



No. 20 Tee



No. 10 Elbow

1.0 PRODUCT DESCRIPTION

Available Sizes

- ¾ – 60"/DN20 – DN1500

Maximum Working Pressure

- Pressure ratings for Victaulic standard fittings conform to the ratings of Victaulic Style 177N couplings (refer to [publication 06.24](#) for more information).

Application

- Connects pipe, provides change in direction and adapts sizes or components
- Supplied with Victaulic OGS grooves
- Exclusively for use with Victaulic couplings, valves, accessories and pipe which feature ends formed with the Victaulic OGS groove profile

Pipe Materials

- Carbon steel or stainless steel

NOTE

- These fittings are not intended for use with Victaulic plain end couplings. Intended for use only in grooved piping systems. When connecting wafer or lug type butterfly valves directly to Victaulic fittings using Style 741 or Style 743 flange adapters, be sure to check disc clearance dimensions with I.D. dimension of fitting.

ALWAYS REFER TO ANY NOTIFICATIONS AT THE END OF THIS DOCUMENT REGARDING PRODUCT INSTALLATION, MAINTENANCE OR SUPPORT.

System No.		Location	
Submitted By		Date	

Spec Section		Paragraph	
Approved		Date	

1.0 PRODUCT DESCRIPTION (Continued)

Other Fitting Styles



AGS - Advanced Groove System
from 14 – 60"/DN350 – DN1500
[Publication 20.05](#)



Ductile Iron for AWWA size pipe
[Publication 23.05](#)



Stainless Steel
[Publication 17.16](#)



XL fittings for abrasive services
[Publication 07.07](#)



Galvanized
[Publication 07.01](#) for Original Groove Fittings
[Publication 20.05](#) for AGS Fittings



Aluminum
[Publication 21.03](#)



Extra Heavy EndSeal "ES"
[Publication 07.03](#)



Shouldered Ends
[Publication 07.06](#)



Copper
[Publication 22.04](#)



Plain End
[Publication 14.04](#)

2.0 CERTIFICATION/LISTINGS



NOTES

- When supplied as “hot dip galvanized” the following fittings are UL Classified in accordance with ANSI/NSF 61 and for use on cold +86°F/+30°C potable water service and ANSI/NSF 372: No. 10 90° Elbow, No. 11 45° Elbow, No. 12 22 ½° Elbow, No. 13 11 ¼° Elbow, No. 100 90° Long Radius Elbow, No. 110 45° Long Radius Elbow, No. 20 Tee, No. 25 Tee with Grooved Branch, No. 30 45° Lateral, No. 60 Cap, No. 50 Concentric Reducers, No. 51 Eccentric Reducers.
- The following Victaulic fittings are VdS approved: No.10 90° Elbow, No.11 45° Elbow, No.20 Tee and No.60 Cap.
- The following Victaulic fittings are LPCB approved: No.10 90° Elbow, No.11 45° Elbow, No.12 22 ½° Elbow, No.13 11 ¼° Elbow, No.30 45° Lateral, No.30-R Reducing Lateral, No.100 Long Radius Elbow, No.110 Long Radius Elbow, No.20 Tee, No.35 Cross, No.60 Cap, No.25 Reducing Tee, No.33 True Wye, No.50 Concentric Reducer, No.51 Eccentric Reducer and No.29M Tee with Threaded Branch.
- The following Victaulic fittings are FM approved: No.10 90° Elbow, No.11 45° Elbow, No.12 22 ½° Elbow, No.13 11 ¼° Elbow, No.30 45° Lateral, No.100 Long Radius Elbow, No.20 Tee, No.35 Cross, No.60 Cap, No.25 Reducing Tee and No.50 Concentric Reducer.

3.0 SPECIFICATIONS - MATERIAL

Fitting: (specify choice)

Standard: Ductile iron conforming to ASTM A536, Grade 65-45-12.

Optional: Segmentally welded steel as shown under nipples

Nipples: (specify choice)

¾ – 4"/DN20 – DN100: Carbon steel, Schedule 40, conforming to ASTM A53, Type F

5 – 6"/DN125 – DN150: Carbon steel, Schedule 40, conforming to ASTM A53, Type E or S, Gr. B

8 – 12"/DN200 – DN300: Carbon steel, Schedule 30 or 40, conforming to ASTM A53, Type E or S, Gr. B

Flanged Adapter Nipples: (specify choice)

Class 125 Flange: Cast iron conforming to ANSI B16.1

Class 150 Flange: Carbon steel conforming to ANSI B16.5, raised or flat face

Class 300 Flange: Carbon steel conforming to ANSI B16.5, raised or flat face

Fitting Coating: (specify choice)

Standard: Orange enamel

Optional: Hot dip galvanized and others. Some fittings supplied electroplated as standard – see product specifications

Flanged Adapter Nipple Coating: (specify choice)

Standard: None (Unfinished)

Optional: Orange enamel, hot dip galvanized and others

4.10 DIMENSIONS

Cap

No. 60



No. 60



No. 60

Size		No. 60 Cap	
Nominal	Actual Outside Diameter	"T" Thickness	Approx. Weight (Each)
inches DN	inches mm	inches mm	lb kg
¾	1.050	0.88	0.2
DN20	26.9	22	0.1
1	1.315	0.88	0.3
25	33.7	22	0.1
1¼	1.660	0.88	0.3
DN32	42.4	22	0.1
1½	1.900	0.88	0.5
DN40	48.3	22	0.2
2	2.375	0.88	0.6
DN50	60.3	22	0.3
2½	2.875	0.88	1.0
	73.0	22	0.5
DN65	3.000	0.88	1.2
	76.1	22	0.5
3	3.500	0.88	1.2
DN80	88.9	22	0.5
3½	4.000	0.88	2.5
DN90	101.6	22	1.1
	4.250	1.00	2.3
	108.0	25	1.0
4	4.500	1.00	2.5
DN100	114.3	25	1.1
	5.250	1.00	4.5
	133.0	25	2.0
DN125	5.500	1.00	4.5
	139.7	25	2.0
5	5.563	1.00	4.6
	141.3	25	2.1

Size		No. 60 Cap	
Nominal	Actual Outside Diameter	"T" Thickness	Approx. Weight (Each)
inches DN	inches mm	inches mm	lb kg
	6.250	1.00	6.8
	159.0	25	3.1
	6.500	1.00	7.3
	165.1	25	3.3
6	6.625	1.00	6.1
DN150	168.3	25	2.8
8	8.625	1.19	13.1
DN200	219.1	30	5.9
10	10.750	1.25	21.0
DN250	273.0	32	9.5
12	12.750	1.25	35.6
DN300	323.9	32	16.2
14 ²	14.000	9.50 (s)	+
DN350	355.6	241	
16 ²	16.000	10.00 (s)	+
DN400	406.4	254	
18 ²	18.000	11.00 (s)	+
DN450	457.0	279	
20 ²	20.000	12.00 (s)	+
DN500	508.0	305	
24 ²	24.000	13.50 (s)	+
DN600	610.0	343	
14 – 60 DN350 – DN1500	For AGS fitting information, see publication 20.05		



² For 14"/DN350 and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.

(s) = Carbon Steel Direct Roll Groove (OGS)

(sw) = Carbon Steel Segmentally Welded

+ Contact Victaulic for details.

NOTES

- No. 60 cap is not suitable for use in vacuum service with Style 72 or 750 couplings. No. 61 bull plugs should be used.
- All fittings are ductile iron unless otherwise noted with an (sw) or (s).