Welcome to the RED HEAD® Product and Resource Book

Our Product and Resource Book is not just a catalog of the quality RED HEAD Anchoring Systems so many of you have come to rely on, but a resource guide to give you the information you need to help you work better, faster and easier.

This highly detailed Application Section allows you to look up your trade or specialty, view a variety of practical applications and receive simple product recommendations. Along with the product recommendations you'll notice page numbers for easy reference to the product selection and specifications pages.

We are continuing the consolidation of our Adhesive Anchoring System under the RED HEAD brand name. The ***EPCON***® name is still prominent on our labels along with our RED HEAD logo. The adhesive anchoring products and formulas remain, providing versatile solutions.

As always this Product and Resource Book continues to provide a wealth of valuable information including: product approvals/listings, applications, selection charts, performance tables and installation steps.

Remember, if you ever need more information about ITW RED HEAD products, technology and service, contact your local distributor, or look on the back cover for a complete listing of ITW RED HEAD facilities. We welcome your calls and feedback, and look forward to answering any questions you might have.

www.itwredhead.com

RED HEAD®
CONCRETE ANCHORING SPECIALISTS

Table of Contents

Fastening Applications Guide

Curtain Wall Applications . . . 3
Electrical Contractor Applications . . . 4
Mechanical Contractor Applications . . . 5
Drywall Contractor and Carpenter Applications . . . 6
Acoustical Ceiling Installer Applications . . . 7
Steel Erector Applications . . . 8
Concrete and Masonry Contractor Applications . . . 9
Water & Waste Water Treatment Applications . . . 10
Highway and Bridge Contractor Applications . . . 11
General Contractor Applications . . . 12
Material Handing Applications . . . 13
Specialty Applications . . . 14

Anchoring Systems

Anchoring Working Principles . . . 15

Anchoring Selection Chart . . . 18

RED HEAD Adhesive Anchoring Systems

TruSpec Software . . . 19
Adhesive Anchoring Selection Guide . . . 21
S7 Adhesive . . . 23
A7 Adhesive . . . 30
C6+ Adhesive . . . 41
G5 Adhesive . . . 47
Umbrella Inserts and Stubby Screens . . . 53
Screen Tubes . . . 56
Accessories . . . 59

RED HEAD Mechanical Anchoring Systems

Mechanical Anchoring Selection Guide . . . 61
Trubolt Wedge Anchors . . . 65
Trubolt+ Seismic Wedge Anchors . . . 71
Trubolt+ Stainless Steel Seismic Wedge Anchors . . . 72
Large Diameter Tapcon (LDT) Anchors . . . 73
Boa Coil Expansion Anchors . . . 78
Multi-Set II Drop-in Anchors . . . 79
Dynabolt Sleeve Anchors . . . 84
Tapcon Concrete and Masonry Anchors (Original & 410 SS) . . . 87
- Tapcon Maxi-Set . . . 91
- Tapcon SCOTS® . . . 93
- Tapcon XL . . . 95
- Tapcon StormGuard . . . 97

SAMMYS® Hurricane Protection Anchor . . . 99
Hammer-Set Anchors . . . 100
Poly-Set Anchors . . . 101
Performance values in accordance to 2009 IBC . . . 102

Trubolt | Trubolt+ | Trubolt+ SS | LDT | Dynabolt

Multi-Set | Tapcon Original | Tapcon Maxi-Set

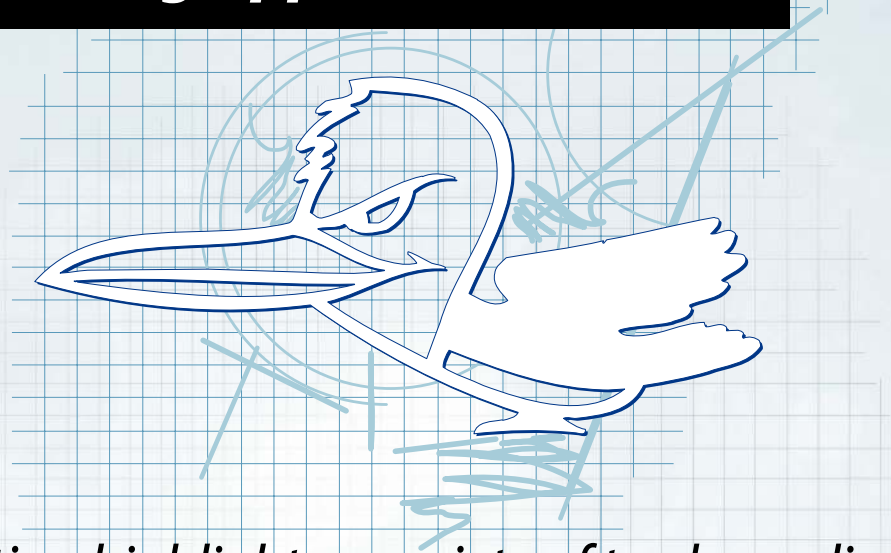
Tapcon SCOTS | Tapcon XL | Tapcon StormGuard | SAMMYS Hurricane | Boa Coil

The information and recommendations in this document are based on the best information available to us at the time of preparation. We make no other warranty, expressed or implied, as to its correctness or completeness, or as to the results or reliance of this document.

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

RED HEAD®

Fastening Applications Guide

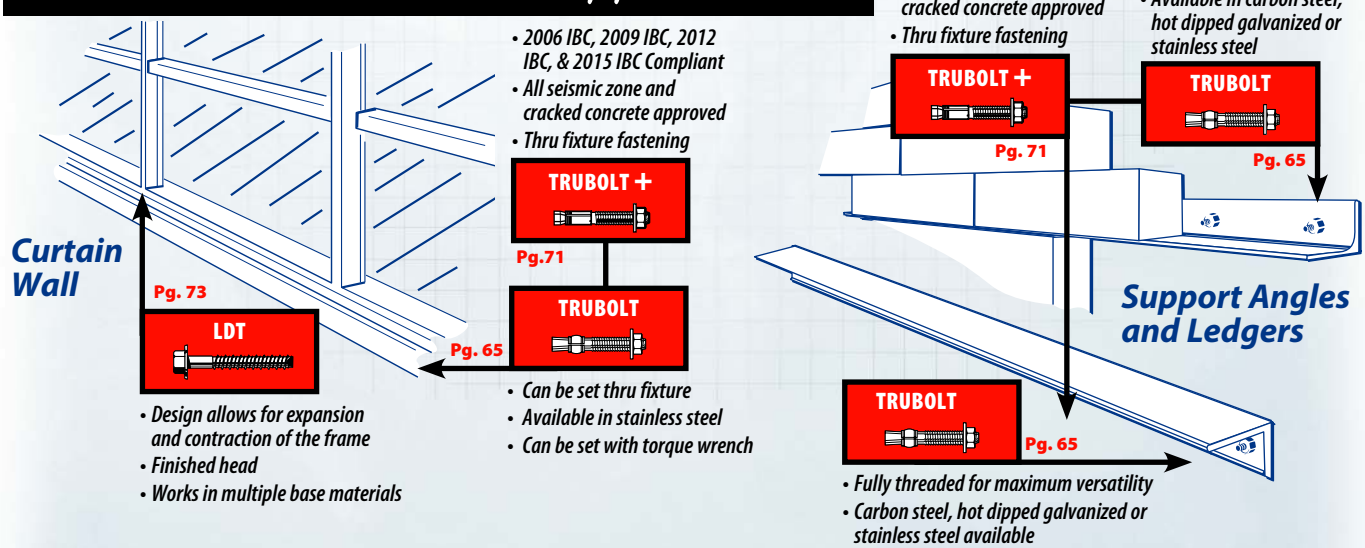


This section highlights a variety of trade applications and provides information that will assist you in selecting the best fastening system for your application.

While these are not to be considered complete, they will give you an idea of how contractors use our products.

For example, on the Electrical Contractor page, you will find applications, such as junction box/panel boards and suspended lighting. Next to the diagrams are the product name(s) and page number in this catalog where you will find complete information on these products needed for that particular application.

Curtain Wall *Applications*



For seismic recognition, see ICC-ES evaluation reports.

For installation guidelines for your application, please contact our Technical Services Department at 1-800-848-5611.

Electrical Contractor *Applications*

Junction Box/ Panel Boards

HAMMERSET Pg. 100

- Simple to install
- Drill hole, hammer into hole

TAPCON Pg. 87

- Counter sunk flathead style for flush installation
- Works in concrete or block
- Available in 3/16" and 1/4" diameters

Conduit Clip

HAMMERSET Pg. 100

- Simple to install
- Drill hole, hammer into hole

Suspended Lighting

MULTI-SET Pg. 79

- Available in special 3/8" version for precast planks
- Available in sizes 1/4" thru 3/4" internal thread diameters

Transformers Switch Gear Electrical Enclosures

TRUBOLT Pg. 65

- Available in carbon, hot dipped galvanized, 304 and 316 stainless steel

TRUBOLT + Pg. 71

- 2006 IBC, 2009 IBC, 2012 IBC, & 2015 IBC Compliant
- All seismic zone and cracked concrete approved
- Thru fixture fastening

Unistrut-Cable Tray/Conduit

TRUBOLT Pg. 65

- Used with rod coupler
- 1/4" to 1" diameters

TRUBOLT + Pg. 71

- 2006 IBC, 2009 IBC, 2012 IBC, & 2015 IBC Compliant
- All seismic zone and cracked concrete approved
- Used with Rod Coupler

MULTI-SET Pg. 79

- Available in special 3/8" version for precast planks
- Available in sizes 1/4" thru 3/4" internal thread diameters

Light Standards Poles

A7/S7 ADHESIVE Pg. 30

- Ideal for closely spaced groups of anchors

C6+/G5 ADHESIVE Pg. 41

- "Stress Free" anchor–can be used close to edges or in close spacing pattern

Wall Mounted Lighting

DYNABOLT Pg. 84

- Counter sunk and threshold head styles also available
- Works in concrete, block and brick

LDT Pg. 73

- Works in solid concrete, hollow block and brick
- Cuts a thread into the mounted surface
- Finished head appearance

Suspended Pipe or Conduit

MULTI-SET Pg. 79

- Available in special 3/8" version for precast planks
- Available in sizes 1/4" thru 3/4" internal thread diameters

For seismic recognition, see ICC-ES evaluation reports.

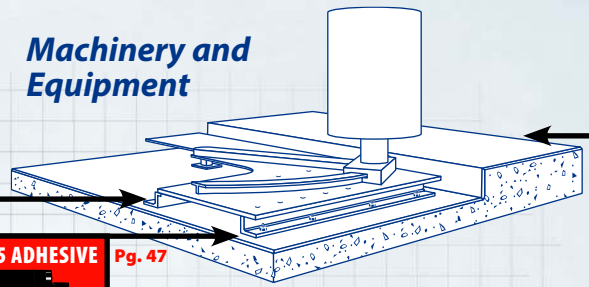
For installation guidelines for your application, please contact our Technical Services Department at 1-800-848-5611.

ITW Red Head®

Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

Mechanical Contractor *Applications*

Machinery and Equipment



LDT Pg. 73

- Removable

C6+/G5 ADHESIVE Pg. 47

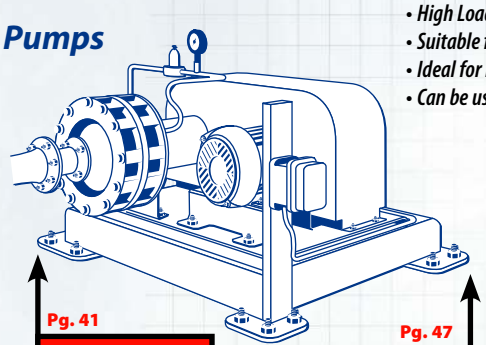
- High Load Capacity
- Suitable for use close to edge of slab
- Ideal for moderate to hot climates
- Can be used for oversized holes

Pg. 41

C6+ ADHESIVE

- Vibration resistant
- Can be used in oversized and core drilled holes
- High load capacity

Pumps



Pg. 41

C6+ ADHESIVE

- Corrosion resistant
- Vibration resistant
- NSF Approved

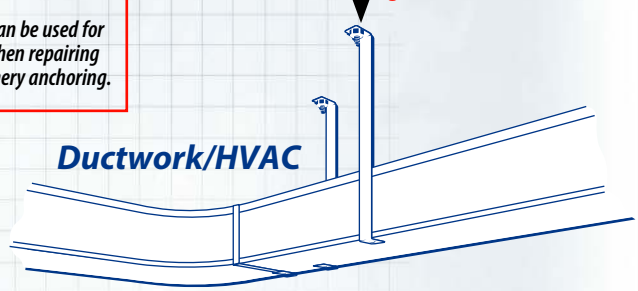
Pg. 47

G5 ADHESIVE

- High Load Capacity
- Suitable for use close to edge of slab
- Ideal for moderate to hot climates
- Can be used for oversized holes

NOTE:
*C6+ and G5 both can be used for **oversized** holes when repairing pumps and machinery anchoring.*

Ductwork/HVAC

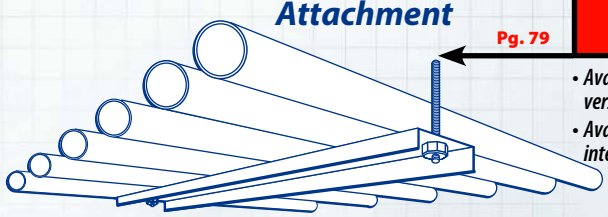


- Simple to install–drill hole and screw in
- Fire resistant

TAPCON

Pg. 87

Pipe/Strut Attachment

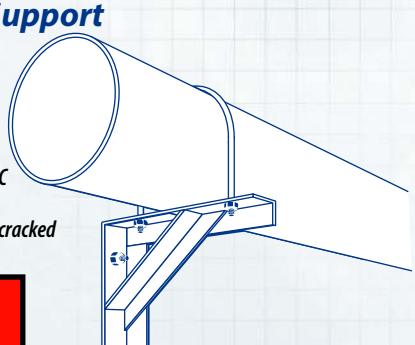


Pg. 79

MULTI-SET

- Available in special 3/8″ & 1/2″ version for prestressed concrete
- Available in 1/4″ thru 3/4″ internal thread diameters

Heavy-Duty Pipe Support



- 2006 IBC, 2009 IBC, 2012 IBC, & 2015 IBC Compliant
- All seismic zone and cracked concrete approved

TRUBOLT + Pg. 71

TRUBOLT Pg. 65

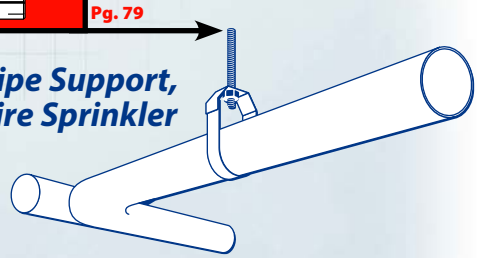
- Carbon, hot dipped galvanized, 304 and 316 stainless steel
- 1/4″ to 1″ diameters

Pg. 41

C6+/G5 ADHESIVE

- High load capacity
- Corrosion resistant
- NSF Approved

Pipe Support, Fire Sprinkler



- Available in special 3/8″ & 1/2″ version for prestressed concrete
- Available in 1/4″ thru 3/4″ internal thread diameters

MULTI-SET Pg. 79

For seismic recognition, see ICC-ES evaluation reports.
For installation guidelines for your application, please contact our Technical Services Department at 1-800-848-5611.

