

SPECIALTY LEAD-FREE SOLDER



96/4 LEAD-FREE

Lead-Free 96% Tin 4% Silver HVAC Solder
NSF 61 Certification for safe use in potable water applications

Alternative to silver brazing rods

Use for joining copper or brass to copper or brass, copper or brass to steel or stainless, steel or stainless to steel or stainless

Melting temperature: 430° F

Tensile strength: 14,000 psi

ASTM B-32 Sn96



94/6 LEAD-FREE

Lead-Free 94% Tin 6% Silver HVAC Solder
NSF 61 Certification for safe use in potable water applications

Alternative to silver brazing rods

Use for joining copper or brass to copper or brass, copper or brass to steel or stainless, steel or stainless to steel or stainless

Melting temperature: 430° F

Pasty range: 430°–535° F

Tensile strength: 15,000 psi

ASTM B-32 Sn94



WOR PROD NO	LENOX PROD NO	DESCRIPTION	WEIGHT		DIAMETER		CARTON
			LB	G	IN	MM	QTY
331863	WS15100	96/4 HVAC Wire Spool	1	454	.118	3	10
331862	WS15204	96/4 HVAC Wire Spool	1	454	.062	1.6	10

WOR PROD NO	LENOX PROD NO	DESCRIPTION	WEIGHT		DIAMETER		CARTON
			LB	G	IN	MM	QTY
331860	WS15098	94/6 HVAC Wire Spool	1	454	.118	3	10

ACID CORE LEAD-FREE

Use for tin repairs, sheet metal, auto radiators, metal gutters, non-electrical and non-plumbing applications

Melting temperature: 445° F

Not for use in plumbing or potable water applications



ROSIN CORE LEAD-FREE

Lead-Free Rosin Core Solder

Use for speaker wire, motors, appliances and general electronic repairs

Melting temperature: 445° F

Not for use in plumbing or potable water applications



WOR PROD NO	LENOX PROD NO	DESCRIPTION	WEIGHT		DIAMETER		CARTON
			LB	G	IN	MM	QTY
331865	WS15023	Acid Core Wire Spool	1	454	.062	1.6	50
331866	WS15406	Acid Core Wire Spool	1	454	.125	3.2	50
331907	WS15025	Acid Core Wire Spool	1/2	227	.062	1.6	18

WOR PROD NO	LENOX PROD NO	DESCRIPTION	WEIGHT		DIAMETER		CTN
			LB	G	IN	MM	QTY
331868	WS15030	Rosin Core Wire Spool	1	454	.062	1.6	50
331867	WS15401	Rosin Core Wire Spool	1	454	.031	.8	50
331870	WS15402	Rosin Core Wire Spool	1	454	.040	1	50
331869	WS15403	Rosin Core Wire Spool	1	454	.050	1.3	50
331871	WS15404	Rosin Core Wire Spool	1	454	.100	2.5	50
331872	WS15405	Rosin Core Wire Spool	1	454	.125	3.2	50
331909	WS15031	Rosin Core Wire Spool	1/4	113	.062	1.6	50
331908	WS15032	Rosin Core Wire Spool	1/2	227	.062	1.6	18

Unit lot numbering ensures complete traceability