTH THREAD LOCKING COMPOUND.
3. INSTALL WITH BEARING RETAINING COMPOUND.
4. REMOVE COLLAR THREAD COVERS AND BRUSH THREADS CLEAN OF PAINT. LUBRICATE THREADS USING 10W-30W OIL AND THREAD FULLY INTO ITEM -2.
5. INSTALL WITH CUP SIDE OUT (WIPER POINTED AWAY FROM BEARING).
6. PACKAGE ITEM 20 IN PLASTIC BAG AND ATTACH TO MACHINE.





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INSTRUCTIONS:

1. REMOVE PLUG FROM PUMP END AND DISCARD.
2. INSTALL ADAPTER AND ORIENT AS SHOWN.
3. INSTALL GAUGE AND ORIENT AS SHOWN.
4. INSTALL HOSE.
5. AFTER ASSEMBLY CONNECT TO TESTER AND EXTEND AND RETRACT CYLINDER SEVERAL TIMES TO PURGE AIR.
6. DISCONNECT PUMP AND HOSE ASSEMBLY FROM CYLINDER AND INSTALL CAPS FOR SHIPPING.
- 7.