Drywall Contractor & Carpenter *Applications*

Window and Door Frames

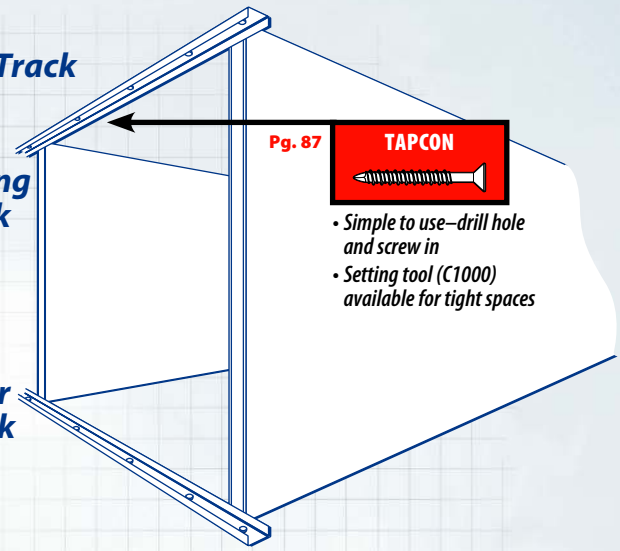
DYNABOLT Pg. 84

- *Counter sunk and threshold head styles*
- *Works in concrete, block and brick*

TAPCON Pg. 87

- *Works in solid and hollow base material*
- *Removable*
- *Can be set flush with Phillips head if counter sunk*

Drywall Track



Ceiling Track

Floor Track

Pg. 87 **TAPCON**

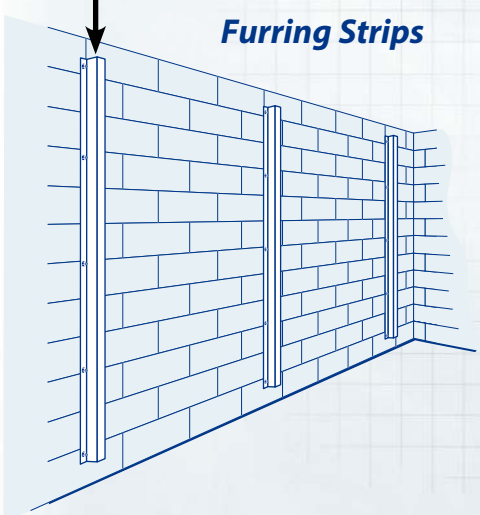
- *Simple to use–drill hole and screw in*
- *Setting tool (C1000) available for tight spaces*

Furring Strips

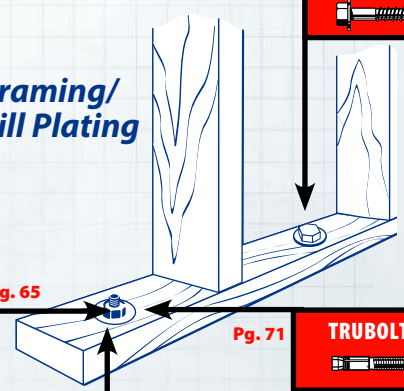
Pg. 97

TAPCON

- *Counter sunk flathead style for flush installation*
- *Works in concrete or block*
- *Available in 3/16″ and 1/4″ diameters*



Framing/ Sill Plating



- *Drill hole, install by hand or impact wrench*

LDT Pg. 73

TRUBOLT Pg. 65

- *Full threaded for maximum versatility*
- *Metro-Dade Approved*
- *Other approvals on page 66*

Pg. 71 **TRUBOLT +**

- *2006 IBC, 2009 IBC, 2012 IBC, & 2015 IBC Compliant*
- *All seismic zone and cracked concrete approved*
- *Thru fixture fastening*

Pg. 30

A7/S7 ADHESIVE

- *Fast cure*
- *Works in damp wet conditions*
- *Use A7 with threaded rod for this appplication*

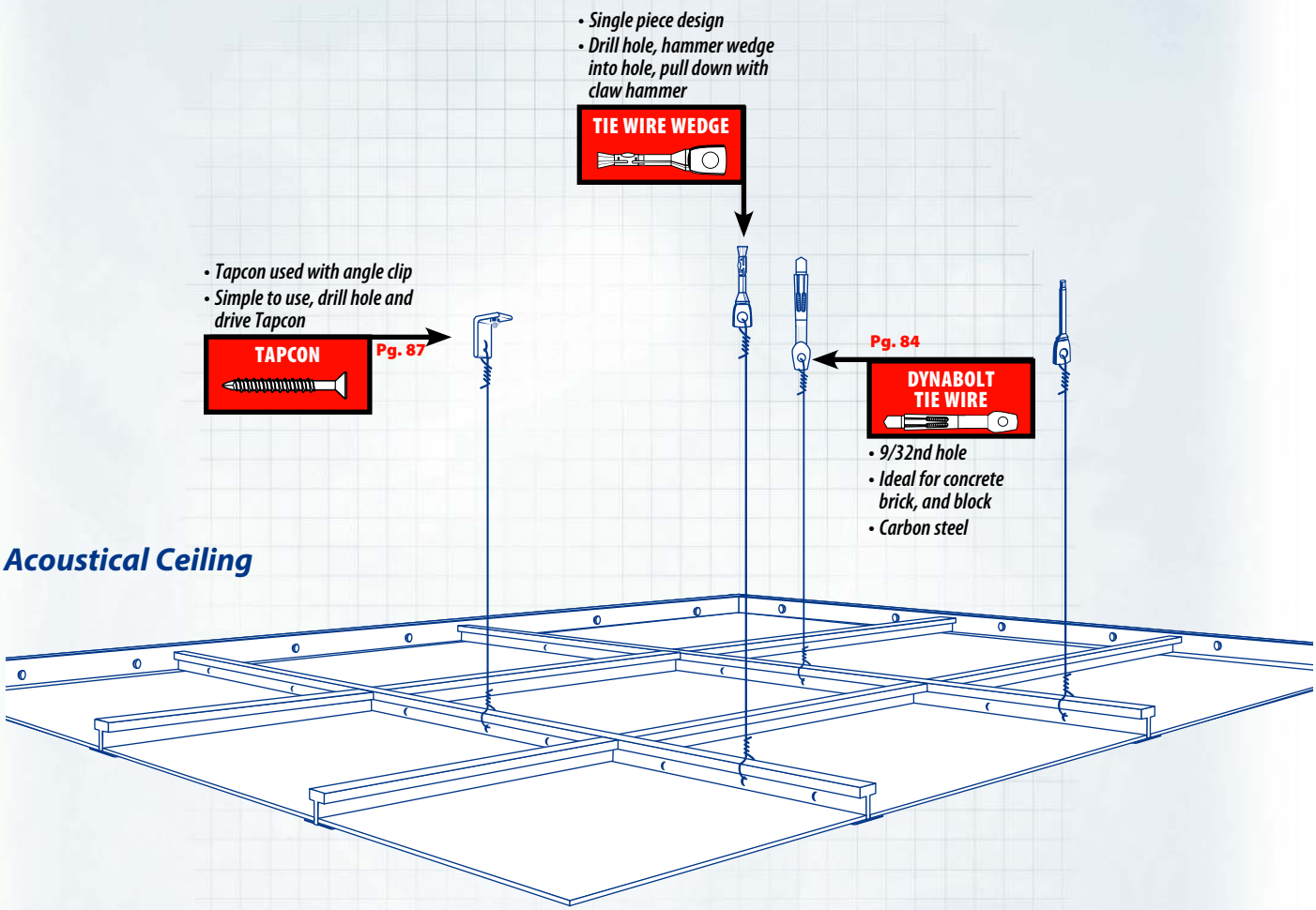
For seismic recognition, see ICC-ES evaluation reports.

For installation guidelines for your application, please contact our Technical Services Department at 1-800-848-5611.

ITW Red Head®

Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

Acoustical Ceiling Installer *Applications*



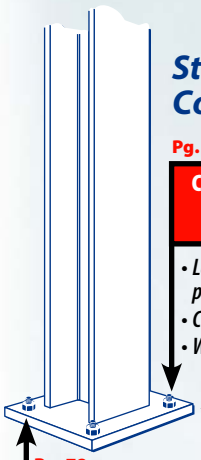
Acoustical Ceiling

For seismic recognition, see ICC-ES evaluation reports.

For installation guidelines for your application, please contact our Technical Services Department at 1-800-848-5611.

Steel Erector Applications

Steel Beams/ Columns



Pg. 47

C6+/G5 ADHESIVE

- Longer working time for positioning of steel
- Can be used in oversized holes
- Works in wet/damp conditions

Pg. 30 **A7/S7 ADHESIVE**

- Ideal for closely spaced groups of anchors

Pg. 78 **BOA COIL**

- High shear strength
- Removable
- Reusable

Stairs and Ladders

- 2006 IBC, 2009 IBC, 2012 IBC, & 2015 IBC Compliant
- All seismic zone and cracked concrete approved
- Thru fixture fastening

TRUBOLT + Pg. 71

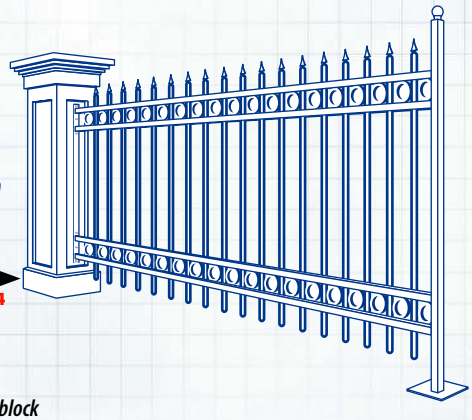
TRUBOLT Pg. 65

- Can be set thru fixture
- Fast and immediate loading

Pg. 73 **LDT**

- Finished head
- Removable
- For use in concrete

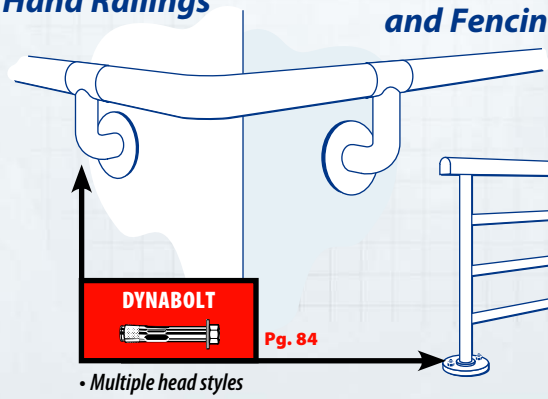
Ornamental Iron



DYNABOLT Pg. 84

- Multiple head styles
- Ideal for concrete, brick and block
- Carbon and stainless steel

Hand Railings



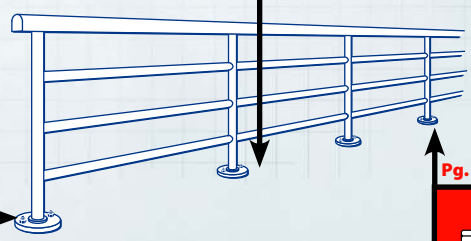
DYNABOLT Pg. 84

- Multiple head styles
- Ideal for concrete, brick and block
- Carbon and stainless steel

Protective Railings and Fencing

- 2006 IBC, 2009 IBC, 2012 IBC, & 2015 IBC Compliant
- All seismic zone and cracked concrete approved
- Thru fixture fastening

TRUBOLT + Pg. 71



Pg. 73 **LDT**

- Finished head
- Removable
- For use in concrete

For seismic recognition, see ICC-ES evaluation reports.

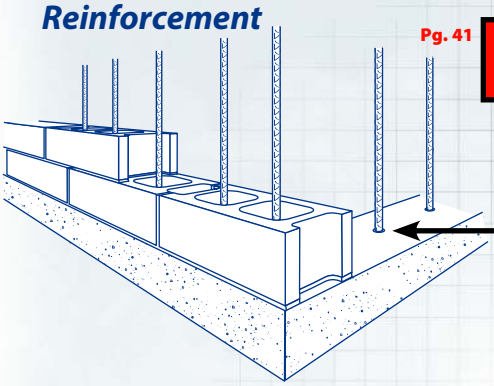
For installation guidelines for your application, please contact our Technical Services Department at 1-800-848-5611.

ITW Red Head®

Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

Concrete & Masonry Contractor *Applications*

Concrete Block Reinforcement



- NSF /ANSI 61
- Vibration resistant
- Corrosion resistant

Pg. 41 **C6+ ADHESIVE**

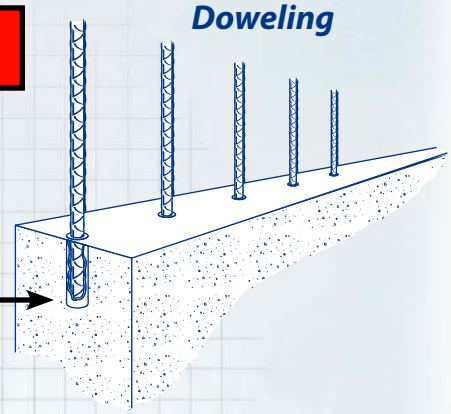
- Fast curing adhesive– ideal for moderate to hot climates

Pg. 47 **G5 ADHESIVE**

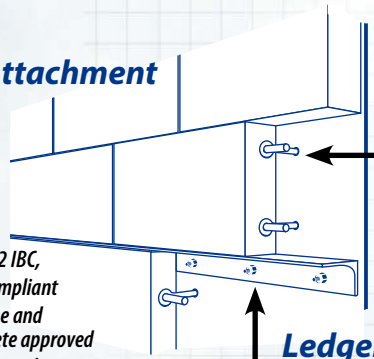
Pg. 30 **A7/S7 ADHESIVE**

- Fast curing adhesive– ideal for moderate to cold climates

Rebar Doweling



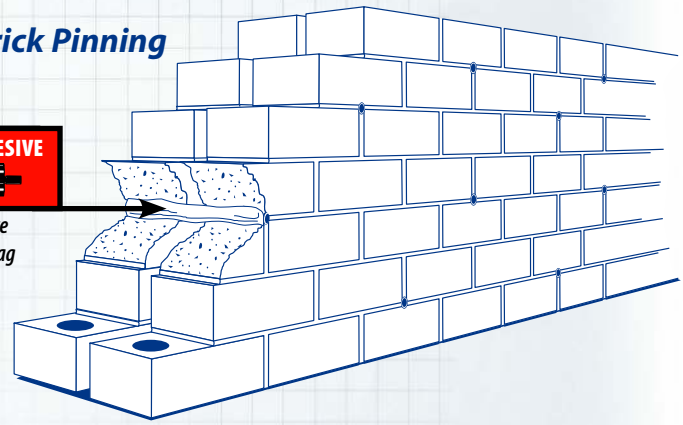
Stone Attachment



Pg. 30 **A7/S7 ADHESIVE**

- Compact space
- No-drip–no sag formula
- Easy clean up

Brick Pinning



- 2006 IBC, 2009 IBC, 2012 IBC, & 2015 IBC Compliant
- All seismic zone and cracked concrete approved
- Thru fixture fastening

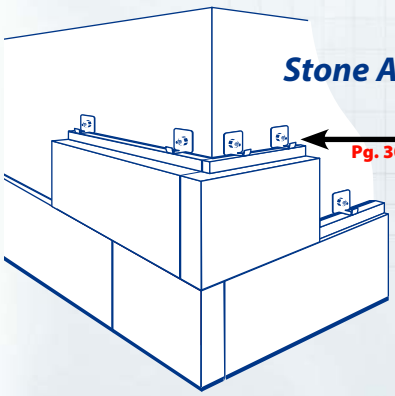
Pg. 71 **TRUBOLT +**

Pg. 65 **TRUBOLT**

- Fully threaded for maximum versatility
- Available in carbon, hot dipped galvanized and stainless steel

Ledger Angle Attachment

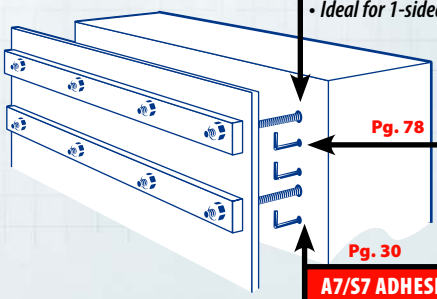
Stone Attachment



Pg. 30 **A7/S7 ADHESIVE**

- High load capacity in concrete block
- No drip–no sag formula
- Easy clean up

Concrete Formwork



Pg. 79 **COIL THREAD DROP-IN ANCHOR**

- Designed for 1/2" and 3/4" coil rods
- Ideal for 1-sided forming

Pg. 78 **BOA COIL**

- High shear strength
- Removable
- Reusable

Pg. 30 **A7/S7 ADHESIVE**

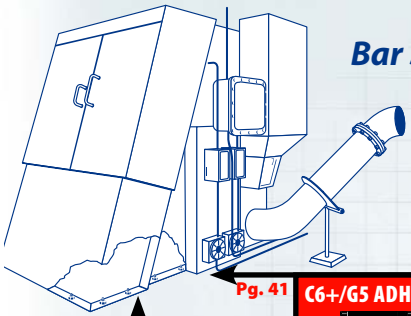
- Fast curing adhesive for rebar doweling

For seismic recognition, see ICC-ES evaluation reports.

