

THE CREFORM SYSTEM

A simple concept designed to grow your company's efficiency through manufacturing-supportive designs of material handling structures.

CREFORM as a product. The Creform® System is a broad line of plastic-coated steel pipes, joints and accessories that lets you design and build material handling structures for virtually all areas of your manufacturing process. And because they're adaptive, Creform structures can easily be reconfigured. Providing a simple solution to a complex problem.



CREFORM as a company. Creform invented this material handling concept. Today it provides you with the widest selection of products, service, application and engineering assistance of any other manufacturer. Creform is dedicated to helping you build an efficient material handling system, whether it's a single structure or a plant-wide, corporate-wide deployment.

CREFORM as a working philosophy.

Creform empowers employees with the tools to achieve continuous improvement and lean manufacturing objectives. Creform's system promotes creativity which in turn produces products that perpetuate creativity resulting in continuous improvement. It also promotes employee acceptance of the Five S ideology while supporting JIT.

CREFORM, the SMART choice.

Simple in design, the tools required, and assembly.

Mobile because of its portability and light weight.

Adjustable to changes whether in the product, process or volume.

Reusable after changes are made to the product, process or volume.

Temporary so that when the life cycle of the product or process ends, it can be modified and reused.

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CONTINUALLY IMPROVE YOUR MANUFACTURING PROCESS

Today's manufacturers are challenged to increase productivity while lowering manufacturing costs. Properly employed, the dynamics of continuous improvement can result in a 10% increase per year in productivity by eliminating non-value added waste.

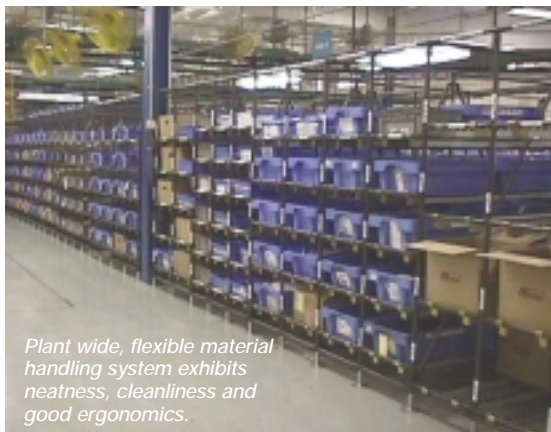
Creform is a significant ingredient in continuous improvement programs and supports lean manufacturing principles.

Simplicity. Creform speaks a universal language with its easy-to-understand concept. There are no complicated mathematical and structural formulas to consider, only a few load bearing specifications which you'll find in the technical section of this book.

Flexibility. No material handling system is more flexible. Creform allows you to design, build and modify to your specific needs.

need 3000 components in inventory, creating logistical log jams on the factory floor. Creform structures promote efficient point-of-use racks and workstations, clearing up floor space and compressing manufacturing operations.

Ergonomic. Creform structures provide part and tool presentations that make the workplace comfortable and efficient, plus they can help lower the risks of workplace injuries.



Plant wide, flexible material handling system exhibits neatness, cleanliness and good ergonomics.



Synchronous traveling tray moves with assembly line providing parts at the point of use.



Creform roller conveyors and bin storage racks in kitting operation.



Creform AGC's deliver sub-assemblies or parts from staging areas to the assembly line.

Continuous Improvement.

Creform Systems generate employee involvement, innovation and creativity from the ground level — the most efficient means to achieving continuous improvement.

Single Parts Handling.

From sub-supplier transport to receiving dock, through assembly to shipping, Creform Systems can eliminate multiple handling and packaging, reduce waste and the potential for part damage.

Green Manufacturing.

Environmentally responsible Creform Systems reduce the reliance on disposable containers and energy consumption of heavy material handling

Creform is a truly global concept.

For over 40 years, in the Pacific Rim, Europe, and North and South America, the Creform System has combined all of the elements of efficient material handling, elements that are today recognized as critical to success in the global market place.

Agile. To achieve continuous improvement, change is necessary. Creform makes modification easy with its modular components and adaptability to new processes.

JIT. It's an accepted fact that if you build 200 units a day, you don't

equipment. And Creform components can be used over and over as your requirements change.

Creform — the product, the company, the philosophy can help you achieve global manufacturing success.

BECAUSE LEAN MANUFACTURING IS NEVER REALLY FINISHED

Lean Manufacturing is a never-ending process employing continuous improvement principles. Whether you are a transportation manufacturer, a component assembler or in distribution, Creform Systems let you design and build material handling and work assist structures to your exact specifications and requirements helping to meet lean manufacturing goals.

You only need a few tools to assemble Creform structures taking you from inefficient, wasteful operations to maximum performance. The Creform structure, once implemented, helps put the Five S philosophy within your organization's reach:

Straighten: Organize the work area, discard unneeded items.

Standardize: Arrange needed items in predetermined, accessible places.

Shine: Keep personal appearance and work area neat, tidy.

Sweep: Clean area and tools on a regular basis.

Sustain: Train yourself to establish and abide by good habits...and achieve continuous improvement with the Creform System.

In-Process Work Cart

Flexible for virtually all sizes of parts, in-process carts can include a handle for manual locomotion or a hitch for vehicle delivery. Large casters, available in rubber, polyurethane or ESD wheels offer maneuverability over all floor surfaces and conditions. Cart structure can be reinforced as necessary to handle a wide range of weights, yet cart itself remains light.



In-Process Work Cart

Flow Rack with Pick-to-Light

This multi-lane conveyor combines ergonomic part presentation and the Creform Pick-to-Light System. This Poka Yoke type of error prevention ensures the proper parts are selected in sequence. System is capable of communicating with internal LAN systems. Pick-to-Light can be installed to both picking side and loading side of structures.



Flow Rack with Pick-to-Light



Roller Conveyor with Tilt



Workstation

Roller Conveyor with Tilt

Simple to construct, the above roller conveyor provides easy part movement. Modular system allows line to be of any length and casters give mobility. Rollers are fabricated from $\varnothing 32\text{mm}$ pipe with bearings inserted into each end and mounted to standard $\varnothing 28\text{mm}$ pipe. The ergonomic off-loading structure features a tilt and lock top shelf, presenting parts for easy retrieval.

Workstation

Productivity begins at ergonomic workstations with convenient part presentation, correct work surface height (built to your specifications) and with direct, above the work area lighting. Workstations can be stationary or rolling, using casters with brakes, and can be fabricated using electrostatic discharge pipes and joints for protection of static sensitive products.

A CREFORM STRUCTURE IS ONLY LIMITED BY YOUR IMAGINATION

ESD Flow Rack

Mobile flow racks with locking casters allow operators to make their assembly areas more ergonomically friendly and flexible while minimizing floor space. The flow rack shown here is made from ESD pipe and joints providing conductivity protection of sensitive electronic components. Part or sub-assemblies are presented ergonomically in the upper levels while empty containers are placed in the lane below.

Dunnage Cart

A Creform dunnage cart is easy to build to match dunnage requirements and can be made using a variety of materials and easily modified when those needs change. The prime objectives are to protect parts and sub assemblies when sequencing to the line. The hitch on this cart can be used with a Creform AGC, tugger or fork lift. Material used on this cart is plastic coated corrugated sheet.

Push Cart

Moving parts and assemblies through production areas need not require extra effort because of heavy carts. Creform push carts are lightweight yet strong, offer exceptional maneuverability, and can be built to exact size requirements. Carts can be built using ESD pipe, joints and casters for transporting sensitive electronic components.



ESD Flow Rack



Dunnage Cart



Push Cart



Hinged Shelf Cart



Tilting Flow Rack



Display Board

Hinged Shelf Cart

Optimum part holding capacity, with maximum accessibility from top to bottom. Once emptied, hinged levels of cart easily release and lift up, out of the way to provide access to lower levels minimizing obstruction when removing parts of awkward shapes and sizes. This feature controls parts sequenced to the line.

Tilting Flow Rack

The operator and flow rack almost become one in this ergonomic design. Tilting mechanism presents parts for easy retrieval, then, when a tote box is empty, it tilts down to release the empty box. Returning mechanism to the starting position allows the next full tote to slide into working position.

Display Board

Creform systems don't have to involve high technology logistics for material handling. Even a simple movable display board, requiring only a few minutes to construct, contributes to plant efficiency through communication and the Five S philosophy.

CREFORM EMPOWERS EMPLOYEES TO ACHIEVE CONTINUOUS IMPROVEMENT

Small Cart

A simple yet effective transport method for tote boxes. This high strength cart can be stacked with boxes for manual movement, or add a hitch for vehicle pulled trains, or with the AGC at right.

AGC Automated Guided Carts

Creform Automated Carts are simple to design, build and install. Because they follow a magnetic tape on the floor they require no floor cutting. They easily adapt to changing process requirements, present parts and assemblies in sequence to operators, all at a cost savings over AGV's. They can be designed to hold multiple parts or sub assemblies in sequence. Or with the addition of a hitch they can become an automated

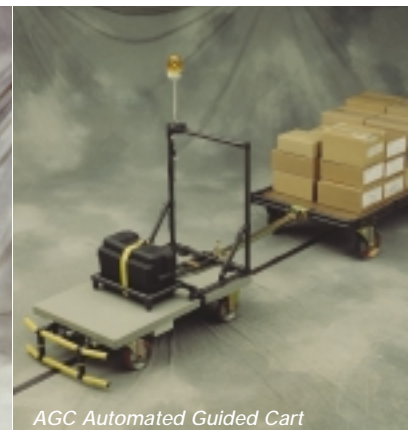
tugger delivering needed parts to production areas quickly and efficiently, eliminating delays waiting for the availability of heavy forklifts. AGC's can be programmed to slow and then stop at work areas for off-loading. Multiple courses or routes can be programmed into the optional Creform Course 10 Controller. For complete details see the AGC brochure located in Section I, Specialized Products in this catalog.



Small Cart



AGC Automated Guided Cart



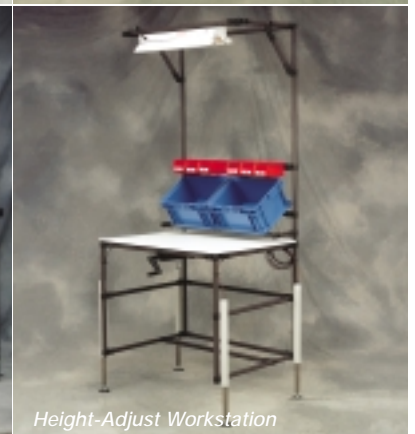
AGC Automated Guided Cart



Work Table



Folding, Portable Tool Crib



Height-Adjust Workstation

Work Table

Need a work surface? Creform pipes and joints let you build one anywhere, to any height and any size. Surface tops can be wood, plastics or sheet metal and can be permanently attached or removable. Add a back shelf to tilt and orient tools or parts for easy access.





















Folding, Portable Tool Crib

For maintenance and setup personnel, and even builders of Creform structures, this portable tool crib eliminates countless return trips for forgotten parts or tools. Maximum storage capacity with side units that fold out for access, fold in for maneuvering through tight aisles. Add peg board, bins, tool boxes — to straighten and standardize, shine, sweep, and sustain.

Height-Adjust Workstation

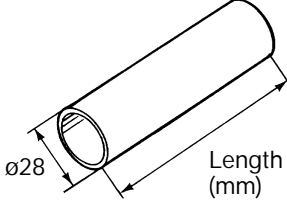

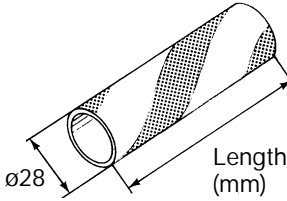

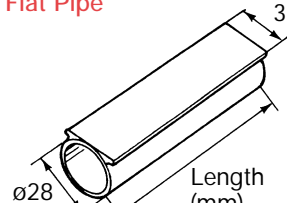

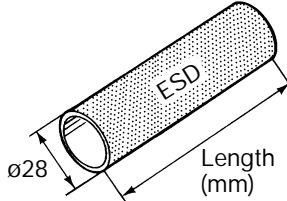

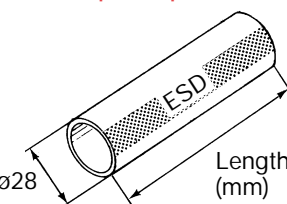

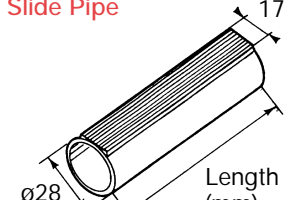

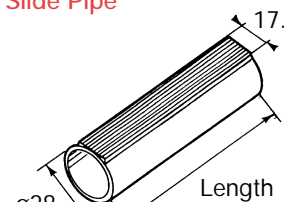

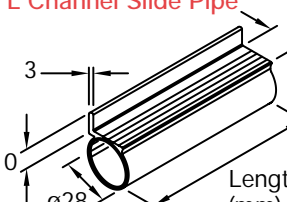

If your first shift operator is 6'5" and the second shift person is 5'2", one workstation can accommodate both. This height adjustable station can be raised or lowered manually using a hand crank or electrically powered mechanism for optimum comfort and efficiency.

CREFORM STANDARD COLORS AND PIPE LENGTH AVAILABILITY

COLOR		COLOR CODE	Pipe																
			2500 = 2.5m / 8.2ft				3000 = 3.048m / 10ft				4000 = 4.0m / 13.1ft								
			HBGA-4000	HBG-4000	HB-4000	HPB-4000	HPA-4000	HKLA-4000	HKL-4000	HKGA-4000	HK-4000	HK-2500	HGD-4000	HGA-4000	HF-4000	HC-4000	H-4000	H-3000	H-2500
Black		-63		●															
ESD Black 		-63	●					●		●				●					
Yellow w/ Black Band		-14														●			
Marine Blue		-12			●										●		●		●
Dark Gray (Brownish)		-04			●	●	●								●		●	●	●
Light Gray		-08							●		●	●							
White Gray		-16															●	●	
ESD White Gray 		-16												●					
Dark Green		-55															●		
Kelly Green		-50															●		
Apple Green		-33															●		
Ivory		-02			●	●	●								●		●	●	●
Ivory w/ESD Black Stripe 		-02											●						
Orange		-21															●		
Red		-47															●		
White		-01															●		
Yellow		-05															●		
Example Order: H-4000-12 (H type pipe 4 meters long with marine blue color) Other colors available upon request - minimum buys may apply. Colors indicated are approximate - actual color samples available upon request.																			

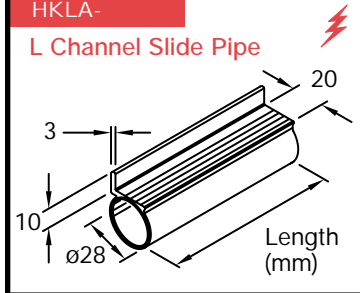
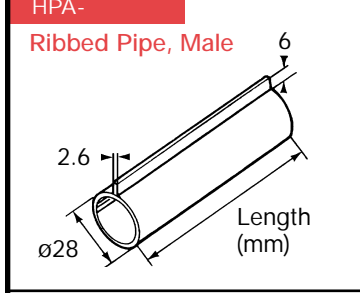
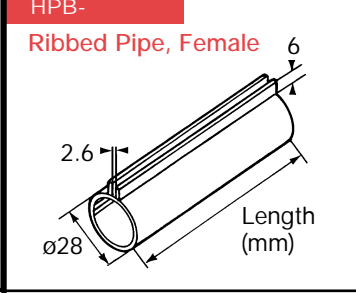
CREFORM PIPE Ø 28MM

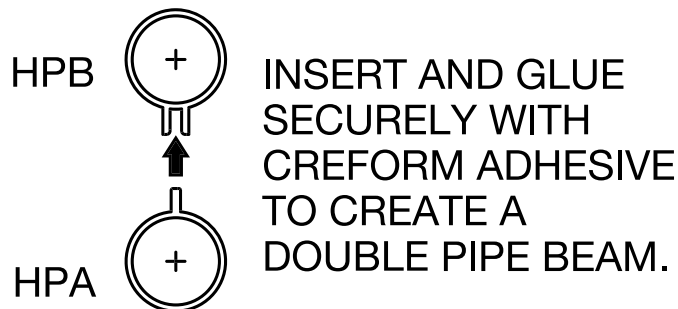
ø28 pipe is used for frame components of structures connected by plastic or metal joints, accessories and casters. Dimensions are in millimeters. See Technical Section H for pipe strength data. When ordering, specify color code, see page B-1. HGA and HK pipe series not compatible with Creform adhesive.

<div>H-</div> <div>Standard Pipe</div> <div></div>		<div>HC-</div> <div>Spiral Pipe</div> <div></div>	
<div>Colors: Refer to color chart page B-1. Used With: General Creform structures. Standard Length: H-4000 = 4m, H-2500 = 2.5m, H-3000 = 10ft. Typical Applications: Carts, racks, workstations, etc.</div>		<div>Colors: Yellow w/black spiral. Used With: Hazardous areas. Standard Length: HC-4000 = 4m Typical Applications: Safety fences, cart bumpers.</div>	
<div>HF-</div> <div>Flat Pipe</div> <div></div>		<div>HGA-</div> <div>ESD Pipe</div> <div></div>	
<div>Colors: Refer to color chart page B-1. Used With: Required flat areas. Standard Length: HF-4000 = 4m Typical Applications: Cart & rack shelf supports, flow racks, support hanging bins. Attaching drawer slides.</div>		<div>Colors: Refer to color chart page B-1. Used With: General ESD structures. Standard Length: HGA-4000 = 4m Typical Applications: ESD structures. Note: Not compatible with Creform adhesive.</div>	
<div>HGD-</div> <div>ESD Striped Pipe</div> <div></div>		<div>HK-</div> <div>Slide Pipe</div> <div></div>	
<div>Colors: Ivory w/black stripe. Used With: General ESD structures. Standard Length: HGD-4000 = 4m Typical Applications: Carts, racks, etc. Note: Compatible with Creform adhesive.</div>		<div>Colors: Light Gray. Used With: Parts or boxes that slide. Standard Length: HK-4000 = 4m, HK-2500 = 2.5m Typical Applications: Tracks of flow rack structures.</div>	
<div>HKGA-</div> <div>Slide Pipe</div> <div></div>		<div>HKL-</div> <div>L Channel Slide Pipe</div> <div></div>	
<div>Colors: Black. Used With: ESD parts or boxes that slide. Standard Length: HKGA-4000 = 4m Typical Applications: ESD track of flow rack structure.</div>		<div>Colors: Light Gray. Used With: Materials that slide. Standard Length: HKL-4000 = 4m Typical Applications: Track of flow rack structure. Note: L-Flange acts as a side guide.</div>	

CREFORM PIPE Ø 28MM

Ø28 pipe is used for frame components of structures connected by plastic or metal joints, accessories and casters. Dimensions are in millimeters. See Technical Section H for pipe strength data. When ordering, specify color code, see page B-1. HGA and HK pipe series not compatible with Creform adhesive.

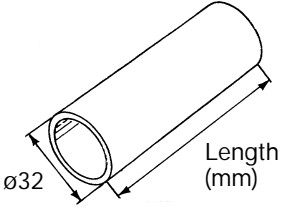

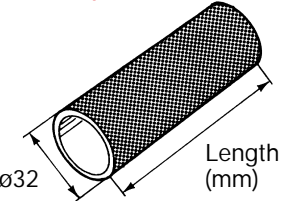

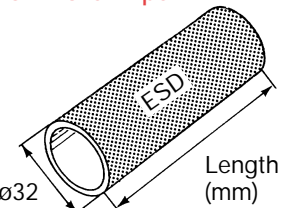

<p>HKLA- L Channel Slide Pipe</p> 	
<p>Colors: Black. Used With: ESD materials that slide. Standard Length: HKLA-4000 = 4m Typical Applications: ESD track of flow rack structure. Note: L-Flange acts as a side guide.</p>	
<p>HPA- Ribbed Pipe, Male</p> 	
<p>HPB- Ribbed Pipe, Female</p> 	
<p>Colors: Gray, Ivory. Used With: HPB- & adhesive. Standard Length: HPA-4000 = 4m Typical Applications: Reinforced double base carts, racks.</p>	



Double pipe available pre-glued for your convenience. Please inquire.

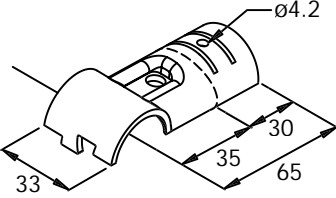

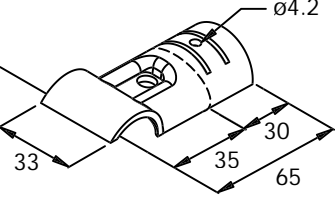

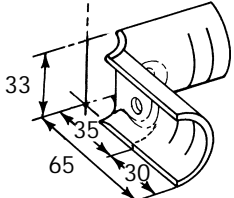

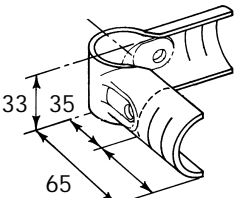

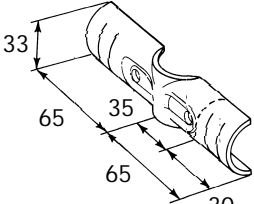

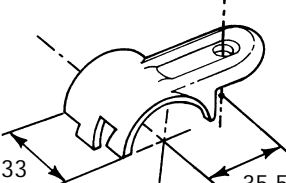

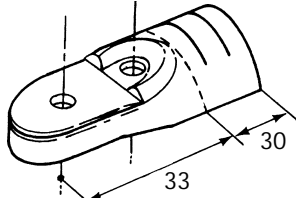

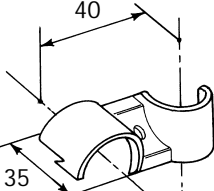

CREFORM PIPE Ø 32MM

ø32 pipe is used in higher strength applications, for roller conveyors or with ø28 pipe for telescoping applications by connecting with joints and limited accessories. Dimensions are in millimeters. See Technical Section H for pipe strength data. When ordering, specify color code, see page B-1. HBG and HBGA pipes not compatible with Creform adhesive.

<p>HB- Standard Pipe</p> 		<p>HBG- Roller Pipe</p> 	
<p>Colors: Refer to color chart page B-1. Used With: JB-, SJ-, JE-101SET joints. Standard Length: HB-4000 = 4m Typical Applications: Telescoping pipe applications.</p>		<p>Colors: Black (inside & outside). Used With: JB-160 at both ends. Standard Length: HBG-4000 = 4m Typical Applications: Cut to length rollers of roller conveyor.</p>	
<p>HBGA- ESD Roller Pipe</p> 			
<p>Colors: Black (ESD) outside, Brown inside. Used With: JB-160 ESD at both ends. Standard Length: HBGA-4000 = 4m Typical Applications: ESD rollers of roller conveyor.</p>			

CREFORM METAL JOINT COMPONENTS Ø 28MM

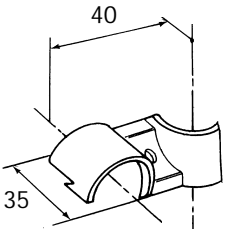

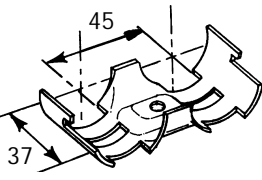

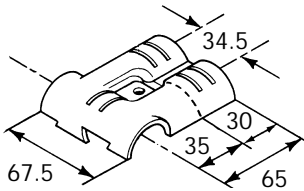

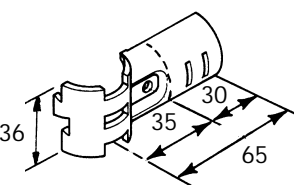

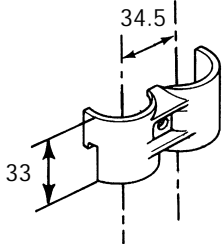

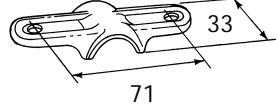

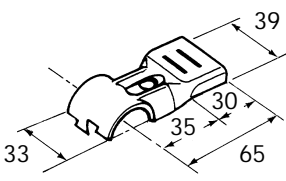

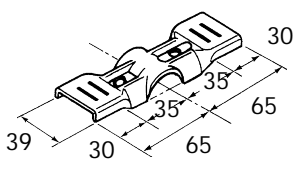

Individual H- components are combined with M6-25 bolts and M6-B nuts (see page G-3) to form HJ- joint assemblies for Ø28 pipe. Dimensions are in millimeters.
See Technical Section H for metal joint data.

H-1 		H-1B 	
Surface Treatment: Black coating. Used to form: HJ-1, MF1-1. Note: M6-25 bolt and M6-B nut required. See page G-3. Ø4.2 hole available.		Surface Treatment: Black coating. Used to form: HJ-1B Note: M6-25 bolt and M6-B nut required. See page G-3. Ø4.2 hole available.	
H-2 		H-3 	
Surface Treatment: Black coating. Used to form: HJ-2, HJ-3, HJ-5. Note: M6-25 bolts and M6-B nuts required. See page G-3.		Surface Treatment: Black coating. Used to form: HJ-2. Note: M6-25 bolts and M6-B nuts required. See page G-3.	
H-4 		H-5 	
Surface Treatment: Black coating. Used to form: HJ-3, HJ-4, MF1-2. Note: M6-25 bolts and M6-B nuts required. See page G-3.		Surface Treatment: Black coating. Used to form: HJ-7. Note: M6-25 bolt and M6-B nut required. See page G-3.	
H-6 		H-7 	
Surface Treatment: Black coating. Used to form: HJ-7, HJ-12. Note: M6-25 bolts and M6-B nuts required. See page G-3.		Surface Treatment: Black coating. Used to form: HJ-6. Note: M6-25 bolt and M6-B nut required. See page G-3.	

CREFORM METAL JOINT COMPONENTS Ø 28MM

Individual H- components are combined with M6-25 bolts and M6-B nuts (see page G-3) to form HJ- joint assemblies for Ø28 pipe. Some assemblies require J-140ASA & J-140PEM. Dimensions are in millimeters.

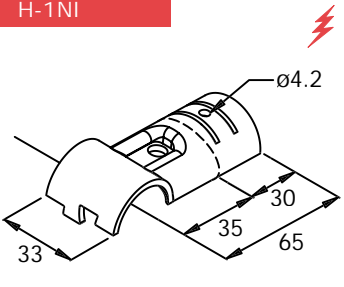
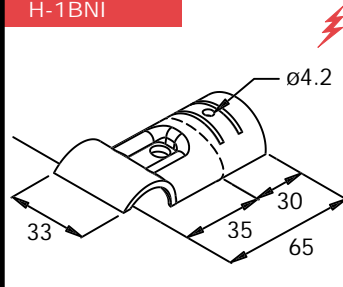
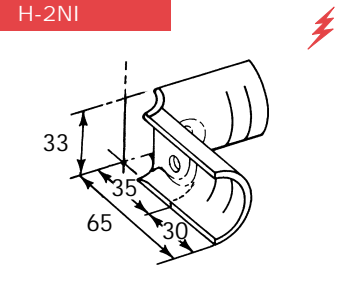
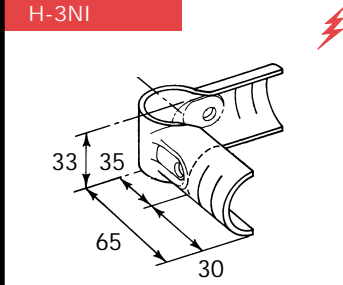
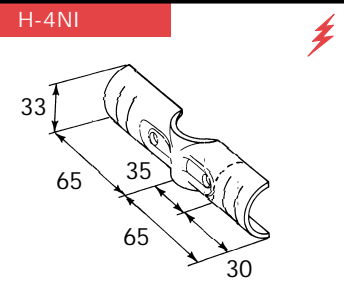
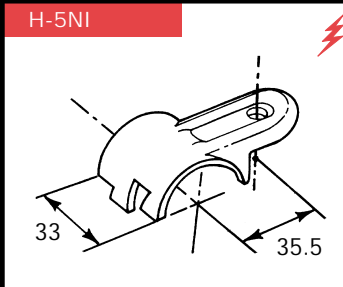
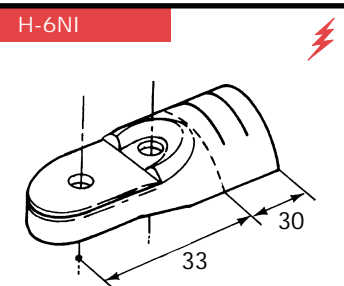
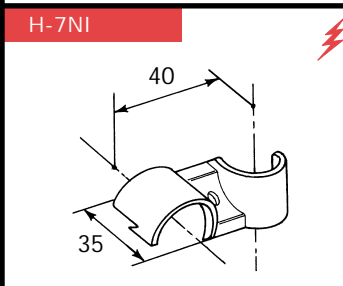
See Technical Section H for metal joint data.

H-7A 		H-9 	
Surface Treatment: Black coating. Used to form: HJ-6A. Note: M6-25 bolt and M6-B nut required. See page G-3.		Surface Treatment: Black coating. Used to form: HJ-8. Note: M6-25 bolt and M6-B nut required. See page G-3. Requires J-140ASA and J-140PEM. See page D-11.	
H-10 		H-12 	
Surface Treatment: Black coating. Used to form: HJ-9. Note: M6-25 bolt and M6-B nut required. See page G-3.		Surface Treatment: Black coating. Used to form: HJ-10. Note: M6-25 bolt and M6-B nut required. See page G-3. Requires J-140PEM. See page D-11.	
H-13 		H-14 	
Surface Treatment: Black coating. Used to form: HJ-11. Note: M6-25 bolt and M6-B nut required. See page G-3.		Surface Treatment: Black coating. Used to form: HJ-12. Note: M6-25 bolts and M6-B nuts required. See page G-3.	
F1-1 		F1-2 	
Surface Treatment: Black coating. Used to form: MF1-1. Note: M6-25 bolt and M6-B nut required. See page G-3.		Surface Treatment: Black coating. Used to form: MF1-2. Note: M6-25 bolts and M6-B nuts required. See page G-3.	

CREFORM

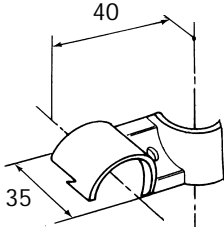

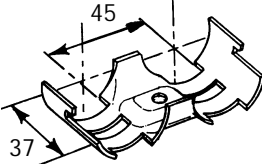

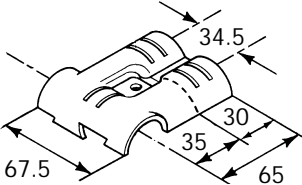

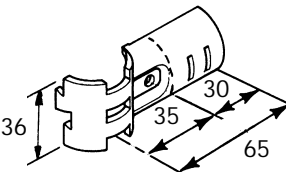

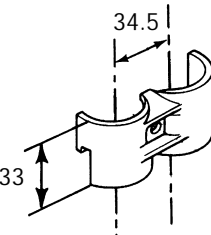

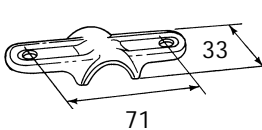

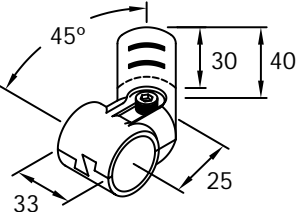

ESD METAL JOINT COMPONENTS Ø 28MM

Individual H-NI components are combined with M6-25 bolts and M6-B nuts (see page G-3) to form HJ-NI joint assemblies for Ø28 pipe. Most commonly used to assemble anti-static Creform structures.
Dimensions are in millimeters. See Technical Section H for metal joint data.

H-1NI 	H-1BNI 
Surface Treatment: Conductive Plating. Used to form: HJ-1NI. Note: M6-25 bolt and M6-B nut required. See page G-3. Ø4.2 hole available.	Surface Treatment: Conductive Plating. Used to form: HJ-1BNI. Note: M6-25 bolt and M6-B nut required. See page G-3. Ø4.2 hole available.
H-2NI 	H-3NI 
Surface Treatment: Conductive Plating. Used to form: HJ-2NI, HJ-3NI, HJ-5NI. Note: M6-25 bolts and M6-B nuts required. See page G-3.	Surface Treatment: Conductive Plating. Used to form: HJ-2NI. Note: M6-25 bolts and M6-B nuts required. See page G-3.
H-4NI 	H-5NI 
Surface Treatment: Conductive Plating. Used to form: HJ-3NI, HJ-4NI. Note: M6-25 bolts and M6-B nuts required. See page G-3.	Surface Treatment: Conductive Plating. Used to form: HJ-7NI. Note: M6-25 bolt and M6-B nut required. See page G-3.
H-6NI 	H-7NI 
Surface Treatment: Conductive Plating. Used to form: HJ-7NI or HJ-12NI. Note: M6-25 bolts and M6-B nuts required. See page G-3.	Surface Treatment: Conductive Plating. Used to form: HJ-6NI. Note: M6-25 bolt and M6-B nut required. See page G-3.

