

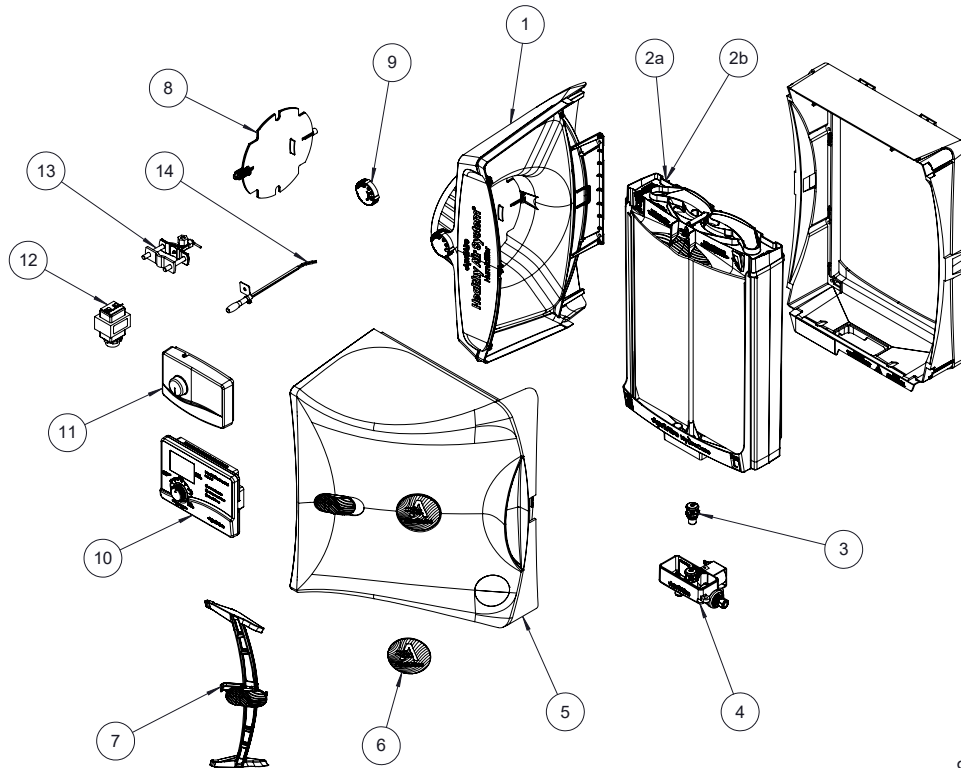


Effective Date: June 1, 2025
Revision Date: August 13, 2025

Humidifiers

Dealer Parts Lists

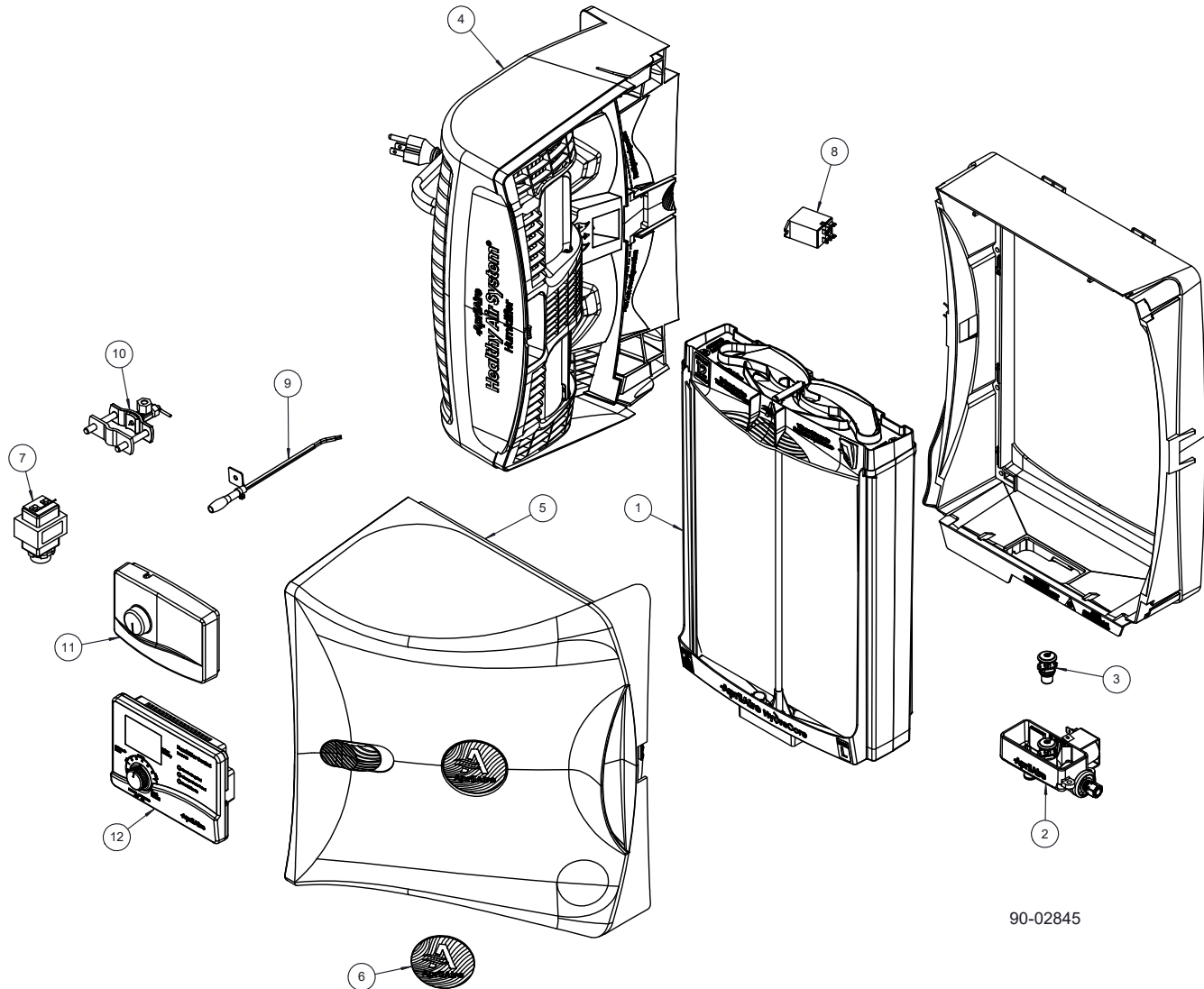
Model 620A/620M Humidifiers



90-02864

		SELL PACK	
		*Must be ordered in	
NO.	PART NAME	multiples of*	PART NO.
1	Bypass Module Assembly	5	70000242
2a	HydroCore Model L	5	HYDROL
2b	HydroCore and Orifice Kit (Recommended for Hard Water)	1	HYDRLH
3	Orifice Assembly	1	70000037
4	Valve Assembly, Includes 70000037 Orifice	1	70000223
5	Cover Assembly	1	70000240
6	Name Plate	1	70000228
7	Latch	1	70000239
8	Spring and Damper	1	70000246
9	Knob	1	70000243
10	Automatic Digital Humidifier Control (for use with 620A)	1	60
11	Manual Humidifier Control (for use with 620M)	1	4655
12	Transformer	1	4010
13	Saddle Valve	1	4001
14	Outdoor Temperature Sensor	1	8052
OTHER PARTS			