For installation guidelines for your application, please contact our Technical Services Department at 1-800-848-5611.

Water & Waste Water Treatment *Applications*

Bar Screens



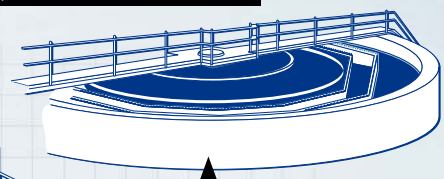
Pg. 41 **C6+/G5 ADHESIVE**

- NSF /ANSI 61
- Vibration resistant
- Corrosion resistant

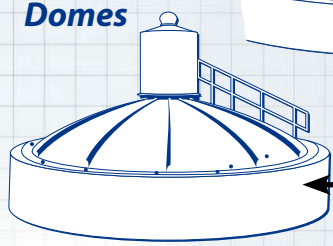
Pg. 30 **A7/S7 ADHESIVE**

- Fast dispensing, fast curing adhesive
- Works with epoxy coated dowels
- NSF Approved

Weirs and Gates



Covers and Domes



Pg. 41 **C6+/G5 ADHESIVE**

- NSF /ANSI 61
- Vibration resistant
- Corrosion resistant

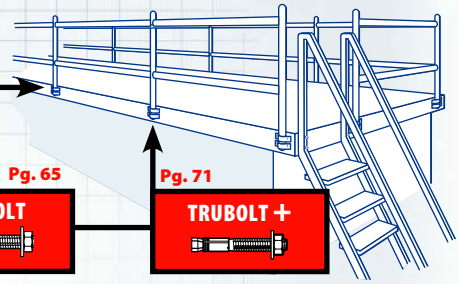
Pg. 30 **A7/S7 ADHESIVE**

- Fast dispensing, fast curing adhesive
- Works with epoxy coated dowels

Railings and Ladders

C6+/G5/S7 ADHESIVE Pg. 41

- NSF /ANSI 61
- Vibration resistant
- Corrosion resistant



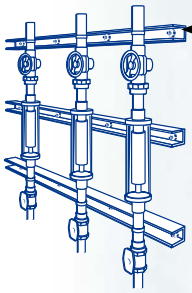
Pg. 65 **TRUBOLT**

- Heavy duty
- 360˚ hole contact
- 304 and 316 stainless steel

Pg. 71 **TRUBOLT +**

- 2006 IBC, 2009 IBC 2012 IBC, & 2015 IBC Compliant
- All seismic zone and cracked concrete approved
- Thru fixture fastening

Instrumentation and Controls



Pg. 65 **TRUBOLT**

- Multiple head styles
- Heavy duty
- 304 and 316 stainless steel

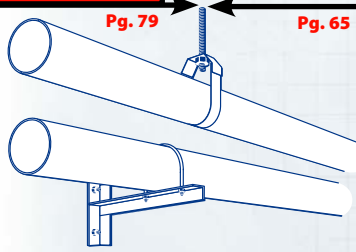
Pg. 71 **TRUBOLT +**

- 2006 IBC, 2009 IBC, 2012 IBC, & 2015 IBC Compliant
- All seismic zone and cracked concrete approved
- Thru fixture fastening

Pipe Supports

- Special 3/8" version for prestressed concrete
- Available in 1/4" thru 3/4" internal diameters
- Stainless steel available

MULTI-SET Pg. 79



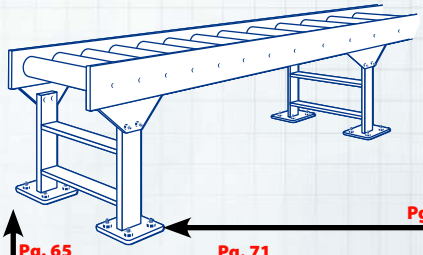
Pg. 71 **TRUBOLT +**

- 2006 IBC, 2009 IBC 2012 IBC, & 2015 IBC Compliant
- All seismic zone and cracked concrete approved
- Thru fixture fastening

Pg. 65 **TRUBOLT**

- Multiple head styles
- Heavy duty
- 360˚ hole contact
- 304 and 316 stainless steel

Conveyors



Pg. 73 **LDT**

- Finished head
- Removable
- Install by hand or with impact wrench

Pg. 65 **TRUBOLT**

- Fully threaded for maximum versatility
- Available in 304, 316 stainless, carbon, and galvanized steel

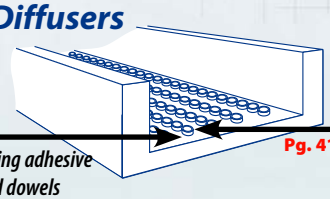
Pg. 71 **TRUBOLT +**

- 2006 IBC , 2009 IBC 2012 IBC, & 2015 IBC Compliant
- All seismic zone and cracked concrete approved
- Thru fixture fastening

Diffusers

Pg. 30 **A7/S7 ADHESIVE**

- Fast dispensing, fast curing adhesive
- Works with epoxy coated dowels
- NSF Approved



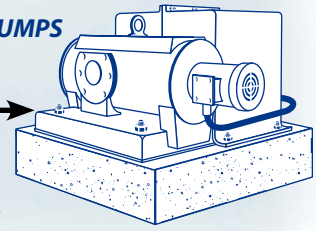
- NSF /ANSI 61
- Vibration resistant
- Corrosion resistant
- Can be installed underwater

Pg. 41 **C6+/G5 ADHESIVE**

Pumps

C6+/A7/S7 ADHESIVE Pg. 41

- NSF /ANSI 61
- Vibration resistant
- Corrosion resistant
- Can be used in oversize holes



For seismic recognition, see ICC-ES evaluation reports.

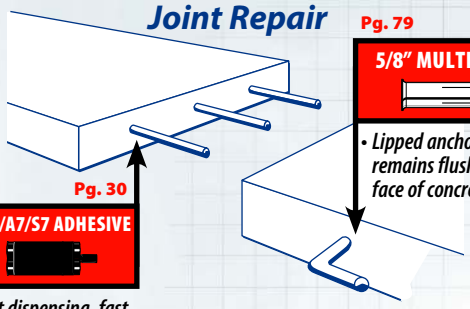
For installation guidelines for your application, please contact our Technical Services Department at 1-800-848-5611.

ITW Red Head®

Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

Highway & Bridge Contractor *Applications*

Concrete Pavement Lane Addition and Joint Repair



Pg. 30
C6+/A7/S7 ADHESIVE

- Fast dispensing, fast curing adhesive
- Works with epoxy coated dowels

Pg. 79
5/8" MULTI-SET

- Lipped anchor– remains flush with face of concrete

"J" Bolt

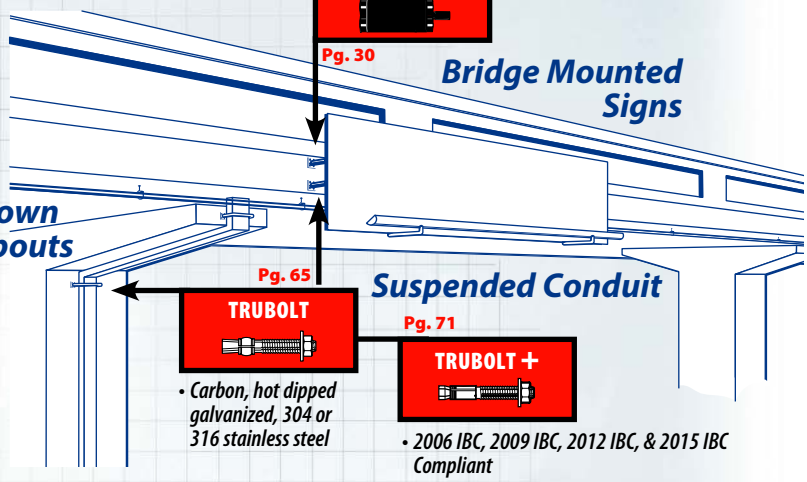
- With or without lip

Bridge Mounted Signs

- Can be used overhead
- Full cure in 1/2 hour at 70 degrees F

Pg. 30
C6+/A7/S7 ADHESIVE

Down Spouts



Suspended Conduit

Pg. 65
TRUBOLT

- Carbon, hot dipped galvanized, 304 or 316 stainless steel

Pg. 71
TRUBOLT +

- 2006 IBC, 2009 IBC, 2012 IBC, & 2015 IBC Compliant
- All seismic zone and cracked concrete approved
- Thru fixture fastening

Glare Screens

Pg. 30
A7/S7 ADHESIVE

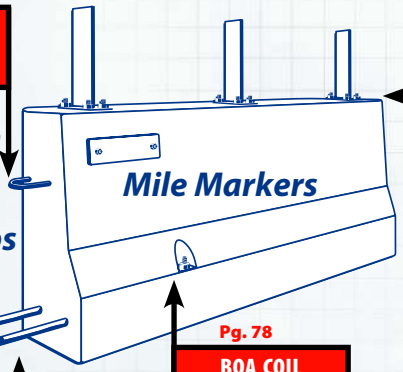
- Fast curing
- Can be used in damp or water filled holes

Pg. 73
LDT

- Finished head
- Removable
- Install by hand or with impact wrench

Wire Loops

Mile Markers



Rebar Doweling

Pg. 30
A7/C6+ ADHESIVE

- Can be used in damp or water filled holes

Pg. 78
BOA COIL

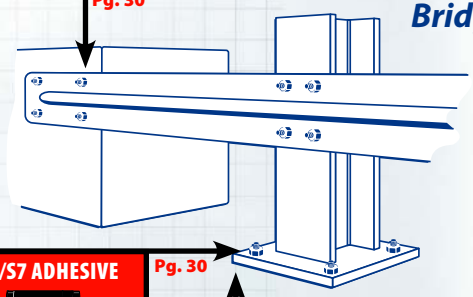
- High shear strength
- Removable
- Reusable

Temporary Fastening of Jersey Barriers to Concrete

Guard Rail Attachments to Bridges

- Can be used in wet/damp conditions
- Fast cure
- Easy to pump

Pg. 30
A7/S7 ADHESIVE



Pg. 30
A7/S7 ADHESIVE

- Can be used in wet/ damp conditions
- Fast cure
- Easy to pump
- Suitable for use close to edge of slab

Steel Guard Rail Post Attachment to Concrete

Pg. 47
C6+/G5 ADHESIVE

- High Load Capacity
- Suitable for use close to edge of slab
- Ideal for moderate to hot climates
- Can be used for oversized holes

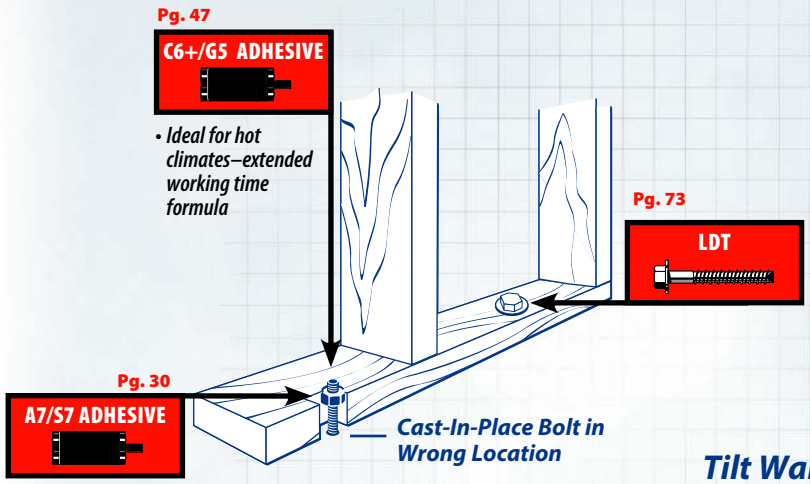
For seismic recognition, see ICC-ES evaluation reports.
For installation guidelines for your application, please contact our Technical Services Department at 1-800-848-5611.

Department of Transportation Approvals & Listings

For approvals contact local engineering on a per project basis.
Call your local RED HEAD sales person for more information.

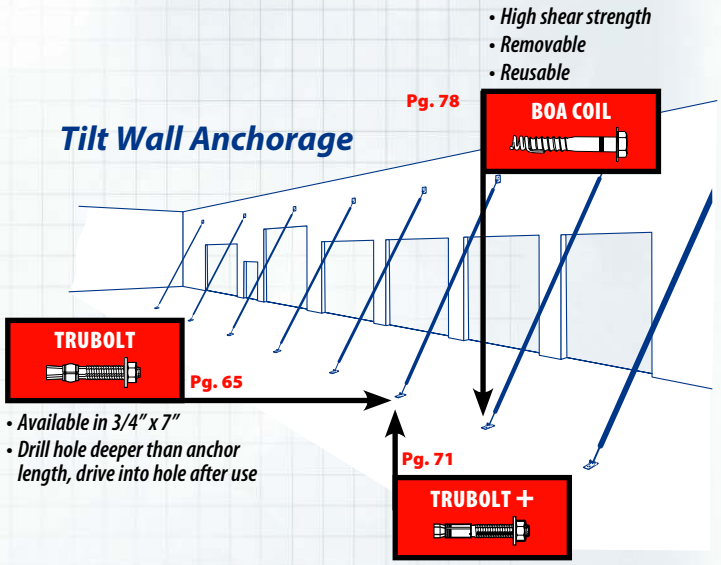
General Contractor *Applications*

Replacement of Misplaced Anchors

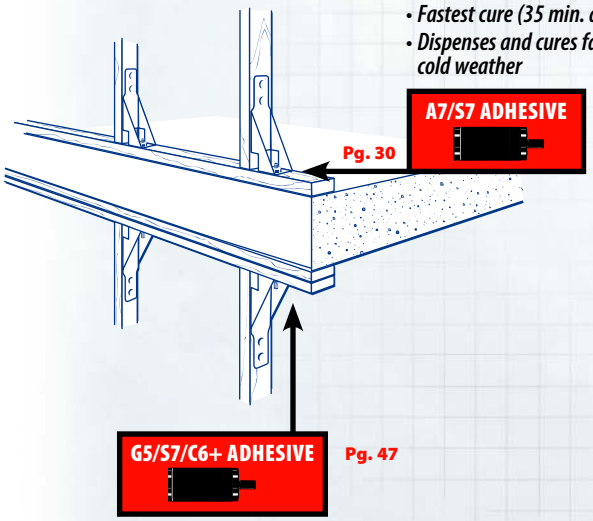


• Damp holes or underwater
• Fastest cure (35 min. at 60°F)
• Dispenses and cures faster in cold weather

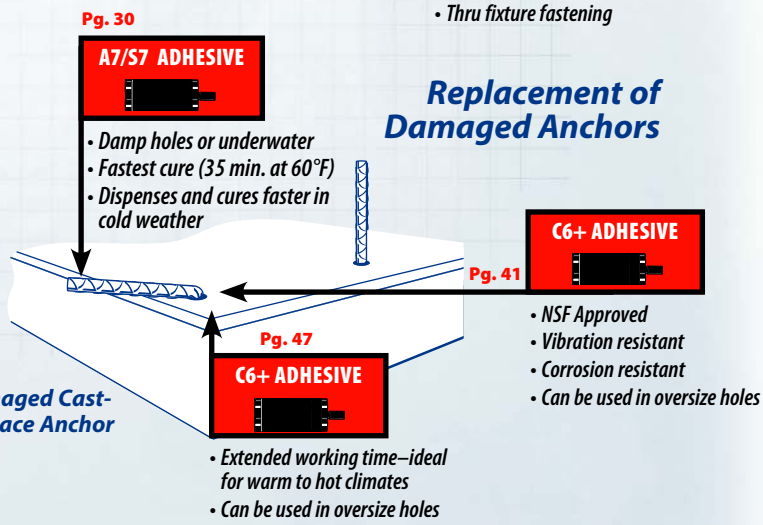
Tilt Wall Anchorage



Seismic Hold Downs



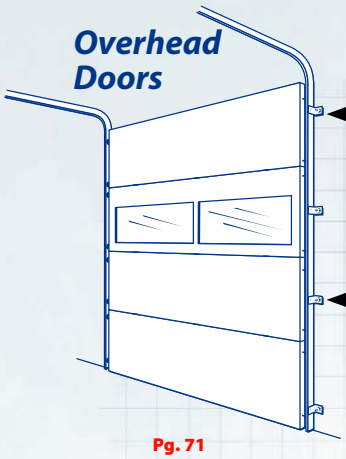
Replacement of Damaged Anchors



For seismic recognition, see ICC-ES evaluation reports.
For installation guidelines for your application, please contact our Technical Services Department at 1-800-848-5611.