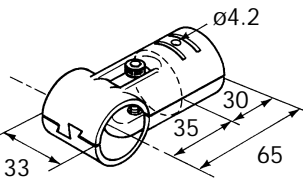

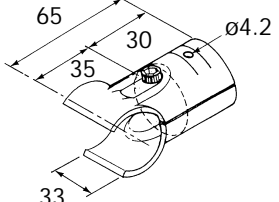

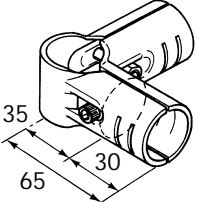
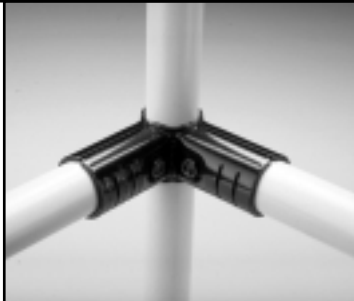
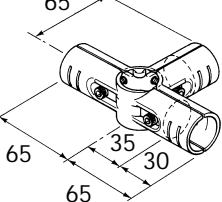

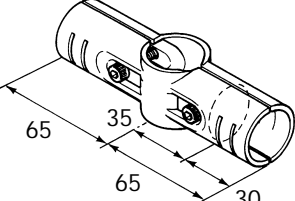

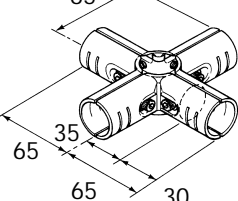

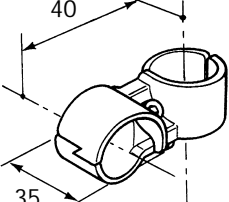

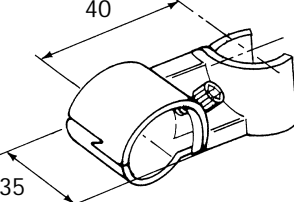

CREFORM ESD METAL JOINT COMPONENTS & JOINT SETS Ø 28MM

Individual H-NI components are combined with M6-25 bolts and M6-B nuts (see page G-3) to form HJ-NI joint assemblies for Ø28 pipe. Most commonly used to assemble anti-static Creform structures. Dimensions are in millimeters. See Technical Section H for metal joint data.

<div>H-7ANI</div> <div></div> <div></div>	<div>H-9NI</div> <div></div> <div></div>
<div>Surface Treatment: Conductive Plating. Used to form: HJ-6ANI. Note: M6-25 bolt and M6-B nut required. See page G-3.</div>	<div>Surface Treatment: Conductive Plating. Used to form: HJ-8NI. Note: M6-25 bolt and M6-B nut required. See page G-3. Requires J-140ASA and J-140PEM. See page D-11.</div>
<div>H-10NI</div> <div></div> <div></div>	<div>H-12NI</div> <div></div> <div></div>
<div>Surface Treatment: Conductive Plating. Used to form: HJ-9NI. Note: M6-25 bolts and M6-B nuts required. See page G-3.</div>	<div>Surface Treatment: Conductive Plating. Used to form: HJ-10NI. Note: M6-25 bolt and M6-B nut required. See page G-3. Requires J-140PEM. See page D-11.</div>
<div>H-13NI</div> <div></div> <div></div>	<div>H-14NI</div> <div></div> <div></div>
<div>Surface Treatment: Conductive Plating. Used to form: HJ-11NI. Note: M6-25 bolt and M6-B nut required. See page G-3.</div>	<div>Surface Treatment: Conductive Plating. Used to form: HJ-12NI. Note: M6-25 bolts and M6-B nuts required. See page G-3.</div>
<div>HJ-13NI</div> <div></div> <div></div>	
<div>Surface Treatment: Conductive Plating. Components: H-15NI(1), H-16NI(1), M6-25 & M6-B(1 ea). Used With: ø28 pipe to form 45° angle. Typical Applications: Structure reinforcement. Note: Sold only as a joint set.</div>	

CREFORM METAL JOINT SETS \varnothing 28MM

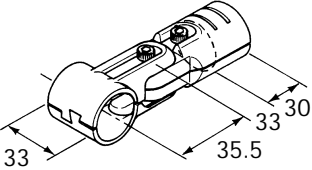

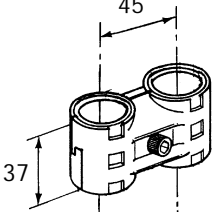

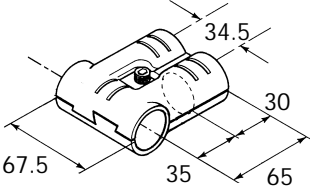

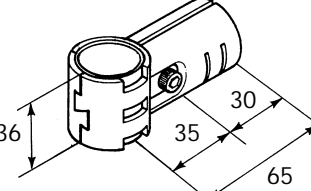

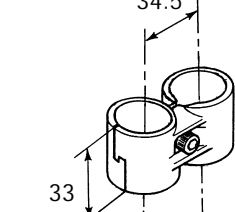

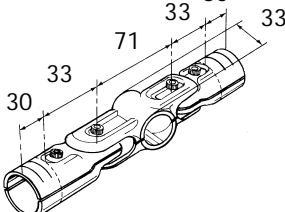

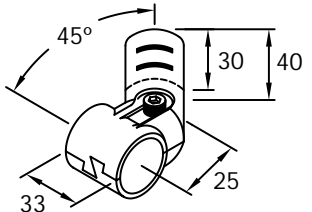

Complete joint assemblies for connecting \varnothing 28 pipe (H-, HC-, HK-, HF-, etc.).
Attachment with M6-25 bolts and M6-B nuts unless otherwise noted. Dimensions are in millimeters.
See Technical Section H for metal joint data.

<p>HJ-1</p> 		<p>HJ-1B</p> 	
<p>Surface Treatment: Black Coating. Components: H-1(2), M6-25 & M6-B(1 ea). Used With: Two \varnothing28 pipes to form T-intersection or corner. Typical Applications: All structures. Note: \varnothing4.2 hole available.</p>		<p>Surface Treatment: Black Coating. Components: H-1B(2), M6-25 & M6-B(1 ea). Used With: \varnothing28 HK-, HKL-, HF-, HPA-, HPB- pipes. Typical Applications: Guide, flow rack loading area. Note: \varnothing4.2 hole available.</p>	
<p>HJ-2</p> 		<p>HJ-3</p> 	
<p>Surface Treatment: Black Coating. Components: H-2(1), H-3(1), M6-25 & M6-B(2 ea). Used With: \varnothing28 pipe to form corner and intersection. Typical Applications: All structures.</p>		<p>Surface Treatment: Black Coating. Components: H-2(2), H-4(1), M6-25 & M6-B(3 ea). Used With: \varnothing28 pipe to form 4-pipe intersection. Typical Applications: Intermediate structural unions.</p>	
<p>HJ-4</p> 		<p>HJ-5</p> 	
<p>Surface Treatment: Black Coating. Components: H-4(2), M6-25 & M6-B(2 ea). Used With: \varnothing28 pipe to form 3-pipe intersection. Typical Applications: Intermediate structural unions.</p>		<p>Surface Treatment: Black Coating. Components: H-2(4), M6-25 & M6-B(4 ea). Used With: \varnothing28 pipe to form 5-pipe intersection. Typical Applications: Intermediate structural unions.</p>	
<p>HJ-6</p> 		<p>HJ-6A</p> 	
<p>Surface Treatment: Black Coating. Components: H-7(2), M6-25 & M6-B(1 ea). Used With: \varnothing28 pipe to form cross-pipe intersection. Typical Applications: All structures, cart reinforcement.</p>		<p>Surface Treatment: Black Coating. Components: H-7A(2), M6-25 & M6-B(1 ea). Used With: \varnothing28 HK-, HKL-, HF-, HPA-, HPB pipe. Typical Applications: Guide, flow rack loading area.</p>	

CREFORM METAL JOINT SETS Ø 28MM

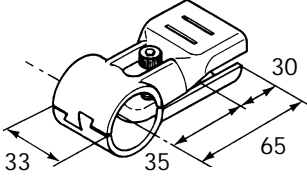

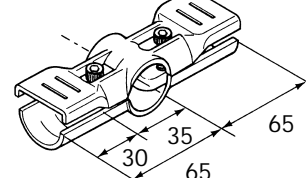

Complete joint assemblies for connecting Ø28 pipe (H-, HC-, HK-, HF-, etc.).
Attachment with M6-25 bolts and M6-B nuts unless otherwise noted. Dimensions are in millimeters.
See Technical Section H for metal joint data.

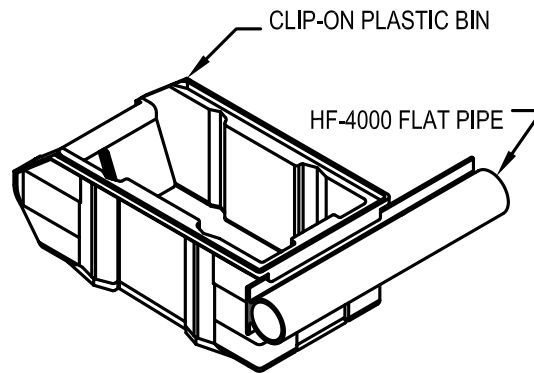
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C

<div>HJ-7</div> <div></div>	<div></div>	<div>HJ-8</div> <div></div>	<div></div>
<p>Surface Treatment: Black Coating. Components: H-5(2), H-6(2), M6-25 & M6-B(2 ea). Used With: Two $\varnothing 28$ pipe to form angle intersection. Typical Applications: Structure reinforcement.</p>		<p>Surface Treatment: Black Coating. Components: H-9(2), M6-25 & M6-B(1 ea), J-140ASA(1), J-140PEM(1). Used With: $\varnothing 28$ pipe for rotating or sliding pipes.Typical Applications: Folding tables, door hinges. Note: Attach J-140ASA with adhesive or screw.</p>	
<div>HJ-9</div> <div></div>	<div></div>	<div>HJ-10</div> <div></div>	<div></div>
<p>Surface Treatment: Black Coating. Components: H-10(2), M6-25 & M6-B(1 ea). Used With: $\varnothing 28$ H-, HPA- & HPB pipe to connect doubled-pipe to a single pipe.Typical Applications: All structures.</p>		<p>Surface Treatment: Black Coating. Components: H-12(2), M6-25 & M6-B(1 ea), J-140PEM(1). Used With: $\varnothing 28$ pipe for rotating or sliding members. Typical Applications: Folding tables, latching shelf cart.</p>	
<div>HJ-11</div> <div></div>	<div></div>	<div>HJ-12</div> <div></div>	<div></div>
<p>Surface Treatment: Black Coating. Components: H-13(2), M6-25 & M6-B(1 ea). Used With: $\varnothing 28$ H- pipe to form doubled-pipe member. Typical Applications: All structures.</p>		<p>Surface Treatment: Black Coating. Components: H-6(4), H-14(2), M6-25 & M6-B(4 ea). Used With: $\varnothing 28$ pipe to form dual angle intersections. Typical Applications: Structure reinforcement.</p>	
<div>HJ-13</div> <div></div>	<div></div>		
<p>Surface Treatment: Black Coating. Components: H-15(1), H-16(1), M6-25 & M6-B(1 ea). Used With: Two $\varnothing 28$ pipes to form 45° angle. Typical Applications: Structure reinforcement.</p>			

CREFORM METAL JOINT SETS Ø 28MM

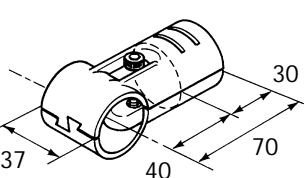

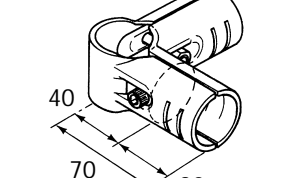

Complete joint assemblies for connecting Ø28 (H- and HF-) pipe.
Uses M6-25 bolts and M6-B nuts unless otherwise noted. Dimensions are in millimeters.
See Technical Section H for metal joint data.

<p>MF1-1</p> 		<p>MF1-2</p> 	
<p>Surface Treatment: Black Coating. Components: F1-1(1), H-1(1), M6-25 & M6-B(1 ea). Used With: One Ø28 pipe & one HF- pipe for corner or T-intersection. Typical Applications: Shelf of cart, display area of workstation.</p>	<p>Surface Treatment: Black Coating. Components: F1-2(1), H-4(1), M6-25 & M6-B(2 ea). Used With: One Ø28 pipe & two HF- pipes for corner or and intersection. Typical Applications: Intermediate junctions of two flat pipes.</p>		



CREFORM METAL JOINT SETS Ø 32MM

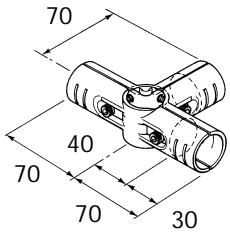

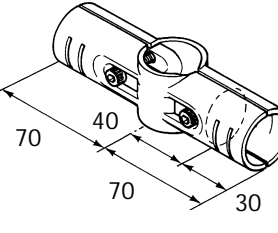

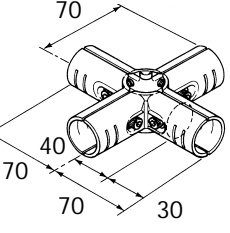

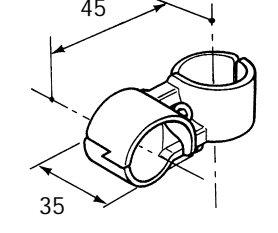

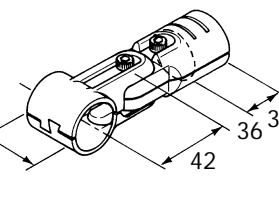

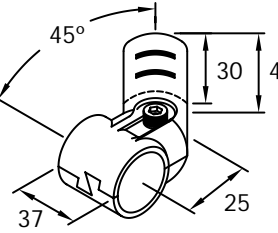

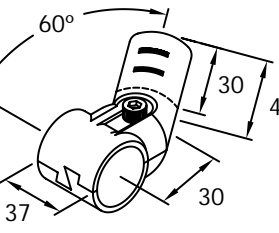

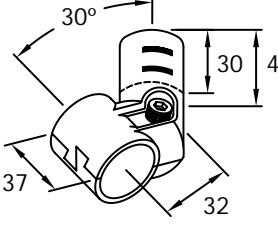

Complete joint assemblies for connecting Ø32 pipe (HB-).
Attachment with M6-30 bolts and M6-B nuts unless otherwise noted. Dimensions are in millimeters.
See Technical Section H for metal joint data.

<p>SJ-1</p> 		<p>SJ-2</p> 	
<p>Surface Treatment: Black Coating. Components: S-1(2), M6-30 & M6-B(1 ea). Used With: Two Ø32 pipes for corner or T-intersection. Typical Applications: Workstations, shelves, etc.</p>	<p>Surface Treatment: Black Coating. Components: S-2(1), S-3(1), M6-30 & M6-B(2 ea). Used With: Three Ø32 pipes for corner and intersection. Typical Applications: Workstations, shelves, etc.</p>		

CREFORM METAL JOINT SETS Ø 32MM


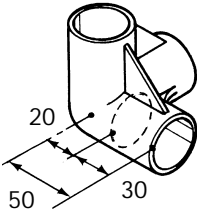

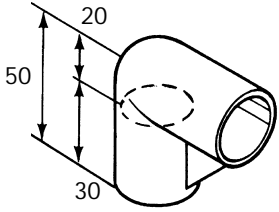

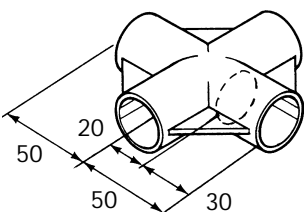

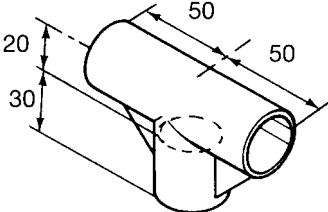

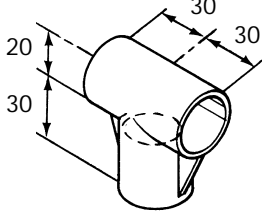

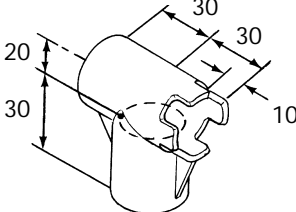

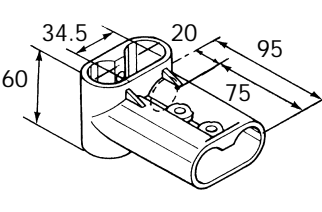

Complete joint assemblies for connecting Ø32 pipe (HB-).
Attachment with M6-30 bolts and M6-B nuts unless otherwise noted. Dimensions are in millimeters.
See Technical Section H for metal joint data.

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SJ-3 		SJ-4 	
Surface Treatment: Black Coating. Components: S-2(2), S-4(1), M6-30 & M6-B(3 ea). Used With: Four Ø32 pipes to form intersection. Typical Applications: Workstations, shelves, etc.		Surface Treatment: Black Coating. Components: S-4(2), M6-30 & M6-B(2 ea). Used With: Three Ø32 pipes for corner and intersection. Typical Applications: Intermediate structural unions.	
SJ-5 		SJ-6 	
Surface Treatment: Black Coating. Components: S-2(4), M6-30 & M6-B(4 ea). Used With: Ø32 pipe to form 5-pipe intersection. Typical Applications: Workstations, shelves, etc.		Surface Treatment: Black Coating. Components: S-7(2), M6-30 & M6-B(1 ea). Used With: Ø32 pipe to form 2-pipe cross-intersection. Typical Applications: Workstations, shelves, etc.	
SJ-7 		SJ-8 	
Surface Treatment: Black Coating. Components: S-5(2), S-6(2), M6-30 & M6-B(2 ea). Used With: Ø32 pipe to form optional angle intersection. Typical Applications: Structure reinforcement.		Surface Treatment: Black coating. Components: S-8(1), S-9(1), M6-30 & M6-B(1 ea). Used With: Two Ø32 pipes to form 45° angle. Typical Applications: Structure reinforcement.	
SJ-9 		SJ-10 	
Surface Treatment: Black coating. Components: S-10(1), S-11(1), M6-30 & M6-B(1 ea). Used With: Two Ø32 pipes to form 60° angle. Typical Applications: Structure reinforcement.		Surface Treatment: Black coating. Components: S-12(1), S-13(1), M6-30 & M6-B(1 ea). Used With: Two Ø32 pipes to form 30° angle. Typical Applications: Structure reinforcement.	

CREFORM PLASTIC JOINTS Ø 28MM

Plastic joints for connecting ø28 pipe (H-, HC-, HPA-, HPB-). Unless otherwise noted, permanent attachment is accomplished using only specially formulated Creform Adhesive (EY-201). Dimensions are in millimeters.
See Technical Section H for plastic joint data. When ordering, specify color code, see page B-1.

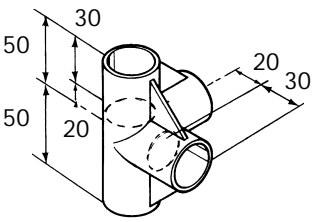
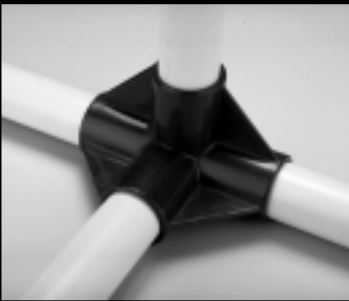
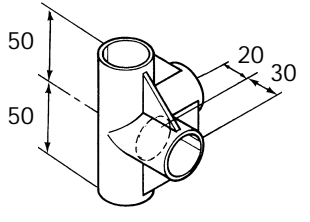

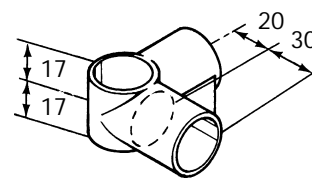
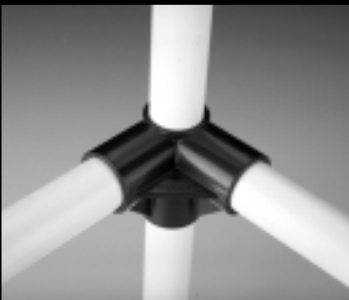
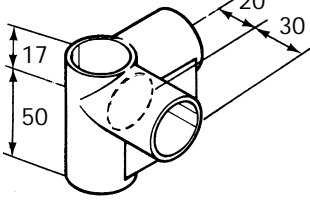
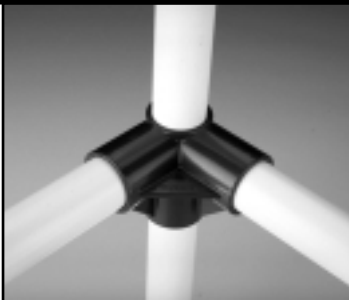
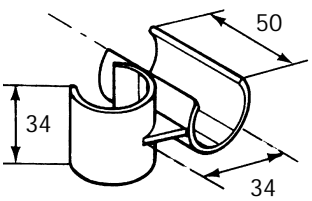

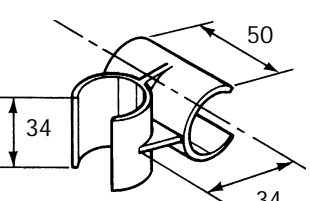

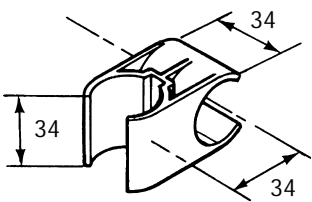
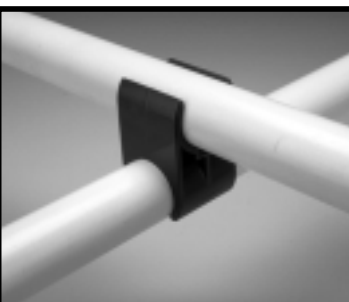
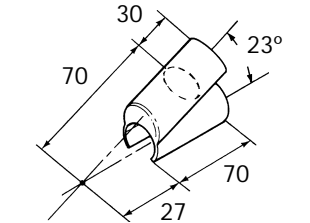
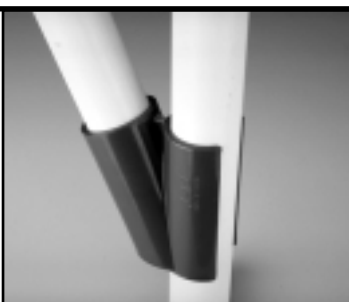
EY-201 Creform Adhesive See Technical Section page H-8 prior to use. See page G-2 for adhesive dispensing bottle.		J-4 	
Colors: Clear Liquid. Used With: Plastic joints except as noted. Note: Packaged in one pint container. MSDS sheet available.		Colors: Gray, Ivory. Used With: Three ø28 pipes. Typical Applications: Corner junctions of structures.	
J-5 		J-6A, B 	
Colors: Gray, Ivory. Used With: Two ø28 pipes. Typical Applications: Upper structure corners, cart handles.		Colors: Gray, Ivory. Used With: Four ø28 pipes. Typical Applications: Intermediate junctions of structures. Note: One 100mm axis is a through fit on J-6B.	
J-7A, B 		J-7C 	
Colors: Gray, Ivory. Used With: Three ø28 pipes. Typical Applications: Intermediate junctions of structures. Note: J-7B provides 100mm axis as through fit.		Colors: Gray, Ivory. Used With: Two ø28 pipes. Typical Applications: Intermediate junctions of structures. Note: 60mm axis is a through fit.	
J-7E 		J-7W 	
Colors: Gray. Used With: ø28 pipe, J-23E, and EF-4025 for temporary set of angel rotation. Typical Applications: Handle of height adjusting table, small shelf of carts.		Colors: Black. Used With: HPA-, HPB- pipe, TM6-25 Bolt(4) and M6-P Nut(4). Typical Applications: Intermediate area of double base carts. Note: Works with J-105W. Tighten bolt & nut to 100kg·cm (7-1/4 ft·lb) torque. No adhesive required.	

CREFORM PLASTIC JOINTS Ø 28MM

Plastic joints for connecting Ø28 pipe (H-, HC-, HPA-, HPB-). Unless otherwise noted, permanent attachment is accomplished using only specially formulated Creform Adhesive (EY-201). Dimensions are in millimeters.

See Technical Section H for plastic joint data. When ordering, specify color code, see page B-1.

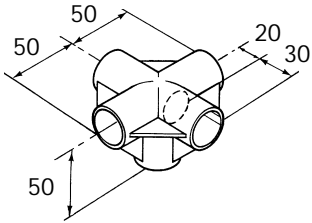
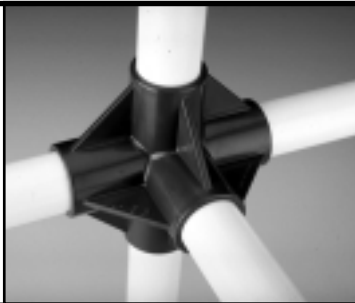
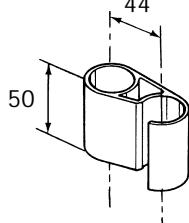
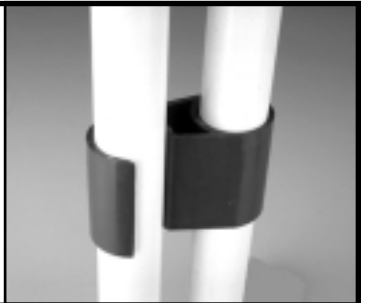
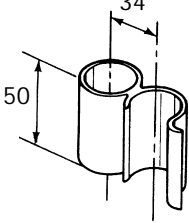
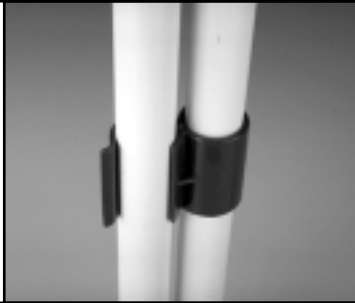
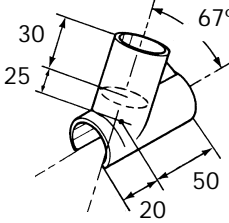

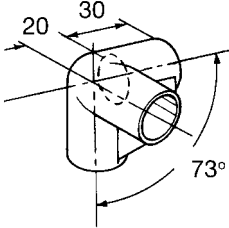

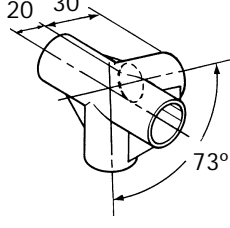

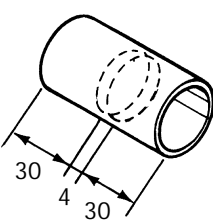
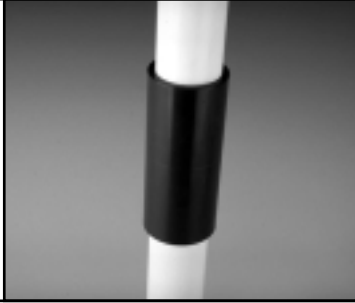
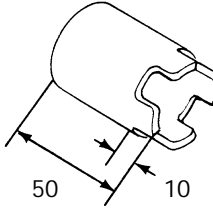

SECTION
D

<p>J-12A</p> 		<p>J-12B</p> 	
<p>Colors: Gray, Ivory. Used With: Four Ø28 pipes. Typical Applications: Outer intersection of structures.</p>		<p>Colors: Gray, Ivory. Used With: Three Ø28 pipes. Typical Applications: Intermediate intersection of structures. Note: 100mm axis is through fit.</p>	
<p>J-12C</p> 		<p>J-12D</p> 	
<p>Colors: Gray, Ivory. Used With: Three Ø28 pipes. Typical Applications: Intermediate intersection of structures. Note: 34mm axis is through fit.</p>		<p>Colors: Gray, Ivory. Used With: Three Ø28 pipes. Typical Applications: Intermediate intersection of structures. Note: 67mm axis is through fit.</p>	
<p>J-13A</p> 		<p>J-13B</p> 	
<p>Colors: Gray, Ivory. Used With: Two Ø28 pipes to form cross intersection. Typical Applications: Reinforcement of cart base.</p>		<p>Colors: Gray, Ivory. Used With: Two Ø28 pipes to form cross intersection. Typical Applications: Reinforcement of cart base.</p>	
<p>J-13C</p> 		<p>J-14</p> 	
<p>Colors: Gray, Ivory. Used With: Two Ø28 pipes to form cross intersection. Typical Applications: Reinforcement of cart base.</p>		<p>Colors: Gray, Ivory. Used With: Two Ø28 pipes to form 23° intersection, J-19 (67°). Typical Applications: Structural bracing and reinforcement.</p>	

CREFORM PLASTIC JOINTS Ø 28MM

Plastic joints for connecting Ø28 pipe (H-, HC-, HPA-, HPB-). Unless otherwise noted, permanent attachment is accomplished using only specially formulated Creform Adhesive (EY-201). Dimensions are in millimeters.

See Technical Section H for plastic joint data. When ordering, specify color code, see page B-1.

J-15A, B 		J-16 	
Colors: Gray, Ivory. Used With: Five Ø28 pipes. Typical Applications: Intermediate intersection of structures. Note: J-15B provides one 100mm axis as through fit.		Colors: Gray, Ivory. Used With: Two parallel Ø28 pipes. Typical Applications: Door lock (44mm pitch). Note: Slip fit or adhesive bonding possible.	
J-18 		J-19 	
Colors: Gray. Used With: Two parallel Ø28 pipes. Typical Applications: Door lock (34mm pitch). Note: Slip fit or adhesive bonding possible.		Colors: Gray, Ivory. Used With: Two Ø28 pipes to form 67° intersection, J-14 (23°). Typical Applications: Structure bracing and reinforcement.	
J-21 		J-22A, B 	
Colors: Gray, Ivory. Used With: Three Ø28 pipes, J-22A(B), J-33, J-42, J-47, J-138. Typical Applications: 73° inclined top of structure.		Colors: Gray, Ivory (J-22B only). Used With: Four Ø28 pipes J-21, J-33, J-42, J-47, J-138. Typical Applications: 73° inclined top of structure. Note: J-22B is three pipe intersection with through fit.	
J-23A, B 		J-23E 	
Colors: Gray, Ivory. Used With: Two Ø28 pipes. Typical Applications: Splice two ends of pipes. Note: J-23B is 80mm long and through fit.		Colors: Gray. Used With: Ø28 pipe, J-7E, EF-4025 for temporary set of angle or rotation. Typical Applications: Handle of height adjusting work table, small shelf of carts.	

CREFORM PLASTIC JOINTS Ø 28MM

Plastic joints for connecting ø28 pipe (H-, HC-, HPA-, HPB-). Unless otherwise noted, permanent attachment is accomplished using only specially formulated Creform Adhesive (EY-201). Dimensions are in millimeters.

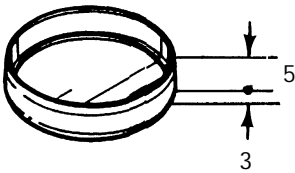

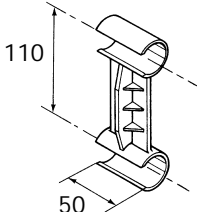

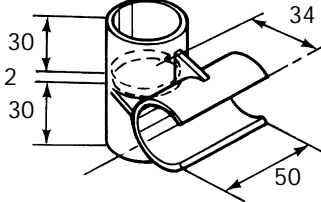
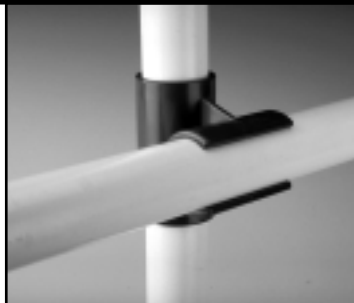
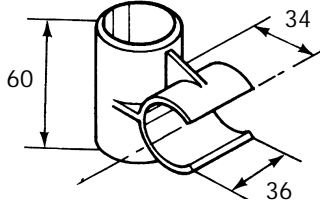
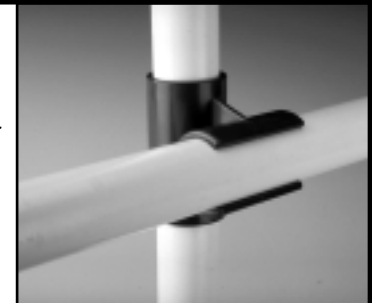
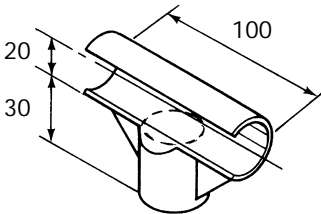

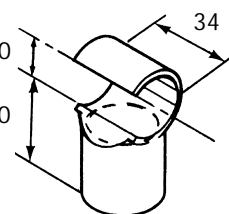
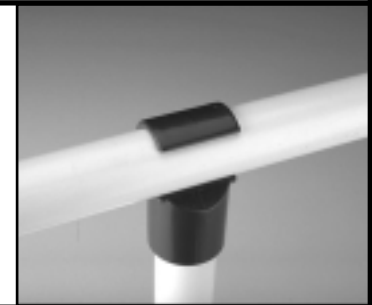
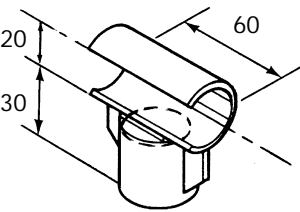
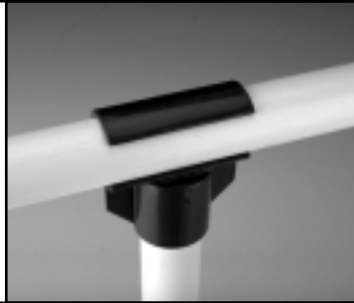
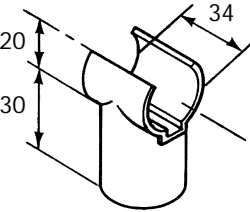

See Technical Section H for plastic joint data. When ordering, specify color code, see page B-1.