	Humidifier Adaptor Plate (Full Carton Qty Only)	20	70000245
	Current Sensing Relay	1	50
	Shock Arrestor	1	4280
	Blower Activation Relay	1	4851

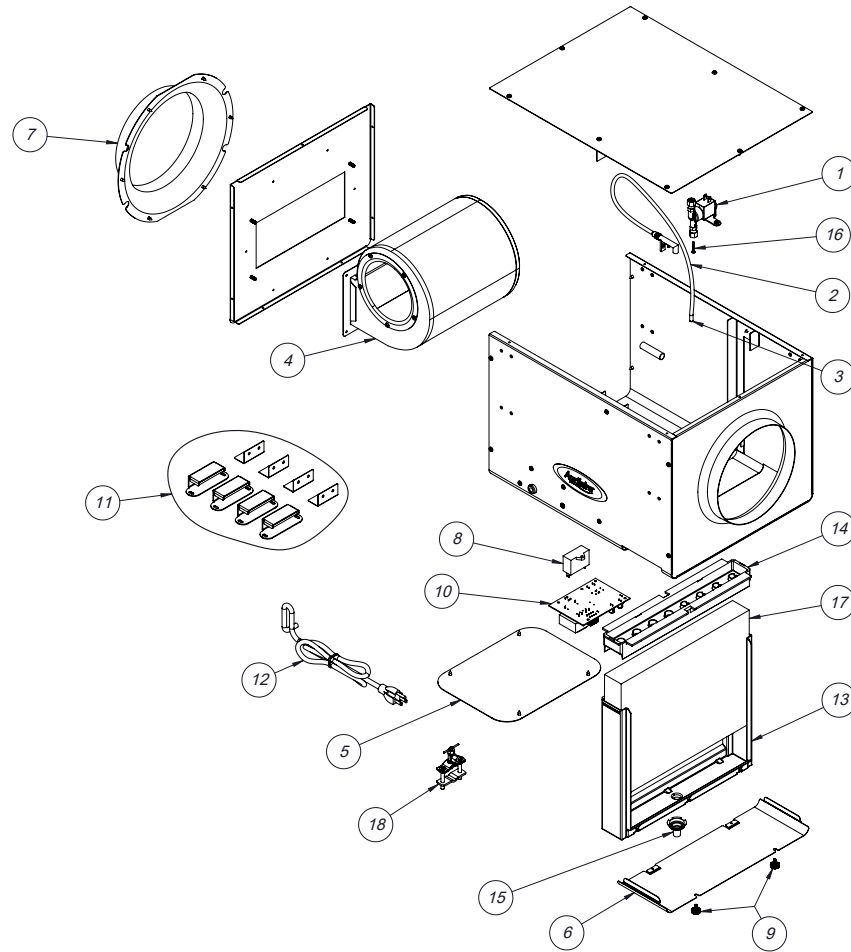
Model 720A/720M Humidifiers



90-02845

NO. PART NAME		SELL PACK *Must be ordered in multiples of*	PART NO.
1a	HydroCore Model L	5	HYDROL
1b	HydroCore and Orifice Kit (Recommended for Hard Water)	5	HYDRLH
2	Valve Assembly, includes 70000037 Orifice	1	70000223
3	Orifice Assembly	1	70000037
4	Fan Module	1	70000218
5	Cover Assembly	1	70000220
6	Name Plate	1	70000228
7	Transformer	1	4010
8	Relay	1	4740
9	Outdoor Temperature Sensor (only available for automatic units)	1	8052
10	Saddle Valve	1	4001
11	Manual Humidifier Control (for 720M)	1	4655
12	Automatic Digital Humidifier Control (for 720A)	1	60
OTHER PARTS			
	Current Sensing Relay	1	50
	Shock Arrestor	1	4280
	Blower Activation Relay	1	4851