Material Handling *Applications*

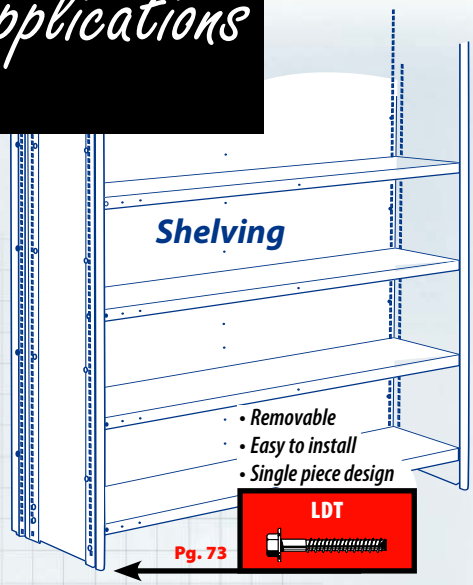
Overhead Doors



LDT — Pg. 73
- Hand installation block or concrete

A7 ADHESIVE WITH UMBRELLA — Pg. 53
- High load in hollow block or concrete

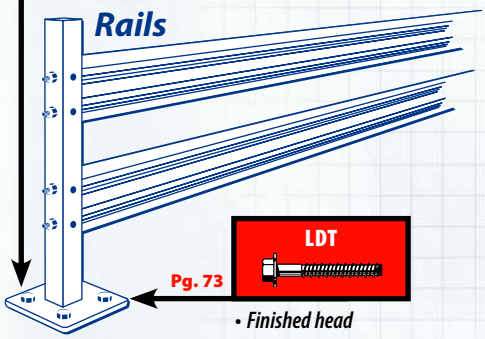
Shelving



- Removable
- Easy to install
- Single piece design

LDT — Pg. 73

Rails

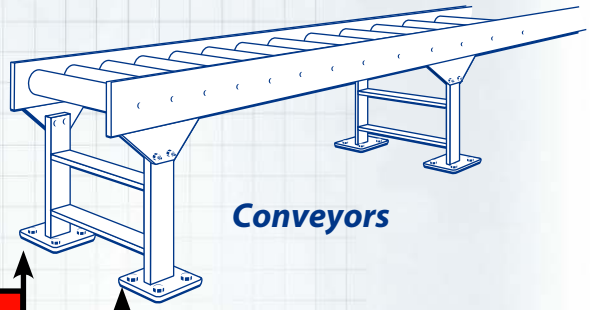


TRUBOLT WEDGE — Pg. 65
- Thru fixture fastening
- Available in hot-dipped galvanized steel, stainless steel

TRUBOLT + — Pg. 71
- 2006 IBC , 2009 IBC, 2012 IBC, & 2015 IBC Compliant
- All seismic zone and cracked concrete approved
- Thru fixture fastening

LDT — Pg. 73
- Finished head
- Removable
- Installs with impact wrench

Conveyors

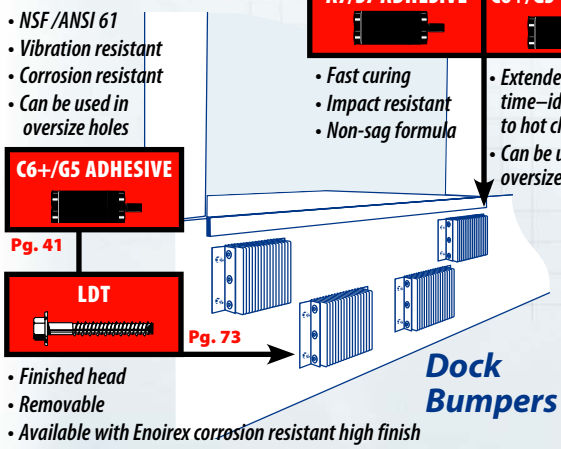


LDT — Pg. 73
- Finished head
- Removable
- Installs with impact wrench
- Single piece design

TRUBOLT WEDGE — Pg. 65
- Thru fixture fastening
- Installs fast with no spotting of holes

TRUBOLT + — Pg. 71
- 2006 IBC , 2009 IBC, 2012 IBC, & 2015 IBC Compliant
- All seismic zone and cracked concrete approved
- Thru fixture fastening

Dock Bumpers



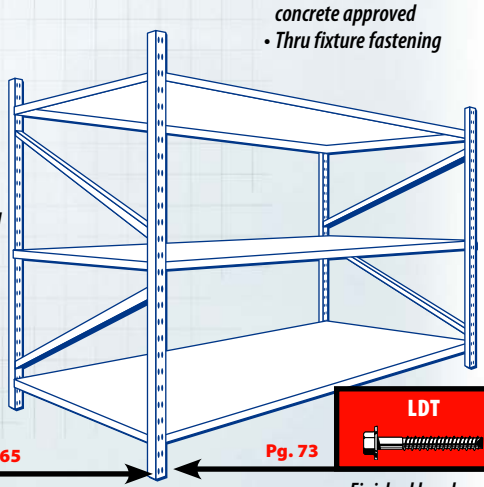
A7/S7 ADHESIVE — Pg. 30
- Fast curing
- Impact resistant
- Non-sag formula

C6+/G5 ADHESIVE — Pg. 47
- Extended working time–ideal for warm to hot climates
- Can be used in oversize holes

C6+/G5 ADHESIVE — Pg. 41
- NSF /ANSI 61
- Vibration resistant
- Corrosion resistant
- Can be used in oversize holes

LDT — Pg. 73
- Finished head
- Removable
- Available with Enoirex corrosion resistant high finish

Racks



TRUBOLT + — Pg. 71
- 2006 IBC, 2009 IBC, 2012 IBC, & 2015 IBC Compliant
- All seismic zone and cracked concrete approved
- Thru fixture fastening

TRUBOLT WEDGE — Pg. 65
- Thru fixture fastening
- Installs fast with no spotting of holes

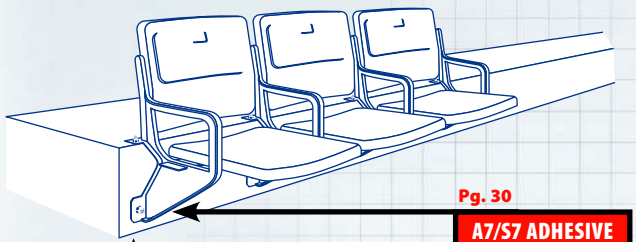
LDT — Pg. 73
- Finished head
- Removable
- Installs with impact wrench
- Single piece design

For seismic recognition, see ICC-ES evaluation reports.

For installation guidelines for your application, please contact our Technical Services Department at 1-800-848-5611.

Specialty Applications

Stadium Seating

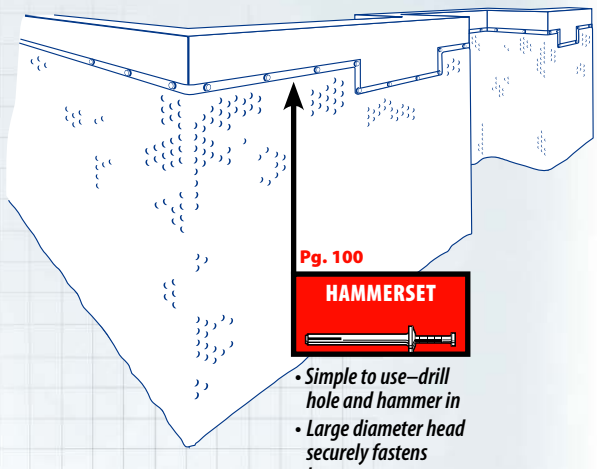


Pg. 30
A7/S7 ADHESIVE
- Corrosion resistant
- Normal weight or lightweight concrete
- Used in major stadiums across the country

Pg. 65
TRUBOLT
- Corrosion resistant
- Normal weight or lightweight concrete
- Used in major stadiums across the country
- Immediate loading

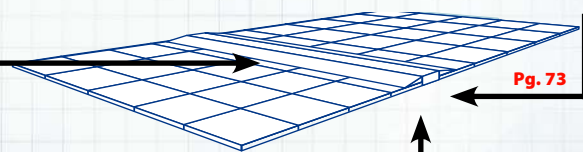
Pg. 71
TRUBOLT +
- 2006 IBC, 2009 IBC, 2012 IBC, & 2015 IBC Compliant
- All seismic zone and cracked concrete approved
- Thru fixture fastening

Basement Wrap



Pg. 100
HAMMERSET
- Simple to use–drill hole and hammer in
- Large diameter head securely fastens basement wrap

Expansion Joints



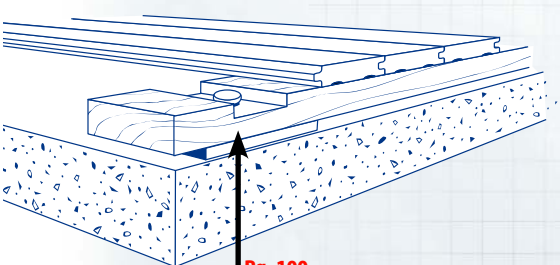
Pg. 71
TRUBOLT +
- 2006 IBC, 2009 IBC, 2012 IBC, & 2015 IBC Compliant
- All seismic zone and cracked concrete approved
- Thru fixture fastening

TRUBOLT WEDGE Pg. 65
- High load capacity
- Fast installation

Pg. 73
LDT
- Finished head
- Removable
- Installs by hand or with impact wrench

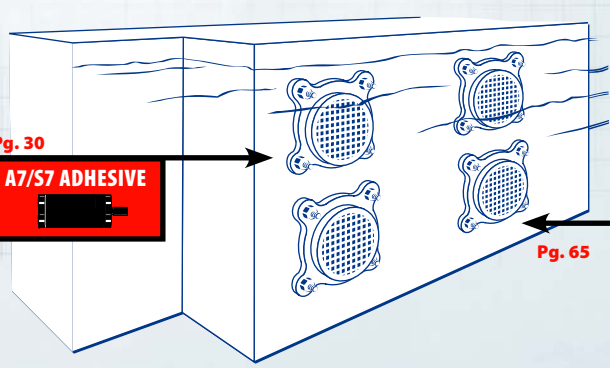
Pg. 47
C6+/G5 ADHESIVE
- High load capacity
- Suitable for use close to edge of slab

Flooring Systems



Pg. 100
HAMMERSET
- Simple to use–drill hole and hammer in

Underwater Installation



Pg. 30
A7/S7 ADHESIVE

Pg. 71
TRUBOLT +
- 2006 IBC, 2009 IBC, 2012 IBC, & 2015 IBC Compliant
- All seismic zone and cracked concrete approved
- Thru fixture fastening

Pg. 65
TRUBOLT WEDGE
- Vibration resistant
- Corrosion resistant
- Available in 316 stainless steel

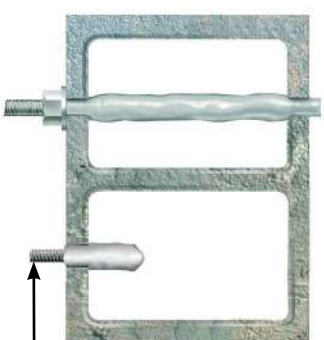
For seismic recognition, see ICC-ES evaluation reports.
For installation guidelines for your application, please contact our Technical Services Department at 1-800-848-5611.

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

RED HEAD®
CONCRETE ANCHORING SPECIALISTS

The Inside Story About Mechanical and Adhesive Anchors

Types, Base Materials, Installation Procedures and More



Top View

For attachments to single face of block, see page 50 for information on "umbrella anchors" and "stubby screens"

HOLLOW CONCRETE BLOCK

Maximum holding strength in concrete block can be obtained by fastening to both the front and back of the block using an adhesive screen tube and threaded rod.

TYPES OF ANCHORS

Expansion Type—

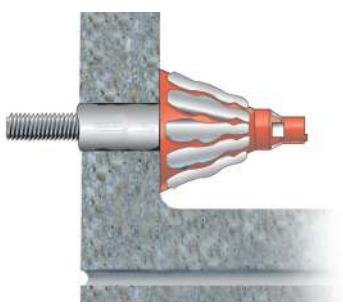
Tension loads are transferred to the base material through a portion of the anchor that is expanded inside the drill hole.

Examples: Red Head Trubolts, Dynabolts, Multi-Set II Anchors and Hammer-Sets

Adhesive Type—

Resistance to tension loads is provided by the presence of an adhesive between the threaded rod (or rebar) and the inside walls of the drill hole.

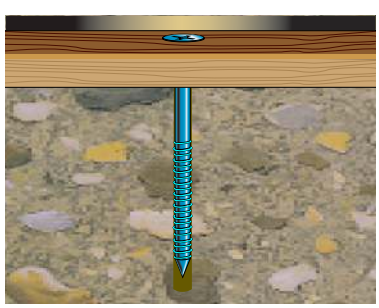
Examples: A7, C6+, G5, and S7 Adhesives



Keying Type—

Holding strength comes from a portion of an anchor that is expanded into a hollow space in a base material that contains voids such as concrete block or brick.

Examples: Adhesives used in screen tubes or umbrella insert



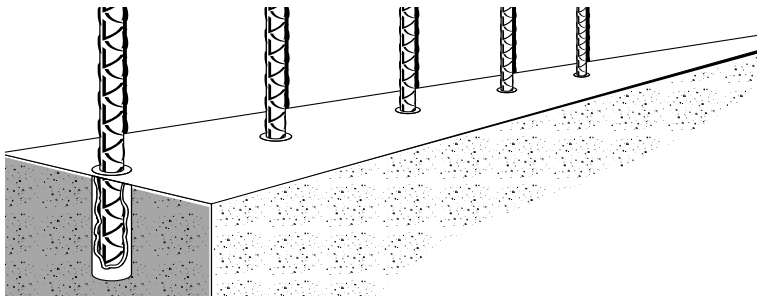
Mechanical Interlocking Type—

Tension loads are resisted by threads on the fastener engaging with threads cut into the base material.

Examples: LDT, Tapcon and E-Z Ancors

Anchoring Working Principles

BASE MATERIALS



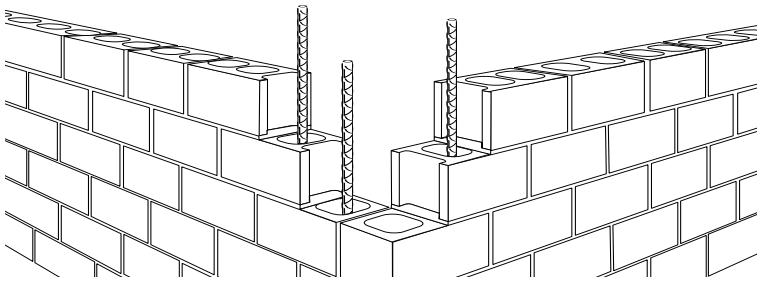
Concrete

Normal Weight Concrete is made from Portland cement, coarse and fine aggregates, water and various admixtures. The proportioning of these components controls the strength of the concrete. In the United States, concrete strength is specified by the compressive strength* of concrete test cylinders. These test cylinders measure six inches in diameter by 12 inches in length and are tested on the 28th day after they are produced.