SECTION
D

J-26 		J-33 	
Colors: Gray, Ivory. Used With: Two ø28 pipes, J-108, J-114, J-115. Typical Applications: 45° bracing reinforcement of structures.		Colors: Gray, Ivory. Used With: Three ø28 pipes, J-21, J-22A(B), J-42, J-47, J-138. Typical Applications: 107° incline top of structures, corner.	
J-38A 		J-42 	
Colors: Gray, Ivory. Used With: ø28 pipe. Typical Applications: Temporary locating slip clip for shelves. Note: Adhesive can be used for permanent attachment.		Colors: Gray, Ivory. Used With: Two ø28 pipes, J-21, J-22A(B), J-33, J-47, J-138. Typical Applications: 73° incline top of structures, support.	
J-43 		J-46 	
Colors: Gray. Used With: Two ø28 pipes. Typical Applications: Special angle support intersection. Note: For light applications only.		Colors: Gray, Ivory, Marine Blue. Used With: ø28 pipe, shelf or table top materials. Typical Applications: Attach tops (plywood) with screws. Note: Top is removable if no adhesive is used.	
J-47 		J-49 	
Colors: Gray, Ivory. Used With: Two ø28 pipes, J-21, J-22A(B), J-33, J-42, J-138. Typical Applications: Structural bracing and reinforcement.		Colors: Gray, Ivory, Marine Blue. Used With: ø28 pipe. Typical Applications: Cap for pipe ends, foot of structure.	

CREFORM PLASTIC JOINTS Ø 28MM

Plastic joints for connecting Ø28 pipe (H-, HC-, HPA-, HPB-). Unless otherwise noted, permanent attachment is accomplished using only specially formulated Creform Adhesive (EY-201). Dimensions are in millimeters.
See Technical Section H for plastic joint data. When ordering, specify color code, see page B-1.

<div>J-49D</div> <div></div>	<div></div>	<div>J-53A</div> <div></div>	<div></div>
<div>Colors: Gray, Ivory. Used With: ø28 pipe and TX-0015 rubber cap. Typical Applications: Foot of structure.</div>		<div>Colors: Gray, Ivory. Used With: Two ø28 pipes at 110mm distance. Typical Applications: Connect two parallel pipes for stability.</div>	
<div>J-57A</div> <div></div>	<div></div>	<div>J-57B</div> <div></div>	<div></div>
<div>Colors: Gray. Used With: Three ø28 pipes. Typical Applications: Intersection of three pipes, one crossing.</div>		<div>Colors: Gray. Used With: Two ø28 pipes. Typical Applications: Intersection of two crossing pipes. Note: Higher strength than J-13A, B, or C.</div>	
<div>J-59A</div> <div></div>	<div></div>	<div>J-59C</div> <div></div>	<div></div>
<div>Colors: Gray, Ivory. Used With: Two ø28 pipes for T-intersection, one crossing. Typical Applications: Additions or modifications to existing structures.</div>		<div>Colors: Gray, Ivory. Used With: Two ø28 pipes for T-intersection, one crossing. Typical Applications: Additions or modifications to existing structures.</div>	
<div>J-59D</div> <div></div>	<div></div>	<div>J-59F</div> <div></div>	<div></div>
<div>Colors: Gray, Ivory. Used With: Two ø28 pipes for T-intersection, one crossing. Typical Applications: Additions or modifications to existing structures.</div>		<div>Colors: Gray, Ivory. Used With: Double ø28 pipe (HPA-, HPB-) H-, T-intersections. Typical Applications: Stand for gravity roller conveyor.</div>	

CREFORM PLASTIC JOINTS Ø 28MM

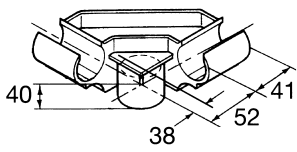
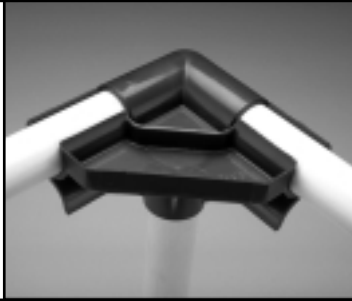
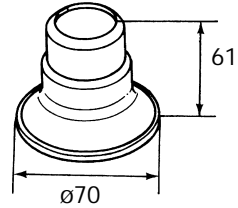

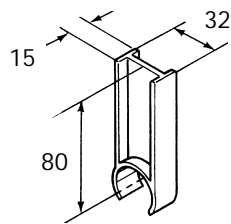
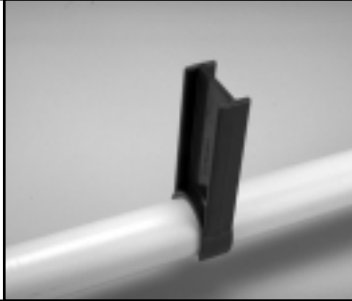
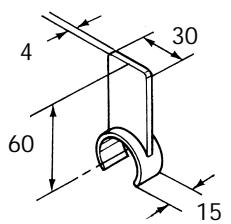
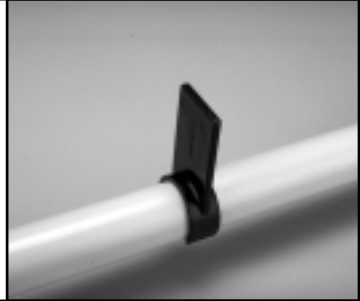
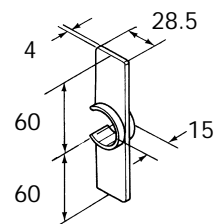

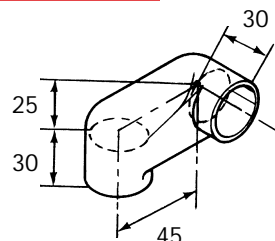

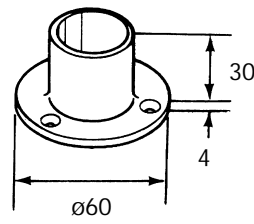

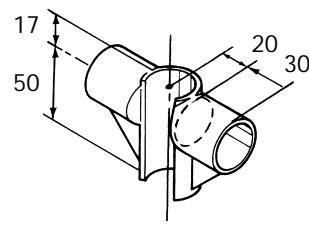

Plastic joints for connecting ø28 pipe (H-, HC-, HPA-, HPB-). Unless otherwise noted, permanent attachment is accomplished using only specially formulated Creform Adhesive (EY-201). Dimensions are in millimeters.
See Technical Section H for plastic joint data. When ordering, specify color code, see page B-1.

SECTION
D

J-66A 		J-66B 	
Colors: Gray, Ivory. Used With: Three ø28 pipes for outer intersection. Typical Applications: Additions or modifications of existing structures.		Colors: Gray, Ivory. Used With: Three ø28 pipes for outer intersection. Typical Applications: Additions or modifications of existing structures.	
J-68 		J-69 	
Colors: Gray, Ivory. Used With: Two ø28 pipes at 60° intersection, one crossing. Typical Applications: Reinforcement bracing of structure. Note: Use with J-69.		Colors: Gray, Ivory. Used With: Two ø28 pipes at 30° intersection, one crossing. Typical Applications: Reinforcement bracing of structure. Note: Use with J-68.	
J-71 		J-82B 	
Colors: Gray, Ivory. Used With: Two ø28 pipe for end of crossing intersection. Typical Applications: Reinforcement for cart base.		Colors: Gray, Ivory. Used With: ø28 pipe, EF-1253 Series Channel. Typical Applications: Attach shelf rail on two sides of pipe.	
J-82C 		J-96 	
Colors: Gray, Ivory. Used With: ø28 pipe. EF-1253 Series Channel. Typical Applications: Attach shelf rail on one side of pipe.		Colors: Gray. Used With: Three ø28 pipes for outer intersection. Typical Applications: Additions or modifications of existing structures.	

CREFORM PLASTIC JOINTS Ø 28MM

Plastic joints for connecting Ø28 pipe (H-, HC-, HPA-, HPB-). Unless otherwise noted, permanent attachment is accomplished using only specially formulated Creform Adhesive (EY-201). Dimensions are in millimeters.
See Technical Section H for plastic joint data. When ordering, specify color code, see page B-1.

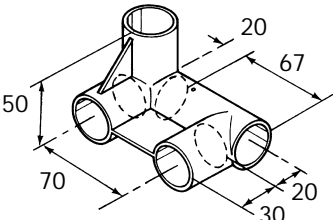

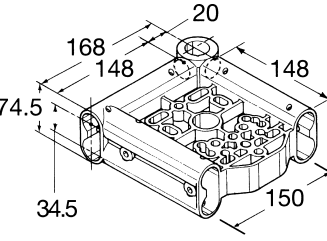

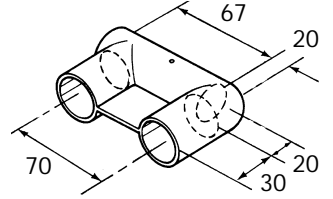

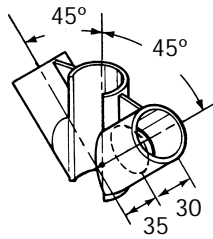
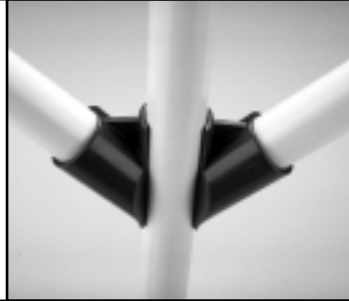
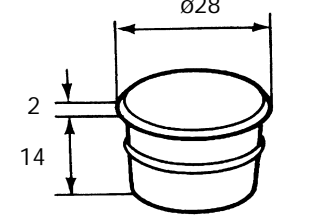

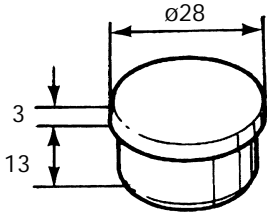

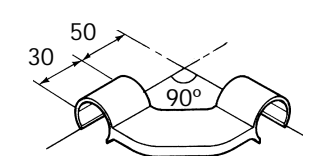

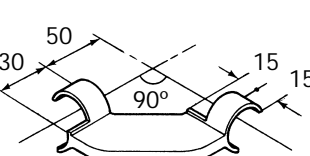

<div>J-97</div> <div></div>	<div></div>	<div>J-98</div> <div></div>	<div></div>
<div>Colors: Gray. Used With: Three ø28 pipes. Typical Applications: Corner base for stacking Creform structures.</div>		<div>Colors: Light Blue (polyethylene). Used With: Intersection of ø28 pipe, J-49. Typical Applications: Stacking light weight Creform structures.</div>	
<div>J-99A</div> <div></div>	<div></div>	<div>J-99B</div> <div></div>	<div></div>
<div>Colors: Gray, Ivory. Used With: ø28 pipe. Typical Applications: Simple separation of components such as shelves.</div>		<div>Colors: Gray, Ivory. Used With: ø28 pipe. Typical Applications: Simple separation of components such as shelves.</div>	
<div>J-99C</div> <div></div>	<div></div>	<div>J-100R, L</div> <div></div>	<div></div>
<div>Colors: Gray, Ivory. Used With: ø28 pipe. Typical Applications: Simple separation of components such as shelves.</div>		<div>Colors: Gray, Ivory. Used With: Two ø28 pipes and mirror part. Typical Applications: Both left and right form push cart handle.</div>	
<div>J-103</div> <div></div>	<div></div>	<div>J-104</div> <div></div>	<div></div>
<div>Colors: Gray, Ivory, Marine Blue. Used With: ø28 pipe, adhesive, and screws. Typical Applications: Attach shelf or table top to pipe.</div>		<div>Colors: Gray, Ivory. Used With: Three ø28 pipes for outer intersection. Typical Applications: Additions or modifications of existing structures.</div>	

CREFORM PLASTIC JOINTS Ø 28MM

Plastic joints for connecting ø28 pipe (H-, HC-, HPA-, HPB-). Unless otherwise noted, permanent attachment is accomplished using only specially formulated Creform Adhesive (EY-201). Dimensions are in millimeters.

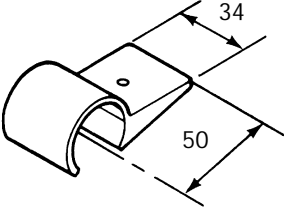
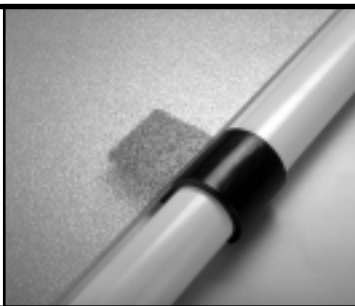
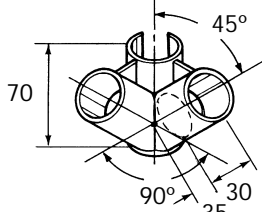
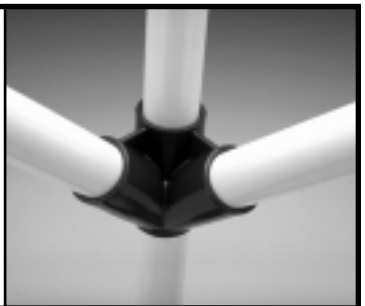
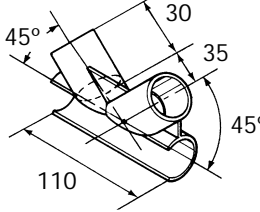
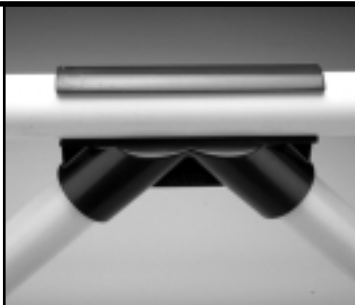
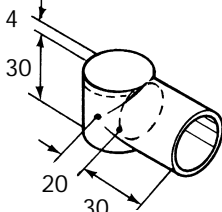

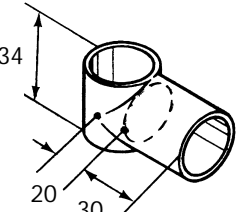

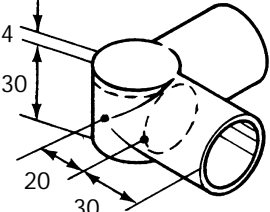
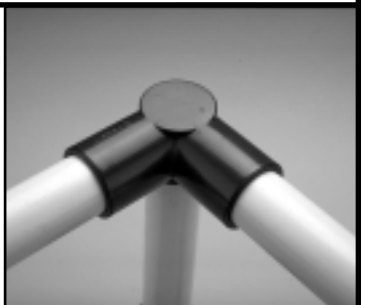
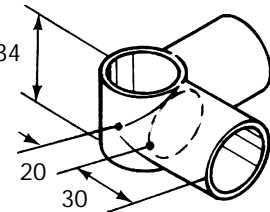

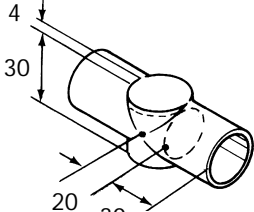
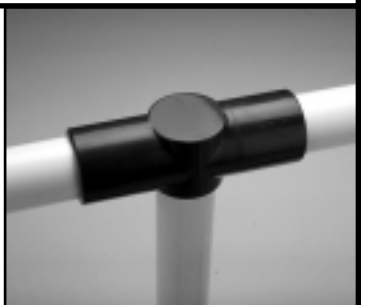
See Technical Section H for plastic joint data. When ordering, specify color code, see page B-1.

SECTION
D

<div>J-105R, L</div> <div></div> <div><p>Colors: Gray, Ivory.</p><p>Used With: Four ø28 pipes, EF-1000, EF-1028 Series, M8-40LW8.</p><p>Typical Applications: Corner for caster attachment.</p></div>	<div></div>	<div>J-105W</div> <div></div> <div><p>Colors: Black. Used With: Seven ø28 pipes, TM6-25 (6), M6-P(6). Typical Applications: Caster attachment, double base cart. Note: Tighten bolts and nuts to 100kg·cm (7-1/4 ft·lb) torque. Works with J-7W. No adhesive required.</p></div> <div></div>
<div>J-106</div> <div></div> <div><p>Colors: Gray, Ivory.</p><p>Used With: Three ø28 pipes, EF-1000, M8-40.</p><p>Typical Applications: Caster attachment for flat cart.</p></div>	<div></div>	<div>J-108</div> <div></div> <div><p>Colors: Gray, Ivory.</p><p>Used With: Three ø28 pipes, J-26, J-114, J-115.</p><p>Typical Applications: Dual 45° structure reinforcement brace.</p></div> <div></div>
<div>J-110</div> <div></div> <div><p>Colors: Black (polyethylene).</p><p>Used With: ø28 pipe.</p><p>Typical Applications: <i>Pipe end plug for indoor use.</i></p><p>Note: No adhesive required.</p></div>	<div></div>	<div>J-110A</div> <div></div> <div><p>Colors: Gray, Ivory.</p><p>Used With: ø28 pipe.</p><p>Typical Applications: <i>Pipe end plug for outdoor use (water resistant).</i></p><p>Note: Use adhesive after fitting.</p></div> <div></div>
<div>J-112A</div> <div></div> <div><p>Colors: Gray, Ivory.</p><p>Used With: Two ø28 pipes and plastic joint, shelf materials.</p><p>Typical Applications: Bracket for attaching panel or board to structure interior. Note: For an intersection of two pipes.</p></div>	<div></div>	<div>J-112B</div> <div></div> <div><p>Colors: Gray, Ivory.</p><p>Used With: Two ø28 pipes and plastic joint, shelf materials.</p><p>Typical Applications: Bracket for attaching shelf to structure interior. Note: For an intersection of two pipes.</p></div> <div></div>

CREFORM PLASTIC JOINTS Ø 28MM

Plastic joints for connecting Ø28 pipe (H-, HC-, HPA-, HPB-). Unless otherwise noted, permanent attachment is accomplished using only specially formulated Creform Adhesive (EY-201). Dimensions are in millimeters.
See Technical Section H for plastic joint data. When ordering, specify color code, see page B-1.

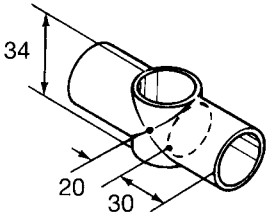
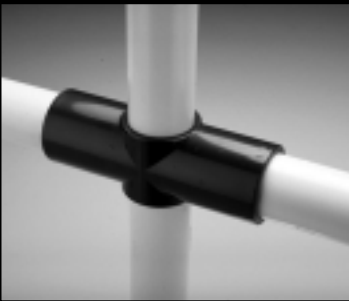
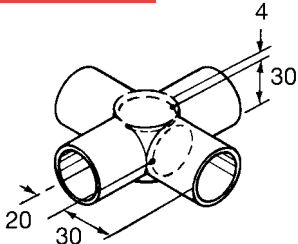
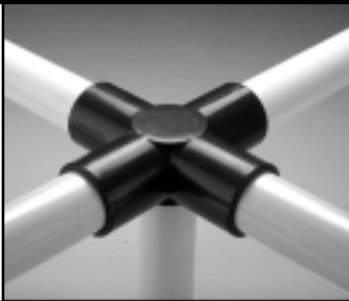
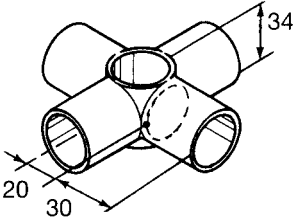

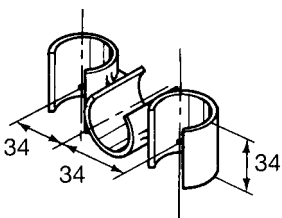

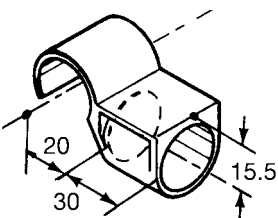
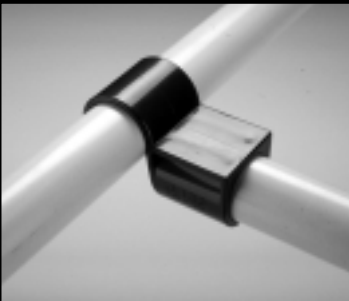
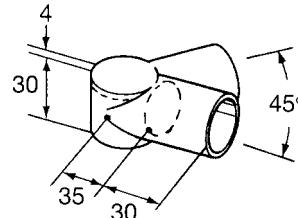

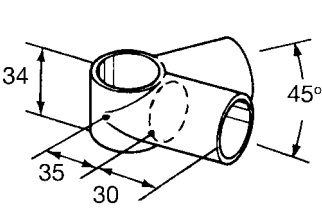

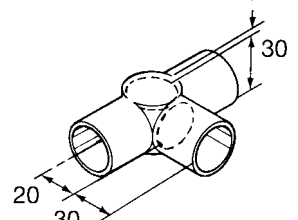
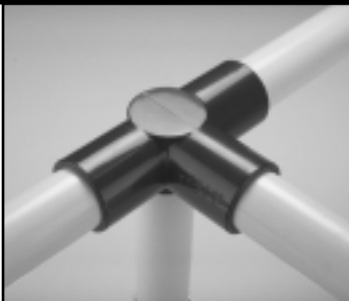
J-113A 		J-114 	
Colors: Gray, Ivory, Marine Blue. Used With: Ø28 pipe, shelf material. Typical Applications: Intermediate shelf support bracket.		Colors: Gray, Ivory. Used With: Three Ø28 pipes forming two 45° angles, J-26, J-108, J-115. Typical Applications: Structure reinforcement and bracing.	
J-115 		J-118A 	
Colors: Gray, Ivory. Used With: Three Ø28 pipes forming two 45° angles, J-26, J-108, J-114. Typical Applications: Structure reinforcement and bracing.		Colors: Gray, Ivory. Used With: Two Ø28 pipes. Typical Applications: Corner joint.	
J-118B 		J-119A 	
Colors: Gray, Ivory. Used With: Two Ø28 pipes. Typical Applications: Intermediate T-intersection of structure. Note: 34mm axis is through fit.		Colors: Gray, Ivory. Used With: Three Ø28 pipes. Typical Applications: Three-pipe exterior corner of structure.	
J-119B 		J-120A 	
Colors: Gray, Ivory. Used With: Three Ø28 pipes. Typical Applications: Three-pipe exterior corner of structure. Note: 34mm axis is through fit.		Colors: Gray, Ivory. Used With: Three Ø28 pipes. Typical Applications: T-intersection for intermediate areas.	

CREFORM PLASTIC JOINTS Ø 28MM

Plastic joints for connecting Ø28 pipe (H-, HC-, HPA-, HPB-). Unless otherwise noted, permanent attachment is accomplished using only specially formulated Creform Adhesive (EY-201). Dimensions are in millimeters.

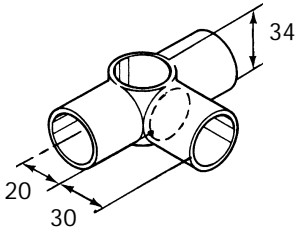

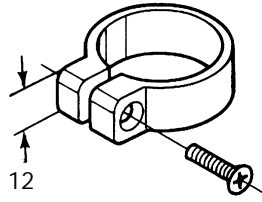
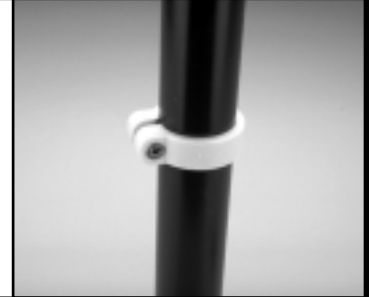
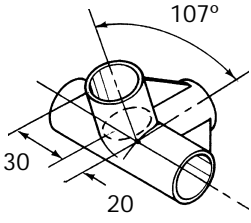

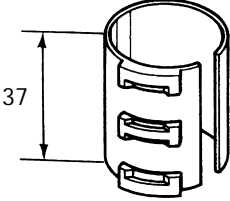

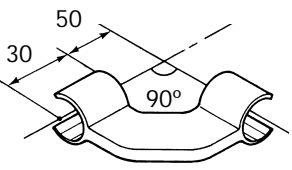

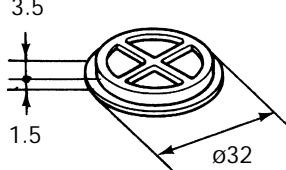

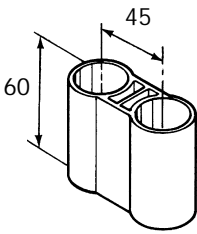
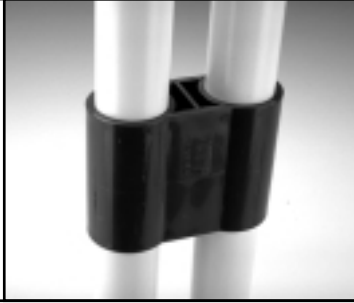
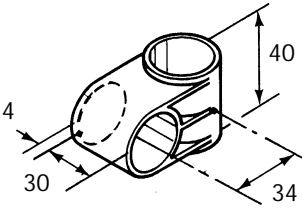
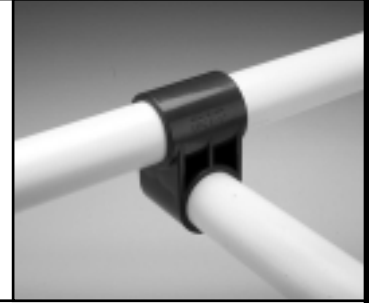
See Technical Section H for plastic joint data. When ordering, specify color code, see page B-1.

SECTION
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J-120B 		J-121A 	
Colors: Gray, Ivory. Used With: Three Ø28 pipes. Typical Applications: Intermediate intersection of structure. Note: 34mm axis is through fit.		Colors: Gray, Ivory. Used With: Five Ø28 pipes. Typical Applications: Outer intersection of structure.	
J-121B 		J-122 	
Colors: Gray, Ivory. Used With: Five Ø28 pipes. Typical Applications: Intermediate intersection of structure. Note: 34mm axis is through fit.		Colors: Gray. Used With: Three Ø28 pipes. Typical Applications: Connect one crossing pipe to two parallel pipes for stability.	
J-123 		J-124A 	
Colors: Gray, Ivory. Used With: Two Ø28 pipes. Typical Applications: T-intersection with 15.5mm offset for cart shelves.		Colors: Gray, Ivory. Used With: Three Ø28 pipes forming 45° corner angle. Typical Applications: Angular corner.	
J-124B 		J-125A 	
Colors: Gray, Ivory. Used With: Three Ø28 pipes forming 45° interior angle. Typical Applications: Angular intersection.		Colors: Gray, Ivory. Used With: Four Ø28 pipes. Typical Applications: Intermediate T-intersection of structure.	

CREFORM PLASTIC JOINTS Ø 28MM

Plastic joints for connecting ø28 pipe (H-, HC-, HPA-, HPB-). Unless otherwise noted, permanent attachment is accomplished using only specially formulated Creform Adhesive (EY-201). Dimensions are in millimeters.
See Technical Section H for plastic joint data. When ordering, specify color code, see page B-1.

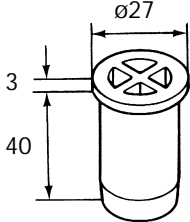

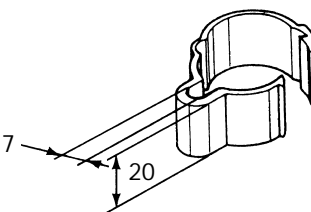

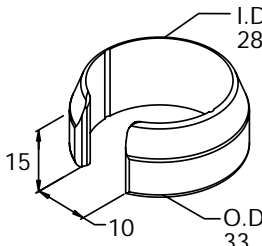

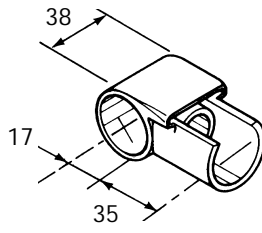

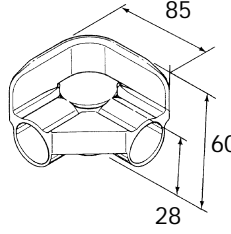

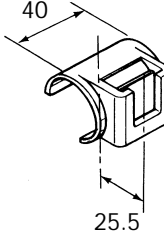

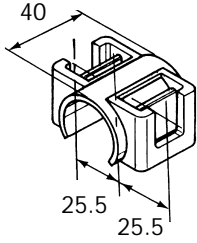

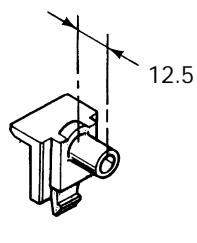

J-125B 		J-131S 	
Colors: Gray, Ivory. Used With: Four ø28 pipes. Typical Applications: Intermediate intersection of structure. Note: 34mm axis is through fit.		Colors: Gray, Ivory (polyacetal). Used With: ø28 pipe, screw. Typical Applications: Location for rotating area such as safety shelf door. Note: Use with HJ-8, HJ-10, for example.	
J-138 		J-140 	
Colors: Gray, Ivory. Used With: Three ø28 pipes, J-21, J-22A(B), J-33, J-42, J-47. Typical Applications: 107° intermediate intersection of structure. Note: Horizontal axis is through fit.		Colors: Gray (ASA), White (PEM). Used With: ø28 pipes, HJ-8, HJ-10. Typical Applications: Rotation and fixed side of hinge. Note: Gray secured with adhesive, white PEM loose.	
J-143 		J-145 	
Colors: Gray, Ivory. Used With: Two ø28 pipes and plastic joint, J-5, J-118 for example. Typical Applications: 90° corner brace for structures.		Colors: Gray, Ivory. Used With: J- series of joints. Typical Applications: Plug unused openings of plastic joint.	
J-147 		J-150 	
Colors: Gray, Ivory. Used With: Two parallel ø28 pipes. Typical Applications: Bond or slip fit for rotation as a hinge for folding table.		Colors: Gray, Ivory. Used With: Two ø28 pipes. Typical Applications: End crossing intersection such as a cart base. Note: Added strength over J-71.	

CREFORM PLASTIC JOINTS Ø 28MM

Plastic joints for connecting Ø28 pipe (H-, HC-, HPA-, HPB-). Unless otherwise noted, permanent attachment is accomplished using only specially formulated Creform Adhesive (EY-201). Dimensions are in millimeters.

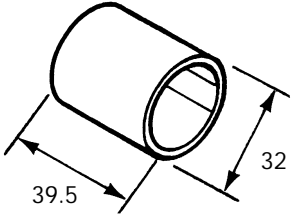

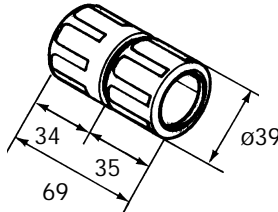

See Technical Section H for plastic joint data. When ordering, specify color code, see page B-1.