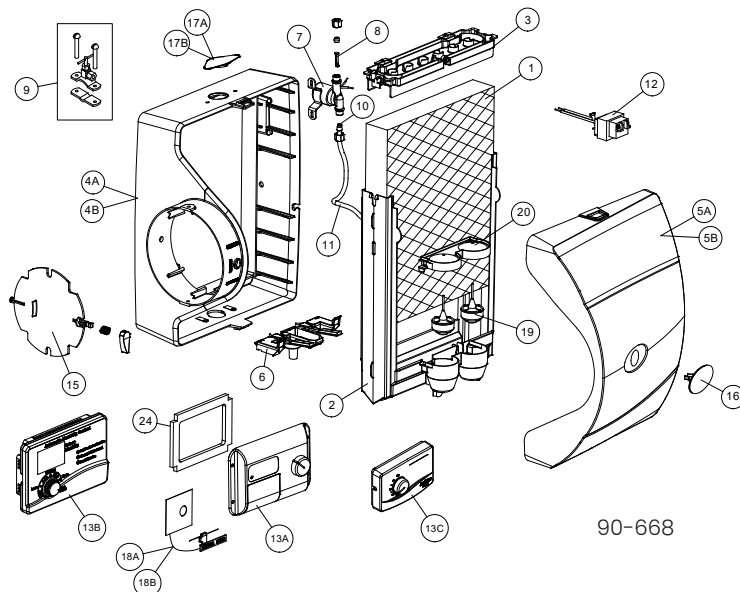
Model 300 Humidifiers



90-2671

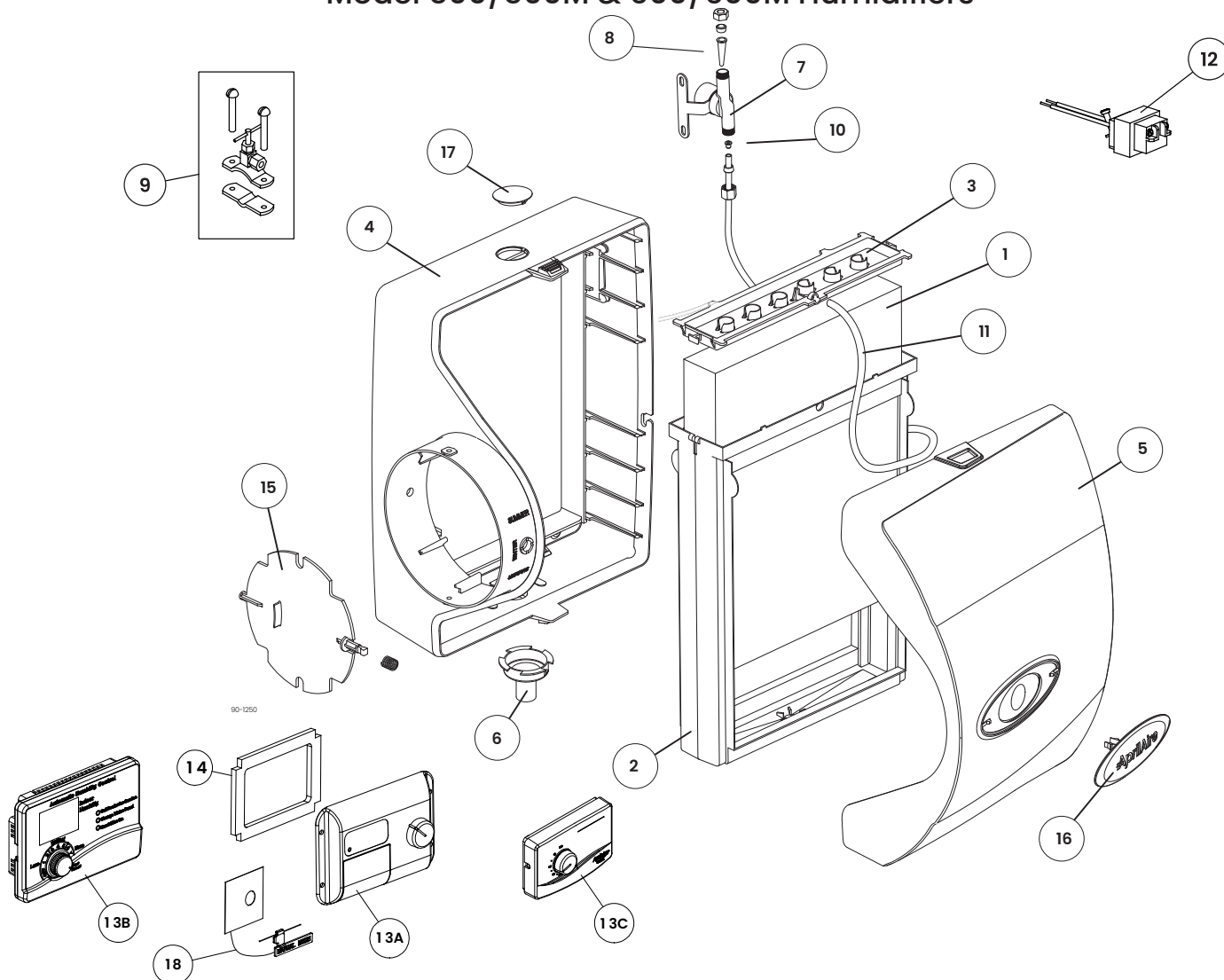
NO.	PART NAME	SELL PACK *Must be ordered in multiples of*	PART NO.
1	Solenoid Valve, 24 VAC Assy	1	5926
2	Feed Tube & Nozzle Kit (incl. Strainer, Orifice and Compression Sleeve and Nut)	1	5937
3	Orifice (Blue)	12	4232
4	Fan w/ Capacitor	1	5929
5	Cover, Electrical	1	5930
6	Cover, Wet Pack Access	1	5931
7	Flange, 8" Dia.	1	5932
8	Capacitor, Fan, 300	1	5933
9	Knobs, Wet Pack Access	1	5934
10	PCBA, Power, 300	1	5935
11	Mounting Brackets, 300	1 Set	5938
12	Cord, Power, 300	1	5939
13	Scale Control Insert, 300/350/360	1	4181
14	Distribution Tray 300/350/360	1	4182
15	Drain Spud 300/350/360	1	4187
16	In-Line Strainer	12	4004
17	Water Panel Evaporator	10	35
18	Saddle Valve	1	4001
OTHER PARTS			
	Wet Pack Maintenance Kit, 300	1	5936
	Digital Manual Humidifier Control (Wall Mounted)	1	65