Lightweight Concrete consists of the same components (cement, coarse and fine aggregates, water and admixtures) as normal weight concrete, except it is made with lightweight aggregate. One of the most common uses of lightweight concrete has been as a structural fill of steel decking in the construction of strong, yet light floor systems.

Typical fasteners for both normal weight and lightweight concrete include Trubolt Wedge Anchors, LDT Self-Threading Anchors, Dynabolt Sleeve Anchors, Multi-Set II Drop-In Anchors, Stud Anchors and Adhesive Anchoring Systems.

* Compressive strengths shown in this catalog were the actual strengths at the time of testing. The load values listed were determined by testing in un-reinforced concrete.



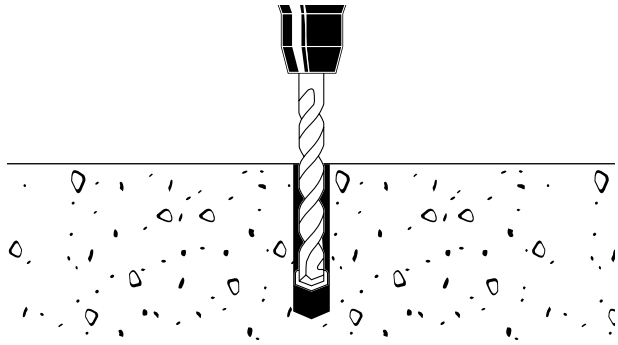
Masonry

Grout-Filled Concrete Block consists of three components: concrete, mortar and grout. The mortar is designed to join the units into an integral structure with predictable performance properties. Typical fasteners for grout-filled block include Dynabolt Sleeve Anchors, and C6+, A7, or S7 Adhesive Anchoring Systems.

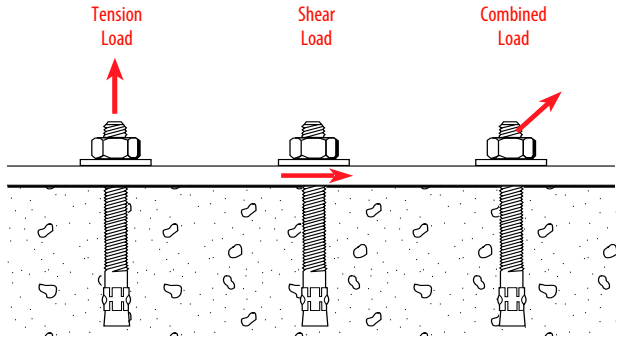
Hollow Concrete Block, Brick and Clay Tile are grouped together because they require special anchoring products that can be installed into a substrate that contains voids and still provide reliable holding values. Typical fasteners used in hollow block, brick and clay tile include Dynabolt Sleeve Anchors, Tapcon Self-Tapping Concrete Anchors, Adhesives with Screen Tubes and Adhesives used with the Umbrella Insert.

INSTALLATION PROCEDURES

Anchor drill holes are typically produced using carbide tipped drill bits and rotary hammer drills. Look at the product sections of this catalog for the correct drill hole diameter and depth of each type of anchoring system.



Careful cleaning of the anchor drill hole is important in order to obtain the best possible functioning of the anchor system. For each product in this catalog, detailed installation instructions are provided. Suggested clamping torques and curing times (for adhesive anchors) are also provided.



Loading

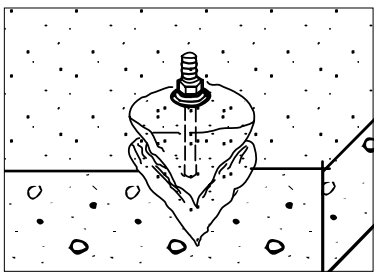
Holding values for the following types of loading are provided in this catalog:

- ***Tension loads—***
  when load is applied along the axis of the anchor
- ***Shear loads—***
  when the loads are applied perpendicular to the axis of the anchor
- ***Combined loads—***
  when both tension and shear loads are applied to an anchor, a combined loading equation is provided to determine the maximum loads that can be applied to the anchor at the same time

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

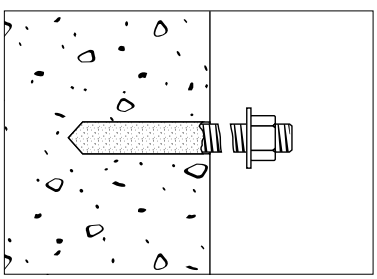
MODES OF FAILURE

When anchors are loaded to their maximum capacity, several different types (modes) of failure are possible depending on the type of anchor, strength of the base material, embedment depth, location of the anchor, etc. Common modes of failure include:



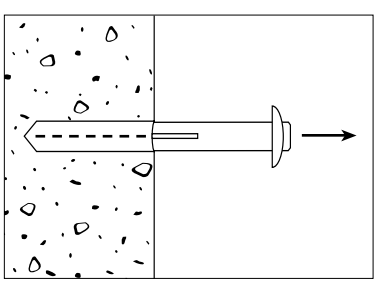
Concrete Spall Cone—

Occurs at shallow embedments where the resistance of the base material is less than the resistance of the anchor and the base material fails.



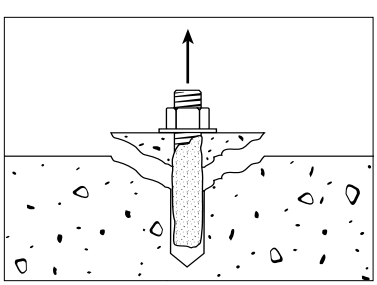
Steel Breakage—

The capacity of the anchorage exceeds the tensile or shear strength of the steel anchor or rod material.



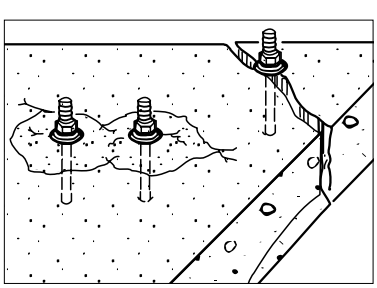
Anchor Pullout—

Base material adjacent to the extension portion of an anchor crushes, resulting in the anchor pulling out of the hole until the capacity of the spall cone is reached, at which point the concrete will spall. This type of failure happens more commonly when anchors are set with deep embedment depths.



Bond Failure—

Shear failure of the adhesive at rod-adhesive interface or adhesive-base material interface. Occurs more commonly in deep embedments using high strength steel rods.



Edge Distance and Spacing Reduction—

Reduces the holding values, when anchors are placed too close to the edge. This also occurs when two or more anchors are spaced closely together. See suggested edge distance, anchor spacing distances and reduction values in the product sections.

Because applications vary, ITW RED HEAD cannot guarantee the performance of this product. Each customer assumes all responsibility and risk for the use of this product. The safe handling and the suitability of this product for use is the sole responsibility of the customer. Specific job site conditions should be considered when selecting the proper product. Should you have any questions, please call the Technical Assistance Department at 800-848-5611.

Anchoring
Selection Chart

Anchor Selection Chart		Adhesive Anchors				Screw Anchors			Expansion Anchors								Friction
									Torque-Set					Hammer-Set			
		S7	C6+	A7	G5	LDT	Tapcon	E-Z Ancor	Trubolt	Trubolt+	Dynabolt	Boa Coil	Poly-Set	Drop-In	Stud	Hammer-Set	Redi-Drive
Base Material		S7	C6+	A7	G5	LDT	TAP		TRU	TRU+	DYNA	BOA		DROP	STUD	HAMM	REDI
	Cracked Concrete	S7	C6+		G5					TRU+							
							TAP		TRU	TRU+	DYNA			DROP			
	Lightweight Concrete on Metal Deck					LDT			TRU	TRU+				DROP			REDI
														DROP			
	Grout Filled Concrete Block			A7		LDT					DYNA						REDI
				A7		LDT	TAP				DYNA						REDI
	Solid Brick			A7													
								E-Z									
Hole Conditions	Oversized Holes		C6+		G5												
		S7	C6+	A7	G5	LDT	TAP		TRU	TRU+	DYNA	BOA		DROP	STUD	HAMM	REDI
	Water-filled Holes	S7	C6+	A7	G5	LDT	TAP		TRU	TRU+	DYNA	BOA		DROP	STUD	HAMM	REDI
		S7	C6+	A7	G5												
	No Hole Cleaning Procedures							E-Z					POLY				
Application Requirements		S7	C6+	A7	G5	LDT	TAP		TRU	TRU+	DYNA	BOA			STUD	HAMM	REDI
	Immediate Loading					LDT	TAP	E-Z	TRU	TRU+	DYNA	BOA	POLY	DROP	STUD	HAMM	REDI
						LDT	TAP	E-Z			DYNA	BOA	POLY	DROP		HAMM	REDI
	Easy to Remove					LDT	TAP	E-Z				BOA	POLY				
		S7	C6+		G5					TRU+							
	Cyclic Loading	S7	C6+	A7	G5				TRU	TRU+							
		S7	C6+	A7	G5	LDT	TAP		TRU	TRU+	DYNA	BOA		DROP	STUD	HAMM	REDI
	Sustained Load	S7	C6+		G5	LDT	TAP		TRU	TRU+	DYNA	BOA		DROP			REDI
Corrosion Resistance		S7	C6+	A7	G5			E-Z	TRU	TRU+	DYNA	BOA	POLY	DROP	STUD	HAMM	REDI
	Hot-Dipped Galvanized	S7	C6+	A7	G5				TRU								
	304 Stainless Steel	S7	C6+	A7	G5				TRU		DYNA						
	316 Stainless Steel	S7	C6+	A7	G5				TRU	TRU+				DROP			
	410 Stainless Steel	S7	C6+	A7	G5	LDT	TAP										
	Trade Secret Coating					LDT	TAP										
Anchor Diameters							TAP	E-Z					POLY			HAMM	REDI
	1/4"						TAP		TRU		DYNA			DROP	STUD	HAMM	REDI
							TAP				DYNA		POLY				
	3/8"	S7	C6+	A7	G5	LDT			TRU	TRU+	DYNA			DROP	STUD		
		S7	C6+	A7	G5	LDT			TRU	TRU+	DYNA	BOA		DROP	STUD		
	5/8"	S7	C6+	A7	G5	LDT			TRU	TRU+	DYNA	BOA		DROP	STUD		
		S7	C6+	A7	G5	LDT			TRU	TRU+	DYNA	BOA		DROP	STUD		
	7/8"	S7	C6+	A7	G5												
		S7	C6+	A7	G5				TRU								
	1-1/4"	S7	C6+	A7	G5												
		#3-8,10	#3-8,10	#3-11	#3-10												
At 70°F	Working Time (minutes)	4	11	6	15												
		30	420	33	1440												

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

RED HEAD®

TRUSPEC

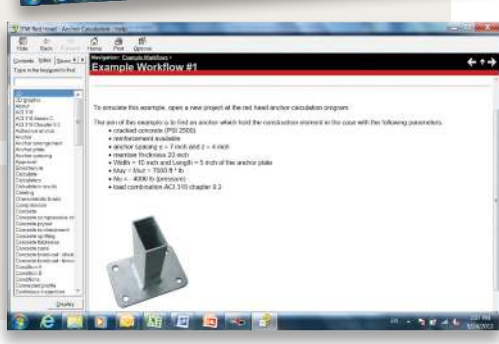
truspec
ANCHOR CALCULATION SOFTWARE

FREE
Download at:
ITWRedHead.com

Design concrete anchoring connections in minutes!

Use the tutorial to become an expert who can...

VIEW	• Sample Use Cases for Anchor Calculation Accordance	• Tips on How to Navigate and use the Anchor Calculation Software
DESIGN	• Anchor connections in accordance with ACI 318 Appendix D	
MODEL	• Attachment with single or multiple anchor points • Simultaneous moment forces in x-, y-, z- axis	• Minimum edge distance • Minimum anchor spacing distance
INTERACT WITH	• Real-time 3D graphic models of anchor connections	
CALCULATE	• Critical values for total strength design of anchor connections	• Values in US Customary or Metric Units
PREDICT	• Mode of failure for anchor connections	
RECOMMEND	• Most efficient anchoring method (adhesive or mechanical anchors) • Most efficient anchor size	• Specific anchoring method to achieve a desired failure mode
EFFECIENTLY RETRIEVE ANCHOR	• Datasheets • Photos	• ESR Report(s) • Specification Packages
BUILD A PRINTED OR PDF REPORT	• Including Anchor Calculation Data • Detailed Calculations for Anchor Design	• 3D Image of Anchor Calculation • Specification Package • ESR Report(s)



ITW Red Head®

Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

truspec
ANCHOR CALCULATION SOFTWARE

Use TruSpec Anchor Calculation Software to become an expert on:

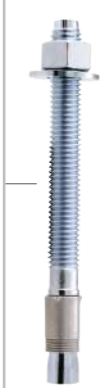
Adhesive Anchoring Solutions

Product Name	Threaded Rod Diameter	Rebar Sizes
Epcon S7	3/8", ½", 5/8", ¾", 7/8", 1", 1-1/4"	#3, #4, #5, #6, #7, #8, #10
Epcon G5	3/8", ½", 5/8", ¾", 7/8", 1", 1-1/4"	#3, #4, #5, #6, #7, #8, #10
Epcon C6+	3/8", ½", 5/8", ¾", 7/8", 1", 1-1/4"	#3, #4, #5, #6, #7, #8, #10

Mechanical Anchoring Solutions

Product Name	Hef/hmin	Diameter	Steel
RedHead Trubolt	hef=1-1/2", hmin=4"	1/4"	Carbon
RedHead Trubolt	hef=2", hmin=4"	1/4"	Carbon
RedHead Trubolt	hef=1-3/4", hmin=4"	3/8"	Carbon
RedHead Trubolt	hef=2-5/8", hmin=5"	3/8"	Carbon
RedHead Trubolt	hef=1-7/8", hmin=5"	1/2"	Carbon
RedHead Trubolt	hef=3-3/8", hmin=6"	1/2"	Carbon
RedHead Trubolt+	hef=1-5/8", hmin=4"	3/8"	Carbon
RedHead Trubolt+	hef=1-5/8", hmin=5"	3/8"	Carbon
RedHead Trubolt+	hef=2", hmin=4"	1/2"	Carbon
RedHead Trubolt+	hef=2", hmin=6"	1/2"	Carbon
RedHead Trubolt+	hef=3-1/4", hmin=6"	1/2"	Carbon
RedHead Trubolt+	hef=3-1/4", hmin=8"	1/2"	Carbon
RedHead Trubolt+	hef=2-3/4", hmin=6"	5/8"	Carbon
RedHead Trubolt+	hef=4-1/4", hmin=6-1/4"	5/8"	Carbon
RedHead Trubolt+	hef=3-3/4" hmin=7"	3/4"	Carbon
RedHead Trubolt+	hef=3-3/4" hmin=8"	3/4"	Carbon
RedHead Trubolt+ Overhead	hef=1-5/8", hmin=4"	3/8"	Carbon
RedHead Trubolt+ Overhead	hef=1-5/8", hmin=5"	3/8"	Carbon
RedHead Trubolt+	hef=2", hmin=4"	1/2"	Stainless
RedHead Trubolt+	hef=2", hmin=6"	1/2"	Stainless
RedHead Trubolt+	hef=3-1/4", hmin=6"	1/2"	Stainless
RedHead Trubolt+	hef=3-1/4", hmin=8"	1/2"	Stainless
RedHead Trubolt+	hef=2-3/4", hmin=6"	5/8"	Stainless
RedHead Trubolt+	hef=4-1/4", hmin=6-1/4"	5/8"	Stainless

Red Head TruBolt Anchor



Red Head TruBolt+ Anchor

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

RED HEAD®
ADHESIVE ANCHORING SPECIALISTS

Adhesive Anchoring Selection Guide

Doweling into Concrete with Rebar

Fastening to Concrete with Threaded Rod

Solid Concrete Applications

PRODUCT SYSTEMS	KEY FEATURES	PROPERTIES	ULTIMATE TENSILE PERFORMANCE[1,2]

