SM Series Heat Pump Maintenance | 49

## **MAINTENANCE**

1. Filter changes or cleaning are required at regular intervals. The time period between filter changes will depend upon type of environment the equipment is used in. In a single family home, that is not under construction, changing or cleaning the filter every 60 days is sufficient. In other applications such as motels, where daily vacuuming produces a large amount of lint, filter changes may need to be as frequent as biweekly.



**NOTE:** Equipment should never be used during construction due to likelihood of wall board dust accumulation in the air coil of the equipment which permanently affects the performance and may shorten the life of the equipment.

- 2. An annual "checkup" is recommended by a licensed refrigeration mechanic. Recording the performance measurements of volts, amps, and water temperature differences (both heating and cooling) is recommended. This data should be compared to the information on the unit's data plate and the data taken at the original startup of the equipment.
- Lubrication of the blower motor is not required, however may be performed on some motors to extend motor life. Use SAE-20 nondetergent electric motor oil.
- 4. The condensate drain should be checked annually by cleaning and flushing to insure proper drainage.
- 5. Periodic lockouts almost always are caused by air or water flow problems. The lockout (shutdown) of the unit is a normal protective measure in the design of the equipment. If continual lockouts occur call a mechanic immediately and have them check for: water flow problems, water temperature problems, air flow problems or air temperature problems. Use of the pressure and temperature charts for the unit may be required to properly determine the cause.

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