Model 400/400M Humidifiers



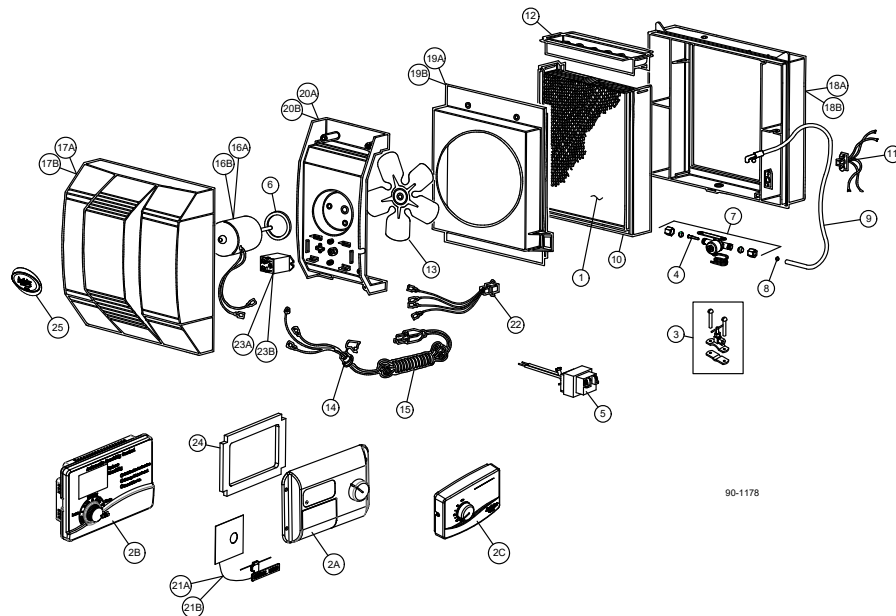
NO. BLUE/GRAY UNITS - PART NAME		SELL PACK *Must be ordered in multiples of*	PART NO.
4B	Base (blue/gray)	1	4734
5B	Cover (blue/gray)	1	4728
13B	Automatic Digital Humidifier Control (for use with 400 only)	1	60
13C	Manual Humidifier Control (for use with 400M only)	1	N/A
16B	Name Plate (blue/gray)	1	4880
17B	Hole Plug (blue/gray)	1	4741
18B	Resistor Case & Manual Mode Label (for use with 58 ADHC only)	1	4737
NO. ALMOND UNITS - PART NAME		SELL PACK *Must be ordered in multiples of*	PART NO.
4A	Base (almond)	1	4404
5A	Cover (almond)	1	4329
13A	Automatic Humidifier Control	1	56
16A	Name Plate (almond)	1	4409
17A	Hole Plug (almond)	1	4408
18A	Resistor Case & Manual Mode Label (for use with 56 AHC only)	1	4336
24	Automatic Humidifier Control Gasket (for use with 56 AHC only)	1	4305
NO. COMMON PARTS		SELL PACK *Must be ordered in multiples of*	PART NO.
1	Water Panel Evaporator	10 (5-2 pks.)	45
2	Scale Control Insert w/Float Chamber	6	4403
3	Water Distribution Tray	1	4407
6	Water Level Sensor Assembly	1	4410
7	Water Solenoid Valve (24 Volt) with Strainer, Compression Sleeve and Nut	1	4040
8	In-line Strainer	12	4004
9	Saddle Valve	1	4001
10	Orifice (Yellow)	12	4231
11	Feed Tube with Strainer, Orifice, Compression Sleeve and Nut	1	4335
12	Transformer	1	4010
15	Damper Assembly	1	4332
19	Float Assembly	1	4406
20	Float Cover	1	4405
OTHER		SELL PACK *Must be ordered in multiples of*	PART NO.
	Outdoor Temperature Sensor	1	8052
	Current Sensing Relay	1	50
	Shock Arrestor	1	4280
	Maintenance Kit (includes parts 45 (2), 4004, 4403, 4406, 4407, 4335 and 4231)	1	4788
	Humidifier Adapter Plate (Full Carton Qty Only)	20	5557
	Blower Activation Relay	1	4851

Model 500/500M & 600/600M Humidifiers



NO. PARTS	SELL PACK *Must be ordered in multiples of*		
		MODEL 500, 500A & 500M PART NO.	MODEL 600, 600A & 600M PART NO.
1 Water Panel® Evaporator	10	10	35
2 Scale Control Insert	(4640-10) (4330-8)	4640	4330
3 Water Distribution Tray	1	4331	4331
4 Base (Blue/Gray)	1	4730	4731
5 Cover (Blue/Gray)	1	4727	4728
6 Drain Spud	6	4223	4223
7 Water Solenoid Valve (24 Volt) with Strainer, Compression Sleeve and Nut	1	4040	4040
8 In-Line Strainer	12	4004	4004
9 Saddle Valve	1	4001	4001
10 Orifice (Yellow)	12	4231	4231
11 Feed Tube with Strainer, Orifice, Compression Sleeve and Nut	1	4335	4335
12 Transformer	1	4010	4010
13A Automatic Humidifier Control (for use with the almond colored 500/600 only)	1	56	56
13B Automatic Digital Humidifier Control (for use with 500M/600M only)	1	60	60
13C Manual Humidifier Control (for use with 500M/600M only)	1	4655	4655
14 Automatic Humidifier Control Gasket (for use with 56 AHC only)	1	N/A	4305
15 Damper Assembly	1	4332	4332
16 Name Plate (Blue/Gray)	1	4881	4882
17 Hole Plug (Blue/Gray)	1	4733	4733
18 Resistor Case & Manual Mode Label (for use with 58 ADHC only)	1	4737	4737
OTHER PARTS	SELL PACK *Must be ordered in multiples of*		
		PART NO.	PART NO.
Outdoor Temperature Sensor (only available for automatic units)	1	8052	8052
Current Sensing Relay	1	50	50
Shock Arrestor	1	4280	4280
Maintenance Kit for 500-series (includes parts 10, 4335, 4231, 4004, 4640, 4331 and 4223)	1	4792	N/A
Maintenance Kit for 600-series (includes parts 35, 4335, 4231, 4004, 4330, 4331 and 4223)	1	N/A	4839
Humidifier Adapter Plate (Full Carton Qty Only)	20	5553	5557
Blower Activation Relay	1	4851	4851