SECTION D

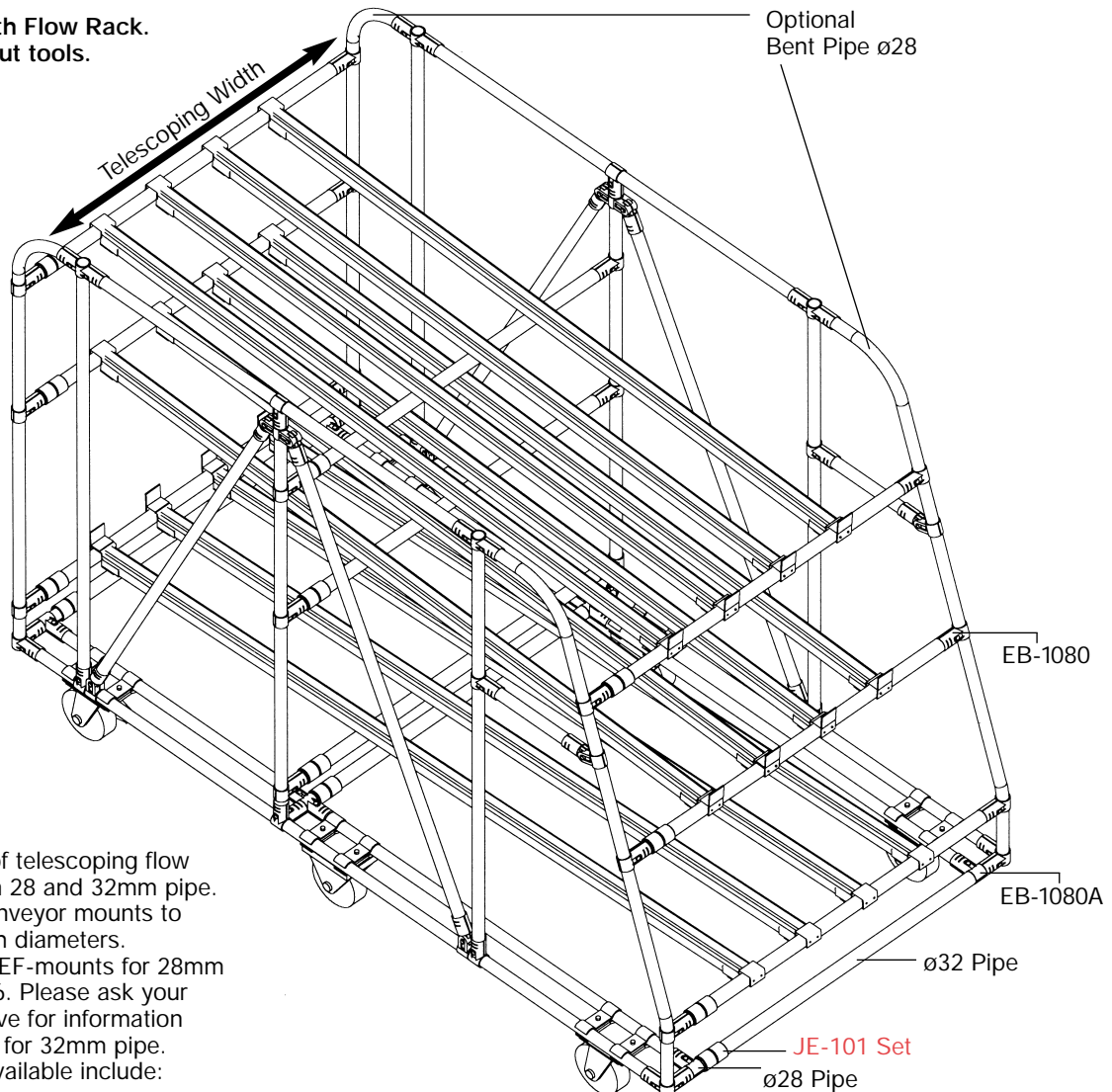
<p>J-159</p> 		<p>J-166</p> 	
<p>Colors: Black. Used With: Intersection into $\varnothing 28$ pipe. Typical Applications: Handle base of flat cart. Note: For pipe end reinforcement. No adhesive required.</p>		<p>Colors: Black, Ivory. Used With: $\varnothing 28$ pipe, wiring or electrical cords. Typical Applications: Routing & securing wiring to pipe for lights on workstations. Note: No adhesive required.</p>	
<p>J-170</p> 		<p>JF1-118B</p> 	
<p>Colors: Black. Used With: $\varnothing 28$ pipe and metal or plastic joints. Typical Applications: Used with joints to taper edge. Note: Adhesive can be used for permanent attachment.</p>		<p>Colors: Gray, Ivory. Used With: Two $\varnothing 28$ pipes (standard and flat). Typical Applications: T-intersection to support shelf, display labels on flow rack. Note: Alternative to MF1-1.</p>	
<p>JG-011A</p> 		<p>JG-013-EBL</p> 	
<p>Colors: Gray, Ivory. Used With: Three $\varnothing 28$ pipes. Typical Applications: Corner guard for carts, bin stand, workstations. Note: Bottom pipe inserts 28mm.</p>		<p>Colors: Black (ESD). Used With: $\varnothing 28$ pipe and JG-15B. Typical Applications: Support base for roller conveyors.</p>	
<p>JG-013W-EBL</p> 		<p>JG-015B-EBL</p> 	
<p>Colors: Black (ESD). Used With: $\varnothing 28$ pipe and JG-15B. Typical Applications: Dual support base for parallel line roller conveyors.</p>		<p>Colors: Black (ESD). Used With: JB-160 and JG-13 or JG-13W. Typical Applications: Shaft for gravity roller conveyors. Note: Fits into JG-13 or JG-13W and is removable.</p>	

CREFORM PLASTIC JOINTS Ø 28MM & 32MM

Plastic joints for connecting Ø28 pipe (H-, HC-, HPA-, HPB-). Unless otherwise noted, permanent attachment is accomplished using only specially formulated Creform Adhesive (EY-201). Dimensions are in millimeters.
See Technical Section H for plastic joint data. When ordering, specify color code, see page B-1.

<p>J-23C</p> 		<p>JE-101 SET</p> 	
<p>Colors: Gray, Ivory. Used With: One Ø28 pipe, one Ø32 joint. Typical Applications: Splice ends of two different size pipes.</p>		<p>Colors: Gray, Ivory, Marine Blue. Used With: One Ø32 pipe (glued), one Ø28 pipe (slip fit). Typical Applications: Length adjustment area such as height adjustable table or adjustable width flow racks.</p>	

Telescoping Width Flow Rack.
Adjustable without tools.

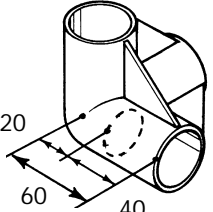
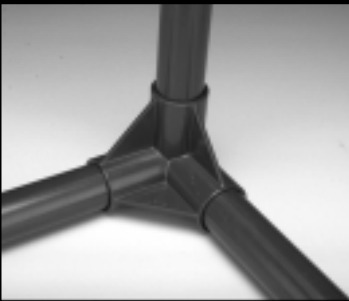
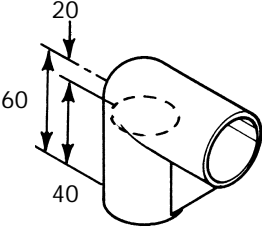

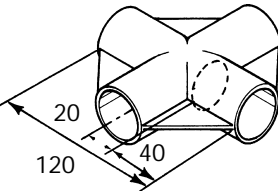
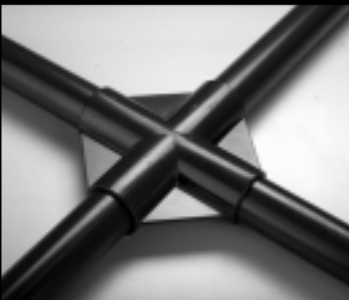
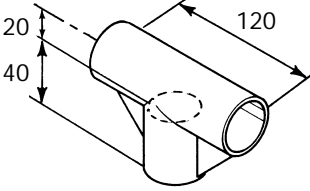

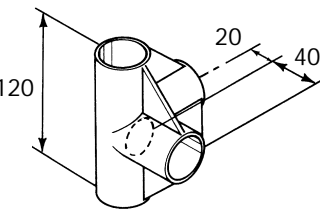

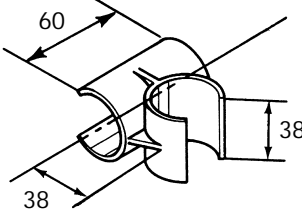

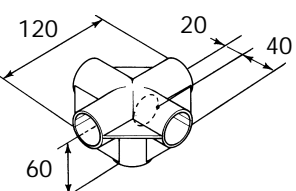

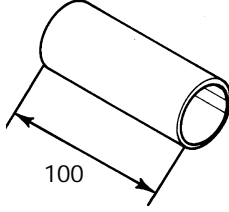



The beam pipes of telescoping flow racks feature both 28 and 32mm pipe. Creform offers conveyor mounts to interface with both diameters. See the available EF-mounts for 28mm pipes on page E-6. Please ask your sales representative for information about EB-mounts for 32mm pipe. Those currently available include:
EB-2044C
EB-2044D
EB-2044F
EB-2044J

CREFORM PLASTIC JOINTS Ø 32MM

Plastic joints for connecting ø32 pipe (H-, HC-, HPA-, HPB-). Unless otherwise noted, permanent attachment is accomplished using only specially formulated Creform Adhesive (EY-201). Dimensions are in millimeters.
See Technical Section H for plastic joint data. When ordering, specify color code, see page B-1.

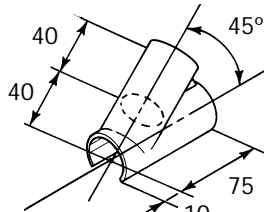

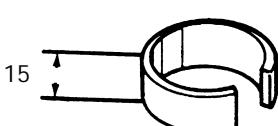

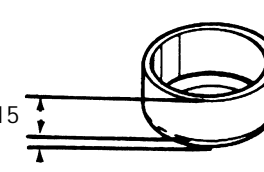

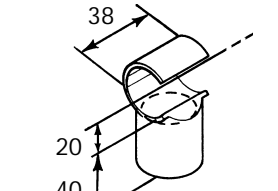

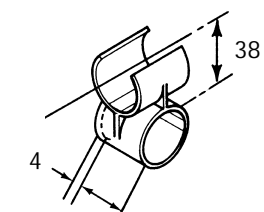

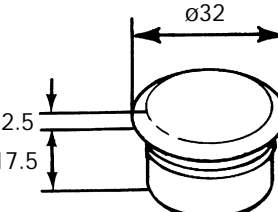

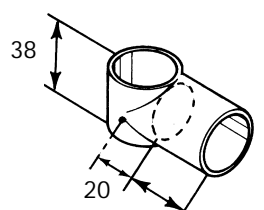

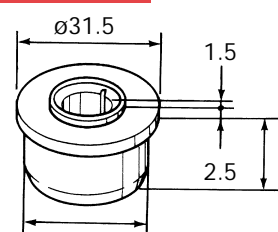

SECTION
D

JB-4 		JB-5 	
Colors: Gray. Used With: Three ø32 pipes. Typical Applications: Corner intersection of work station.		Colors: Gray. Used With: Two ø32 pipes. Typical Applications: Handle area of carts, work stations.	
JB-6B 		JB-7B 	
Colors: Gray. Used With: Three ø32 pipes. Typical Applications: Intermediate areas of work stations. Note: One axis is through fit.		Colors: Gray. Used With: Two ø32 pipes. Typical Applications: Intermediate areas of work stations. Note: 120mm axis is through fit.	
JB-12B 		JB-13B 	
Colors: Gray. Used With: Three ø32 pipes. Typical Applications: Exterior areas of work stations. Note: 120mm axis is through fit.		Colors: Gray. Used With: Two ø32 crossing pipes. Typical Applications: Reinforcement intersection of work stations.	
JB-15B 		JB-23B 	
Colors: Gray. Used With: Four ø32 pipes. Typical Applications: Intermediate area of work stations. Note: One 120mm axis is through fit.		Colors: Gray. Used With: Two ø32 pipes. Typical Applications: Intermediate junction of two pipes to adjust height, level surfaces.	

CREFORM PLASTIC JOINTS Ø 32MM

Plastic joints for connecting ø32 pipe (H-, HC-, HPA-, HPB-). Unless otherwise noted, permanent attachment is accomplished using only specially formulated Creform Adhesive (EY-201). Dimensions are in millimeters.
See Technical Section H for plastic joint data. When ordering, specify color code, see page B-1.

SECTION
D

<div>JB-26</div> <div></div> <div><p>Colors: Gray.</p><p>Used With: Two ø32 pipes at 45° angle.</p><p>Typical Applications: Brace reinforcement for shelves, work station.</p></div>	<div></div>	<div>JB-38A</div> <div></div> <div><p>Colors: Gray.</p><p>Used With: ø32 pipe.</p><p>Typical Applications: Temporary or permanent location mark for leveling or adjusting shelves.</p></div> <div></div>
<div>JB-49</div> <div></div> <div><p>Colors: Gray.</p><p>Used With: ø32 pipe.</p><p>Typical Applications: End cap for legs of work station, shelf.</p></div> <div></div>	<div>JB-59C</div> <div></div> <div><p>Colors: Gray.</p><p>Used With: Two ø32 pipes form crossing T-intersection.</p><p>Typical Applications: Adding or modifying existing structure, additional reinforcement.</p></div> <div></div>	
<div>JB-71</div> <div></div> <div><p>Colors: Gray.</p><p>Used With: Two ø32 pipes form crossing T-intersection.</p><p>Typical Applications: Exterior reinforcement for shelves, work stations.</p></div> <div></div>	<div>JB-110</div> <div></div> <div><p>Colors: Black.</p><p>Used With: ø32 pipe.</p><p>Typical Applications: Insert to plug exposed ends of pipe.</p><p>Note: No adhesive required.</p></div> <div></div>	
<div>JB-118B</div> <div></div> <div><p>Colors: Gray.</p><p>Used With: Two ø32 pipes.</p><p>Typical Applications: Intermediate T-intersection for work stations, shelves.</p></div> <div></div>	<div>JB-160-EBL</div> <div></div> <div><p>Colors: Black (ESD). Used With: ø32 HBG- or HBGA- pipe and JG-15B EBL. Typical Applications: Bearing areas of gravity conveyors. Note: Insert by tapping in with a hammer or mallet. No adhesive required.</p></div> <div></div>	

CREFORM ACCESSORIES

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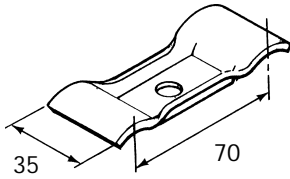
Miscellaneous E-16 thru 23

CREFORM ACCESSORIES CASTER HARDWARE

See bolt-on casters listed in Section F. Dimensions are in millimeters.
See Technical Section H for caster installation instructions.

EF-1000

Upper Strap, for Plastic



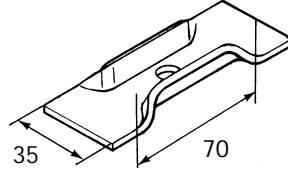
Surface Treatment: Plated.

Used With: ø28 pipes, M8 Hex Bolt, Caster, Hitch.

Typical Applications: Attach casters to tables, racks, & carts assembled with plastic joints.

EF-1002B

Lower Strap, for Plastic



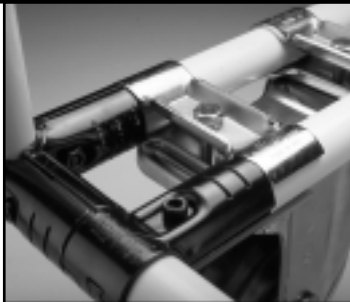
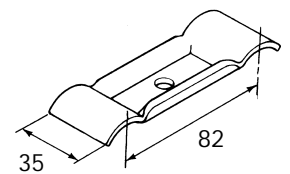
Surface Treatment: Plated.

Used With: ø28 pipes, M8 Hex Bolt, EF-1000, Caster, Hitch.

Typical Applications: Attach casters to tables, racks, & carts assembled with plastic joints.

EF-1000A

Upper Strap, for Metal



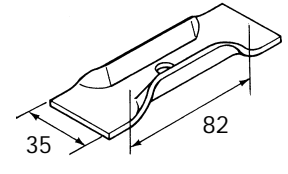
Surface Treatment: Plated.

Used With: ø28 pipes, M8 Hex Bolt, Caster, Hitch.

Typical Applications: Attach casters to tables, racks, & carts assembled with metal joints.

EF-1002F

Lower Strap, for Metal



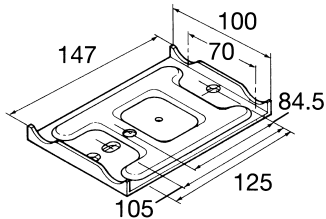
Surface Treatment: Plated.

Used With: ø28 pipes, M8 Hex Bolt, EF-1000A, Caster, Hitch.

Typical Applications: Attach casters to tables, racks, & carts assembled with metal joints.

EF-1002C

Support Plate, for Plastic



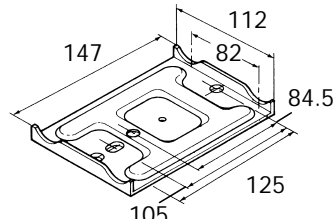
Surface Treatment: Plated.

Used With: ø28 pipes, M8 Hex Bolts (2), EF-1000 (2), Caster,

Typical Applications: Attach casters to tables, racks, & carts assembled with plastic joints.

EF-1002G

Support Plate, for Metal



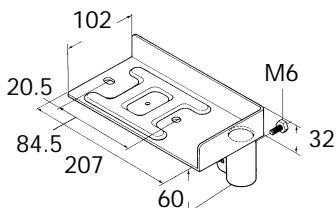
Surface Treatment: Plated.

Used With: ø28 pipes, M8 Hex Bolts (2), EF-1000A (2), Caster,

Typical Applications: Attach casters to tables, racks, & carts assembled with metal joints.

EF-1028SR/L

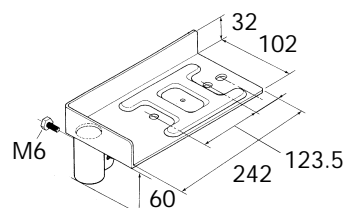
Corner Plate, Small Right



Surface Treatment: Plated. **Used With:** ø28 pipes, J-105R/L, M8-40 Hex Bolts (2), EF-1000 (2). **Typical Applications:** Provides added strength for casters attached to carts assembled with plastic joints. **Note:** M6-15 Hex Bolt included.

EF-1028LR/L

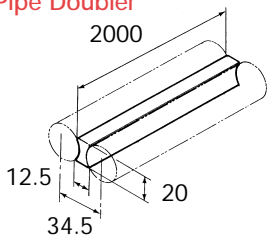

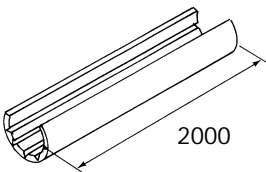

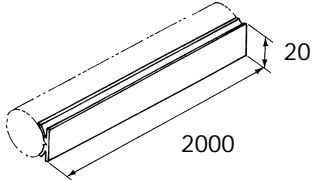

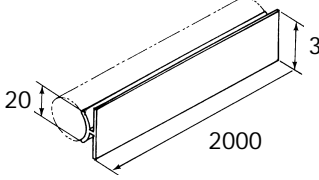

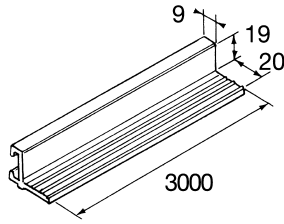

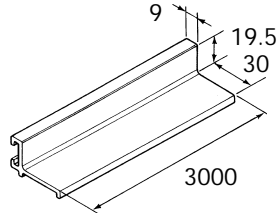

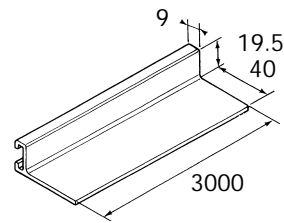

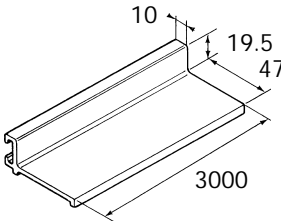

Corner Plate, Large Right



Surface Treatment: Plated. **Used With:** ø28 pipes, J-105R/L, M8-40 Hex Bolts (2), EF-1000 (2). **Typical Applications:** For attaching 200 Series casters to carts assembled with plastic joints. **Note:** M6-15 Hex Bolt included.

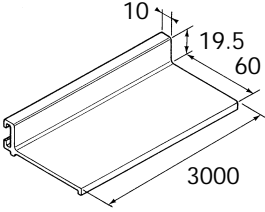

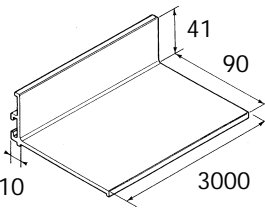

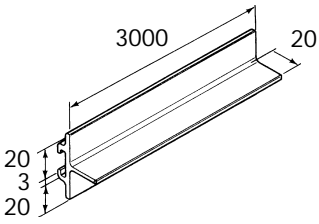

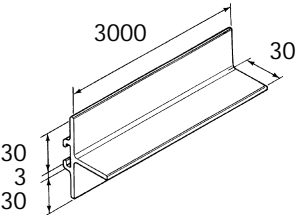

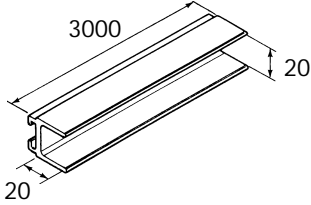

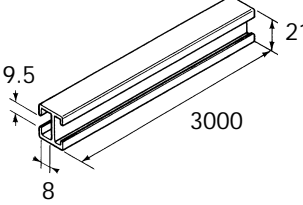

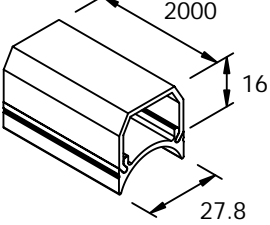

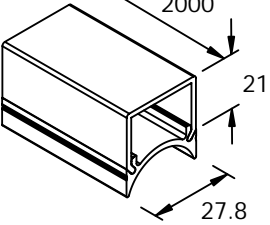

CREFORM ACCESSORIES CHANNEL & EXTRUSIONS

Dimensions are in millimeters.
When ordering, specify color code, see page B-1.

<div>EF-1251</div> <div>Pipe Doubler</div> <div></div>		<div>EF-1252A</div> <div>Pipe Cover</div> <div></div>	
<div>Colors: Gray, Ivory.</div> <div>Used With: Two ø28 pipes, Creform adhesive.</div> <div>Typical Applications: Join two pipes for increased strength for flow racks, shelves.</div>		<div>Colors: Ivory.</div> <div>Used With: ø28 pipe, Creform adhesive.</div> <div>Typical Applications: Increases pipe O.D. to equal joint dia. for smooth flow rack surface.</div>	
<div>EF-1252B</div> <div>Pipe Facing, Small</div> <div></div>		<div>EF-1252C</div> <div>Pipe Facing, Large</div> <div></div>	
<div>Colors: Ivory.</div> <div>Used With: ø28 pipe, Creform adhesive.</div> <div>Typical Applications: Provide flat shelf surface without a step at joint.</div>		<div>Colors: Light Gray.</div> <div>Used With: ø28 pipe, Creform adhesive.</div> <div>Typical Applications: Flat surface of shelf, rack to attach identification labels.</div>	
<div>EF-1253</div> <div>L-Channel Rail, 20mm</div> <div></div>		<div>EF-1253A</div> <div>L-Channel Rail, 30mm</div> <div></div>	
<div>Colors: Light Gray.</div> <div>Used With: J-82B or J-82C.</div> <div>Typical Applications: Rail for drawer or product shelf.</div>		<div>Colors: Light Gray.</div> <div>Used With: J-82B or J-82C.</div> <div>Typical Applications: Rail for drawer or product shelf.</div>	
<div>EF-1253B</div> <div>L-Channel Rail, 40mm</div> <div></div>		<div>EF-1253C</div> <div>L-Channel Rail, 47mm</div> <div></div>	
<div>Colors: Light Gray.</div> <div>Used With: J-82B or J-82C.</div> <div>Typical Applications: Rail for drawer or product shelf.</div>		<div>Colors: Light Gray.</div> <div>Used With: J-82B or J-82C.</div> <div>Typical Applications: Rail for drawer or product shelf.</div>	

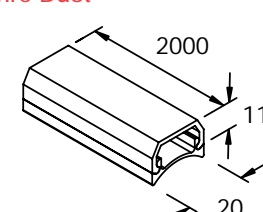

CREFORM ACCESSORIES CHANNEL & EXTRUSIONS

Dimensions are in millimeters.
When ordering, specify color code, see page B-1.

<p>EF-1253D L-Channel Rail, 60mm</p> 		<p>EF-1253E L-Channel Rail, 90mm</p> 	
<p>Colors: Light Gray. Used With: J-82B or J-82C. Typical Applications: Rail for drawer or product shelf.</p>		<p>Colors: Light Gray. Used With: J-82B or J-82C. Typical Applications: Rail for drawer or product shelf.</p>	
<p>EF-1253F T-Channel Rail, 20mm</p> 		<p>EF-1253G T-Channel Rail, 30mm</p> 	
<p>Colors: Light Gray. Used With: J-82B or J-82C. Typical Applications: Rail for drawer or product shelf of continuous part storage.</p>		<p>Colors: Light Gray. Used With: J-82B or J-82C. Typical Applications: Rail for drawer or product shelf of continuous part storage.</p>	
<p>EF-1253H U-Channel Rail, 20mm</p> 		<p>EF-1253J C-Channel Rail, 10mm</p> 	
<p>Colors: Light Gray. Used With: J-82B or J-82C. Typical Applications: Flat part separator for carts, shelves.</p>		<p>Colors: Light Gray. Used With: J-82B or J-82C. Typical Applications: Flat part separator for carts, shelves.</p>	
<p>DA1-S Wire Duct</p> 		<p>DA2-S Wire Duct</p> 	
<p>Colors: Light Gray, Ivory. Used With: ø28 pipe, Creform adhesive. Typical Applications: Wire duct along pipe.</p>		<p>Colors: Light Gray, Ivory. Used With: ø28 pipe, Creform adhesive. Typical Applications: Wire duct along pipe.</p>	

CREFORM ACCESSORIES CHANNEL & EXTRUSIONS

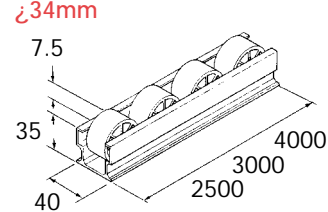

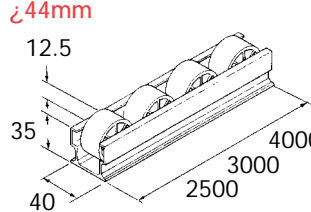

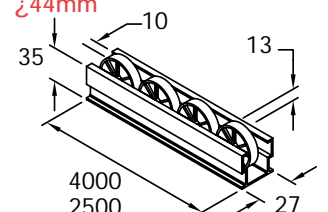

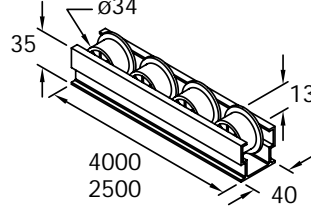

Dimensions are in millimeters.
When ordering, specify color code, see page B-1.

<p>DB1-S</p> <p>Wire Duct</p>  <p>Colors: Light Gray, Ivory. Used With: ø28 pipe, Creform adhesive. Typical Applications: Wire duct along pipe.</p>	
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CREFORM ACCESSORIES CONVEYORS

Dimensions are in millimeters.
See Technical Section H for conveyor data.

SECTION
E

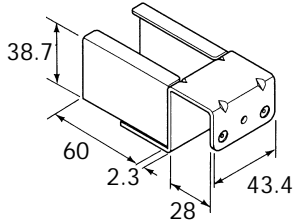
<p>EF-2044</p> <p>Conveyor, Plastic Wheel ø34mm</p> 		<p>EF-2045</p> <p>Conveyor, Plastic Wheel ø44mm</p> 	
<p>Construction: Aluminum, plastic, & stainless steel axles. Used With: ø28 pipe, various mounts. Typical Applications: For flow racks and gravity conveyors.</p>		<p>Construction: Aluminum, plastic, & stainless steel axles. Used With: ø28 pipe, various mounts. Typical Applications: For flow racks and gravity conveyors. Notes: Provides higher clearance than EF-2044.</p>	
<p>EF-2047D</p> <p>Conveyor, Narrow Wheel ø44mm</p> 		<p>EF-2047F</p> <p>Conveyor, Flanged Wheel</p> 	
<p>Construction: Aluminum, plastic, & stainless steel axles. Used With: ø28 pipe, various mounts. Typical Applications: Gravity flow applications for boxes with guidance grooves molded in bottom.</p>		<p>Construction: Aluminum, plastic, & stainless steel axles. Used With: ø28 pipe, various mounts. Typical Applications: Gravity flow applications where side guidance is required.</p>	

CREFORM ACCESSORIES CONVEYORS

Dimensions are in millimeters.
See Technical Section H for conveyor data.

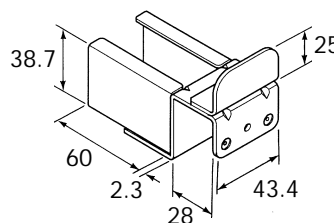
EF-2044C

Conveyor Track Mount



EF-2044D

Conveyor Track Mt. w/Stop



Surface Treatment: Plated.

Used With: ø28 pipe, EF-2044, EF-2045, EF-2047D, EF-2047F.

Typical Applications: End mounting of conveyor rail for gravity conveyors, flow racks.

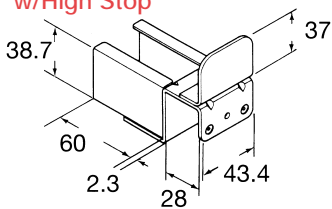
Surface Treatment: Plated.

Used With: ø28 pipe, EF-2044, EF-2045, EF-2047D, EF-2047F.

Typical Applications: End mount of conveyor rail with blade stop for flow racks, conveyors. **Note:** See also EF-2045D.

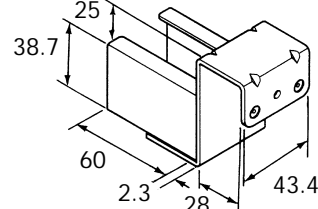
EF-2045D

Conveyor Track Mt.
w/High Stop



EF-2044DW

Conveyor Track Mt. w/Stop



Surface Treatment: Plated.

Used With: EF-2044, EF-2045, EF-2047D, EF-2047F.

Typical Applications: Blade stop for flow racks, conveyors. **Note:** Stop is 12mm higher than EF-2044D.

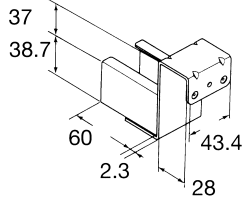
Surface Treatment: Plated.

Used With: ø28 pipe, EF-2044, EF-2045, EF-2047D, EF-2047F.

Typical Applications: End mount of conveyor rail to double pipes for flow racks, conveyors. **Note:** See also EF-2045DW.

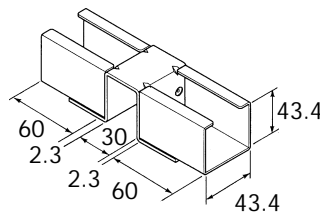
EF-2045DW

Conveyor Track Mt.
w/High Stop



EF-2044E

Conveyor Track Union



Surface Treatment: Plated. **Used With:** ø28 pipe, EF-2044, EF-2045, EF-2047D, EF-2047F.

Typical Applications: Drop stop for flow racks, conveyors. **Note:** Stop is 12mm higher than EF-2044DW.

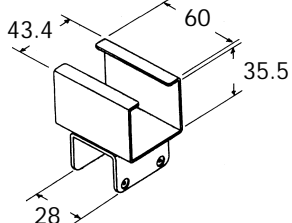
Surface Treatment: Plated.

Used With: ø28 pipe, EF-2044, EF-2045, EF-2047D, EF-2047F.

Typical Applications: Crossing intersection of pipe and conveyor rail for flow racks, conveyors.

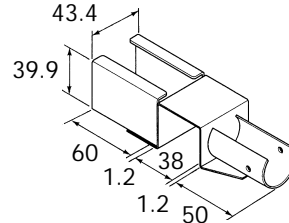
EF-2044F

Conveyor Track Stabilizer



EF-2044H

Conveyor/Slide Pipe Union



Surface Treatment: Plated.

Used With: ø28 pipe, EF-2044, EF-2045, EF-2047D, EF-2047F.

Typical Applications: Intermediate mounting of conveyor rail for gravity conveyors, flow racks.

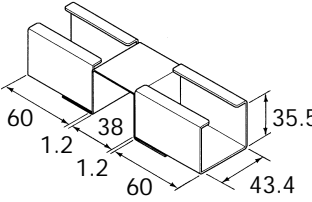

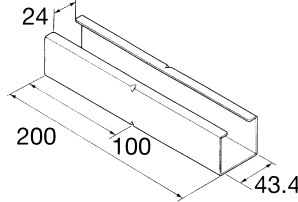

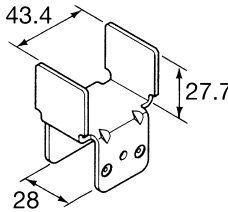

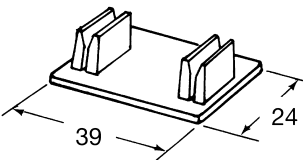
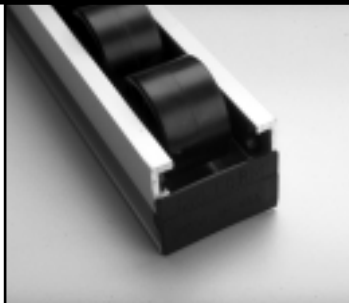
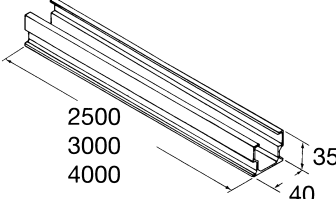
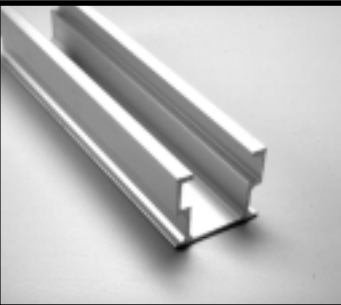
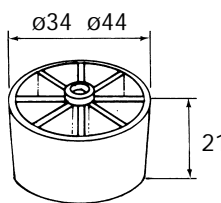

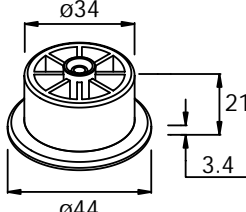

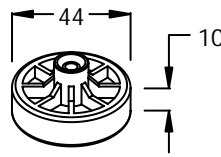

Surface Treatment: Plated.

Used With: ø28 pipe, slide pipe (HK-), EF-2044, EF-2045, EF-2047D, EF-2047F.

Typical Applications: Transition from conveyor to slide pipe for flow racks, conveyors.

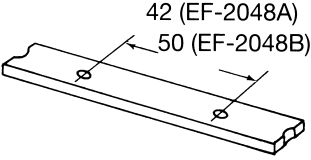

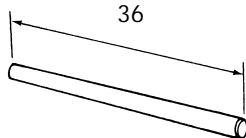

CREFORM ACCESSORIES CONVEYORS

Dimensions are in millimeters.
See Technical Section H for conveyor data.

