

**CYCLEMASTER® Ball Valve**  
**BRAZING INSTRUCTIONS**

**CFC, HCFC & HFC**

Ambient: -40° to 175° F  
 -40° to 79° C

Operating Media: -40° to 300° F  
 -40° to 149° C

MWP = 700 psig  
 48 Bar

MAX. 700°C (1300°F)  
 MAX. 150°C (300°F)

**OPEN Position    CLOSED Position**

FORM: INST-003  
 12/05

**CFC, HCFC & HFC**

**Loosen Nut**

**Change Stem Direction**

**Hand Tighten**

**Tighten 1/4 Turn**

**Ball Valve MUST be in FULL OPEN  
 or FULL CLOSED POSITION**

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