Model 700/700M, 768¹, 760A¹ & 760¹ Humidifiers



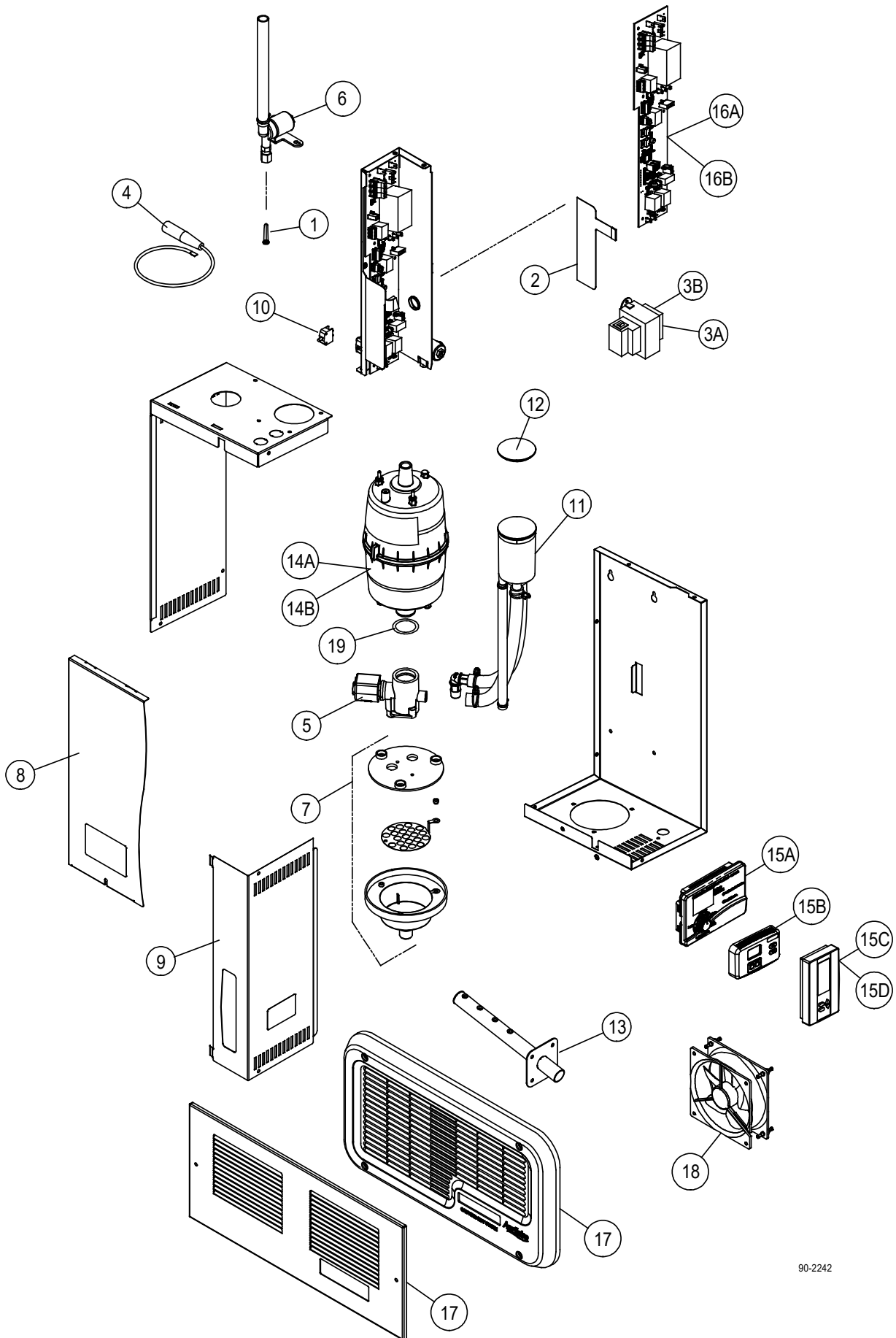
90-1178

		SELL PACK *Must be ordered in multiples of*	
NO.	BLUE/GRAY UNITS PART NAME		MODEL 700 PART NO.
2B	Automatic Digital Humidifier Control (for use with 700 only)	1	60
2C	Manual Humidifier Control (for use with 700M only)	1	4655
5	Transformer	1	4010
16B	Motor (Blue/Gray)	1	4670
17B	Cover (Blue/Gray)	1	4729
18B	Base (Blue/Gray)	1	4732
19B	Orifice Plate (Blue/Gray)	1	4735
20B	Bridge	1	4736
21B	Resistor Case & Manual Mode Label	1	4737
22B	Female Disconnect Assembly	1	4739
23B	Relay	1	4740
25	Name Plate Assembly	1	4968
		SELL PACK *Must be ordered in multiples of*	
NO.	ALMOND UNITS PART NAME		MODEL 700, 768, 760A, 760 PART NO.
2A	Automatic Humidifier Control (for use with almond colored 700 only)	1	56
16A	Motor (Almond) (replaced by 4670)	1	4237
17A	Cover (Almond) (replaced by 4729)	1	4242
18A	Base (Almond) (replaced by 4732)	1	4245
19A	Orifice Plate (Almond) (replaced by 4735)	1	4244
20A	Bridge (replaced by 4736)	1	4243
21A	Resistor Case & Manual Mode Label	1	4336
22A	Female Disconnect Assembly	1	4239
23A	Circuit Board	1	4238
24	Automatic Humidifier Control Gasket	1	4305
		SELL PACK *Must be ordered in multiples of*	
NO.	COMMON PARTS		PART NO.
1	Water Panel* Evaporator	10	35
3	Saddle Valve	1	4001
4	In-line Strainer	12	4004
6	Cork Isolator	6	4031
7A	Water Solenoid Valve (24 Volt) with Strainer, Compression Sleeve and Nut	1	4040
7B	Water Solenoid Valve (24 Volts) without yellow wires	1	5832
8A	Orifice (Yellow)	12	4231
8B	Orifice (Blue)	12	4232
9	Feed Tube with Strainer, Orifice, Compression Sleeve and Nut	1	4235
10	Scale Control Insert	12	4236
11A	Male Disconnect Assembly	1	4240
11B	Male Disconnect Assembly with push connectors	1	5833
12	Water Distribution Tray	1	4246
13	Fan Blade	1	4247
14	Electrical Grommet	1	4249
15	Power Cord (Blue/Gray)	1	4664
		SELL PACK *Must be ordered in multiples of*	
OTHER PARTS			PART NO.
	Outdoor Temperature Sensor (only available for automatic units)	1	8052
	Current Sensing Relay	1	50
	Shock Arrestor	1	4280
	Maintenance Kits (includes parts 35, 4236, 4235, 4246, 4232 and 4004)	1	4750
	Blower Activation Relay	1	4851

¹Full units no longer available, parts only.