<div>EF-2044J</div> <div>Conveyor Track Union, Flex</div> <div></div>	<div></div>	<div>EF-2044M</div> <div>Conveyor Track Connector</div> <div></div>	<div></div>
<div>Surface Treatment: Plated.</div> <div>Used With: ø28 pipe, EF-2044, EF-2045, EF-2047D, EF-2047F.</div> <div>Typical Applications: Adjusting the angle of conveyor at a pipe intersection.</div>		<div>Surface Treatment: Plated.</div> <div>Used With: EF-2044, EF-2045, EF-2047D, EF-2047F.</div> <div>Typical Applications: Connect runs of conveyor rails.</div>	
<div>EF-2044P</div> <div>Conveyor Stabilizer</div> <div></div>	<div></div>	<div>EF-2048P</div> <div>Conveyor Clip</div> <div></div>	<div></div>
<div>Surface Treatment: Plated.</div> <div>Used With: ø28 pipe, EF-2044, EF-2045, EF-2047D, EF-2047F.</div> <div>Typical Applications: Mount for conveyor rail at off loading areas of flow racks, conveyors.</div>		<div>Material: Plastic, Black.</div> <div>Used With: EF-2044, EF-2045, 2047D, 2047F.</div> <div>Typical Applications: Plastic wheel conveyors EF-2044 & EF-2045, 2047D, 2047F.</div>	
<div>EF-2046</div> <div>Conveyor Track</div> <div></div>	<div></div>	<div>EF-2047A, B</div> <div>Conveyor Wheel, ø34 & ø44</div> <div></div>	<div></div>
<div>Material: Aluminum.</div> <div>Used With: EF-2047 A/B, CF, DN, EF-2048A/B/P, EF-2049.</div> <div>Typical Applications: Plastic wheel conveyors EF-2044, EF-2045. Note: 2500, 3000, & 4000mm lengths available.</div>		<div>Material: Plastic, Black and color wheels available.</div> <div>Used With: (A) EF-2046, EF-2048A, EF-2049; (B) EF-2046, EF-2048B, EF-2049. Typical Applications: Plastic wheel conveyors EF-2044 (A) or EF-2045 (B).</div>	
<div>EF-2047CF</div> <div>Conveyor Wheel, Flanged</div> <div></div>	<div></div>	<div>EF-2047DN</div> <div>Conveyor Wheel, Narrow</div> <div></div>	<div></div>
<div>Material: Plastic, Black.</div> <div>Used With: EF-2047, EF-2049, EF-2048B.</div> <div>Typical Applications: Flanged conveyor wheel where side guidance is required.</div>		<div>Material: Plastic, Black.</div> <div>Used With: EF-2047, EF-2049, EF-2048B.</div> <div>Typical Applications: Narrow conveyor wheel for boxes with guidance grooves molded in bottom.</div>	

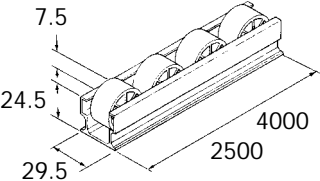

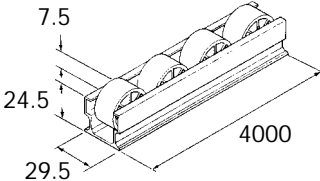

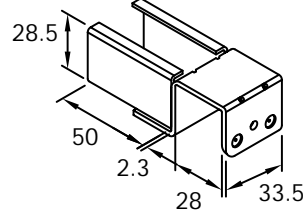

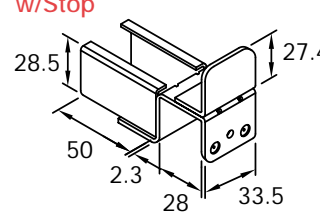

CREFORM ACCESSORIES CONVEYORS

Dimensions are in millimeters.
See Technical Section H for conveyor data.

<p>EF-2048A, B Slide, $\angle 34$ (A) & $\angle 44$ (B)</p>  <p>Material: Plastic, Black. Used With: (A) EF-2046, EF-2047A, EF-2049; (B) EF-2046, EF-2047B, EF-2049. Typical Applications: Plastic wheel conveyors EF-2044, EF-2045, EF-2047D & EF-2047F.</p>		<p>EF-2049 Conveyor Wheel Axle</p>  <p>Material: Stainless Steel. Used With: EF-2046, EF-2047 A/B, EF-2048 A/B. Typical Applications: Stainless steel axle for conveyor wheels.</p>	
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CREFORM ACCESSORIES MINI CONVEYORS

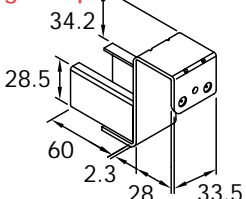

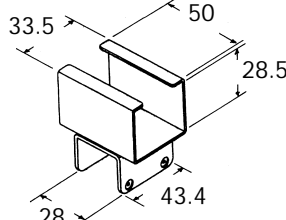

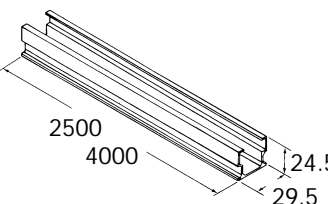
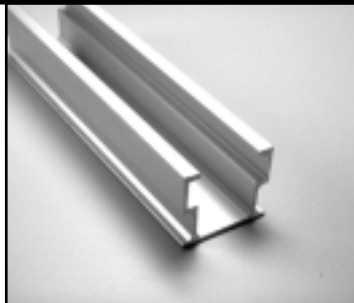
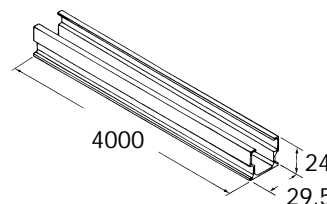
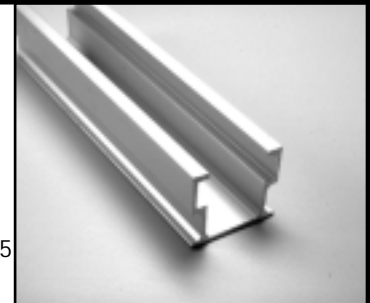
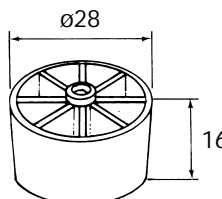
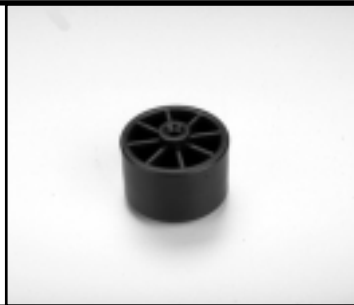
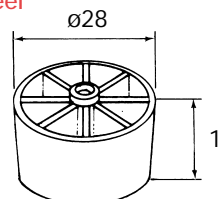

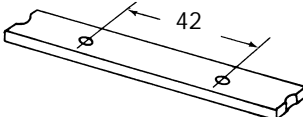

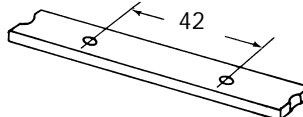

Dimensions are in millimeters.
See Technical Section H for conveyor data.

<p>EF-6045 Mini Conveyor, Plastic Wheel $\angle 28$mm</p>  <p>Construction: Aluminum, plastic, & stainless steel axles. Used With: $\varnothing 28$ pipe, EF-6045 conveyor mounts. Typical Applications: Gravity flow applications. Note: Smaller version of EF-2044.</p>		<p>EF-6045 ESD Mini ESD Conveyor, Plastic Wheel $\angle 28$mm</p>  <p>Construction: Aluminum, plastic, & stainless steel axles. Used With: $\varnothing 28$ ESD pipe, EF-6045 conveyor mounts. Typical Applications: Gravity flow applications requiring anti-static conveyor.</p>	
<p>EF-6045C, NI Mini Conveyor, Track Mount</p>  <p>Surface Treatment: Plated, NI conductive plated. ⚡ Used With: $\varnothing 28$ pipe and mini conveyor components. Typical Applications: End mounting of conveyor rail for gravity conveyors, flow racks.</p>		<p>EF-6045D, NI Mini Conveyor, Track Mount w/Stop</p>  <p>Surface Treatment: Plated, NI conductive plated. ⚡ Used With: $\varnothing 28$ pipe and mini conveyor components. Typical Applications: Blade stop for flow racks, conveyor.</p>	

CREFORM ACCESSORIES

MINI CONVEYORS

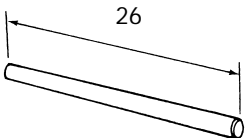

Dimensions are in millimeters.
See Technical Section H for conveyor data.

<div>EF-6045DW, NI</div> <div>Mini Conveyor, Track Mt. w/High Stop</div> <div></div>		<div>EF-6045F, NI</div> <div>Mini Track Stabilizer</div> <div></div>	
<div>Surface Treatment: Plated, NI conductive plated. ⚡</div> <div>Used With: ø28 pipe and mini conveyor components.</div> <div>Typical Applications: Drop stop for flow racks, conveyors.</div>		<div>Surface Treatment: Plated, NI conductive plated. ⚡</div> <div>Used With: ø28 pipe and mini conveyor components.</div> <div>Typical Applications: Intermediate mounting of conveyor rail for gravity conveyors, flow racks.</div>	
<div>EF-6046</div> <div>Mini Conveyor Track</div> <div></div>		<div>EF-6046 ESD</div> <div>Mini ESD Conveyor Track ⚡</div> <div></div>	
<div>Material: Aluminum.</div> <div>Used With: EF-6047A, EF-6048A & EF-6049.</div> <div>Typical Applications: Plastic wheel conveyor EF-6045.</div> <div>Note: 2500 & 4000 length available.</div>		<div>Material: Aluminum.</div> <div>Used With: EF-6047A ESD, EF-6048A ESD & EF-6049.</div> <div>Typical Applications: ESD plastic wheel conveyor EF-6045 ESD.</div> <div>Note: 4000 length available.</div>	
<div>EF-6047A</div> <div>Mini Conveyor Wheel</div> <div></div>		<div>EF-6047A ESD</div> <div>Mini ESD Conveyor Wheel ⚡</div> <div></div>	
<div>Material: Plastic, Black.</div> <div>Used With: EF-6046, EF-6048A, EF-6049.</div> <div>Typical Applications: Plastic wheel conveyors EF-6045.</div>		<div>Material: ESD plastic, Black.</div> <div>Used With: EF-6046 ESD, EF-6048A ESD, EF-6049.</div> <div>Typical Applications: Plastic wheel conveyors EF-6045ESD.</div>	
<div>EF-6048A</div> <div>Mini Slide</div> <div></div>		<div>EF-6048A ESD</div> <div>Mini ESD Slide ⚡</div> <div></div>	
<div>Material: Plastic, Black.</div> <div>Used With: EF-6046, EF-6047A, EF-6049.</div> <div>Typical Applications: Plastic wheel conveyors EF-6045.</div>		<div>Material: ESD plastic, Black.</div> <div>Used With: EF-6046 ESD, EF-6047A ESD, EF-6049.</div> <div>Typical Applications: Plastic wheel conveyors requiring anti-static EF-6045ESD.</div>	

CREFORM ACCESSORIES

MINI CONVEYORS

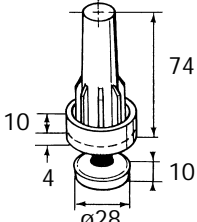

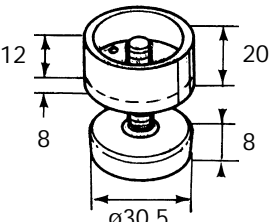

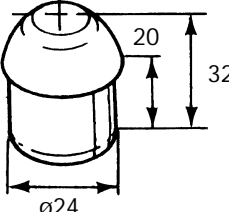

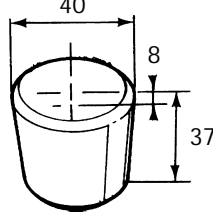
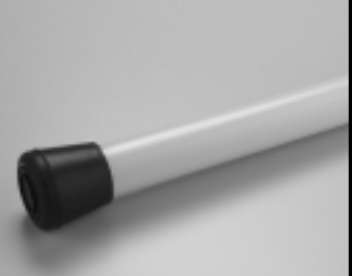
Dimensions are in millimeters.
See Technical Section H for conveyor data.

<p>EF-6049</p> <p>Mini Conveyor Wheel Axle</p> 	
<p>Material: Stainless Steel. Used With: EF-6046, EF-6047A, EF-6048A. Typical Applications: Stainless steel axle for mini conveyor wheels and ESD conductive wheels. ⚡</p>	

CREFORM ACCESSORIES

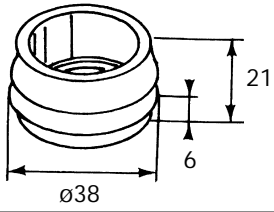

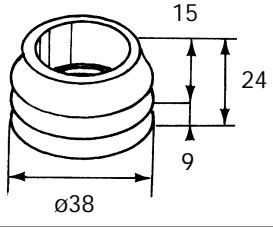

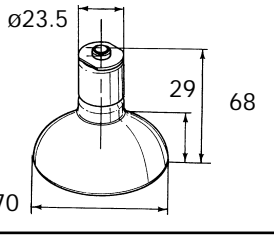

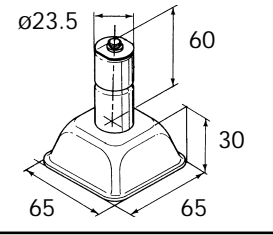

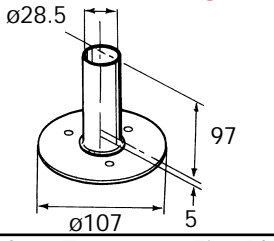

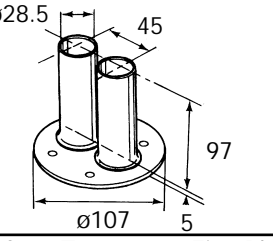

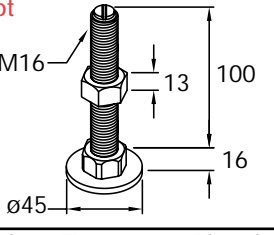

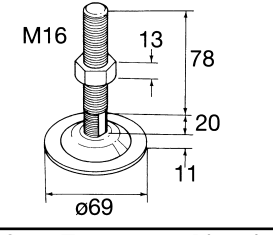
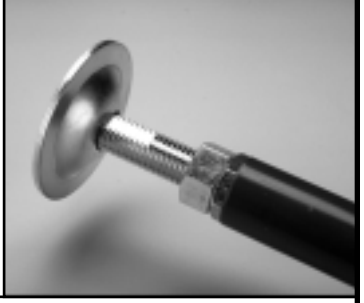
FEET

Dimensions are in millimeters.
When ordering, specify color code, see page B-1.

<p>EF-1200L</p> <p>Extended Adjuster Foot</p> 		<p>EF-1200S</p> <p>Adjuster Foot</p> 	
<p>Colors: Body Gray or Ivory, Foot is Black. Used With: ø28 pipe, adhesive. Typical Applications: Max. height adjustment of 55mm for tables, flow racks. Note: Max. load 80kg.</p>		<p>Colors: Body Gray or Ivory, Foot is White. Used With: ø28 pipe, adhesive. Typical Applications: Provides 20mm max. height adjustment for flow racks, tables, stands. Note: Max. load 80kg.</p>	
<p>EF-1201</p> <p>Rubber End Plug</p> 		<p>TX-0015</p> <p>Rubber End Cap</p> 	
<p>Colors: Black. Used With: ø28 pipe. Typical Applications: Bumper. Light duty foot. Note: Use mallet to tap into pipe.</p>		<p>Colors: Black. Used With: ø28 pipe. Typical Applications: Structure feet provide floor protection. Note: TX-0015 fits over J-49D or J-110A and pipe end.</p>	

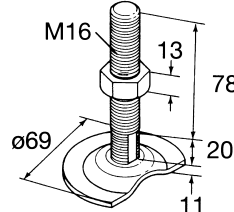

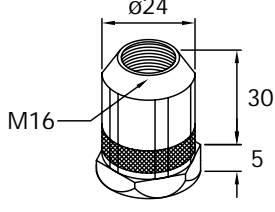

CREFORM ACCESSORIES FEET

Dimensions are in millimeters.
When ordering, specify color code, see page B-1.

<p>EF-1203 Plastic Pipe Cap, Met. Clad</p> 		<p>EF-1203A Plastic Pipe Cap, Rub. Clad</p> 	
<p>Colors: Gray, Ivory and Marine Blue. Used With: ø28 pipe, adhesive. Typical Applications: Structure foot for heavy loads, rough floor.</p>		<p>Colors: Gray, Ivory and Marine Blue. Used With: ø28 pipe, adhesive. Typical Applications: Structure foot with reduced slippage.</p>	
<p>EF-1205 Stacking Bracket, 70mm</p> 		<p>EF-1205A Stacking Bracket, 65mm</p> 	
<p>Surface Treatment: Plated. Used With: ø28 pipe. Typical Applications: Prevent slippage of stacking rack or shelf. Note: Rubber mandrel expands inside pipe to secure.</p>		<p>Surface Treatment: Plated. Used With: ø28 pipe. Typical Applications: Prevent slippage of stacking rack or shelf. Note: Rubber mandrel expands inside pipe to secure.</p>	
<p>EF-1206S Stanchion Mount, Single</p> 		<p>EF-1206W Stanchion Mount, Double</p> 	
<p>Surface Treatment: Zinc Plating. Used With: ø28 pipe, TX-0014 Anchor Bolt(s). Typical Applications: To secure single leg of structure to floor.</p>		<p>Surface Treatment: Zinc Plating. Used With: ø28 pipe, TX-0014 Anchor Bolts. Typical Applications: To secure two legs of structure to floor.</p>	
<p>TX-0010 Heavy Duty Height Adjuster Foot</p> 		<p>EF-1209A Height Adjuster Foot</p> 	
<p>Surface Treatment: Plated. Used With: ø28 pipe, EF-1209CA. Typical Applications: Height adjustable foot for general purpose structures. Note: Max. load 110kg. ESD compatible. ⚡</p>		<p>Surface Treatment: Plated. Used With: ø28 pipe, EF-1209CA. Typical Applications: Height adjustable foot for general purpose structures. Note: Max. load 100kg. ESD compatible. ⚡</p>	

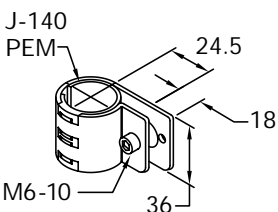
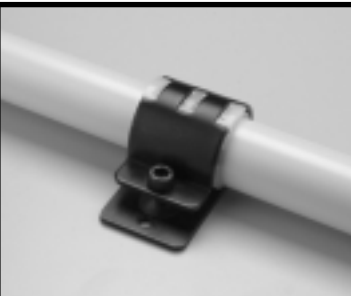
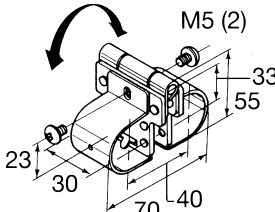

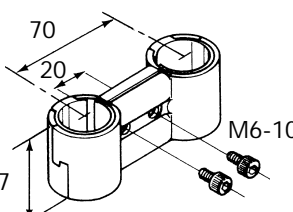

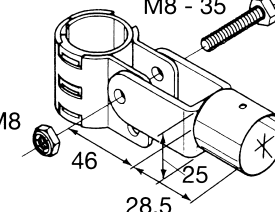

CREFORM ACCESSORIES FEET

Dimensions are in millimeters.

<div>EF-1209B</div> <div>Height Adjuster, Flush</div> <div></div>	<div></div>	<div>EF-1209CA</div> <div>Threaded Metal Insert</div> <div></div>	<div></div>
<div>Surface Treatment: Plated. Used With: ø28 pipe, EF-1209CA. Typical Applications: Height adjustable foot providing clearance if two legs are close. Note: Max. load 100kg. ESD compatible. ⚡</div>	<div>Surface Treatment: Plated. Used With: ø28 pipe, EF-1209A, EF-1209B. Typical Applications: Threaded insert for attaching adjustable feet to structure. Note: Tap with mallet into pipe I.D. ESD compatible. ⚡</div>		

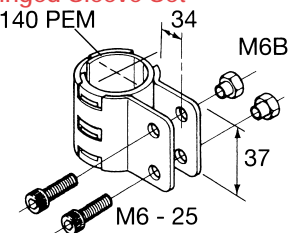

CREFORM ACCESSORIES HINGES

See HJ-8 & HJ-10 page C-6 as other hinge alternatives. Dimensions are in millimeters.

<p>EB-4228 SET</p> <p>Hinged Set</p>  <p>J-140 PEM</p> <p>24.5</p> <p>18</p> <p>M6-10</p> <p>36</p>		<p>EF-1254</p> <p>Sleeve Type Hinge</p>  <p>M5 (2)</p> <p>33</p> <p>55</p> <p>23</p> <p>30</p> <p>70</p> <p>40</p>	
<p>Surface Treatment: Black Coating. Used With: ø28 pipe, ø32 pipe. Typical Applications: Hinge when used with ø28 pipe. Mounting bracket when used with ø32 pipe. Note: J-140 PEM bushing included.</p>		<p>Surface Treatment: Plated. Used With: ø28 pipe, self tapping screws. Typical Applications: Hinge for carts, shelves. Note: M5 screws included.</p>	
<p>EF-4008</p> <p>Pipe Hinge Set, 70mm</p>  <p>70</p> <p>20</p> <p>37</p> <p>M6-10</p>		<p>EF-4016</p> <p>Double Hinge Set</p>  <p>M8 - 35</p> <p>M8</p> <p>46</p> <p>25</p> <p>28.5</p>	
<p>Surface Treatment: Black Coating. Used With: Two ø28 pipes. Typical Applications: Hinge set which allows structures to fold. Note: Included are (2) M6-10 Bolts, J-140ASA & PEM.</p>		<p>Surface Treatment: Black Coating. Used With: Two ø28 pipes, self tapping screw. Typical Applications: Hinge for drop down bar. Note: J-140 PEM, M8-35 Bolt & M8 Nut included.</p>	

CREFORM ACCESSORIES HINGES

Dimensions are in millimeters.

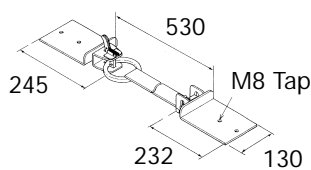
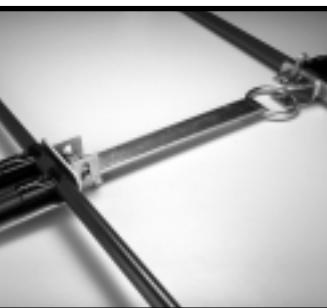
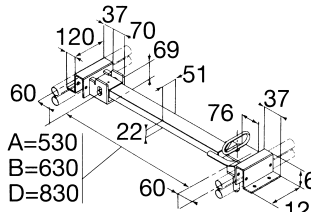

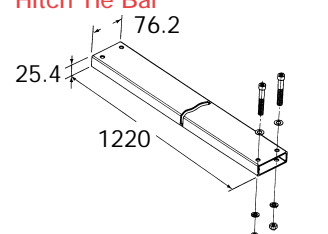

<p>EF-4017</p> <p>Hinged Sleeve Set J-140 PEM</p> 	
<p>Surface Treatment: Black Coating. Used With: EF-4016, ø28 pipe. Typical Applications: Hinge for folding cart. Note: J-140 PEM, M6-25 Bolts & M6B Nuts (2 ea.) included.</p>	

CREFORM ACCESSORIES HITCHES

Dimensions are in millimeters.

Hitch components available separately, please inquire.
See Technical Section H for hitch assembly instructions.

SECTION
E

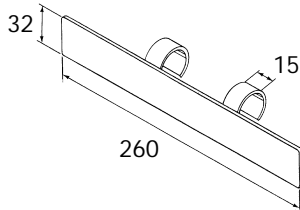
<p>EF-2001SET</p> <p>Quick Release Hitch Set</p> 		<p>EF-2016A, B, D</p> <p>Hitch Set</p> 	
<p>Surface Treatment: Plated. Used With: Hardware included. See Technical Section H-8. Typical Applications: Hitch for carts. Note: For light duty applications. Hitch components available separately. Please inquire.</p>		<p>Surface Treatment: Plated. Used With: ø28 pipe & EF-2017. Typical Applications: Three lengths (parts A, B, D) of hitches for double base hitch carts. Note: M8-50 Bolt, M8 Nut, M8-PW, M8-LW included. Hitch components available separately.</p>	
<p>EF-2017</p> <p>Hitch Tie Bar</p> 			
<p>Material: Steel. Used With: EF-2016A-D Hitches. Typical Applications: Double base hitch carts. Note: M8-50 bolts, nuts & washers included. See page H-8 for assembly instructions. Inquire for custom lengths.</p>			

CREFORM ACCESSORIES LABEL HOLDERS

Dimensions are in millimeters.
When ordering, specify color code, see page B-1.

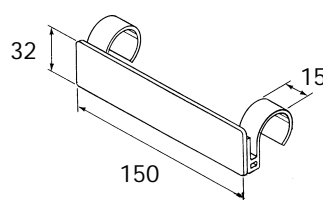
EF-2013A, C

Rack Label Hanger, 260mm



EF-2013B, D

Rack Label Hanger, 150mm



Colors: Ivory, Black.

Used With: ø28 pipe.

Typical Applications: Clips to pipe for attaching labels to racks and shelves. **Note:** C type is a low profile version.

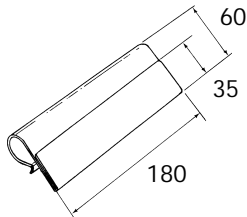
Colors: Ivory, Black.

Used With: ø28 pipe.

Typical Applications: Clips to pipe for attaching labels to racks and shelves. **Note:** D type is a low profile version.

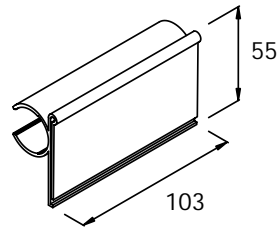
EF-2901

Clear Label Holder



TX-0016

Clear Label Holder



Material: Plastic.

Used With: ø28 pipe.

Typical Applications: Attach identification labels to racks & shelves.

Material: Plastic. Special lengths available on request.

Used With: ø28 pipe.

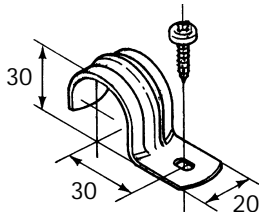
Typical Applications: Attach identification labels to racks & shelves. **Note:** Holds 2" x 4" card, either orientation.

CREFORM ACCESSORIES PIPE CLAMPS

Dimensions are in millimeters.

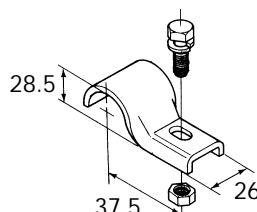
EMT-1

Pipe Clamp, Single Mount



EF-1008B

Pipe Clamp, Single Mount



Surface Treatment: Zinc Plating.

Used With: ø28 pipe, self tapping or wood screw.

Typical Applications: Attach pipe to flat surfaces such as table tops, carts, and shelves. **Note:** For light duty applications.

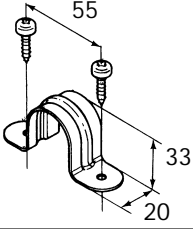
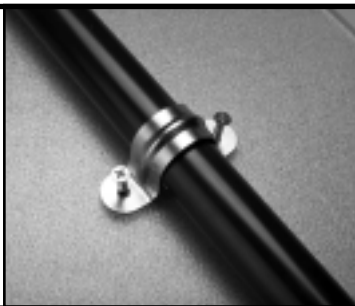
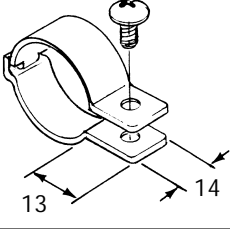

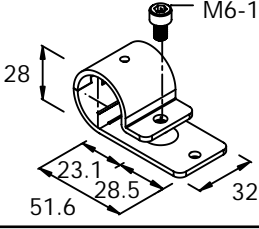
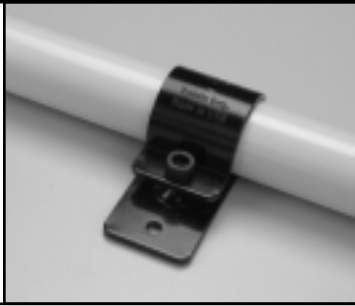
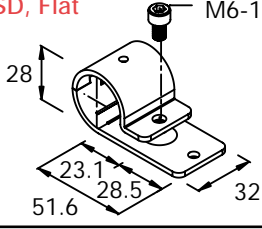
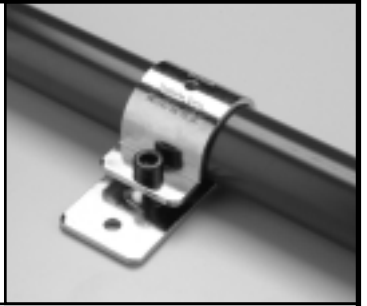
Surface Treatment: Plated.

Used With: ø28 pipe, M8 Hex Bolt & Nut.

Typical Applications: Attach pipe to angle base of cart, hitch cart.

CREFORM ACCESSORIES PIPE CLAMPS

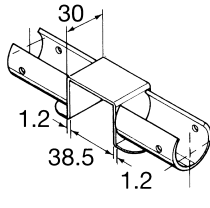

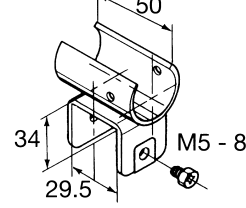

Dimensions are in millimeters.

<p>EMT-2 Pipe Clamp, Double Mount</p> 		<p>EF-2015 Pipe Clamp</p> 	
<p>Surface Treatment: Zinc Plating. Used With: ø28 pipe, self tapping or wood screws. Typical Applications: Attach pipe to tray shelves and work tables. Note: For light duty applications.</p>		<p>Surface Treatment: Plated. Used With: ø28 pipe. Typical Applications: As an incremental, changeable stop on shelves, carts. Note: M5 screw included.</p>	
<p>EF-4018L Metal Pipe Clamp, Flat</p> 		<p>EF-4018LNI Metal Pipe Clamp, ESD, Flat</p> 	
<p>Surface Treatment: Black Coating. Used With: ø28 pipe. Typical Applications: Door lock of folding cart or mounting. Note: M6-10 Bolt included.</p>		<p>Surface Treatment: Nickel Plating. Used With: ø28 pipe. Typical Applications: Door lock of folding cart or mounting where anti-static is required. Note: M6-10 Bolt included.</p>	

SECTION
E

CREFORM ACCESSORIES SLIDE PIPE MOUNTS

Dimensions are in millimeters.
Used with HK-, HKLA- and HKGA slide pipe for anti-static applications. ⚡

<p>EF-2060C Slide Pipe Union</p> 		<p>EF-2060D Slide Pipe Crossover Mt.</p> 	
<p>Surface Treatment: Plated. Used With: ø28 pipe, slide pipes (HK-). Typical Applications: Intermediate connection of two slide pipes.</p>		<p>Surface Treatment: Plated. Used With: ø28 pipe, slide pipe (HK-). Typical Applications: Intermediate cross over mount for slide pipe.</p>	

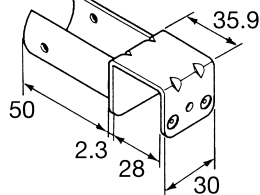
CREFORM ACCESSORIES

SLIDE PIPE MOUNTS

Dimensions are in millimeters. Used with HK- and HKL- slide pipe.
Used with HKLA- and HKGA slide pipes for anti-static applications. ⚡

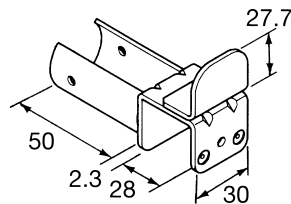
EF-2061A

Slide Pipe Mount



EF-2061B

Slide Pipe Mt. w/Stop



Surface Treatment: Plated.

Used With: ø28 pipe, slide pipe (HK-).

Typical Applications: End mount on slide pipe for flow racks.

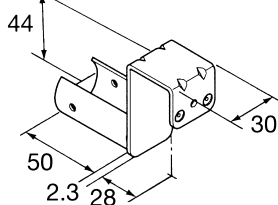
Surface Treatment: Plated.

Used With: ø28 pipe, slide pipe (HK-).

Typical Applications: End mount on slide pipe with blade stop.

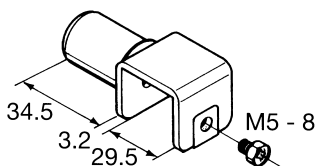
EF-2061E

Slide Pipe Mt. w/Lrg. Stop



EF-2070A

Slide Pipe Plug Mount



Surface Treatment: Plated.

Used With: ø28 pipe, slide pipe (HK-).

Typical Applications: End mount on slide pipe with stop.

Surface Treatment: Plated.

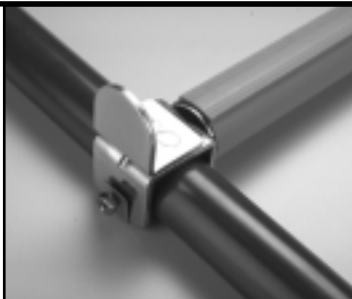
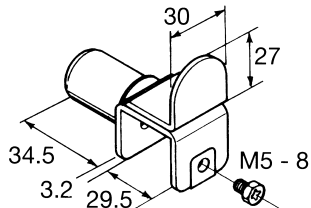
Used With: ø28 pipe, slide pipe (HK-).

Typical Applications: End plug mount for slide pipe.

Note: M5-8 screw included. Use mallet to tap into pipe.