S7 Fast Curing Hybrid Epoxy with ICC-ES Approval

For use in submerged and water filled holes, as well as saturated and dry conditions

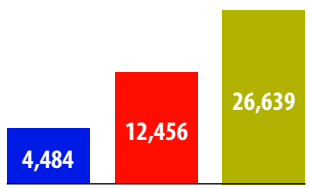
MADE IN USA

10 fluid oz. (275 ml) and 28 fluid oz. (825 ml) cartridges
(see page 23)

- ICC-ESR 2308 approval for Cracked, Uncracked, and all Seismic Zones
- Ideal for submerged conditions
- Use in dry, saturated, and water-filled holes
- Fastest curing (30 min. at 70°F)
- Optimal minimum edge and spacing distance
- 15 month shelf life
- No-drip formula
- Hand dispensable 10 oz. or 28-oz.
- NSF/ANSI 61

BASE MATERIAL (F°/C°)	WORKING TIME	FULL CURE TIME
110°/ 43°	1 minute	30 minutes
90°/ 32°	2 minutes	30 minutes
70°/ 21°	4 minutes	30 minutes
50°/ 10°	6 minutes	45 minutes
30°/ -1°	14 minutes	2 hours
14°/ -10°	30 minutes	12 hours
0°/ -18°	18 minutes	24 hours

NSF Certified to ANSI/NSF 61



A7 Fast Dispensing, Fast Curing Acrylic

Install more anchors in less time

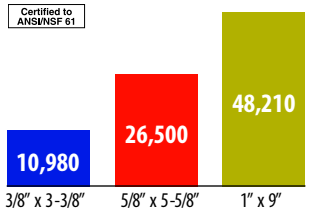
MADE IN USA

5 fluid oz. (150 ml), 8 fluid oz. (235 ml) 10 fluid oz. (275 ml) and 28 fluid oz. (825 ml) cartridges
(see page 30)

- Solid or hollow base materials
- Dispenses easier and faster
- Use in dry, saturated, and water-filled holes
- Fastest cure (35 min. at 60°F)
- Dispenses and cures faster in cold weather
- Can be used in smaller diameter holes
- No-drip formula
- Hand dispensable 28-oz. cartridge
- 18 month shelf life
- NSF/ANSI 61

BASE MATERIAL (F°/C°)	WORKING TIME	FULL CURE TIME
100°/ 38°	5 minutes	25 minutes
80°/ 27°	5.5 minutes	30 minutes
60°/ 16°	7 minutes	35 minutes
40°/ 4°	15 minutes	75 minutes
30°/ -1°	25 minutes	5 hours
0°/ -18°	4 hours	24 hours

NSF Certified to ANSI/NSF 61



C6+ High Strength Epoxy for All Conditions

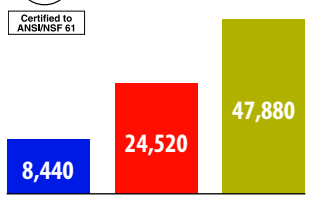
Delivers better load performance

10 fluid oz. (250 ml) cartridges 20 fluid oz. (600 ml) cartridges
(see page 41)

- 35% greater bond strength than the closest competition in 70°F concrete
- Better performance in dry, saturated, and water-filled conditions
- Oversized and Diamond cored holes
- Safe and durable
- Approved for cracked concrete and seismic zones
- 24 month shelf life
- NSF/ANSI 61

BASE MATERIAL[1] (F°/C°)	WORKING TIME[2]	FULL CURE TIME
104°/ 40°	3 minutes	3 hours
95°/ 35°	4 minutes	4 hours
86°/ 30°	6 minutes	5 hours
77°/ 25°	8 minutes	6 hours
72°/ 22°	11 minutes	7 hours
59°/ 15°	15 minutes	8 hours
50°/ 10°	20 minutes	12 hours
40°/ 4.4°	20 minutes	24 hours

NSF Certified to ANSI/NSF 61



G5 High Strength Epoxy Tested to ICC-ES AC308

15 min. working time; 24 hour cure time (Per AC308) (70°F)

MADE IN USA

22 fluid oz. (650 ml) cartridge
(see page 47)

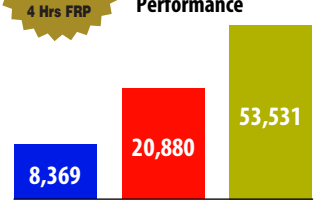
- Solid base materials
- Fire rated: tested up to 4hrs FRP
- Works in dry, damp, saturated, and underwater applications
- Gives more time to install anchors
- Easier to install anchors in hot weather
- Odorless
- Oversized and cored holes
- Improved wet/water filled
- Resist wind loads
- 18 month shelf life
- 100% solid (No V.O.C.)
- NSF/ANSI 61

NSF Certified to ANSI/NSF 61

RECOGNIZED WORLDWIDE Fire Tested BS476 4 Hrs FRP

International Standard Fire Resistance Performance

BASE MATERIAL (F°/C°)	WORKING TIME	FULL CURE TIME
110°/ 43°	9 minutes	24 hours
90°/ 32°	9 minutes	24 hours
70°/ 20°	15 minutes	24 hours



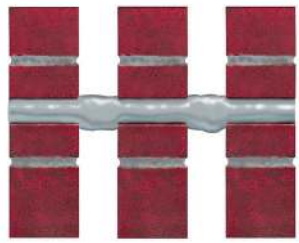
[1] Diameter x Embedment in 4000 psi concrete. [2] All loads given in pounds.

ITW Red Head®

Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

Hollow Base Material Applications

Use the following accessories with the A7 adhesive anchoring system for all of your hollow base material applications.



Brick Pinning

Fastening to hollow concrete block

SYSTEM ACCESSORIES	KEY FEATURES	ULTIMATE TENSILE[1,2] PERFORMANCE (LBS)
Nylon Screens **Makes it possible to use adhesive for fastening to hollow block or brick walls** (see page 56)	■ 3/8" to 3/4" diameter sizes ■ 30%-50% lower cost than stainless screens ■ Special design makes screens easier to insert through block or brick ■ Does not get bent or crushed ■ Corrosion resistant	A7 2,360 — 3/8" x 8" 2,647 — 3/4" x 8"
Stainless Steel Screens **Makes it possible to use adhesive for fastening to hollow block or brick walls** (see page 56)	■ 1/4" to 3/4" diameter sizes ■ Corrosion resistant ■ Available in multiple lengths to accommodate various material thicknesses	A7 2,360 — 3/8" x 8" 2,647 — 3/4" x 8"
Stubby Screens **Makes it possible to use adhesive for fastening to the face of hollow block or tile** (see page 53)	■ 1/4", 3/8", 1/2", 5/8" diameter sizes ■ Fasten to front face of block ■ Anchor remains perpendicular in wall	A7 2,458 — 1/2 " 2,543 — 5/8"
Umbrella and Umbrella Inserts Umbrella Insert **Makes it possible to use adhesive for fastening to the face of hollow block or tile** (see page 53)	■ 1/4", 3/8", or 1/2" rods ■ 3/8" internal inserts (HBU-FS) ■ Fasten to front face of blocks ■ Creates large bearing surface inside block to achieve high loads	A7 3,558 — 3/8" 3,558 — 1/2"

[1] Testing performed in hollow concrete block. [2] Diameter x Embedment.

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

RED HEAD®
ADHESIVE ANCHORING SPECIALISTS

S7

The ONLY Fast Cure ICC-ES Listed Adhesive for Water-filled Holes and Submerged Concrete

S7-10 S7-28

APPLICATIONS / USES

- Formulated and approved for use in water saturated concrete, water-filled holes, & submerged concrete.
- Can be installed in a variety of base material temperatures.
- Adheres threaded rod and reinforcing bar into solid concrete.

DESCRIPTION

Fast Curing Hybrid Epoxy Adhesive

The resin and hardening agent are completely mixed as they are dispensed from the dual cartridge through a static mixing nozzle, directly into the anchor hole. S7 can be used with threaded rod or rebar. It's the "go to" adhesive on the jobsite to cover installations in **ALL WEATHER CONDITIONS!**

- **Saturated** - Concrete is wet, but there is no water standing in the hole
- **Water Filled** - Concrete is wet and there is water standing in the hole
- **Submerged** - Concrete is competely under water

ADVANTAGES

- All weather formula
- Works in damp holes and underwater applications
- Fast curing time, 30 minutes at 70°F
- ICC-ES Evaluation Report No. 2308
- NSF 61 Listed
- High flow nozzle reduces installation time
- Fast & easy dispensing, even 28 ounce cartridge can be hand dispensed
- Compatible with A7 installation tools & nozzles

Curing Times

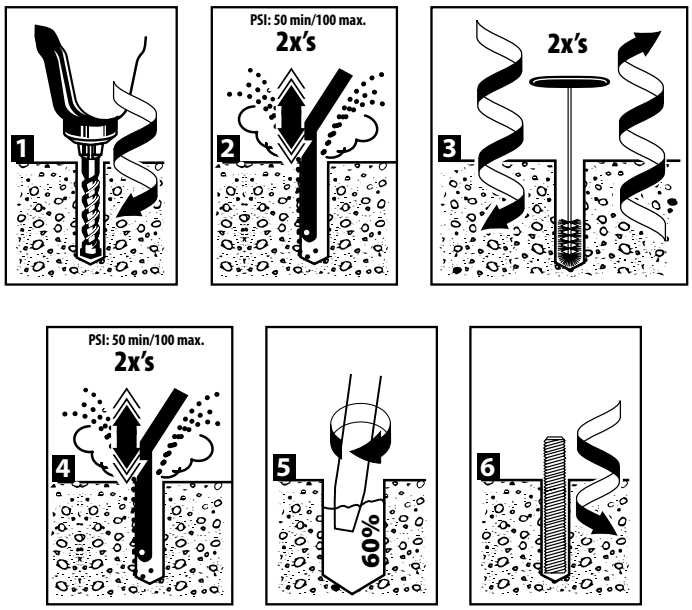
MADE IN USA

CONCRETE (F°)	ADHESIVE (F°)	GEL TIME	FULL CURE TIME
110	110	1 minute	30 minutes
90	90	2 minutes	30 minutes
70	70	4 minutes	30 minutes
50	50	6 minutes	45 minutes
30	30	14 minutes	2 hours
14	30	30 minutes	12 hours
0	40	18 minutes	24 hours

Spacing and Edge Distance

NOMINAL ANCHOR DIAMETER (IN.)	MINIMUM SPACING (IN.)	MINIMUM EDGE DISTANCE (IN.)
3/8	15/16	15/16
1/2	1-1/2	1-1/2
5/8	2-1/2	2-1/2
3/4	3	3
7/8	3-1/2	3-1/2
1	4	4
1-1/4	5	5

INSTALLATION STEPS



* Damp, submerged and underwater applications require 4x's air, 4x's brushing and 4x's air

APPROVALS/LISTINGS

ICC-ES ESR 2308 for Cracked, Uncracked, and all Seismic Zones

Florida Building Code

IBC 2006/2009/2012/2015 Compliant

NSF/ANSI Standard 61

ASTM C881 Type I, II, IV & V; Grade 3, Class A, B, & C with the exception of gel time (Class C only)

For the most current approvals/listings visit: www.itw-redhead.com

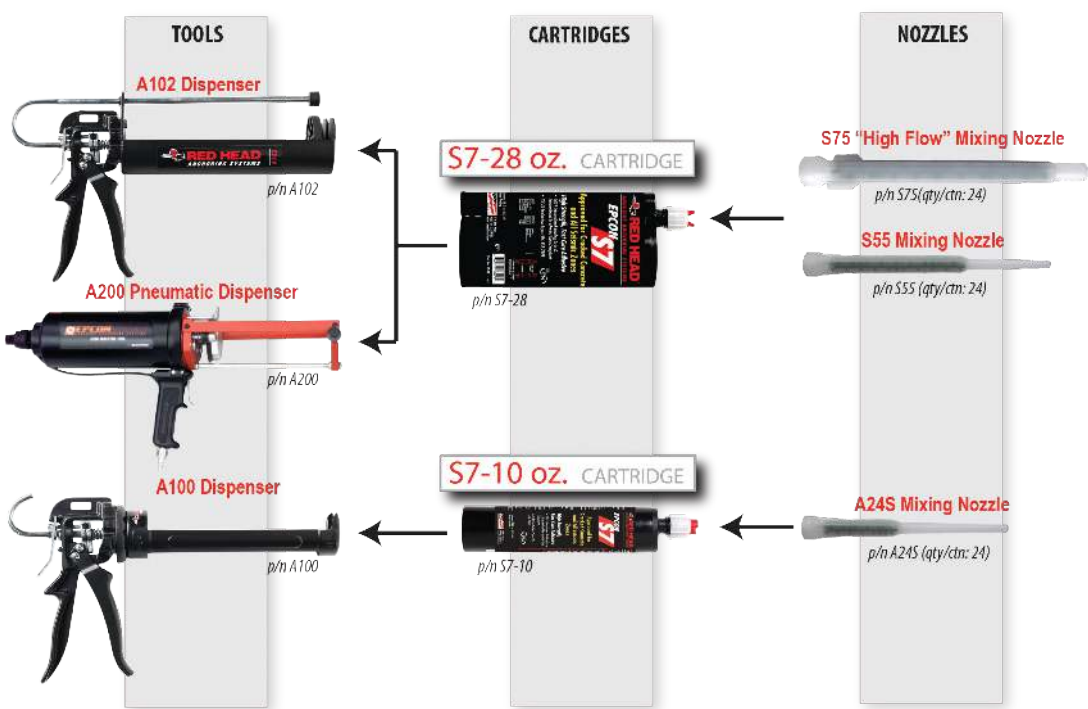
APPLICATIONS

Water Treatment Facilities

The fast dispensing, fast curing properties of S7 make it ideal for repetitive installation processes.

Subway /Tunnel Systems

S7 dispenses so quickly and rebar inserts so easily that contractors find installed costs are lower than many other products including grout for doweling.



ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

S7–28 fl. oz. Ordering Information

PART NUMBER	DESCRIPTION	BOX QTY
S7-28	27.9 Fluid Ounce Cartridge S7	4
S55	Mixing Nozzle for S7-28 Cartridge Nozzle diameter fits holes for 3/8" diameter & larger anchors (overall length of nozzle 10")	24
S75	High Flow Mixing Nozzle for S7-28 Cartridge Nozzle diameter fits holes for 5/8" diameter & larger anchors (overall length of nozzle 9-1/4")	24
S75EXT	High Flow Mixing Nozzle Extension for S75 (overall length of extension 9-1/4")	24

PART NUMBER	DESCRIPTION	BOX QTY
A102	Hand Dispenser for S7-28	1
A200	Pneumatic Dispenser for S7-28	1

ESTIMATING TABLE

S7 28 Fluid Ounce Cartridge — Number of Anchoring Installations per Cartridge* Using Reinforcing Bar with S7 Adhesive in Solid Concrete

REBAR	DRILL HOLE DIA. INCHES	EMBEDMENT DEPTH IN INCHES (mm)														
		1 (25.4)	2 (50.8)	3 (76.2)	4 (101.6)	5 (127.0)	6 (152.4)	7 (177.8)	8 (203.2)	9 (228.6)	10 (254.0)	11 (279.4)	12 (304.8)	13 (330.2)	14 (355.6)	15 (381.0)
# 3	7/16	662.5	331.3	220.8	165.6	132.5	110.4	94.6	82.8	73.6	66.3	60.2	55.2	51.0	47.3	44.2
# 4	5/8	373.0	186.5	124.3	93.2	74.6	62.2	53.3	46.6	41.4	37.3	33.9	31.1	28.7	26.6	24.9
# 5	3/4	286.1	143.0	95.4	71.5	57.2	47.7	40.9	35.8	31.8	28.6	26.0	23.8	22.0	20.4	19.1
# 6	7/8	231.0	115.5	77.0	57.7	46.2	38.5	33.3	28.8	25.7	23.1	21.0	19.2	17.8	16.5	15.4
# 7	1	213.4	106.7	71.1	53.3	42.7	35.6	30.5	26.7	23.7	21.3	19.4	17.8	16.4	15.2	14.2
# 8	1-1/8	177.3	88.6	59.1	44.3	35.5	29.5	25.3	22.2	19.7	17.7	16.1	14.8	13.6	12.7	11.8
# 9	1-1/4	102.8	51.4	34.3	25.7	20.6	17.1	14.7	12.8	11.4	10.3	9.3	8.6	7.9	7.3	6.9
# 10	1-3/8	84.1	42.0	28.0	21.0	16.8	14.0	12.0	10.5	9.3	8.4	7.6	7.0	6.5	6.0	5.6
# 11	1-3/4	51.4	25.7	17.1	12.8	10.3	8.6	7.3	6.4	5.7	5.1	4.7	4.3	4.0	3.7	3.4

* The number of anchoring installations is based upon calculations of hole volumes using ANSI tolerance carbide tipped drill bits, the nominal areas of the reinforcing bars and the stress areas of the threaded rods. These estimates do not account for waste.