Model 800(LC)/801/865/866 Residential Steam Humidifiers

(Release Date of Model 800/865 after November 2014)



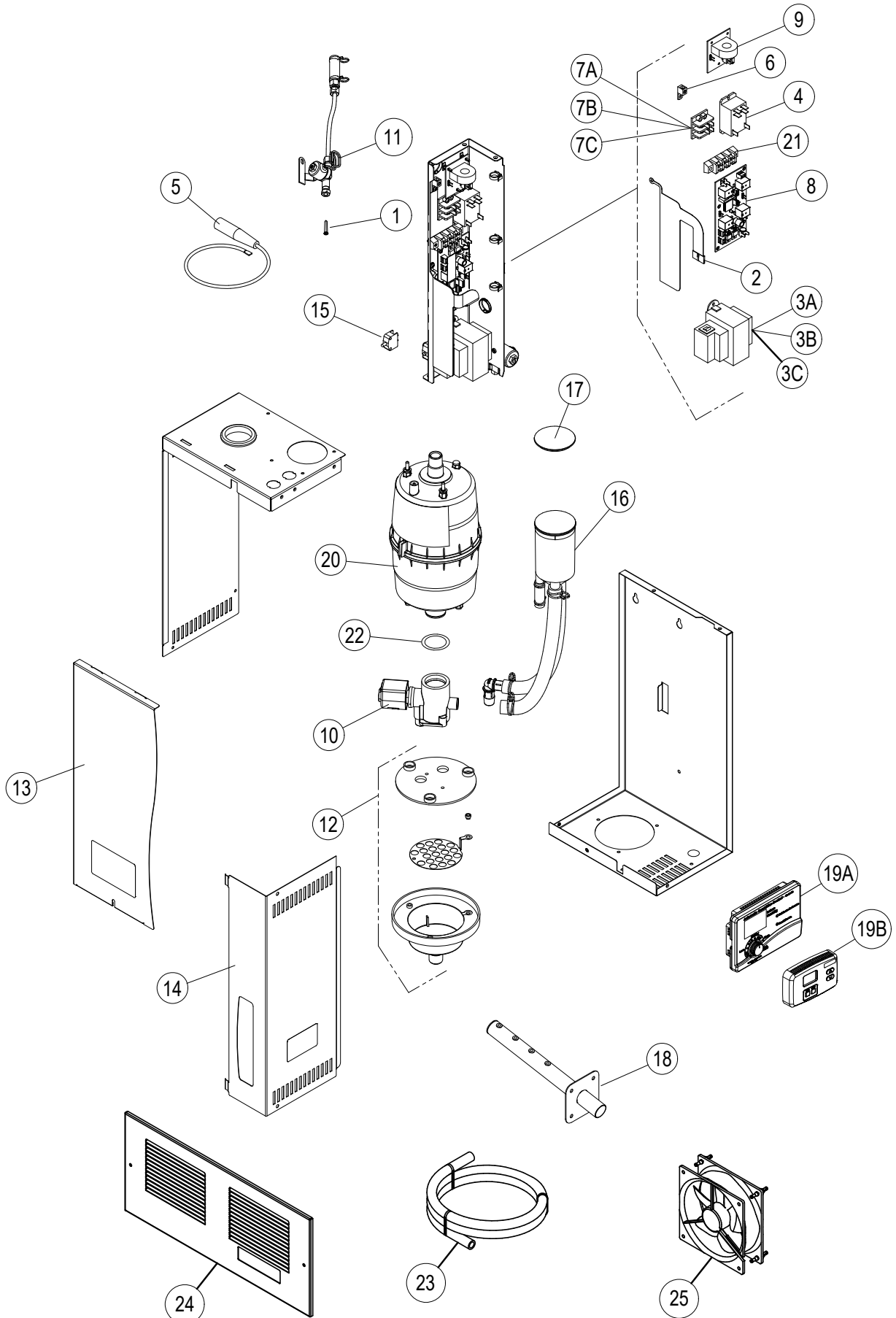
Model 800(LC)/801/865/866 Residential Steam Humidifiers

(Release Date of Model 800/865 after November 2014)

		SELL PACK *Must be ordered in multiples of*	
NO.	PART NAME		PART NO.
1	Fill Valve In-line Strainer	12	4004
2	Membrane Switch	1	5532
3A	Transformer, Universal for Model 865, 866 (75 VA)	1	5306
3B	Universal Transformer, Model 800, 801 (40 VA)	1	5529
4	Electrode Wire 2 – Pack	1	4978
5	Drain Valve	1	4983
6	Inlet Fill Valve, Water Feed Tube and Clamps	1	5531
7	Drain Cup Assembly	1	4985
8	Front Panel and Screw	1	4986
9	Electrical Access Panel and Screw	1	4987
10	Safety Interlock Switch	1	4988
11	Fill Cup and Hoses	1	5590
12	Fill Cup Cap	1	4990
13	Steam Dispersion Tube and Screws	1	4991
14A	Steam Canister and O-Ring	6	80
14B	Steam Canister and O-Ring for Model 800LC	6	80LC
15A	Automatic Digital Humidifier Control for Model 800	1	62
15B	Manual Digital Humidifier Control (Wall Mounted)	1	65
15C	Automatic Digital Modulating Humidifier Control (ADMC) for Model 801	1	63
15D	Automatic Digital Modulating Humidifier Control (ADMC) for Model 866	1	5558
16A	Control Board, Model 800, 865	1	5530
16B	Modulating Control Board, Model 801, 866	1	5554
17A	Fan Pack Grille, Plastic	1	5662
17B	Fan Pack Grille, Metal	1	4998
18	Fan Pack Fan	1	4999
19	O-Ring for Steam Canister	6	5258
OTHER PARTS			
	Saddle Valve	1	4001
	Drain Trap Assembly	1	4028
	Airflow Proving Switch	1	4592
	High Humidity Limit Switch	1	4594
	Relay, ADHC	1	4851
	Condensate Pump (Rated for 160°F)	1	4856
	Steam Hose (6ft) and Clamps	1	4973
	Drain Hose (10 ft.) and Clamps	1	4974
	Duct Sensor, Used with Model 63 Only	1	5559
	Dispersion Tube Mounting Bracket for 8" Round Hi-Velocity Duct	1	5405
	Maintenance Kit	1	5768
	Fan Pack includes 75VA transformer and Model 65 control. Part No. 4028 drain trap assembly sold separately.	1	5658