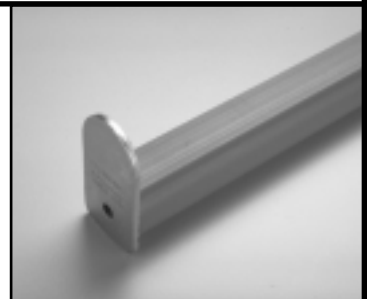
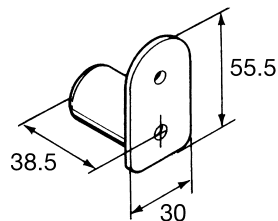
EF-2070B

Slide Pipe Plug Mt. w/Stop



EF-2070C

Pipe Plug, Flush Mt. w/Stop



Surface Treatment: Plated.

Used With: ø28 pipe, slide pipe (HK-).

Typical Applications: End plug for slide pipe with blade stop.

Note: M5-8 screw included. Use mallet to tap into pipe.

Surface Treatment: Plated.

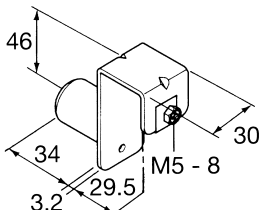
Used With: ø28 pipe or slide pipe (HK-).

Typical Applications: End plug for slide pipe with blade stop.

Note: Use mallet to tap into pipe.

EF-2070D

Slide Pipe Plug Mt. w/Lrg. St.



Surface Treatment: Plated.

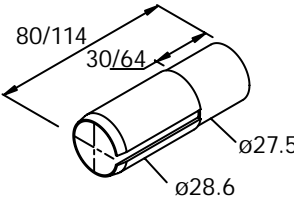

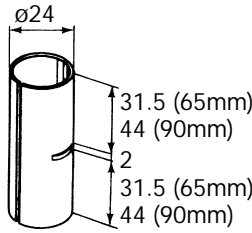

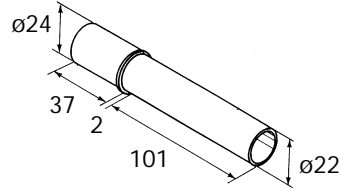
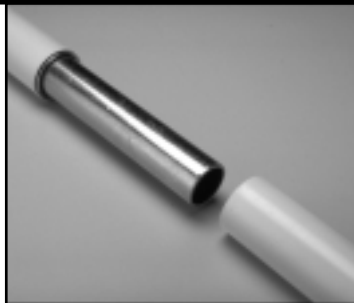
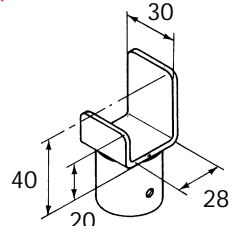

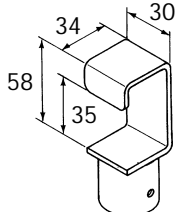

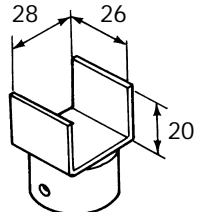

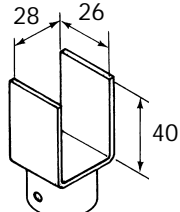

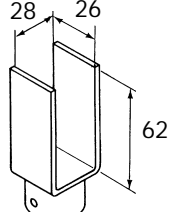

Used With: ø28 pipe, slide pipe (HK-).

Typical Applications: End plug with stop for slide pipe to double pipe. **Note:** M5-8 screw included.

CREFORM ACCESSORIES

MISCELLANEOUS

Dimensions are in millimeters.

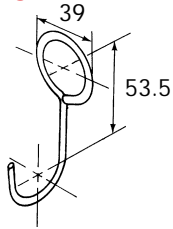
<div>EB-1080, A</div> <div>32mm Pipe Reducer</div> <div></div>		<div>EF-1006, A</div> <div>Metal connector, 65 & 90mm</div> <div></div>	
<div>Surface Treatment: Plated.</div> <div>Used With: H-pipe, HB-pipe.</div> <div>Typical Applications: Pipe insert that steps O.D. down from 32 to 28mm. Note: Press fit into 32mm pipe.</div>		<div>Surface Treatment: Plated.</div> <div>Used With: I.D. connection of two $\varnothing 28$ pipes, J-23B.</div> <div>Typical Applications: Modify structure, or make pipe run longer than 4M (80% strength). Note: Tap into pipe I.D.</div>	
<div>EF-1007</div> <div>Temporary Pipe Union</div> <div></div>		<div>EF-1010A</div> <div>Pipe Rest, Lower Gate</div> <div></div>	
<div>Surface Treatment: Plated.</div> <div>Used With: I.D. connection of two $\varnothing 28$ pipes.</div> <div>Typical Applications: Detachable connections such as handles. Note: $\varnothing 24$ tapped into pipe I.D., $\varnothing 22$ is loose.</div>		<div>Surface Treatment: Plated.</div> <div>Used With: $\varnothing 28$ pipe, self tapping screws.</div> <div>Typical Applications: Door stopper for drawer cart, shelf doors. Note: Use with EF-1010B.</div>	
<div>EF-1010B</div> <div>Pipe Rest, Upper Gate</div> <div></div>		<div>EF-1010C</div> <div>Pipe Rest, 20mm</div> <div></div>	
<div>Surface Treatment: Plated.</div> <div>Used With: $\varnothing 28$ pipe, self tapping screws.</div> <div>Typical Applications: Door stopper for drawer cart, shelf doors. Note: Use with EF-1010A.</div>		<div>Surface Treatment: Plated.</div> <div>Used With: $\varnothing 28$ pipe, self tapping screws.</div> <div>Typical Applications: Attach pipe as a rail to prevent part slippage from shelves. Note: Use with EF-1010D or EF-1010E.</div>	
<div>EF-1010D</div> <div>Pipe Rest, 40mm</div> <div></div>		<div>EF-1010E</div> <div>Pipe Rest, 60mm</div> <div></div>	
<div>Surface Treatment: Plated.</div> <div>Used With: $\varnothing 28$ pipe, self tapping screws.</div> <div>Typical Applications: To prevent accidental door opening on moving carts. Note: Use with EF-1010C or EF-1010E.</div>		<div>Surface Treatment: Plated.</div> <div>Used With: $\varnothing 28$ pipe, self tapping screws.</div> <div>Typical Applications: To prevent accidental door opening on moving carts. Note: Use with EF-1010C or EF-1010D.</div>	

CREFORM ACCESSORIES MISCELLANEOUS

Dimensions are in millimeters.

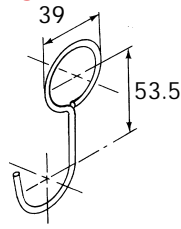
EF-1012

Pipe Hanger



EF-1012A

Pipe Hanger



Material: Stainless Steel.

Used With: ø28 pipe.

Typical Applications: Hanger for tools, parts at work table, carts, racks. **Note:** Hook direction to pipe.

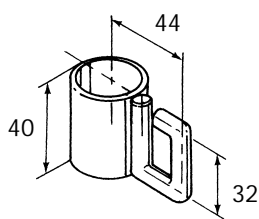
Material: Stainless Steel.

Used With: ø28 pipe.

Typical Applications: Hanger for tools, parts at work table, carts, racks. **Note:** Hook direction perpendicular to pipe.

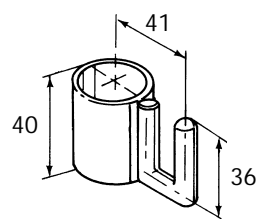
EF-1014A

Sleeve Hanger, C-Type



EF-1014B

Sleeve Hanger, U-Type



Surface Treatment: Black Coating.

Used With: ø28 pipe, EF-1014C.

Typical Applications: For temporary hanging rails to prevent part slippage on carts. **Note:** 40mm axis is through fit.

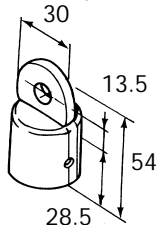
Surface Treatment: Black Coating.

Used With: ø28 pipe, EF-1014C.

Typical Applications: For temporary hanging rails to prevent part slippage on carts, tables. **Note:** 40mm axis is through fit.

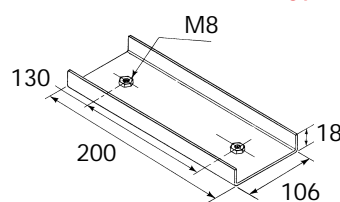
EF-1014C

Hanger End Cap



EF-1021

Metal Guard Sleeve, U-Type



Surface Treatment: Black Coating.

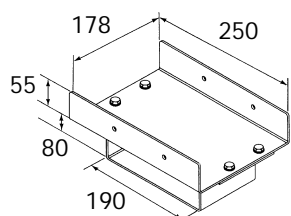
Used With: ø28 pipe, EF-1014A, EF-1014B, self tapping screws. **Typical Applications:** Secured pipe end for hanging rails of carts, tables.

Surface Treatment: Black Coating. **Used With:** ø28 pipes, M8-25 Hex Bolts & Lock Washers (2ea.), EF-1000 (2).

Typical Applications: Protection from fork damage on shelves and stackable carts. **Note:** Bolts & Lock Washers included.

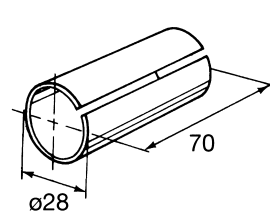
EF-1022S

Fork Pocket



EF-1023

Corner Sleeve



Surface Treatment: Black Coating. **Used With:** ø28 pipes, M8-15 Hex Bolts, Nuts, Lock Washers (4ea.), TM6-25/M6-P Bolt & Nut (4ea.). **Typical Applications:** Fork pocket of double-based hitch carts, & shelves.

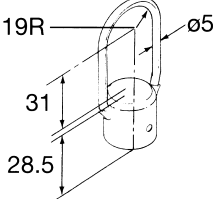

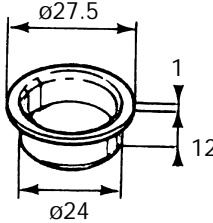

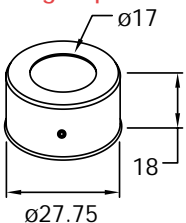

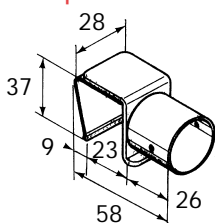

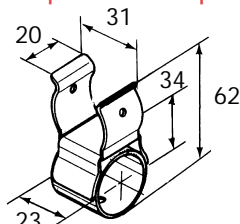

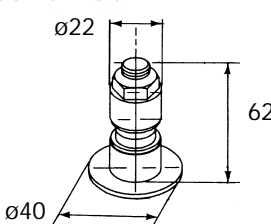

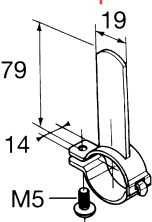

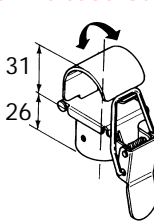

Surface Treatment: Stainless Steel.

Used With: J-105W, EF-1351 and standard ø28 pipe.

Typical Applications: Push cart.

CREFORM ACCESSORIES MISCELLANEOUS

Dimensions are in millimeters.

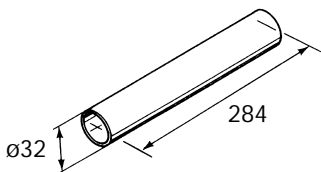
<div>EF-1025</div> <div>End Cap with Ring</div> <div></div> <div></div>	<div>EF-1204</div> <div>Pipe Plug, ESD</div> <div></div> <div></div>
<div>Surface Treatment: Plated.</div> <div>Used With: Ø28 pipe, self tapping screws.</div> <div>Typical Applications: As a pipe end cap and for hanging one pipe from another.</div>	<div>Surface Treatment: Plated.</div> <div>Used With: Ø28 ESD pipe.</div> <div>Typical Applications: Pipe cap provides improved conductivity.</div> <div>Note: Tap into pipe end with mallet.</div>
<div>EF-1212</div> <div>Grounding Cap</div> <div></div> <div></div>	<div>EF-1250A</div> <div>End Snap Rest</div> <div></div> <div></div>
<div>Surface Treatment: Plated.</div> <div>Used With: EF-1209CA, EF-1209A, EF-1209B, TX-0010</div> <div>Typical Applications: ESD Pipe End Socket for enhanced conductivity.</div>	<div>Surface Treatment: Plated.</div> <div>Used With: Ø28 pipe, self tapping screw.</div> <div>Typical Applications: Attach/detach shelves of carts.</div>
<div>EF-1250B</div> <div>End Snap Retainer Clip</div> <div></div> <div></div>	<div>EF-1351</div> <div>Corner Bolt</div> <div></div> <div></div>
<div>Surface Treatment: Plated.</div> <div>Used With: Ø28 pipe, self tapping screw.</div> <div>Typical Applications: Attach/detach shelves of carts.</div>	<div>Surface Treatment: Zinc Plating.</div> <div>Used With: J-105W, EF-1023 and standard Ø28 pipe.</div> <div>Typical Applications: Double-base carts.</div> <div>Note: Rubber mandrel expands inside pipe to secure.</div>
<div>EF-2003</div> <div>Separator Clamp</div> <div></div> <div></div>	<div>EF-2005C</div> <div>Quick Release Gate Strap</div> <div></div> <div></div>
<div>Surface Treatment: Plated.</div> <div>Used With: Ø28 pipe, M5 screw.</div> <div>Typical Applications: For carts to provide movable part separation. Note: M5 screw included.</div>	<div>Surface Treatment: Plated.</div> <div>Used With: Ø28 pipe, M5 screw, self tapping screw.</div> <div>Typical Applications: Movable attach/detach pipe for part separation. Note: M5 screw included.</div>

CREFORM ACCESSORIES MISCELLANEOUS

Dimensions are in millimeters.

EF-2006

Metal Guard Sleeve



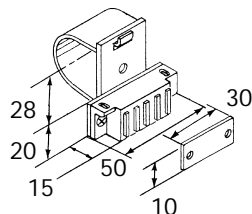
Surface Treatment: Plated.

Used With: ø28 pipe.

Typical Applications: Slides over pipe for pipe protection in carts.

EF-2009A

Magnetic Catch



Surface Treatment: Plated.

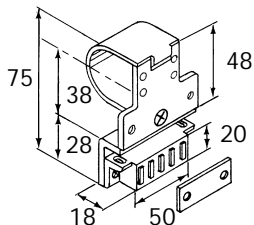
Used With: Self tapping screw.

Typical Applications: Magnet & strike plate for securing doors.

Note: M5 Bolt included.

EF-2009B

Magnetic Catch



Surface Treatment: Plated.

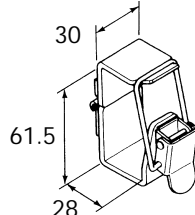
Used With: Self tapping screw.

Typical Applications: Magnet & strike plate for securing doors.

Note: M5 Bolt included.

EF-2010

Parallel Pipe Strap



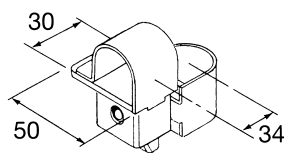
Surface Treatment: Plated.

Used With: Two ø28 pipes.

Typical Applications: Lock two parallel pipes together with ability to disconnect.

EF-2012R, L

Shelf Lock Mount Set, Rt.

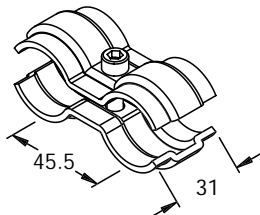


Surface Treatment: Plated.

Used With: Self tapping screw. **Typical Applications:** For non-permanent locking of two structures together. **Note:** For light duty applications. M5 Bolt included.

EF-2211

Parallel Pipe Clamp



Surface Treatment: Black Coating.

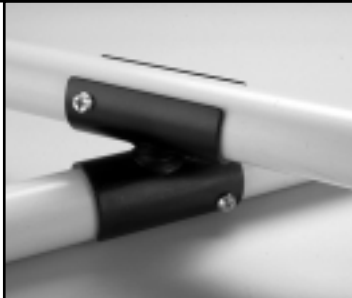
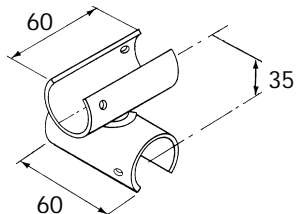
Used With: Two parallel ø28 pipes.

Typical Applications: To secure one structure to another.

Note: Wider spacing than HJ-11.

EF-3000A

Rotating Cross Joint



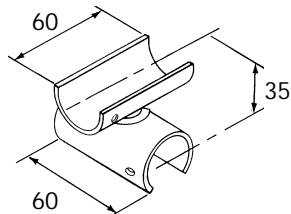
Surface Treatment: Black Coating.

Used With: Two ø28 pipes, self tapping screws.

Typical Applications: Rotating cross junction of two pipes.

EF-3000B

Rotating Cross Joint, Open



Surface Treatment: Black Coating.

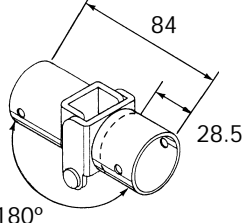

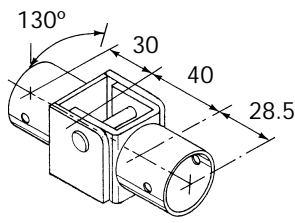
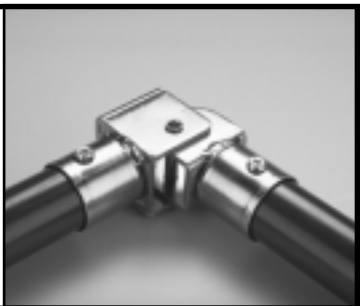
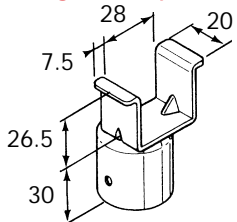

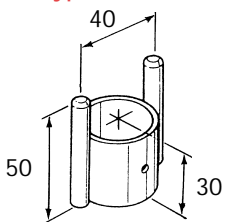

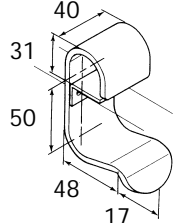

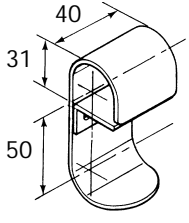

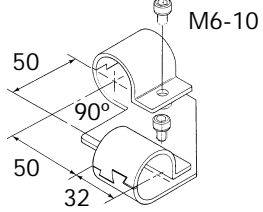

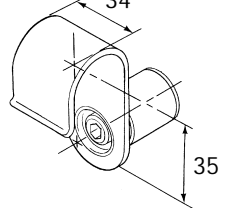

Used With: Two ø28 pipes, self tapping screws.

Typical Applications: Rotating cross junction of two pipes.

CREFORM ACCESSORIES

MISCELLANEOUS

Dimensions are in millimeters.

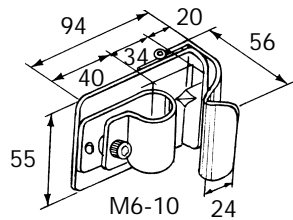
<p>EF-4004 Cap Type Hinge Union, 180°</p> 		<p>EF-4006 Cap Type Hinge Union, 130°</p> 	
<p>Surface Treatment: Plated. Used With: Two ø28 pipes, self tapping screws. Typical Applications: End cap and hinge (up to 180° swing).</p>		<p>Surface Treatment: Plated. Used With: Two ø28 pipes, self tapping screws. Typical Applications: End cap and hinge (up to 130° swing).</p>	
<p>EF-4011 Locking End Cap</p> 		<p>EF-4012 Sleeve Type Catch Lock</p> 	
<p>Surface Treatment: Black Coating. Used With: ø28 pipe, EF-4102, self tapping screw. Typical Applications: Connect & lock two ø28 pipes together as a folding cart.</p>		<p>Surface Treatment: Black Coating. Used With: ø28 pipe, EF-4011, self tapping screw. Typical Applications: Connect & lock two ø28 pipes together as a folding cart.</p>	
<p>EF-4013 Snap Latch Set, Long</p> 		<p>EF-4014 Snap Latch Set, Short</p> 	
<p>Surface Treatment: Black Coating. Used With: Two ø28 pipes, Pop Rivets (2). Typical Applications: Snap latch for doors of shelf cart.</p>		<p>Surface Treatment: Black Coating. Used With: Two ø28 pipes, Pop Rivets (2). Typical Applications: Snap latch for doors of shelf cart.</p>	
<p>EF-4022 Corner Support Set</p> 		<p>EF-4023 Shelf Hook</p> 	
<p>Surface Treatment: Black Coating. Used With: Two ø28 pipes and plastic joint. Typical Applications: Metal corner reinforcement for folding cart. Note: (2) M6-10 Bolts included.</p>		<p>Surface Treatment: Black Coating. Used With: Two ø28 pipes. Typical Applications: Attachable/detachable shelves. Note: Rubber mandrel expands to secure to pipe I.D.</p>	

CREFORM ACCESSORIES MISCELLANEOUS

Dimensions are in millimeters.

EF-4024A

Door Latch



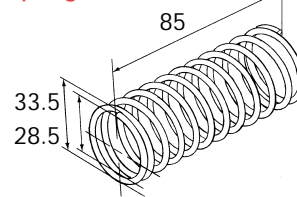
Surface Treatment: Black Coating.

Used With: Two $\varnothing 28$ pipes.

Typical Applications: Locking door latch for folding cart, safety fence. **Note:** M6-10 Bolt included.

EF-4025

Spring



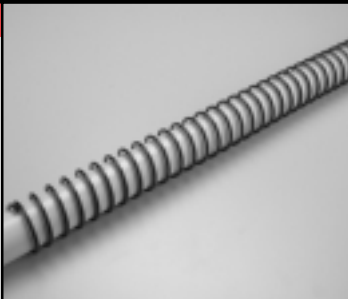
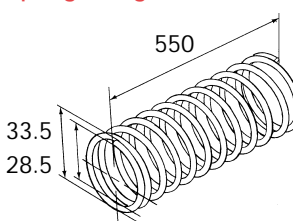
Surface Treatment: Black Coating.

Used With: $\varnothing 28$ pipe.

Typical Applications: As a shock absorber for up/down structures such as dropping racks.

SP-550/25 & 50

Spring, Long

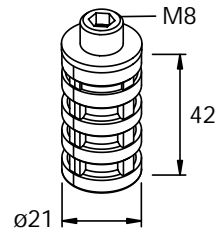


Surface Treatment: Black. **Used With:** $\varnothing 28$ pipe.

Typical Applications: Spring slides over top of $\varnothing 28$ pipe, leveling cart. **Note:** Spring may be cut to length. 25=25 lb, 50=50 lb resistance.

TX-0009 SET

Steel Bolt & Plastic Insert



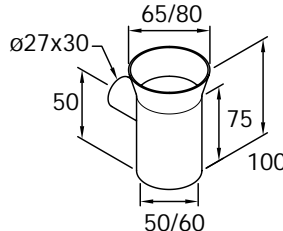
Surface Treatment: Steel-Plated, Plastic-Black.

Used With: $\varnothing 28$ pipe, Aluminum structural profile.

Typical Applications: Interface bracket for Creform to aluminum extrusion systems.

EF-6001, 6002

Tool Holders



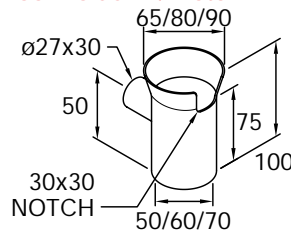
Surface Treatment: Steel, Painted Ivory.

Used With: $\varnothing 28$ pipe.

Typical Applications: Tool Holder for a Creform structure. **Note:** 6001 = 50mm; 6002 = 60mm.

EF-6001A, 02A, 03A

Tool Holder w/ Notch



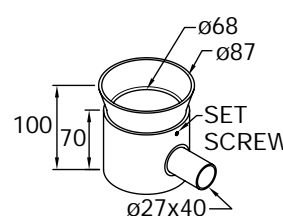
Surface Treatment: Steel, Painted Ivory. **Used With:** $\varnothing 28$ pipe.

Typical Applications: Tool Holder with trigger notch for a Creform structure.

Note: 6001A = 50mm; 6002A = 60mm; 6003A = 70mm.

TX-0070, A, B

Tool Holder w/ Plastic Insert

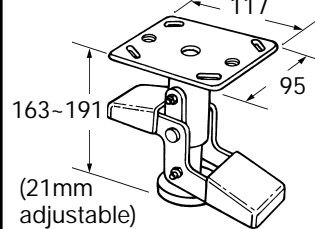


Surface Treatment: Steel-Plated, Plastic-White.

Used With: $\varnothing 28$ pipe. **Typical Applications:** Tool Holder with Plastic Insert. **Note:** Plastic Insert and Body may be ordered separately. Body is A, Insert B.

TFL-130

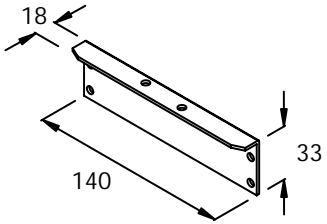

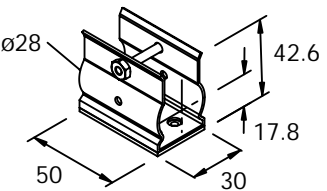

Floor Lock

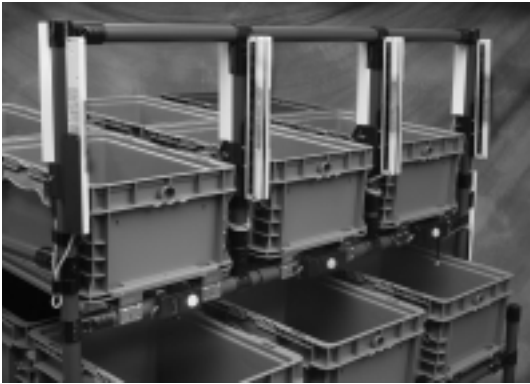


Surface Treatment: Plated. **Used With:** Use EF-1000 or EF-1000A, EF-1002B or EF-1002F and M8-35LW8 Bolt and similar assembly of YK and YJ Series casters. **Typical Applications:** TFL-130 is for use with TJ/TK-130 or YJ/YK-130 casters.

CREFORM ACCESSORIES MISCELLANEOUS

Dimensions are in millimeters.

<div> <div>KEP</div> <div>Light Curtain Base</div>  </div> <div> <div>Surface Treatment: Black.</div> <div>Used With: KES.</div> <div>Typical Applications: Sensor mount for Pick-To-Light System.</div> </div>		<div> <div>KES</div> <div>Light Curtain Bracket</div>  </div> <div> <div>Surface Treatment: Black.</div> <div>Used With: ø28 pipe and KEP.</div> <div>Typical Applications: Sensor mount for Pick-To-Light System.</div> </div>	
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For additional Pick-To-Light information see page I-1

Does

not

print

CREFORM BOLT-ON CASTERS

TJ



TJ-L



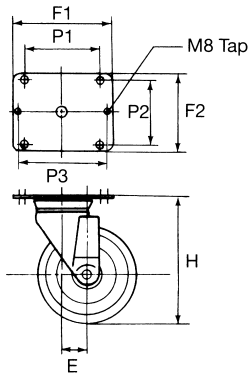
TJ-S



TK

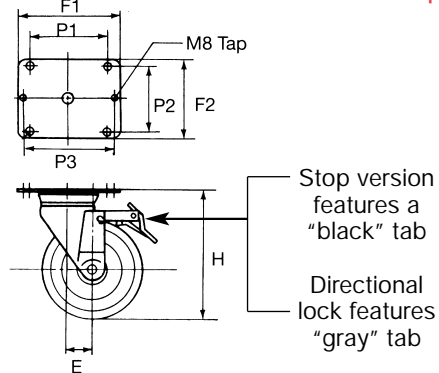


Swivel

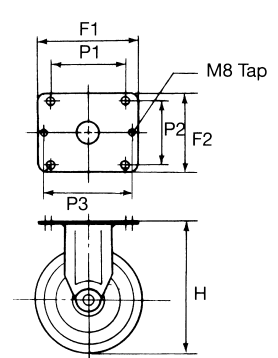


Directional Lock

Directional Lock w/Stop



Fixed



YJ



YJ-S

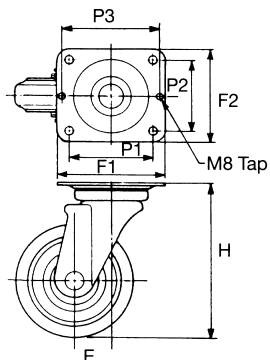


YK

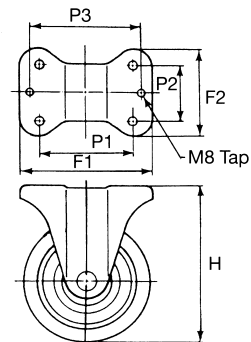


Swivel

Swivel w/Stop



Fixed



CREFORM BOLT-ON CASTERS

TJ and TK casters mount directly to the pipe and are attached using mating reinforcement metal straps found in Section E Accessories. These casters are to be used for manually pushed/pulled carts or dollies. **They are not to be towed by motorized vehicles.** Suffix S = with stop; ESD = electrostatic discharge. Dimensions are in millimeters.

Type Caster & Diameter	Part Number			Max. Loading Capacity		Plate Size F1 x F2	Pitch		Tuggable	Swivel Radius E	Height H
	Rubber	Polyurethane*	ESD ⚡	Kgs.	Lbs.		P1 x P2	P3			
Swivel ø130	TJ-130R	TJ-130U	—	125	275	120 x 98	90 x 80	105	No	30	164
Directional, Lock ø130	TJ-130LR	TJ-130-LU	—	125	275	120 x 98	90 x 80	105	No	30	164
Directional, Lock w/Stop ø130	TJ-130SR	TJ-130-SU	—	125	275	120 x 98	90 x 80	105	No	30	164
Fixed ø130	TK-130R	TK-130U	—	125	275	120 x 98	90 x 80	105	No	—	164

Loading maximum capacity is per wheel.

TJ/TK-130 casters feature thread guards w/exception of LU.

TJ-130 SR/SU require use of an M8-35LW8 mounting bolt. Other casters in this series may use M8 x 40LW8 or M8 x 35LW8.

• Polyurethane wheels are red.

YJ and YK casters mount directly to the pipe and are attached using mating reinforcement metal straps found in Section E Accessories. These casters can be used for both manually and motorized pushing/pulling carts or dollies. Suffix S = with stop; ESD = electrostatic discharge. Dimensions are in millimeters.

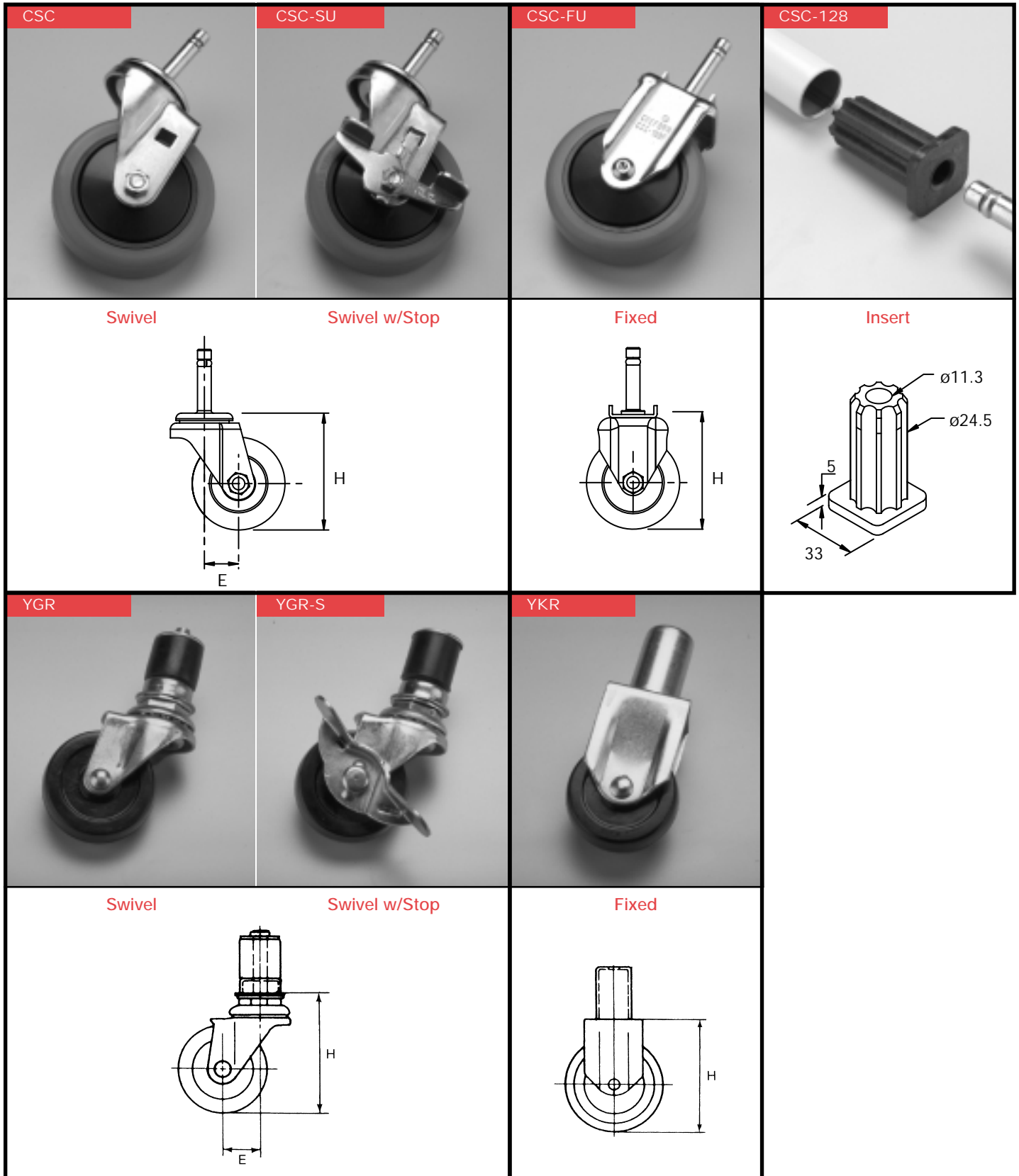
Type Caster & Diameter	Part Number			Max. Loading Capacity		Plate Size F1 x F2	Pitch		Tuggable	Swivel Radius E	Height H
	Rubber	Polyurethane	ESD ⚡	Kgs.	Lbs.		P1 x P2	P3			
Swivel ø130	YJ-130	YJ-130U	YJ-130E	180	396	120 x 104	90 x 80	107	Yes	40	177
Swivel w/Stop ø130	YJ-130S	YJ-130-SU	YJ-130SE	180	396	120 x 104	90 x 80	107	Yes	40	177
Fixed ø130	YK-130	YK-130U	YK-130E	180	396	138 x 94	100 x 56	105	Yes	—	177
Swivel ø150	YJ-150	YJ-150U	—	200	440	120 x 104	90 x 80	107	Yes	45	198
Swivel w/Stop ø150	YJ-150S	YJ-150SU	—	200	440	120 x 104	90 x 80	107	Yes	45	198
Fixed ø150	YK-150	YK-150U	—	200	440	138 x 94	100 x 56	105	Yes	—	198
Swivel ø200	YJ-200	YK-200U	YJ-200E	250	550	140 x 112	112 x 80	125	Yes	58	250
Swivel w/Stop ø200	YJ-200S	YJ-200SU	YJ-200SE	250	550	140 x 112	112 x 80	125	Yes	58	250
Fixed ø200	YK-200	YK-200U	YJ-200E	250	550	154 x 103	112 x 63	125	Yes	—	250

Loading maximum capacity is per wheel.