ESTIMATING TABLE

S7 28 Fluid Ounce Cartridge — Number of Anchoring Installations per Cartridge* Using Threaded Rod with S7 Adhesive in Solid Concrete

ROD In. (mm)	DRILL HOLE DIA. INCHES	EMBEDMENT DEPTH IN INCHES (mm)														
		1 (25.4)	2 (50.8)	3 (76.2)	4 (101.6)	5 (127.0)	6 (152.4)	7 (177.8)	8 (203.2)	9 (228.6)	10 (254.0)	11 (279.4)	12 (304.8)	13 (330.2)	14 (355.6)	15 (381.0)
1/4 (6.4)	5/16	915.5	457.7	305.2	228.9	183.1	152.8	130.8	114.4	101.7	91.5	83.2	76.3	70.4	65.4	61.0
3/8 (9.5)	7/16	530.0	265.0	176.7	132.5	106.0	88.3	75.7	66.3	58.9	53.0	48.2	44.2	40.8	37.9	35.3
1/2 (12.7)	9/16	381.4	190.7	127.1	95.4	76.3	63.6	54.5	47.7	42.4	38.1	34.7	31.8	29.3	27.2	25.4
5/8 (15.9)	11/16 3/4	273.6 195.6	136.8 97.8	91.2 65.1	68.4 48.8	54.7 39.0	45.6 32.5	39.1 27.9	34.2 24.4	30.4 21.7	27.4 19.5	24.9 17.7	22.8 16.3	21.0 15.0	19.5 13.9	18.2 13.0
3/4 (19.1)	13/16 7/8	192.9 154.4	96.5 77.2	64.3 51.5	48.2 38.6	38.6 30.9	32.2 25.7	27.6 22.1	24.1 19.3	21.4 17.2	19.3 15.4	17.5 14.0	16.1 12.9	14.8 11.9	13.8 11.0	12.9 10.3
7/8 (22.2)	15/16 1	185.1 128.0	92.6 64.0	61.7 42.8	46.3 32.0	37.0 25.6	30.9 21.4	26.8 18.3	23.1 16.0	20.6 14.2	18.5 12.8	16.8 11.6	15.4 10.7	14.2 9.9	13.2 9.2	12.3 8.5
1 (25.4)	1 -1/16 1 -1/8	158.3 105.2	79.2 52.6	52.8 35.2	39.6 26.3	31.7 21.1	26.4 17.6	22.6 15.0	19.8 13.2	17.6 11.7	15.8 10.5	14.4 9.6	13.2 8.8	12.2 8.1	11.3 7.6	10.6 7.0
1-1/4 (31.8)	1 -5/16 1 -3/8	101.3 80.0	50.7 40.0	33.8 26.6	25.3 20.0	20.3 15.9	16.9 13.3	14.5 11.4	12.7 10.0	11.3 8.9	10.1 8.0	9.2 7.2	8.4 6.6	7.8 6.1	7.2 5.7	6.8 5.3

* The number of anchoring installations is based upon calculations of hole volumes using ANSI tolerance carbide tipped drill bits, the nominal areas of the reinforcing bars and the stress areas of the threaded rods. These estimates do not account for waste.

S7–10 fl. oz. Ordering Information

PART NUMBER	DESCRIPTION	BOX QTY
S7-10	9.3 Fluid Ounce Cartridge S7 with nozzle	6
A24S	Additional Mixing Nozzle for S7-10 Cartridge Nozzle diameter fits holes for 3/8" diameter & larger holes (overall length of nozzle 7-3/8")	24
A100	Hand Dispenser for S7-10 (26:1 Thrust Ratio)	1

Refer to page 46 for ordering information on brushes , hole plugs, and extension tubing for deep holes.

PACKAGING

1. Disposable, self-contained cartridge system capable of dispensing both components in the proper mixing ratio
2. Components dispensed through a static mixing nozzle that thoroughly mixes the material and places the material at the base of the pre-drilled hole
3. Cartridge markings: Include manufacturer's name, batch number and best-used-by date, mix ratio by volume, hazard classification (OSHA), and appropriate ANSI handling precautions

SUGGESTED SPECIFICATIONS

HYBRID EPOXY ADHESIVE:

Fast Cure HYBRID EPOXY ADHESIVE: USA Made, ARRA Certified

1. Two component hybrid epoxy adhesive, non-sag paste, moisture insensitive when cured, dark gray in color, fast cure time.
2. Meets NSF Standard 61, certified for use in conjunction with drinking water systems.
3. Works in wet, damp, submerged holes.
4. Shelf life: Best if used within 15 months.
5. All weather formula (45 min. at 50°F).
6. Dispenses easier and faster.
7. Dispenses and cures faster in cold weather, but works in hot weather.
8. For use in 0°F concrete with 40°F adhesive.
9. Formula for use in solid materials.
11. Quick insertion time = less labor cost.

ESTIMATING TABLES

S7 10 Fluid Ounce Cartridge

Number of Anchoring Installations per Cartridge* Using Reinforcing Bar and Threaded Rod with S7 Adhesive in Solid Concrete

REBAR	DRILL HOLE DIA. INCHES	EMBEDMENT DEPTH IN INCHES (mm)			
		2 (50.8)	4 (101.6)	6 (152.4)	8 (203.2)
# 3	7/16	110	55	37	27
# 4	5/8	63	31	20	14
# 5	3/4	48	24	16	11
# 6	7/8	39	18	13	9
# 7	1	35	18	11	9
# 8	1-1/8	29	14	9	7

* The number of anchoring installations is based upon calculations of hole volumes using ANSI tolerance carbide tipped drill bits, the nominal areas of the reinforcing bars and the stress areas of the threaded rods. These estimates do not account for waste.

ROD In (mm)	DRILL HOLE DIA. INCHES	EMBEDMENT DEPTH IN INCHES (mm)				
		2 (50.8)	4 (101.6)	6 (152.4)	8 (203.2)	10 (254.0)
3/8 (9.5)	7/16	88	44	28	22	18
1/2 (12.7)	9/16	65	31	22	16	13
5/8 (15.9)	11/16 3/4	46 33	22 16	14 11	11 7	9 6.5
3/4 (19.1)	13/16 7/8	33 26	16 13	11 9	7 7	7 5
7/8 (22.2)	15/16 1	31 22	14 11	11 7	7 5	6 4.5
1 (25.4)	1-1/16 1-1/8	26 18	13 9	9 5	7 3	5.5 3.5

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

PERFORMANCE TABLE

S7
Hybrid Epoxy Adhesive

Adhesive Anchor Bond Strength for Threaded Rod[1,5,6]

CHARACTERISTIC		SYMBOL	UNITS	NOMINAL ROD DIAMETER (inch)						
				3/8	1/2	5/8	3/4	7/8	1	1-1/4
Anchor embedment depth - minimum		h_{ef}	in	1-5/8	2	2-1/2	3-1/2	3-1/2	4	5
Anchor embedment depth - maximum		h_{ef}	in	7-1/2	10	12-1/2	15	17-1/2	20	25
Temperature Range A[2]	Characteristic Bond Strength for Uncracked Concrete	$t_{k,uncr}$	psi	1,611	1,611	1,611	1,611	1,611	1,611	1,238
	Characteristic Bond Strength for Cracked Concrete	$t_{k,cr}$	psi	652	726	726	785	785	785	412
Temperature Range B[3,4]	Characteristic Bond Strength for Uncracked Concrete	$t_{k,uncr}$	psi	1,544	1,544	1,544	1,544	1,544	1,544	1,186
	Characteristic Bond Strength for Cracked Concrete	$t_{k,cr}$	psi	625	696	696	752	752	752	

[1] Bond strength values correspond to concrete compressive strengths ranging from 2,500psi to 8,000psi
[2] Temperature range A: Maximum short term temperature of 130°F and maximum long term temperature of 110°F
[3] Temperature range B: Maximum short term temperature of 176°F and maximum long term temperature of 110°F
[4] For load combinations consisting of only short-term loads, such as wind or seismic loads, bond strengths may be increased by 4% for Temperature Range C
[5] Reference Table for Bond Strength Reduction Factors (table on pg. 28)
[6] Per ICC-ES ESR-2308, calculate steel, concrete breakout, and bond strength, determine the controlling resistance strength in tension.

PERFORMANCE TABLE

S7
Hybrid Epoxy Adhesive

Adhesive Anchor Bond Strength for Reinforcing Bar[1,6,7]

CHARACTERISTIC		SYMBOL	UNITS	Reinforcing Bar						
				#3	#4	#5	#6	#7	#8	#10
Anchor embedment depth - minimum		h_{ef}	in	1-5/8	2	2-1/2	3-1/2	3-1/2	4	5
Anchor embedment depth - maximum		h_{ef}	in	7-1/2	10	12-1/2	15	17-1/2	20	25
Temperature Range A[3]	Characteristic Bond Strength for Uncracked Concrete	$t_{k,uncr}$	psi	1,100	1,100	1,100	1,100	1,100	1,100	953
	Characteristic Bond Strength for Cracked Concrete	$t_{k,cr}$	psi	506	552	563	608	608	608	559
Temperature Range B[4,5]	Characteristic Bond Strength for Uncracked Concrete	$t_{k,uncr}$	psi	1,054	1,054	1,054	1,054	1,054	1,054	913
	Characteristic Bond Strength for Cracked Concrete	$t_{k,cr}$	psi	484	528	539	583	583	583	535

[1] Bond strength values correspond to concrete compressive strengths ranging from 2,500psi to 8,000psi
[2] Per ASTM A615 Grade 60
[3] Temperature range A: Maximum short term temperature of 130°F and maximum long term temperature of 110°F
[4] Temperature range B: Maximum short term temperature of 176°F and maximum long term temperature of 110°F
[5] For load combinations consisting of only short-term loads, such as wind or seismic loads, bond strengths may be increased by 4% for Temperature Range C
[6] Reference bond strength reduction factors (table on pg 25)
[7] Per ICC-ES ESR-2308, calculate steel, concrete breakout, and bond strength, determine the controlling resistance strength in tension.

PERFORMANCE TABLE

S7 Hybrid Epoxy Adhesive

Bond Strength Reduction Factors for Threaded Rod & Reinforcing Bars [1, 2]

CHARACTERISTIC		SYMBOL	NOMINAL ROD DIAMETER (inch)						
			#3 3/8	#4 1/2	#5 5/8	#6 3/4	#7 7/8	#8 1	#10 1-1/4
Continuous Inspection [3]	Strength Reduction Factor - Dry Concrete	$\Phi_{dry, ci}$	0.65	0.65	0.65	0.65	0.65	0.65	0.65
	Strength Reduction Factor - Saturated Concrete	$\Phi_{sat, ci}$	0.55	0.55	0.55	0.65	0.65	0.65	0.65
	Strength Reduction Factor - Water-Filled Holes	$\Phi_{wf, ci}$	0.55	0.55	0.55	0.65	0.65	0.65	0.65
	Strength Reduction Factor -Submerged Concrete	$\Phi_{sub, ci}$	0.65	0.65	0.65	0.65	0.65	0.65	0.65
Periodic Inspection [3]	Strength Reduction Factor - Dry Concrete	$\Phi_{dry, pi}$	0.65	0.65	0.65	0.65	0.65	0.65	0.65
	Strength Reduction Factor - Saturated Concrete	$\Phi_{sat, pi}$	0.45	0.45	0.45	0.65	0.65	0.65	0.65
	Strength Reduction Factor - Water-Filled Holes	$\Phi_{wf, pi}$	0.45	0.45	0.45	0.65	0.65	0.65	0.65
	Strength Reduction Factor -Submerged Concrete	$\Phi_{sub, pi}$	0.55	0.55	0.55	0.65	0.65	0.65	0.65
Reduction factor for seismic tension		$\alpha_{N,seis}$	0.800						

[1] Φ reduction factors must be applied to calculated adhesive design loads
[2] For structures assigned to IBC or IRC Seismic Design Category C,D, E, or F, or UBC Seismic Zone 2B, 3, or 4, bond strength values must be multiplied by $\alpha_{N,seis}$
[3] Inspections per 2009 IBC Section 1702.1

PERFORMANCE TABLE

S7 Hybrid Epoxy Adhesive

Threaded Rod Strength Design Tension Load Estimation Table [1, 2]

THREADED ROD DIAMETER (inches)	EFFECTIVE EMBEDMENT DEPTH (IN)	TEMPERATURE RANGE A[3]		TEMPERATURE RANGE B[4]	
		UNCRACKED CONCRETE (lbf)	CRACKED CONCRETE (lbf)	UNCRACKED CONCRETE (lbf)	CRACKED CONCRETE (lbf)
3/8″	2	2,466	998	2,363	957
	4	4,932	1,996	4,727	1,913
	6	7,268	2,994	7,268	2,870
1/2″	2	2,791	1,482	2,791	1,421
	5	8,220	3,704	7,878	3,551
	10	13,305	7,409	13,305	7,103
5/8″	3	5,127	2,778	5,127	2,664
	6	12,330	5,557	11,817	5,327
	12	21,188	11,113	21,188	10,654
3/4″	3	3,354	1,634	3,214	1,566
	7	7,826	3,813	7,500	3,653
	15	16,769	8,171	16,072	7,828
7/8″	4	7,893	5,591	7,893	5,372
	9	25,893	12,617	24,817	12,087
	17	43,283	23,833	43,283	22,831
1″	4	7,893	5,591	7,893	5,591
	9	26,639	14,420	26,639	13,813
	20	56,783	32,044	56,783	30,697
1-1/4″	5	11,031	5,256	11,031	5,026
	12	37,901	12,613	36,309	12,062
	25	90,855	26,278	75,645	25,130

[1] Tabulated values are for estimation purposes only and should not be used for design
[2] Tabulated values represent design strengths per ACI 318 for a single anchor in adequate concrete thickness, not near an edge nor adjacent anchorage, not for sustained nor seismic loading, Condition B
[3] Temperature Range A (maximum long term temperature 110°F, maximum short term temperature 130°F)
[4] Temperature Range B (maximum long term temperature 110°F, maximum short term temperature 176°F)
[5] Bond strengths are for dry concrete with continuous or periodic inspection
[6] Concrete compressive strength of 4,000 psi
[7] Steel tensile strength of 125,000 psi (ASTM A193 Grade B7)

FAILURE MODE	BOND[5]	CONCRETE[6]	STEEL[7]

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

S7 Hybrid Epoxy Adhesive

Reinforcing Bar Strength Design Tension Load Estimation Table[1,2]