Model 800/865 Residential Steam Humidifiers

(Release Date Before November 2014)³



Model 800/865 Residential Steam Humidifiers

(Release Date Before November 2014)³

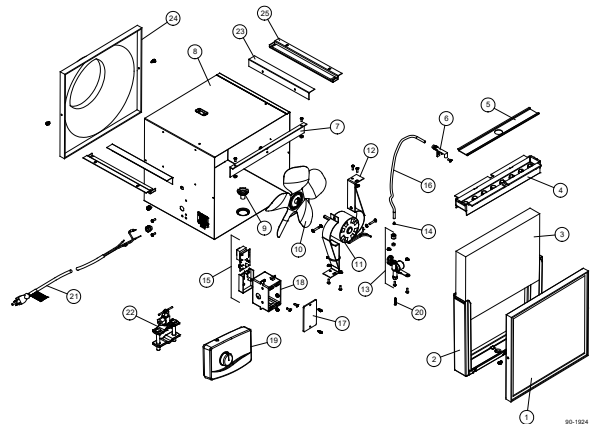
		SELL PACK *Must be ordered in multiples of*	PART NO.
NO.	PART NAME		
1	Fill Valve In-line Strainer	12	4004
2	Membrane Switch	1	4975
3A	Transformer, 120/24 VAC for 11.5 amp unit ² & fill valve contained within housing	1	4976
3B	Transformer, Universal for Model 865 with fill valve inlet extending from bottom of housing (75 VA)	1	5306
3C	Transformer, Universal for Model 800 with fill valve inlet extending from bottom of housing (40 VA)	1	5529
4	Power Relay	1	4977
5	Electrode Wire 2 - Pack	1	4978
6	Ground Lug	1	4979
7A	Input Power Terminal Block 3-post for 11.5 amp unit ² and fill valve contained within housing	1	4980
7B	Input Power Terminal Block 2-post for 11.5 amp unit ² and fill valve inlet extending from bottom of housing	1	5307
7C	Input Power Terminal Block 2-post for 11.5/16.0 amp unit ²	1	5354
8	Internal Control Circuit Board	1	4981
9	Current Sensing Circuit Board	1	4982
10	Drain Valve	1	4983
11	Inlet Fill Valve, Water Feed Tube and Clamps	1	5531
12	Drain Cup Assembly	1	4985
13	Front Panel and Screw	1	4986
14	Electrical Access Panel and Screw	1	4987
15	Safety Interlock Switch	1	4988
16	Fill Cup and Hoses	1	4989
17	Fill Cup Cap	1	4990
18	Steam Dispersion Tube and Screws	1	4991
19A	Automatic Digital Humidifier Control	1	62
19B	Manual Digital Humidifier Control (Wall Mounted)	1	65
20	Steam Canister and O-Ring	6	80
21	Transformer terminal block for unit with fill valve inlet extending from bottom of housing	1	5308
22	O-Ring for Steam Canister	6	5258
23	Condensate Tubing with Wire Ties	1	4997
24	Grille	1	4998
25	Fan	1	4999
OTHER PARTS			
	Saddle Valve	1	4001
	Drain Trap Assembly	1	4028
	Airflow Proving Switch	1	4592
	High Humidity Limit Switch	1	4594
	Condensate Pump (Rated for 160°F)	1	4856
	Steam Hose (6 ft) and Clamps	1	4973
	Drain Hose (10 ft) and Clamps	1	4974
	Dispersion Tube Mounting Bracket for 8" Round Hi-Velocity Duct	1	5405

²See data label on side of humidifier to determine if unit draws 11.5 amps or 11.5/16.0 amps.

³Full units of Models 800 & 865 with a release date before November 2014 no longer available, parts only.

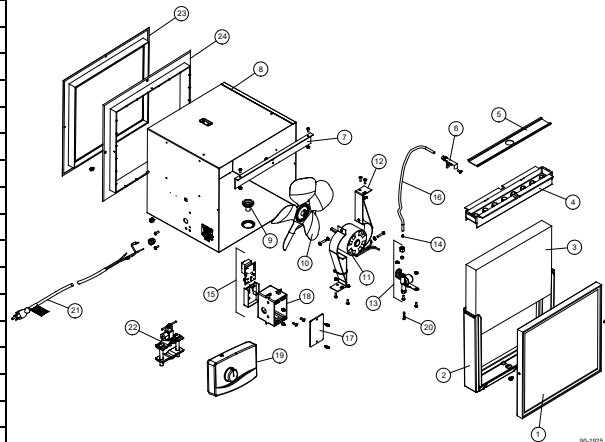
Model 350 Humidifiers

		SELL PACK *Must be ordered in multiples of*		PART NO.
NO.	PART NAME			
1	Inlet Frame Almond (replaced by 4852)	1		4206
	Inlet Frame Gray	1		4852
2	Scale Control Insert, 300/350/360	12		4181
3	Water Panel® Evaporator	10		35
4	Distribution Tray 300/350/360	1		4182
5	Distribution Tray Cover	1		4183
6	Nozzle Only 350/360	1		4184
7	Baffle	1		4185
8	Housing Almond (replaced by 4858)	1		4186
	Housing Gray	1		4858
9	Drain Spud 300/350/360	1		4187
10	Fan Blade	1		4188
11	Motor	1		4189
12	Motor Brackets	1 Set		4190
13	Solenoid Valve (Plastic Junction Box)	1		4191
14	Orifice (Blue)	12		4232
15	120 Volt Humidifier Control - Replaces 4013	1		4258
16	Feed Tube with Strainer, Orifice, Compression Sleeve and Nut	1		4079
17	Junction Box Cover	1		4193
18	Junction Box	1		4194
19	Manual Humidifier Control	1		4655
20	In-Line Strainer	12		4004
21	Power Cord	1		4286
22	Saddle Valve	1		4001
23	Angle Support Almond (replaced by 4875)	2		4813
	Angle Support Gray	2		4875
24	Outlet Transition Almond (replaced by 4854)	1		4201
	Outlet Transition Gray	1		4854
25	Joist Bracket Almond (replaced by 4874)	2		4202
	Joist Bracket Gray	2		4874
OTHER PARTS				
	Screws and Clips Gray	1		4850
	Shock Arrestor	1		4280