See page E-22 for floor lock to be used with YJ/YK 130 & TJ/TK 130 series casters.
See Technical Section H for caster assembly instructions.

CREFORM STEM CASTERS

YGR casters require EK-20 caster wrench for installation.
CSC casters are just pressed in by hand.
CSC-128's installed with a mallet. Be sure to debur pipe sufficiently.



CREFORM STEM CASTERS

CSC casters are designed to fit into the CSC-128 insert. The CSC-128 insert is tapped into the end of the ø28 pipe and can be secured in place with a self-tapping screw. Suffix S = with stop. Dimensions are in millimeters.

Type Caster & Diameter	Part Number			Loading Maximum Capacity		Swivel Radius E	Height H	Height to Pipe End
	Rubber	Polyurethane	ESD ⚡	Kgs.	Lbs.			
Swivel ø50	—	CSC-50U	—	34	75	21	64	69
Swivel w/Stop ø50	—	CSC-50SU	—	34	75	21	64	69
Fixed ø50	—	—	—	—	—	—	—	—
Swivel ø75	—	CSC-75U	—	102	225	30	99	104
Swivel w/Stop ø75	—	CSC-75SU	—	102	225	30	99	104
Fixed ø75	—	CSC-75FU	—	102	225	—	99	104
Swivel ø100	—	CSC-100U	—	125	275	35	124	129
Swivel w/Stop ø100	—	CSC-100SU	—	125	275	35	124	129
Fixed ø100	—	CSC-100FU	—	125	275	—	124	129
Stem Receiver, Plastic	—	CSC-128*	Included with each CSC-series caster, also available separately.					

No special tools required.

Minimum pipe length for caster's stem receiver is 70mm.

Loading maximum capacity is per wheel.

YGR casters are designed to fit the I.D. of ø28 pipe, secured by expanding a rubber mandrel. An EK-20 caster wrench is required to tighten mandrel (see page H-2). YKR caster is a press fit, tapped into the end of pipe and secured with a self-tapping screw. Suffix S = with stop; ESD = electrostatic discharge. Dimensions are in millimeters.

Type Caster & Diameter	Part Number			Loading Maximum Capacity		Swivel Radius E	Height H to Pipe End
	Rubber	Polyurethane	ESD ⚡	Kgs.	Lbs.		
Swivel ø50	YGR-50	—	YGR-50E	25	55	20.5	68.5
Swivel w/Stop ø50	YGR-50S	—	YGR-50SE	25	55	20.5	68.5
Fixed ø50	YKR-50	—	—	25	55	—	71*
Swivel ø75	YGR-75	YGR-75U	YGR-75E	40	88	28	99.5
Swivel w/Stop ø75	YGR-75S	YGR-75SU	YGR-75SE	40	88	28	99.5
Fixed ø75	YKR-75	—	—	40	88	—	83.5*
Swivel ø100	YGR-100	YGR-100U	—	40	88	32	128.5
Swivel w/Stop ø100	YGR-100S	YGR-100SU	—	40	88	32	128.5
Fixed ø100	—	—	—	—	—	—	—

Loading maximum capacity is per wheel.

Minimum pipe length for caster's stem is 70mm.

* Note height difference

See Technical Section H for caster assembly instructions.

SECTION F

SECTION F



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CREFORM TOOLS



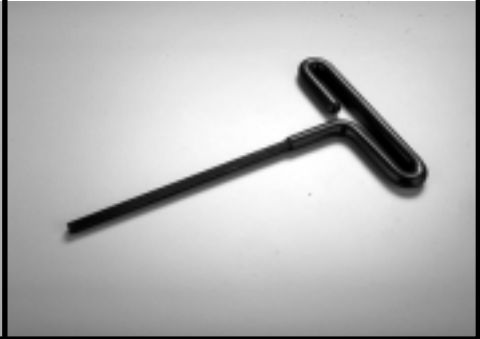





Creform Pipe should always be cut using a pipe cutter, band saw or chopsaw — never use a hand saw to cut pipe as this will frequently result in pipe sections not cut to the required lengths and pipe ends out of square. These conditions can effect the fit and strength of your Creform structures.

<div>EPC1</div> <div>Electric Pipe Cutter</div> <div>A white electric pipe cutter with a black handle and a black adjustment knob, shown cutting through a black pipe.</div>	<div>EPC1A</div> <div>Electric Pipe Cutter Blade</div> <div>A circular metal blade with a central hole, used for the electric pipe cutter.</div>
<div>EK-1</div> <div>Manual Pipe Cutter</div> <div>A manual pipe cutter with a black handle and a silver metal body, shown cutting through a black pipe.</div>	<div>EK-1A</div> <div>Manual Pipe Cutter Blade Set</div> <div>A set of three metal blades: one large circular blade and two smaller crescent-shaped blades, used for the manual pipe cutter.</div>
<div>SV-22</div> <div>I.D. Deburring Cutter</div> <div>A small, black, cylindrical deburring tool with a silver metal tip, shown cutting the end of a black pipe.</div> <div>SV-22A Replacement Blade</div>	<div>ID/OD DEBUR</div> <div>I.D/O.D. Deburring Tool</div> <div>A white, cylindrical deburring tool with a black handle, shown cutting the end of a white pipe.</div>

Please read all instructions and familiarize yourself with proper procedures prior to using the Creform EPC Pipe Cutter or EK-1 Manual Pipe Cutters. ALWAYS WEAR APPROPRIATE EYE PROTECTION. When cutting, always hold the longest length of pipe.





















CREFORM TOOLS

In addition to the EPC Pipe Cutter and the EK-1 Manual Pipe cutter, the tools below are available from Creform, intended to make fabrication and construction of Creform Structures easier and faster.

<div>EK-20</div> <div>Caster Wrench for YGR Casters</div> 	<div>M5-L</div> <div>Hex Allen Wrench</div> 	<div>M5-T</div> <div>Hex Allen Wrench, T-Handle</div> 
<div>NDL-1</div> <div>Needle Spout, Adhesive</div> 	<div>EY-204</div> <div>Adhesive Bottle</div> 	<div>5MTM</div> <div>Metric Tape Measure</div> 
<div>RTK1</div> <div>Set: Ratchet handle, Socket, Hex Bit</div> 	<div>RM-01</div> <div>Plastic/Rubber Mallet</div> 	

CREFORM FASTENERS

All fasteners are metric.

Fastener Type	Tools	Usage	Fastener Type	Tools	Usage
M6-25B 	5mm Hex	HJ-Series ø28 Metal Joints.	M8-30 	13mm Socket	YK-100 Casters.
M6-25 	5mm Hex	HJ-Series ø28 Metal Joints. Use with M6-B.	M8-35LW8 	13mm Socket	Attaching Casters. Required for TJ-130SU.
M6-30 	5mm Hex	SJ-Series ø32 Metal Joints. Use with M6-B.	M8-40LW8 	13mm Socket	Attaching Casters (except TJ-130S).
M6-40 	5mm Hex	Installing Hitch EF-2001. Use with M6, M6-LW.	M8-50 	6mm Hex Wrench	EF-2016A-D and EF-2017. Use with M8-PW, M8 - LW, M8.
TM6-25 	5mm Hex	Double Base Joints. Use with M6-P.	M8-60W 	13mm Socket	Attaching Casters to Double Base Joints. Use with M8-G.
M6-LW 	—	EF-2001. Use with M6-40 & M6.	M8-LW 	—	EF-2016A-D and EF-2017. Use with M8-50, M8-PW, M8.
M6-B 	—	HJ-Series ø28 & SJ-Series ø32 Metal Joints. Use with M6-25 & M6-30.	M8-PW 	—	EF-2016A-D, and EF-2017. Use with M8-50, M8-LW, M8.
M6 	10mm Wrench	Installing Hitch EF-2001. Use with M6-40 & M6-LW.	M8 	13mm Wrench	For EF-2016A-D, EF-2017 or EF-1022. Use with M8-LW, M8-PW, M8-50 (hitch) or M8 -15 (fork pocket).
M6-P 	—	Double Base Joints. Use with TM6-25.	M8-G 	13mm Wrench	Attaching Casters to Double Base Joints. Use with M8-60W.
M8-15 	13mm Socket	Attaching Fork Pocket EF-1022. Use with M8.	TX-0014 	13mm Wrench	Concrete Anchor Bolt use with EF-1206S, EF-1206W. Floor anchorage for safety fence, fixed shelf.

CREFORM TECHNICAL SPECIFICATIONS

BASIC DESIGN CRITERIA

The impact Creform Systems will have on your immediate and long-term material handling needs is limited only by the creativity of your staff, not by their ability to master the laws of physics and structural engineering. There are only a few design guidelines to follow, a minimum of weight load factors to consider, and some basic tools for assembly. Even the most complex applications adhere to the same criteria, because Creform structures

hex wrench. A squeeze bottle applies adhesive for plastic joints. An open end wrench adjusts stem casters. Some joints and accessories may use self tapping screws, so a drill and screwdriver may be required in those instances.

Efficient Creform Modules Begin With A Well Conceived Plan.

No matter how simple the project you plan to build may seem, assembly will go faster and

than several pieces spliced together.

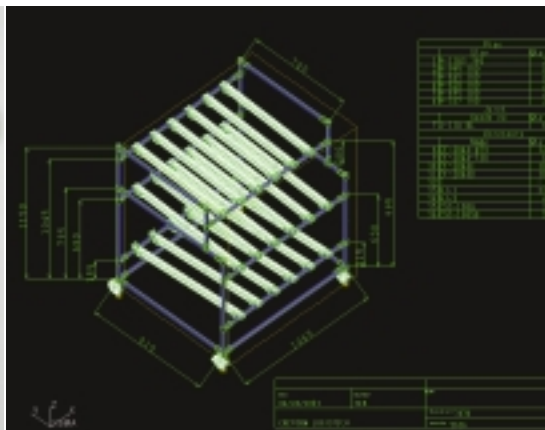
To maintain structural integrity, it is essential that all pipe ends fit into joints, whether plastic or metal, to full depth — in almost all cases this is 30mm. When determining pipe lengths, be sure to include this dimension, and never diminish a joint's strength by inserting pipes to partial depths.

Remember that the concept of Creform Systems is to build structures that are easy to use, and to present parts in an ergonomic fashion. If they are too large or awkward to move, this defeats their objective. For example, in most cases we recommend the depth (or width) of a module not be more than twice its opposite and the height not exceed the sum of its width and depth.

What Do You Want Creform To Do For You?

The application you intend for your Creform structure will help determine whether to use plastic joints or metal joints. Basic considerations include the environment (plastic provides better resistance to the elements), weight of the structure (plastic is lighter), foreseeable modifications (metal joints can be easily disassembled and reused), vibration (metal joints absorb vibration and impacts better), and strength (typically, permanently bonded plastic joints are stronger).

Creform is not designed for human support.



are modular in nature and all components and accessories are engineered and produced to consistent dimensional quality.

The Tools.

Only a few basic tools are required to create Creform structures. A power or manual pipe cutter should be used for straight-cut ends, a deburring tool, a tape measure and a mallet. Metal joints use a one size

smoother, with fewer errors and wasted material if you establish a layout drawing or sketch. These can be hand drawn or utilize a CAD system and should include final dimensions and anticipated loads. All load factors and assembly instructions are located in this section.

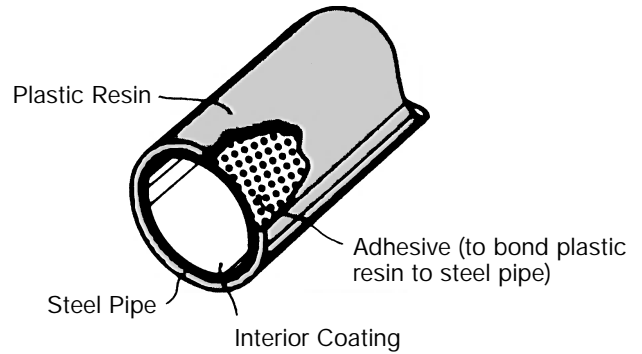
In your plan, consider that, typically, a continuous run of a single pipe provides greater strength

CREFORM TECHNICAL SPECIFICATIONS

Creform Standard Pipe

Creform Pipe is steel pipe with a plastic resin coated outer surface. An adhesive bonds the resin to the pipe preventing separation. The inner surface is treated with a non-corrosive coating.

Creform Pipe Specifications	
Material	Steel pipe [Cold-rolled steel, SPCC-1 approx. 0.7mm (0.03") thick, 28mm; 0.9mm (0.04") thick, 32mm] plastic resin coating
Outside Diameter	28mm (1.10"), nominal 32mm (1.26"), nominal
Weight	28mm, approx. 520g/m (5.5ozs./ft.); 32mm approx. 740g/m (7.8ozs./ft.)
Length	2.5m (8'2"), 3.0m (10') 4.0m (13'1")
Gage	28mm No. 23 32mm No. 21



Note: 28mm is the recommended pipe diameter for general applications because it is supported by most Creform components. 32mm is generally reserved for special purpose applications.

PreCutting: We offer precut pipe and conveyor as a customer service. Cut to length with a +/-1mm tolerance and each end deburred. A great time saver when assembling.

Bent Pipe: We bend Creform 28mm round pipe as a customer service. Generally, we bend the pipe using a 150, 200, or 250 radius. Larger variable radii also available.

Temperature: Creform is designed for use within the temperature range of 15° to 120°F (-10°C to 50°C).

Chemical Resistance: Please inquire with your specific requirement.

Typical Applications



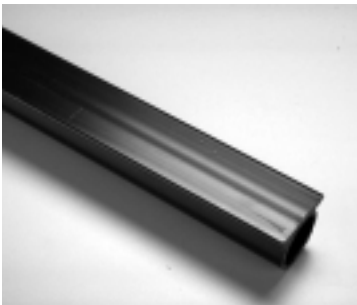
Slide Pipe

- Steel pipe with low friction plastic coating
- Low cost conveyance option
- For secondary presentation angle
- Use as a shelf surface
- Use as a side guide with skatewheel conveyor
- Strength comparable to regular 28mm pipe



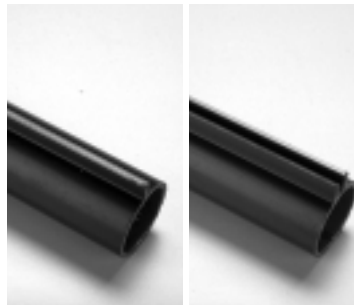
L Channel Slide Pipe

- Steel pipe with low friction plastic coating
- Low cost conveyance option
- For secondary presentation angle
- Use as a shelf surface
- Use as a side guide with skatewheel conveyor
- Vertical lip for side guidance



Flat Pipe

- Holds clip-on plastic hanging bins
- Use as a shelf surface
- Provides a flat surface for labeling
- Provides a flat surface to mount drawer slides
- Strength comparable to regular 28mm pipe



Ribbed Pipe

- HPA and HPB interlock and glue together to create a double pipe beam
- Used to build reinforced cart base
- See Technical Section H for strength info.
- Available pre-glued, please inquire.

CREFORM TECHNICAL SPECIFICATIONS

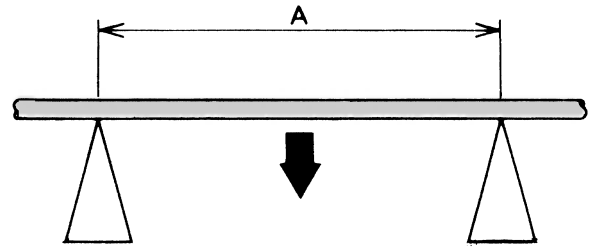
Creform Standard 28mm Pipe Strength

Experimental Conditions

- The pipe rests freely at room temperature on two supports
- A force is applied at 1/2 A at a speed of 50mm/min

A Dimension	Proportional Limit
450mm (1'5")	140kg (308 lbs.)
900mm (2'11")	70kg (154 lbs.)
1,000mm (3'3")	58kg (128 lbs.)
1,100mm (3'7")	52kg (115 lbs.)
1,300mm (4'3")	46kg (101 lbs.)
1,500mm (4'11")	38kg (84 lbs.)
1,800mm (5'10")	32kg (70 lbs.)

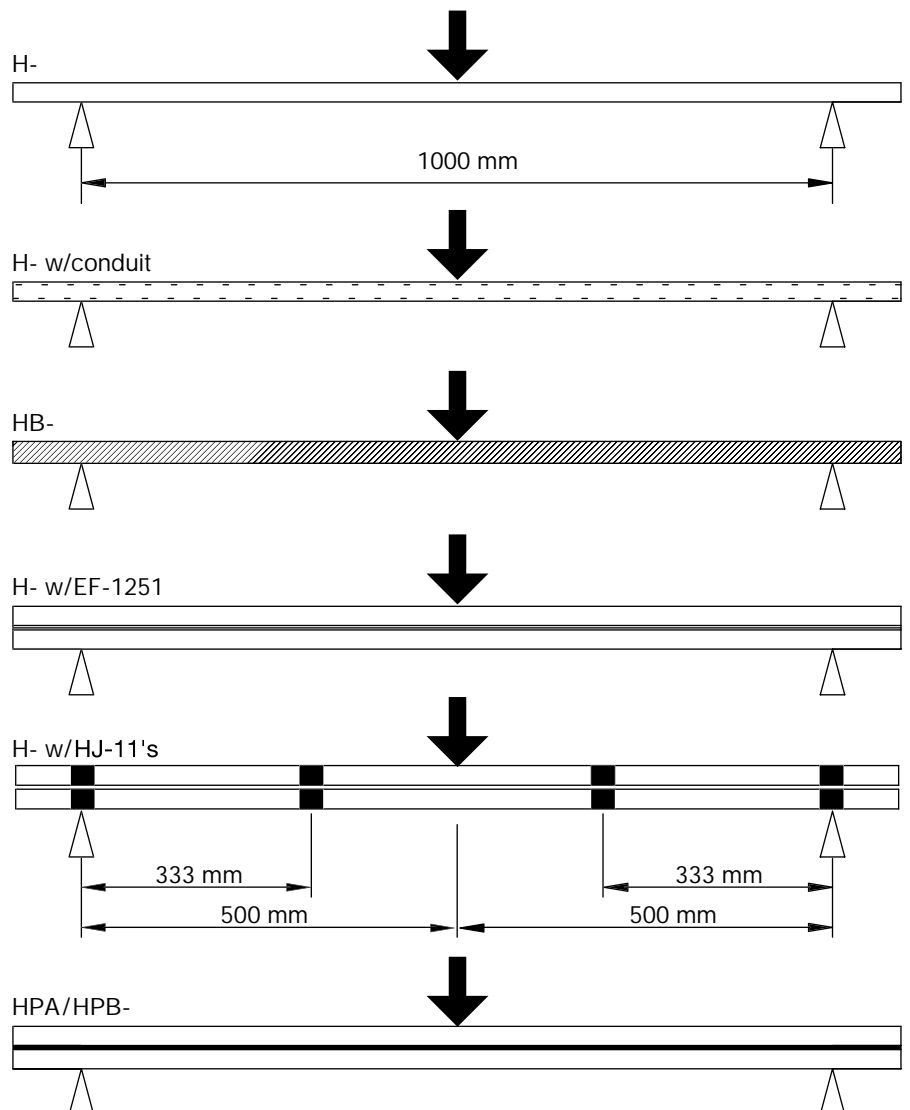
* Proportional Limit refers to the point where any further force would permanently deform the pipe.



Deflection

Assume a simply supported H- pipe (ø = 28mm) centrally loaded with a 30kg (66 lbs.) load. This deflection will be considered 100%. The deflection of other style pipes and combinations of pipes and joints under the same loading conditions as the H- pipe are shown below.

Pipes	Strength	Deflection
H- pipe (28mm)	100%	100%
H- pipe (28mm) w/ 3/4" Conduit Inside	180%	78%
HB- pipe (32mm)	194%	60%
H- pipes (28mm) w/ EF-1251	193%	76%
H- pipes (28mm) w/ HJ-11	168%	67%
HPA/HPB- pipe	392%	13%



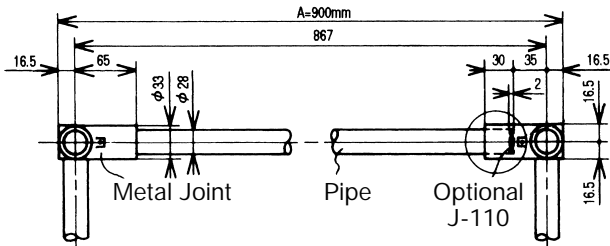
CREFORM TECHNICAL SPECIFICATIONS

Determining Standard Pipe Lengths

The following is true for most Creform joints. Please check the catalog for exact dimensions of an individual joint.

ø28mm

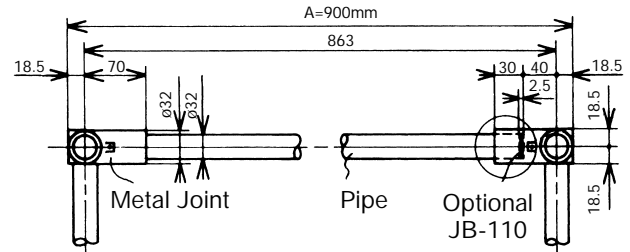
1. Metal Joints



900mm	Outer Measurement A
-33mm	Joint Radius x 2
-70mm	Pipe Length Inside Joint (35mm x 2)
797mm	Pipe Length

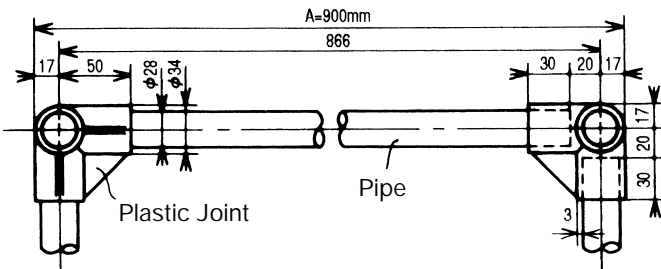
ø32mm

1. Metal Joints



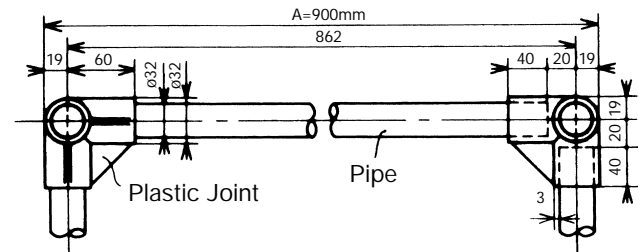
900mm	Outer Measurement A
-37mm	Joint Radius x 2
-80mm	Pipe Length Inside Joint (40mm x 2)
783mm	Pipe Length

2. Plastic Joints



900mm	Outer Measurement A
-34mm	Joint Radius x 2
-40mm	Pipe Length Inside Joint (20mm x 2)
826mm	Pipe Length

2. Plastic Joints



900mm	Outer Measurement A
-38mm	Joint Radius x 2
-40mm	Pipe Length Inside Joint (20mm x 2)
822mm	Pipe Length

Conversion Chart*

mm	Inches, Dec.	Inches, Frac. Approx.	mm	Inches, Dec.	Inches, Frac. Approx.	mm	Inches, Dec.	Inches, Frac. Approx.	mm	Inches, Dec.	Inches, Frac. Approx.	mm	Inches, Dec.	Inches, Frac. Approx.
4	0.1575	3/16	33	1.2992	1-5/16	37	1.4567	1-7/16	40	1.5748	1-9/16	80	3.1496	3-1/8
5	0.1969	3/16	34	1.3386	1-5/16	38	1.4961	1-1/2	70	2.7559	2-3/4	900	35.4331	35-7/16

* Conversion factor is 25.4mm per inch.

CREFORM TECHNICAL SPECIFICATIONS

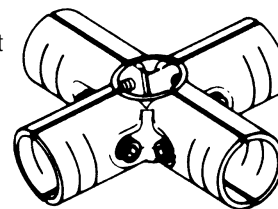
Creform Standard Joints

Structures are formed by connecting pipes with our Metal and Plastic joints. When choosing the joints to use for your project, give consideration to flexibility, reusability, strength, environment, and cost factors. Further details below will help you choose the right joints for your application.

Creform Metal Specifications	
Material	Steel
Color	Black (standard) Silver Nickel (ESD)
Gage	No. 12

- The flexibility and reusability of our metal joints make them the most popular among our customers.
- Metal joints are the superior choice if your structure will experience vibration or impact loading.
- Available either as H-components or HJ-joint sets. The H-components are joined together with a common sized nut/bolt to form HJ-joints. The joints are designed to hold the nut so only a simple hex wrench is required for assembly or disassembly.
- To ensure maximum holding strength, pipes should be fully inserted to joint's physical stop and the bolt should be torqued with a 5mm hex wrench to 9.8Nm (100kg•cm or 7-1/4 ft-lb). Be careful not to over tighten to prevent pipe or joint damage which would compromise structure.
- ESD versions available for anti-static applications.
- Metal joints are available to fit both 28mm and 32mm pipe.

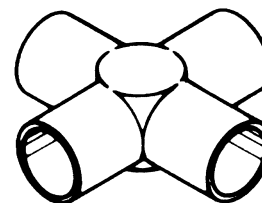
Metal Joint



Creform Plastic Joint Specifications	
Material	Plastic Resin
Weight	Average 40g/piece

- Permanently attached to Creform pipe using our special purpose adhesive. MSDS sheet available.
- Great for outdoor applications or any application where moisture is a consideration.
- A low cost alternative suitable for structures where flexibility can be compromised for economy.
- 100's of different joint configurations to support your application.
- Different colors available to match some of the commonly used pipe colors.
- Lightweight.

Plastic Joint

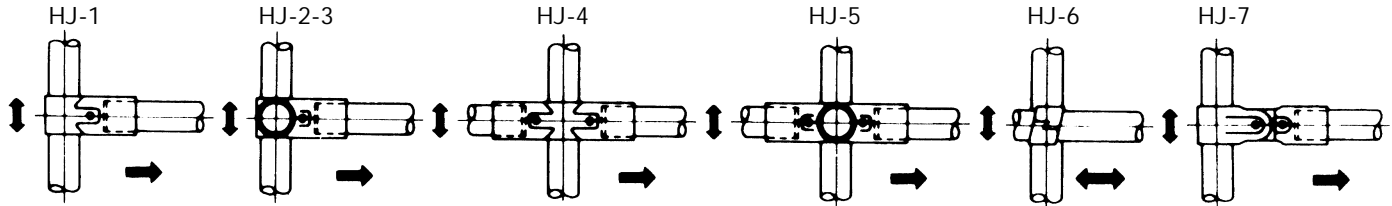


Technical specifications are for reference only and subject to change.

CREFORM TECHNICAL SPECIFICATIONS

Metal Joint Strength for Standard 28mm Pipe

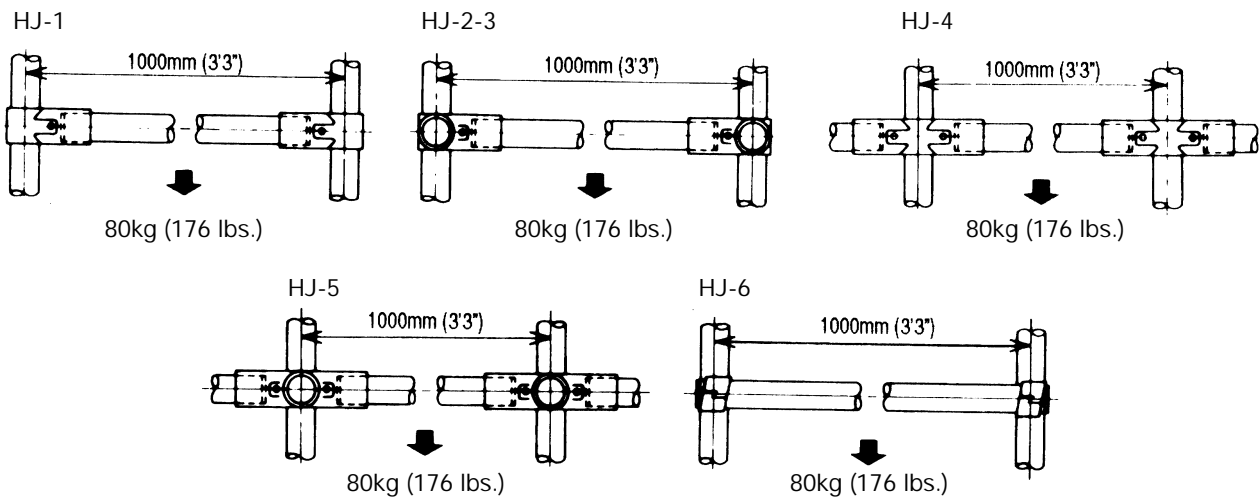
A. The holding strength of metal joints versus a horizontal or vertical pulling force is about 80kg (176 lbs.) These tests were performed at room temperature at a pulling rate of 5mm/min.



B. The amount of force a pipe can withstand before yielding, when attached by various metal joints, can be seen below.

Experimental Conditions

At room temperature, a force was applied in the center of a 1000mm (3'3") length pipe. The force rate was 1kg/min.

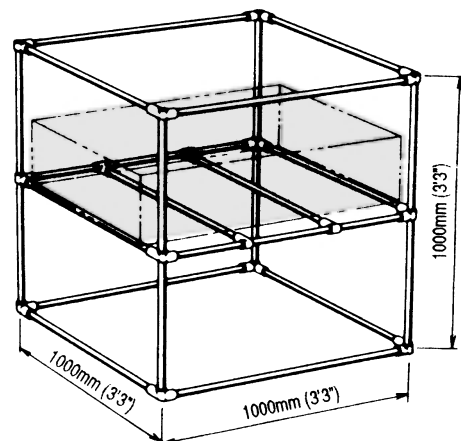


C. The maximum force withstood by the shelf in this example was 200kg (440 lbs.) before slipping occurred.

Experimental Conditions

A downward force was applied evenly on a shelf at room temperature and at a rate of 3kg/min.

Note: The above examples refer to metal joints which have been attached at the recommended torque of 9.8Nm (100kg·cm or 7-1/4 ft-lb). These results will not be duplicated with other torque values, or in cases where pipe other than Creform standard pipe is used. Also, they are actual test values without any safety factors added.



CREFORM TECHNICAL SPECIFICATIONS

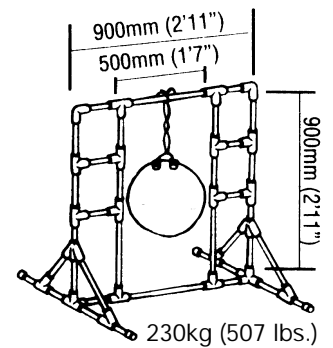
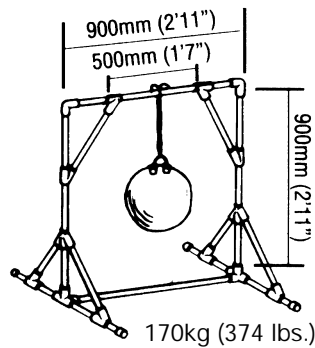
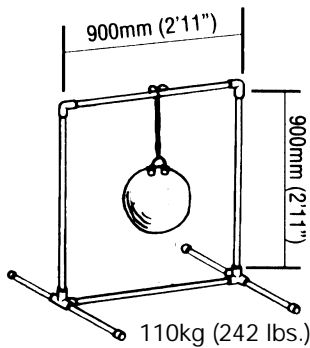
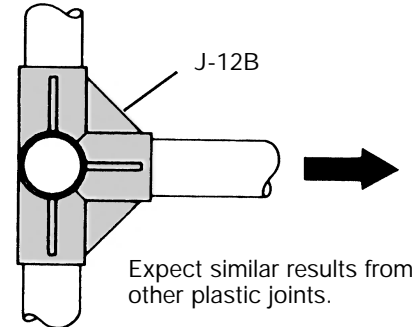
Plastic Joints

Adhesive Strength for Standard 28mm Pipes & Plastic Joints

Plastic joint J-12B was set aside for one week after bonding with Creform Adhesive. It resisted a maximum pulling force of 800kg (1,762 lbs.)

