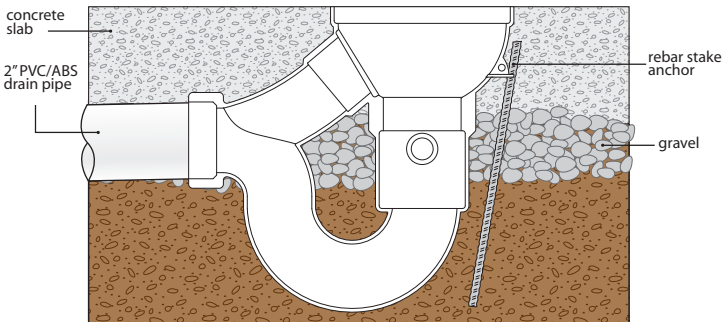


Installation Instructions

Always be aware of, and follow local plumbing codes

Failure to follow these instructions could result in personal injury or property damage

1. Secure the Weld One floor drain in position during ground-rough using re-bar or wood stakes. Top of stakes should be driven lower than strainer level.
 2. Level of strainer should be set at intended level of finish floor.
 3. Solvent weld 2" ABS or PVC DWV pipe into drain hub according to solvent cement / pipe manufacturer's instructions and connect to drainage system.
- Note:** The hub of the Weld One is designed to provide proper pitch of 1/4"/ft. for drain pipe when connected properly.
4. Pack gravel around drain and pipe and pour concrete slab according to design plans and/or local code.
 5. Finish concrete area around drain with gentle slope toward drain strainer.



1-800-821-3944 www.siouxchief.com
WELD ONE INSTRUCTION SHEET - 09/11
© 2011 SIOUX CHIEF MFG.