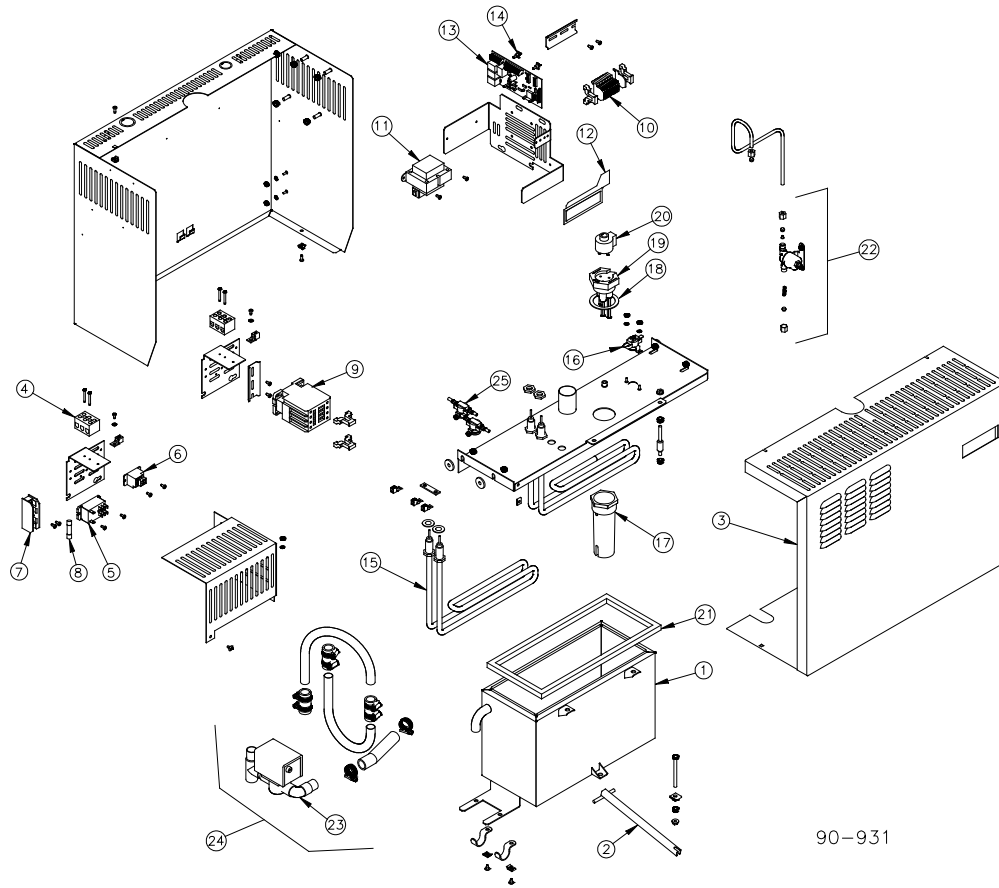


Model 360 Humidifiers

		SELL PACK *Must be ordered in multiples of*		PART NO.
NO.	PART NAME			
1	Inlet Frame Almond (replaced by 4852)	1		4206
	Inlet Frame Gray	1		4852
2	Scale Control Insert, 300/350/360	12		4181
3	Water Panel® Evaporator	10		35
4	Distribution Tray 300/350/360	1		4182
5	Distribution Tray Cover	1		4183
6	Nozzle Only 350/360	1		4184
7	Baffle	1		4185
8	Housing Almond (replaced by 4858)	1		4198
	Housing Gray	1		4858
9	Drain Spud 300/350/360	1		4187
10	Fan Blade	1		4215
11	Motor	1		4199
12	Motor Brackets	1 Set		4190
13	Solenoid Valve (Plastic Junction Box)	1		4191
14	Orifice (Blue)	12		4232
15	120 Volt Humidifier Control - Replaces 4013	1		4258
16	Feed Tube with Strainer, Orifice, Compression Sleeve and Nut	1		4079
17	Junction Box Cover	1		4193
18	Junction Box	1		4194
19	Manual Humidifier Control	1		4655
20	In-Line Strainer	12		4004
21	Power Cord	1		4286
22	Saddle Valve	1		4001
23	Outlet Grille Almond (replaced by 4859)	1		4204
	Outlet Grille Gray	1		4859
24	Inlet Wall Frame Almond (replaced by 4860)	1		4205
	Inlet Wall Frame Gray	1		4860
OTHER PARTS				
	Screws and Clips Gray	1		4850
	Shock Arrestor	1		4280



Model 1150¹, 1160¹ & 1180¹ Steam Humidifiers



90-931

SELL PACK *Must be ordered in multiples of*			
NO.	PART NAME		PART NO.
1	Steam Chamber, 1150	1	4560
	Steam Chamber, 1160	1	4561
	Steam Chamber, 1180	1	4627
2	Quick Release Handle, 1150	1	4562
	Quick Release Handle, 1160	1	4563
	Quick Release Handle, 1180	1	4628
3	Cover 1150 & 1160	1	4564
	Cover 1180	1	4629
4	Terminal Block	1	4565
5	Relay, AC Safety (1150)	1	4566
6	Relay, DC Control (1150)	1	4567
7	Fuse Holder (1150)	1	4568
8	Fuse, 25 Amp (1150)	1	4569
9	Contactor (1160 & 1180)	1	4570
10	Terminal	1	4571
11	Transformer	1	4572
12	Overlay & Switch	1	4573
13	Internal Control Board	1	4574
14	Standoff	1	4575
15	Heater (1150 & 1160)	1	4576
	Heater (1180)	1	4630
16	Over-Temperature Thermostat	1	4577
17	Probe Housing	1	4578

Full units no longer available, parts only.

SELL PACK *Must be ordered in multiples of*			
NO.	PART NAME		PART NO.
18	Water Level Probe Gasket	1	4579
19	Water Level Probe Assy	1	4580
20	Plug	1	4581
21	Gasket, 1150 Steam Chamber	1	4582
	Gasket, 1160 Steam Chamber	1	4583
	Gasket, 1180 Steam Chamber	1	4631
22	Fill Valve	1	4584
23	Drain Valve	1	4585
24	Drain Assy	1	4587
25	Thermal Cutout	1	4595
OTHER PARTS			
	Wiring Harness	1	4637
	Hose, 1-1/2" Dia. (1150 & 1160)	1	4588
	Hose, 2" Dia. (1180)	1	4632
	Distribution Tube, 1-1/2" Dia x 10" (1150)	1	4589
	Distribution Tube, 1-1/2" Dia x 16" (1160)	1	4590
	Distribution Tube, 2" Dia x 28" (1180)	1	4633
	Duct Plate (1150 & 1160)	1	4591
	Duct Plate (1180)	1	4636
	Airflow Switch	1	4592
	Automatic Steam Humidifier Control	1	57
	Hanging Bracket	1	4593
	High Humidity Limit Switch	1	4594

We reserve the right to make modifications as deemed necessary in line with our policy to continue supplying the finest equipment available.

All prices are F.O.B. Poynette, WI, and subject to change without notice.

Orders may be sent via EDI, Fax, email (purchaseorders@aprilaire.com), Mail or Phone. If EDI, call us for initial Setup.