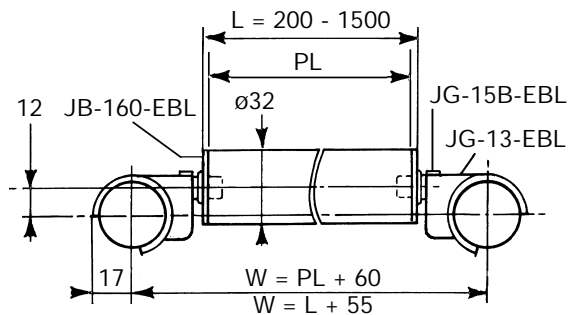
Experimental Conditions

Like other materials such as steel, aluminum and wood, the strength of Creform structures depends on design and assembly techniques. As with all structures, light loads require minimal bracing while heavier loads require reinforced structures. Tests below done at room temperature with a centralized force of 2kg/min.



Special plastic joints are used to assemble Creform roller pipes

Roller Conveyors using HBG- or HBGA- 32mm Pipe



Bearing bushings (JB-160-EBL) of roller pipes, bearing pivots (JG-15B-EBL), and holders (JG-13-EBL) are made from specially formulated plastic polymer. This unique combination assures lubrication and maintenance-free conveyance of material under normal conditions as well as in high humidity environments.

This load test was done at 5mm/minute on the roller's center. The maximum loading is given at 1/10 the breaking point for safety purposes.

Roller Length		Max. Loading	
mm	Inch	kg	lbs.
200	8"	20	44
300	1'0"	14	30
400	1'4"	13	28
500	1'8"	11	24
600	2'0"	10.5	23
700	2'4"	10	22
800	2'8"	8.5	18
900	2'11"	7.5	16
1000	3'3"	7	15
1200	3'11"	6	13
1500	4'11"	5.5	12

CREFORM TECHNICAL SPECIFICATIONS

Creform Adhesive — PRECAUTIONS

Creform Adhesive is specifically formulated for fabricating structures using Creform pipes and plastic joints. When applying, follow these PRECAUTION guidelines:

- A.** Keep Creform Adhesive away from children. When not in use, store Creform Adhesive in a cool, dark and secure place.



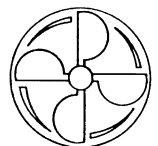
- B.** Do not use Creform Adhesive for purposes other than bonding Creform pipes and joints.



- C.** Because Creform Adhesive is flammable, do not use near open flames, sparks, or high heat.



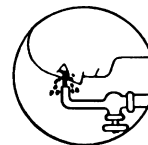
- D.** Use Creform Adhesive in a well ventilated area.



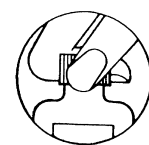
- E.** Do not intentionally inhale or breathe Creform Adhesive vapors as its organic solvents may be addicting or harmful to your health.



- F.** If Creform Adhesive comes in contact with the skin it may cause irritation. Quickly wash the affected area with soap and warm water.



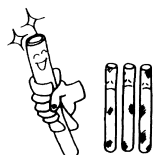
- G.** Creform Adhesive contains fast-drying solvents so remember to quickly replace the cap after use. Also, do not mix Creform Adhesive with other solvents or thinners.



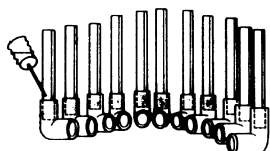
Creform Adhesive — FOR BEST RESULTS

The following application guidelines will provide optimum bonding results and efficient structure fabrication.

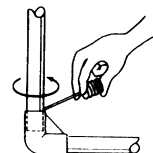
- A.** Before applying adhesive, make sure both pipe O.D. and joint I.D. are clean.



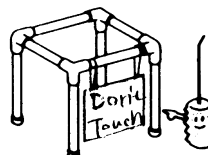
- B.** A typical quantity of adhesive required for a single pipe-to-joint bond is approximately 0.7cc.



- C.** Apply adhesive uniformly along the area to be bonded. Because the adhesive melts the pipe coating and plastic joints, make sure it is not forced out along the sides.



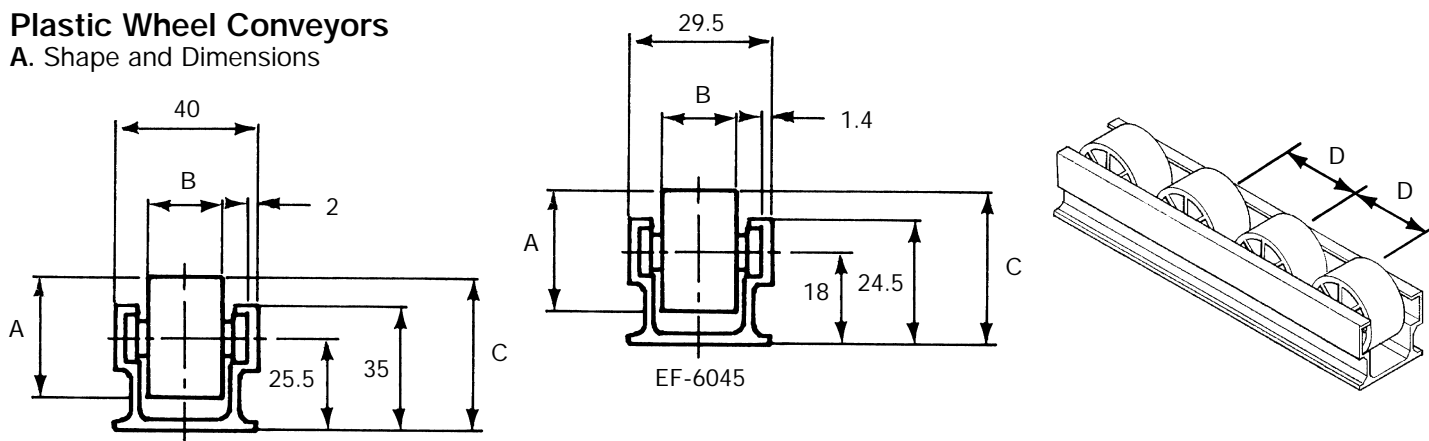
- D.** After gluing, do not move the object for at least 10-15 minutes. At room temperature, roughly 80% adhesion strength is accomplished after 48 hours.



CREFORM TECHNICAL SPECIFICATIONS

Plastic Wheel Conveyors

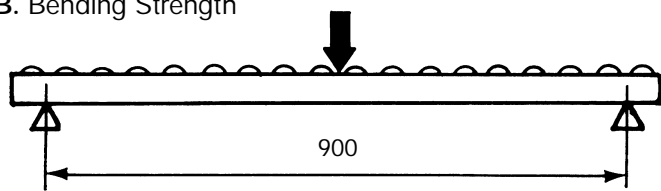
A. Shape and Dimensions



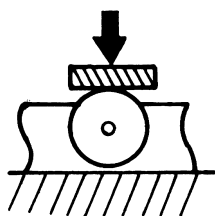
EF-2044 & EF-2045

EF-6045

B. Bending Strength



C. Compression strength of wheel subassembly



Roller	A	B	C	D
EF-2044	ø34mm	21mm	42.5mm	42mm
EF-2045	ø44mm	21mm	47.5mm	50mm
EF-6045	ø28mm	16mm	32.5mm	42mm

Proportional Limit Point			Yield Point	
Series	Load	Bending Moment	Load	Bending Moment
EF-2044	196kg (431 lbs)	4410 kg·cm (315 ft·lb)	288kg (634 lbs)	6480 kg·cm (463 ft·lb)
EF-2045				
EF-6045	76kg (168 lbs)		123kg (271 lbs)	

Proportional Limit Load		
EF-2044	EF-2045	EF-6045
113kg (249 lbs)	122kg (269 lbs)	97kg (214 lbs)

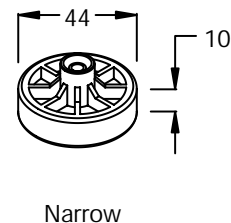
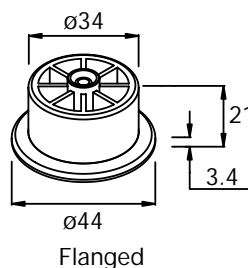
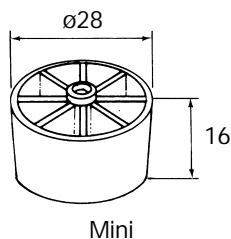
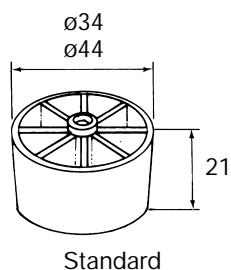
Angle recommended for consistent and controlled flow:

- EF-2044/45 series 3 to 3-1/2 degrees
- EF-6045 series 4 to 4-1/2 degrees

A selection of conveyor mounts is available for each series. See conveyor accessories section of catalog for availability.

Be sure to cut conveyor to proper length so that it extends fully into conveyor mounts for maximum strength. Conveyor wheels and slides are removable from the end of conveyor track which makes cutting to length and repairing damage quick and easy.

Available conveyor wheel styles see pages E-7 & E-9

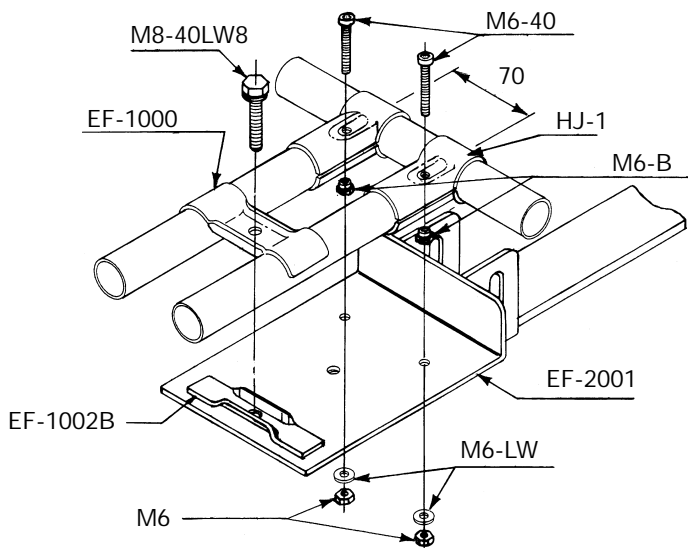


CREFORM TECHNICAL SPECIFICATIONS

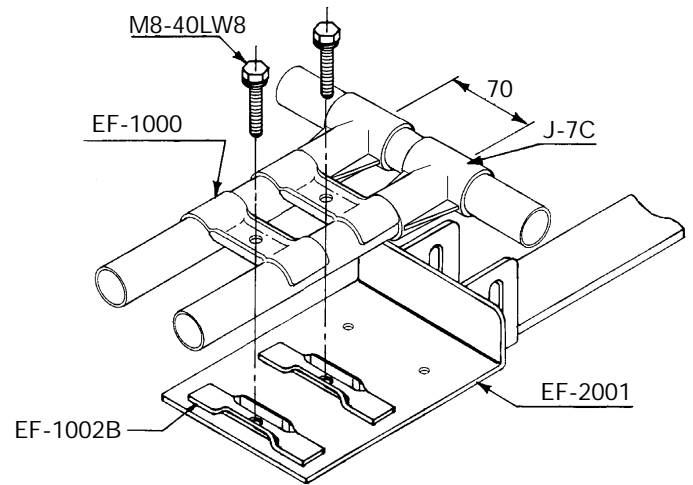
How to Assemble Hitches

Make your carts towable with the addition of a Creform hitch. Installation details provided below.

EF-2001SET Quick Release Hitch



Metal Joint Construction



Plastic Joint Construction

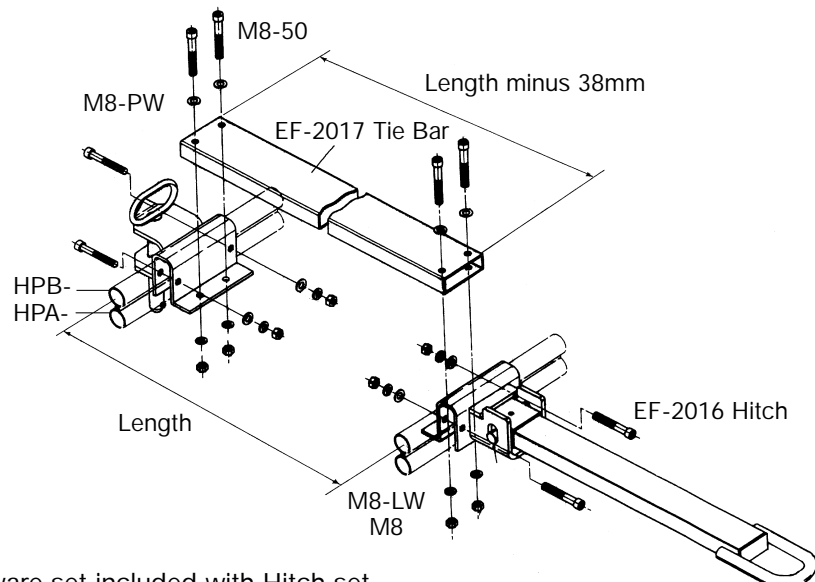
EF-2001SET Hitch Mounting Hardware

Structure Built with	Metal Joints	Plastic Joints
Hardware Part No.	Qty.	Qty.
EF-1000	2	4
EF-1002B	2	4
M8-40LW8	2	4
M6-40	4	n/a
M6-B	4	n/a
M6-LW	4	n/a
M6	4	n/a

EF-2001SET comes complete with hardware. Above chart is for reference.

Note: When designing a cart to be towed, be sure to select casters that match the capacity, speed, durability and duty cycle requirements of your application.

EF-2016 Hitch Set & EF-2017 Tie Bar

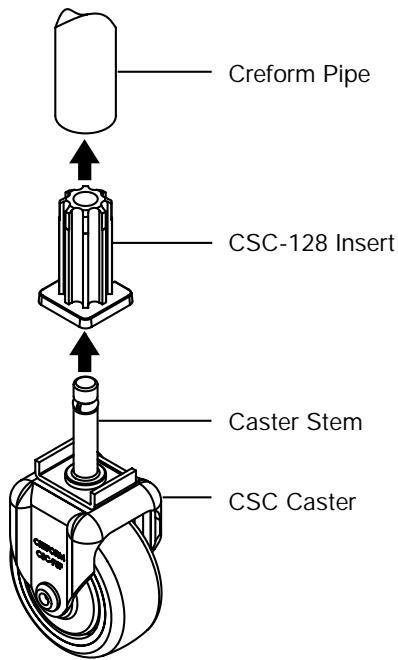


- Hardware set included with Hitch set
- Tie Bar required to connect front and back of cart to transfer load through structure

CREFORM TECHNICAL SPECIFICATIONS

How to install CSC Casters

CSC casters are designed to fit I.D. of $\varnothing 28$ pipe.

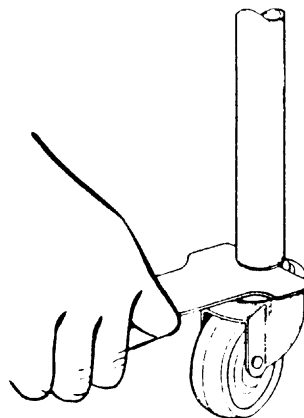
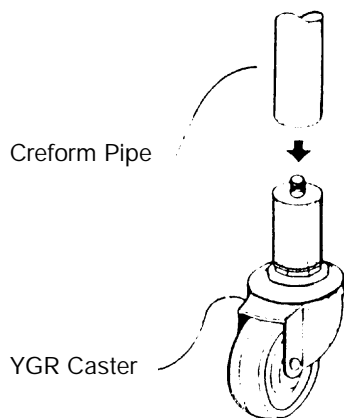


1. Ensure end of pipe that will receive CSC caster is well deburred.
2. Line up tapered end of CSC-128 insert with pipe I.D., strike squarely with a mallet until CSC-128 is fully seated.
3. Install caster by pushing stem into the CSC-128 insert to physical stop.

Note: Orientation of CSC-128 insert determines position of CSC-fixed casters.

How to install YGR Casters

YGR casters are designed to fit the I.D. of $\varnothing 28$ pipe, secured by expanding rubber mandrel.



1. Tighten nut on caster, expanding rubber mandrel until caster just slips in end of pipe.
2. Fully insert caster into pipe.
3. Using Creform caster wrench (EK-20), turn large nut clockwise, expanding rubber mandrel until caster is secure.

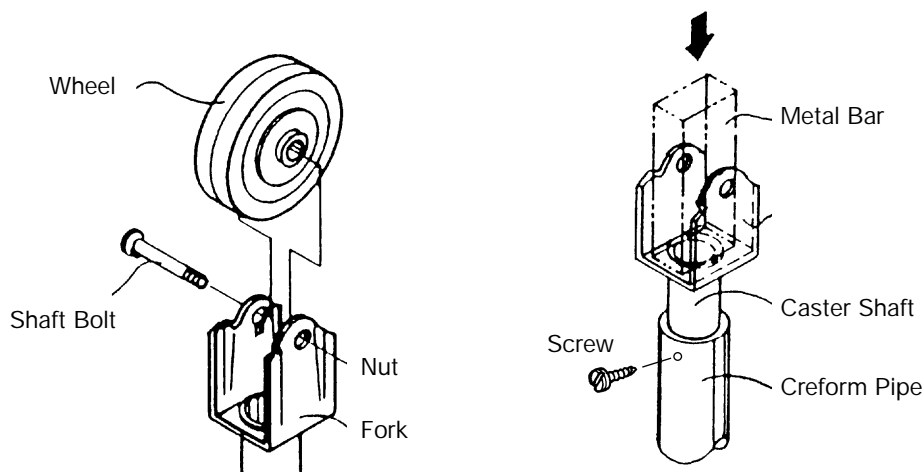


Part Number EK-20 Caster Wrench

CREFORM TECHNICAL SPECIFICATIONS

How to install YKR Casters

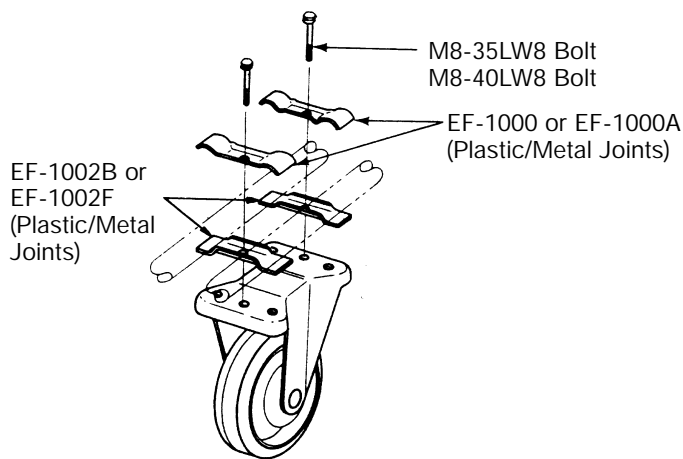
YKR caster is a press fit, tapped into the end of pipe and secured with a self-tapping screw.



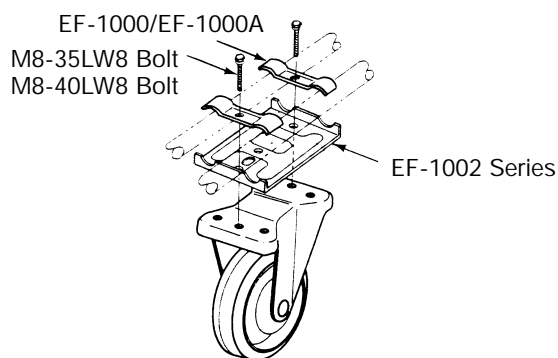
1. Loosen nut and remove shaft bolt and wheel from the caster fork.
2. Align caster shaft with pipe I.D. and using metal bar (longer than fork length), strike with mallet until shaft is fully inserted. Drill a pilot hole and insert small, self-tapping screw.
3. Reassemble wheel, shaft bolt, and nut to caster fork.

How to attach YJ/YK and TJ/TK Casters

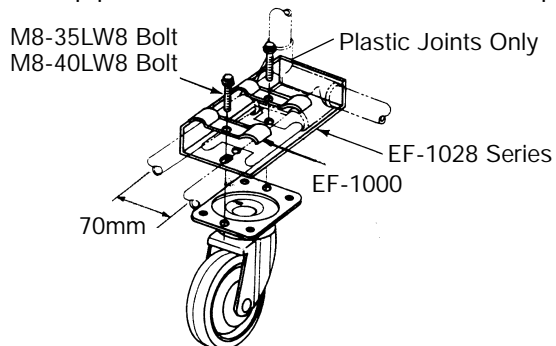
Standard parallel pipe installation



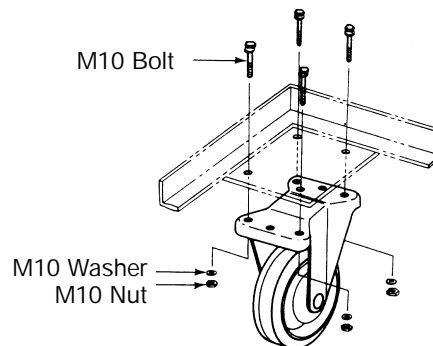
Parallel pipe installation with reinforced base plate



Parallel pipe installation with reinforced corner plate



For custom made cart base corners.



Note: TJ-130SU caster must be installed using the M8-35LW8 bolt. Use of a longer bolt will result in interference.

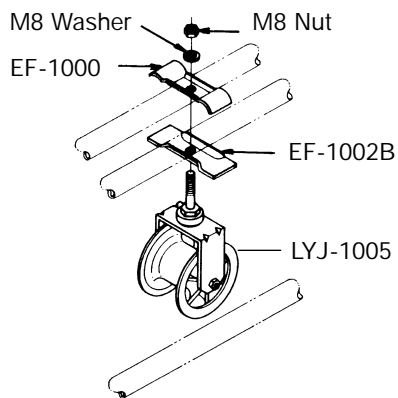
CREFORM TECHNICAL SPECIFICATIONS

How to attach LYJ and LYK Casters

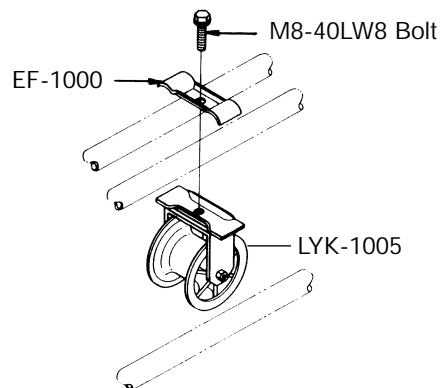
LYJ-1005 or LYK-1005 Casters are sold as sets.

An individual caster set includes all of the mounting hardware shown below required for attaching to Creform structures.

LYJ-1005 Swivel A



LYK-1005 Fixed



PICK THE RIGHT PARTS IN SEQUENCE USING CREFORM'S PICK-TO-LIGHT SYSTEM

Preventing the wrong part from entering an assembly helps avoid costly line shut downs and rework expenses while reducing non-value added time. The Creform Pick-To-Light System helps obtain consistent performance, even from inexperienced workers while improving quality and productivity. It is a Poka Yoke type error prevention system that can be used at the picking side as well as the loading side of a parts presentation rack.

When used at the loading side of a rack it ensures the proper parts are put in the proper location. It's also ideal for kitting areas or sequence centers for matching assembly line requirements. In addition, the system can read a bar code or RF from a manifest, read off a moving assembly line and be part of an internal LAN system.

The types of Pick-To-Light systems currently available are lights, lights with pushbutton or



Easily adaptable to new or existing Creform racking or workstations, the Creform Pick-To-Light System can tell an operator which part to pick as well as the quantity. All sequenced to the line. And it also can tell the operator when a wrong part is picked.

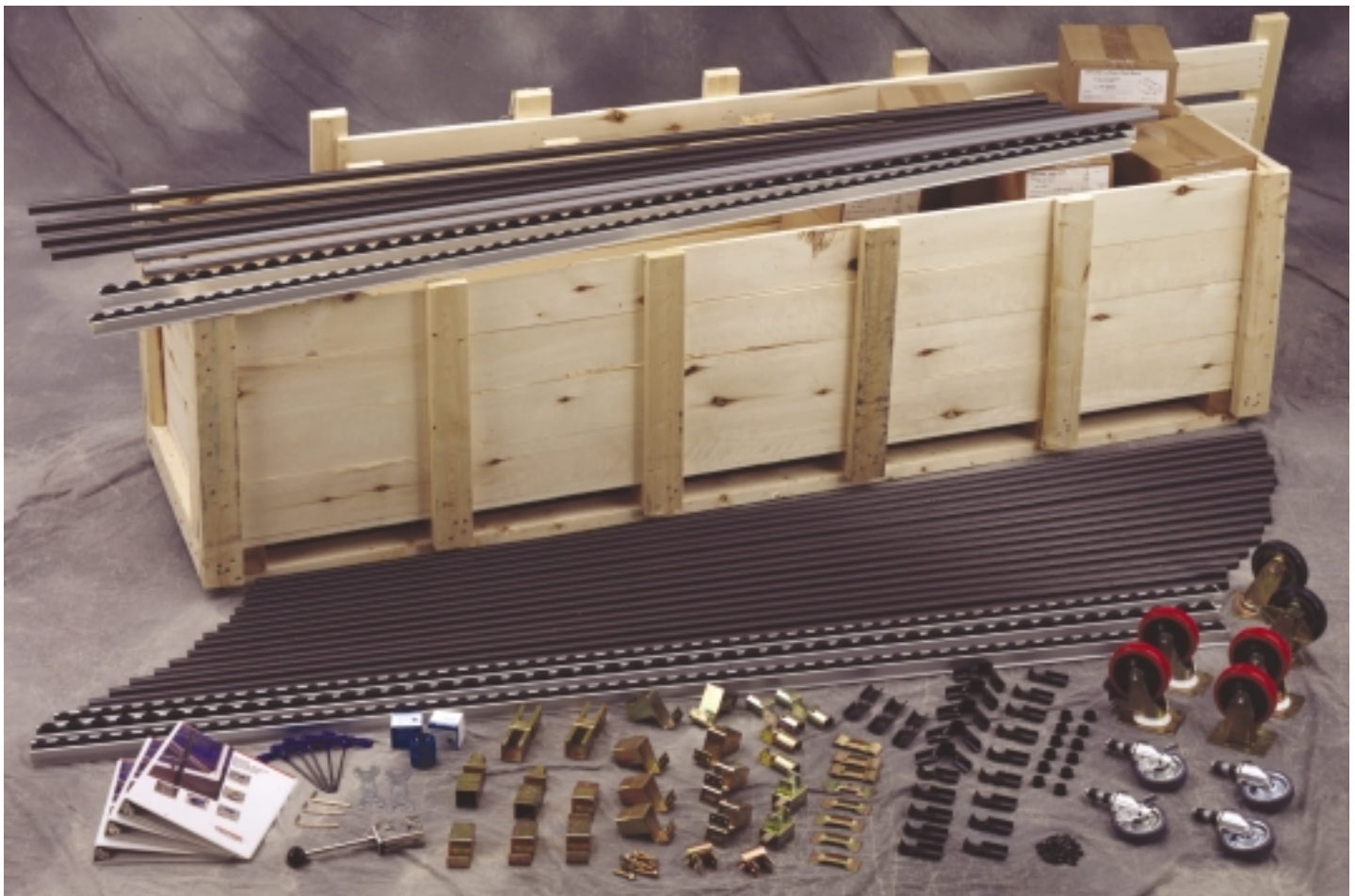
toggle confirmation, lights with photo sensors, light curtains and LED display. The system is capable of communicating with internal LAN systems for inventory control.

CREFORM STARTER KIT

The Starter Kit is a simple and economical method to acquaint new users with the Creform Material Handling System. Containing a variety of components in sufficient quantities to construct elementary structures such as carts, racks, flow racks and workstations, the Starter Kit can be individualized by the customer with components

productivity, lean manufacturing and agility, ergonomics and economics, JIT inventory levels and lower costs, quality and reductions in floor space consumption.

Starter Kit contents may include (but are not limited to) a range of pipe styles including round and with flat "slide" surfaces, metal joints, conveyor rollers and mounts,



specific to a particular application.

The Starter Kit is an ideal, unimposing first step to developing employee involvement in the implementation of the Creform System and the resulting continuous improvement. The freedom of design allows an individual employee or teams to quickly and easily create handling devices that will optimize their job function. This optimization can be in several areas, including

casters, and tools such as a pipe cutter, deburring tool, and wrenches. Creform recommends the initial use of metal joints which provide reusability and flexibility. Plastic joints, however, may be specified in the kit.

Contact Creform for details on how to specify contents of a Starter Kit to meet your particular application needs and make arrangements for training.

CREFORM HOW TO ORDER

Creform products may be purchased in a couple of easy ways. If you need assistance please utilize your Creform representative for current pricing and technical assistance.

Method 1 – Components

If you are an experienced user of the system, you are welcome to order components from our Creform distribution centers. If you require a proposal before placing your order, please send us the *Request for Quote* Form or equivalent. Quote form may be found on the following page (Be sure to photocopy blank form and save original). When listing your components, please be sure to specify quantity, complete part number, color, and length where applicable.

Component price lists are available for you to reference when placing your order for part number and box quantity information.

Method 2 – Design Assistance Required

If you are new to Creform or are just working on a project where you feel our technical support would be helpful, the Creform sales staff is happy to assist you. To get started, please provide the details of your application using the *Design Request Form* which can

be found on our web site, www.creform.com or give us a call to discuss your project. If possible, please provide a sketch of the structure you have in mind.

Our experienced Creform staff will ensure that your project is structurally sound, ergonomic, and that the best components are selected to provide the most economical design. When the design is complete, you will be provided with a drawing and bill of material. You may then elect to build the structure yourself or have our assembly staff build it for you.

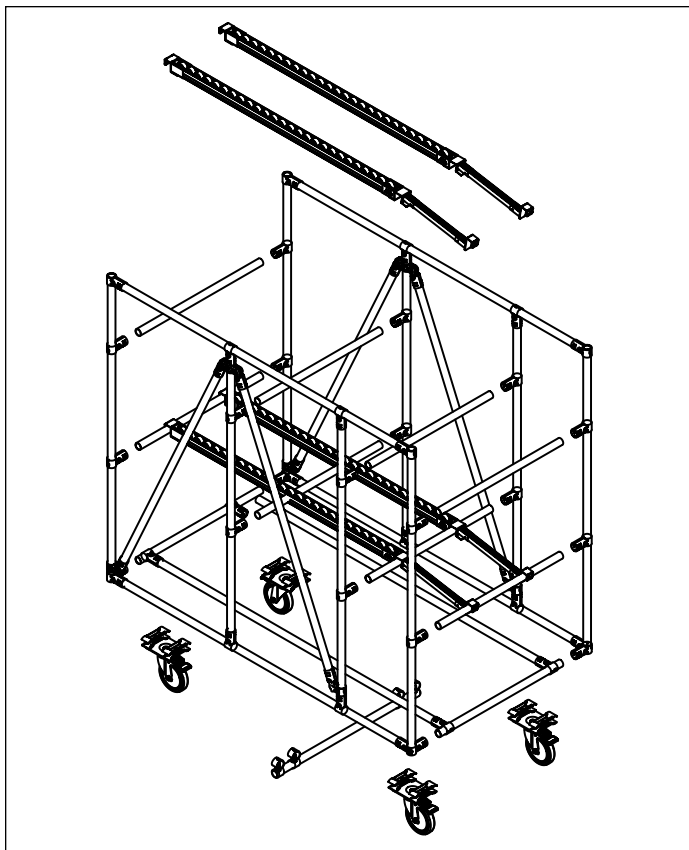
See Creform Starter Kit on page I-2.

Additional Services

If you are interested in utilizing these services, please contact your sales representative or customer service group.

- Precutting of pipe and conveyor
- Kitting
- Pipe Bending
- Structure Assembly

Creform also has available an assembly video and product brochure. Excerpts from that brochure showing sequence of assembly are shown below and on the following pages.



Flow Rack assembly guideline.



Assemble base of rack on flat surface with four main uprights. Tighten bolts and nuts.



Attach casters and tighten all bolts and nuts.



Assemble remaining support pipes. Tighten all bolts and nuts.



Attach conveyor assemblies and adjust the height of conveyors to complete the flow rack.

CREFORM REQUEST FOR QUOTATION

Greer, SC Office
PH: 864-877-7405
FAX: 864-877-3863

www.creform.com

Wixom, MI Office
PH: 248-926-2555
FAX: 248-926-2565

Date: _____ Reference #: _____

Name: _____ Title/Section: _____

Company: _____ Phone#: () _____ Fax#: () _____

Address: _____ Email: _____

Quantity	Part Number	Description	Length (If Applicable)	Color

Photocopy this blank form and save original.