ROD DIAMETER (inches)	EFFECTIVE EMBEDMENT DEPTH (IN)	TEMPERATURE RANGE A[3]		TEMPERATURE RANGE B[4]	
		UNCRACKED CONCRETE (lbf)	CRACKED CONCRETE (lbf)	UNCRACKED CONCRETE (lbf)	CRACKED CONCRETE (lbf)
3/8″	2	1,684	775	1,613	741
	4	3,368	1,549	3,227	1,482
	6	5,051	2,324	4,840	2,223
1/2″	2	2,245	1,127	2,151	1,078
	5	5,613	2,817	5,378	2,694
	10	11,226	5,633	10,756	5,388
5/8″	3	4,210	2,155	4,034	2,063
	6	8,419	4,309	8,067	4,125
	12	16,838	8,618	16,134	8,251
3/4″	3	2,290	1,266	2,194	1,214
	7	5,343	2,953	5,120	2,832
	15	11,450	6,329	10,971	6,069
7/8″	4	7,858	4,343	7,529	4,165
	9	17,680	9,772	16,941	9,370
	17	33,396	18,459	31,999	17,700
1″	4	7,893	4,964	7,893	4,760
	9	20,206	11,168	19,361	10,709
	20	44,902	24,819	43,024	23,798
1 1/4″	5	11,031	7,131	11,031	6,825
	12	29,176	17,114	27,951	16,379
	25	60,784	35,654	58,232	34,123

[1] Tabulated values are for estimation purposes only and should not be used in design
[2] Tabulated values represent design strengths per ACI 318 for a single anchor in adequate concrete thickness, not near an edge nor adjacent anchorage, not for sustained nor seismic loading, Condition B.
[3] Temperature Range A (maximum long-term temperature 110°F, maximum short-term temperature 130°F)
[4] Temperature Range B (maximum long-term temperature 110°F, maximum short-term temperature 176°F)
[5] Bond strengths are for dry concrete with continuous or periodic inspection
[6] Concrete compressive strength of 4,000 psi
[7] Steel tensile strength of 90,000 psi (ASTM 615 Grade 60)

FAILURE MODE	BOND[5]	CONCRETE[6]	STEEL[7]

S7 Hybrid Epoxy Adhesive

Strength Design Tension and Shear Load Estimation Table[1, 2]

NOMINAL THREADED ROD ANCHOR DIAMETER (inches)	EFFECTIVE EMBEDMENT DEPTH (IN)	DESIGN TENSION ϕN_N (LBF.)	DESIGN SHEAR ϕV_N (LBF.)
3/8″	2	2,466	2,655
	4	4,932	3,149
	6	7,268	3,149
1/2″	2	2,791	3,005
	5	8,220	6,916
	10	13,305	6,916
5/8″	3	5,127	11,017
	6	12,330	11,017
	12	21,188	11,017
3/4″	3	3,354	7,224
	7	7,826	16,308
	15	16,769	16,308
7/8″	4	7,893	17,000
	9	25,893	22,509
	17	43,283	22,509
1″	4	7,893	17,000
	9	26,639	29,529
	20	56,783	29,529
1-1/4″	5	11,031	23,759
	12	37,901	47,242
	25	90,855	47,242

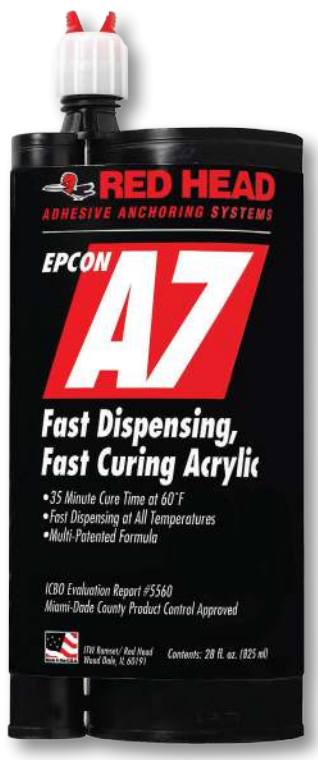
[1] Tabulated values are for estimation purposes only and should not be used for design
[2] Tabulated values represent design strengths per ACI 318 for a single anchor in adequate concrete thickness, not near an edge nor adjacent anchorage, not for sustained nor seismic loading, Uncracked Concrete, Condition B
[3] Temperature Range A (maximum long-term temperature 110°F, maximum short-term temperature 130°F)
[4] Bond strengths are for dry concrete with continuous or periodic inspection
[5] Concrete compressive strength of 4,000 psi
[6] Steel tensile strength of 125,000 psi (ASTM A193 Grade B7)

KEY	BOND[3,4]	CONCRETE[5]	STEEL[6]

RED HEAD®
ADHESIVE ANCHORING SPECIALISTS

A7

Easy to Use—A7 Saves You Time and Money



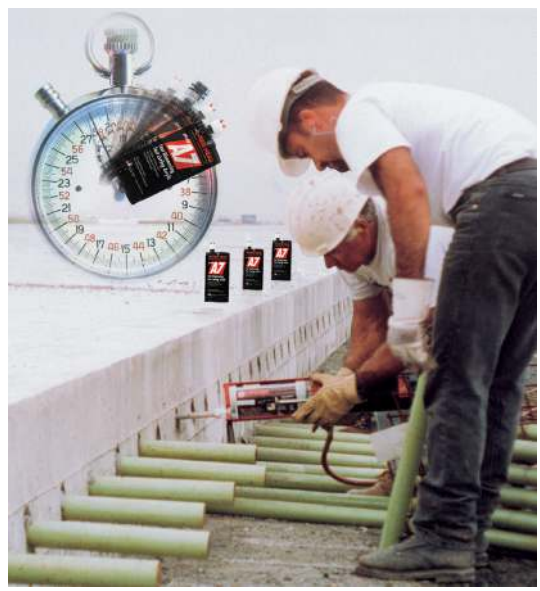
A7-28

A102

DESCRIPTION/SUGGESTED SPECIFICATIONS*

Fast Dispensing, Fast Curing Acrylic Adhesive

The acrylic resin and hardening agent are completely mixed as they are simultaneously dispensed from the dual cartridge through a static mixing nozzle, directly into the anchor hole. A7 can be used with threaded rod or rebar (for fastening to hollow base materials, see page 50 and 53).



How Can An Adhesive Anchor Save You Money?

- Incredibly fast dispensing and rod installation times
- Significantly faster curing times
- Easy to use (no-heating) even at freezing cold temperatures
- Requires less adhesive

ADVANTAGES

- All weather formula
- No drip, no sag, easy clean up
- Fast & easy dispensing, even 28 ounce cartridge can be hand dispensed
- Fast curing time, 35 minutes at 60°F
- NSF 61 approved
- Rods are easier to insert into the hole with A7 compared with other adhesives
- Works in damp holes and underwater applications
- Requires less adhesive—can be used in 1/16" oversized or 1/8" oversized holes
- **One formula** for both **hollow** and **solid** base materials
- See page 53 for hollow application

Curing Times

MADE IN USA

BASE MATERIAL (F°/C°)	WORKING TIME	FULL CURE TIME
100°/ 38°	5 minutes	25 minutes
80°/ 27°	5.5 minutes	30 minutes
60°/ 16°	7 minutes	35 minutes
40°/ 4°	15 minutes	75 minutes
30°/ -1°	25 minutes	5 hours
20°/ -7°	35 minutes	6 hours
0°/ -18°	4 hours	24 hours

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

APPLICATIONS

Stadium Seating

The fast dispensing, fast curing properties of A7 made it ideal for installing over 70,000 seats in this NFL football stadium and many others.

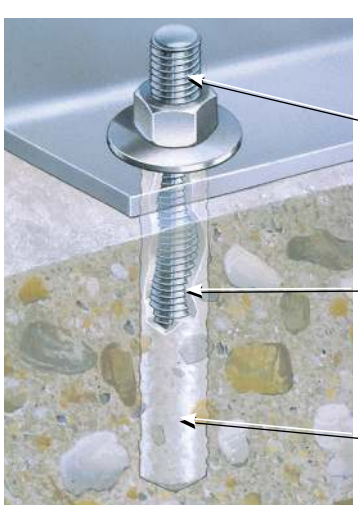
Roadway Doweling

A7 dispenses so quickly and rebar inserts so easily that contractors find installed costs are lower than many other products including grout for doweling.

Scaffolding Attachment

Fast curing adhesive in 27.9 ounce cartridges kept this project moving upwards without delays.

FEATURES



ANCHORAGE TO SOLID CONCRETE

Threaded Rod (Carbon or Stainless Steel) or Rebar supplied by contractor; rod does not need to be chisel pointed

A7 adhesive completely fills area between rod and hole creating a stress free, high load anchorage

Pre-drilled hole in concrete; see performance tables for suggested hole sizes

APPROVALS/LISTINGS

ICC Evaluation Service, Inc. – #ER-5560

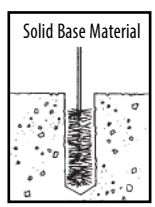
DOT Approvals

NSF Standard 61 Certified for Drinking Water Components

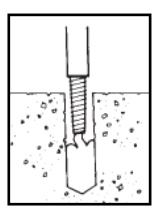
NSF® Certified to ANSI/NSF 61

For the most current approvals/listings visit: www.itw-redhead.com

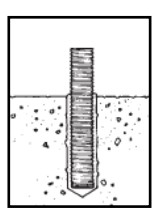
INSTALLATION STEPS



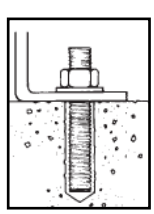
1. Drill 1/16" oversize diameter holes for 1/4"–1/2" diameter threaded rods and #3 rebar. Drill 1/8" oversize diameter holes for 5/8"–1-1/4" diameter threaded rods, #4 rebar, grout filled blocks and brick pinning. Clean out hole from bottom with forced air. Complete hole preparation with brush and repeat cleaning with forced air (leave no dust or slurry).



2. When starting new cartridge or new nozzle, dispense and discard enough adhesive until uniform light grey color is achieved. Insert the nozzle into the bottom of the hole and fill to 1/2 the hole depth.



3. Insert rod slowly by hand into the bottom of the hole with a slow twisting motion. This insures adhesive fills voids and crevices and uniformly coats the anchor rod.



4. See table for working times and curing times. After the suggested cure time is met, install and tighten fixture into place.

A100 Dispenser (for A7-10, C6P-10, & S7-10)

A7–28 fl. oz. Ordering Information

PART NUMBER	DESCRIPTION	BOX QTY
A7-28	27.9 Fluid Ounce Cartridge A7	4
E55	Mixing Nozzle for A7-28 and G5-22 Cartridge Nozzle diameter fits 3/8" to 5/8" holes. (overall length of nozzle 14")	24
A102	*Largest hand dispensable cartridge—* *still easy to dispense* Hand Dispenser for A7-28 Cartridge	1

PART NUMBER	DESCRIPTION	BOX QTY
E25-6	6-Foot Straight Tubing (Used when holes are deeper) (can cut to proper size) (.39 in I.D. x .43 in. O.D.)	6
A200	Pneumatic Dispenser for A7-28 Cartridge	1

ESTIMATING TABLE

A7 28 Fluid Ounce Cartridge — Number of Anchoring Installations per Cartridge* Using Reinforcing Bar with A7 Adhesive in Solid Concrete

REBAR	DRILL HOLE DIA. INCHES	EMBEDMENT DEPTH IN INCHES (mm)														
		1 (25.4)	2 (50.8)	3 (76.2)	4 (101.6)	5 (127.0)	6 (152.4)	7 (177.8)	8 (203.2)	9 (228.6)	10 (254.0)	11 (279.4)	12 (304.8)	13 (330.2)	14 (355.6)	15 (381.0)
# 3	7/16	662.5	331.3	220.8	165.6	132.5	110.4	94.6	82.8	73.6	66.3	60.2	55.2	51.0	47.3	44.2
# 4	5/8	373.0	186.5	124.3	93.2	74.6	62.2	53.3	46.6	41.4	37.3	33.9	31.1	28.7	26.6	24.9
# 5	3/4	286.1	143.0	95.4	71.5	57.2	47.7	40.9	35.8	31.8	28.6	26.0	23.8	22.0	20.4	19.1
# 6	7/8	231.0	115.5	77.0	57.7	46.2	38.5	33.3	28.8	25.7	23.1	21.0	19.2	17.8	16.5	15.4
# 7	1	213.4	106.7	71.1	53.3	42.7	35.6	30.5	26.7	23.7	21.3	19.4	17.8	16.4	15.2	14.2
# 8	1-1/8	177.3	88.6	59.1	44.3	35.5	29.5	25.3	22.2	19.7	17.7	16.1	14.8	13.6	12.7	11.8
# 9	1-1/4	102.8	51.4	34.3	25.7	20.6	17.1	14.7	12.8	11.4	10.3	9.3	8.6	7.9	7.3	6.9
# 10	1-1/2	84.1	42.0	28.0	21.0	16.8	14.0	12.0	10.5	9.3	8.4	7.6	7.0	6.5	6.0	5.6
# 11	1-3/4	51.4	25.7	17.1	12.8	10.3	8.6	7.3	6.4	5.7	5.1	4.7	4.3	4.0	3.7	3.4

* The number of anchoring installations is based upon calculations of hole volumes using ANSI tolerance carbide tipped drill bits, the nominal areas of the reinforcing bars and the stress areas of the threaded rods. These estimates do not account for waste.

ESTIMATING TABLE

A7 28 Fluid Ounce Cartridge — Number of Anchoring Installations per Cartridge* Using Threaded Rod with A7 Adhesive in Solid Concrete

ROD In. (mm)	DRILL HOLE DIA. INCHES	EMBEDMENT DEPTH IN INCHES (mm)														
		1 (25.4)	2 (50.8)	3 (76.2)	4 (101.6)	5 (127.0)	6 (152.4)	7 (177.8)	8 (203.2)	9 (228.6)	10 (254.0)	11 (279.4)	12 (304.8)	13 (330.2)	14 (355.6)	15 (381.0)
1/4 (6.4)	5/16	915.5	457.7	305.2	228.9	183.1	152.8	130.8	114.4	101.7	91.5	83.2	76.3	70.4	65.4	61.0
3/8 (9.5)	7/16	530.0	265.0	176.7	132.5	106.0	88.3	75.7	66.3	58.9	53.0	48.2	44.2	40.8	37.9	35.3
1/2 (12.7)	9/16	381.4	190.7	127.1	95.4	76.3	63.6	54.5	47.7	42.4	38.1	34.7	31.8	29.3	27.2	25.4
5/8 (15.9)	11/16 3/4	273.6 195.6	136.8 97.8	91.2 65.1	68.4 48.8	54.7 39.0	45.6 32.5	39.1 27.9	34.2 24.4	30.4 21.7	27.4 19.5	24.9 17.7	22.8 16.3	21.0 15.0	19.5 13.9	18.2 13.0
3/4 (19.1)	13/16 7/8	192.9 154.4	96.5 77.2	64.3 51.5	48.2 38.6	38.6 30.9	32.2 25.7	27.6 22.1	24.1 19.3	21.4 17.2	19.3 15.4	17.5 14.0	16.1 12.9	14.8 11.9	13.8 11.0	12.9 10.3
7/8 (22.2)	15/16 1	185.1 128.0	92.6 64.0	61.7 42.8	46.3 32.0	37.0 25.6	30.9 21.4	26.8 18.3	23.1 16.0	20.6 14.2	18.5 12.8	16.8 11.6	15.4 10.7	14.2 9.9	13.2 9.2	12.3 8.5
1 (25.4)	1 -1/16 1 -1/8	158.3 105.2	79.2 52.6	52.8 35.2	39.6 26.3	31.7 21.1	26.4 17.6	22.6 15.0	19.8 13.2	17.6 11.7	15.8 10.5	14.4 9.6	13.2 8.8	12.2 8.1	11.3 7.6	10.6 7.0
1-1/4 (31.8)	1 -5/16 1 -3/8	101.3 80.0	50.7 40.0	33.8 26.6	25.3 20.0	20.3 15.9	16.9 13.3	14.5 11.4	12.7 10.0	11.3 8.9	10.1 8.0	9.2 7.2	8.4 6.6	7.8 6.1	7.2 5.7	6.8 5.3

* The number of anchoring installations is based upon calculations of hole volumes using ANSI tolerance carbide tipped drill bits, the nominal areas of the reinforcing bars and the stress areas of the threaded rods. These estimates do not account for waste.

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

A7–10 fl. oz. Ordering Information

PART NUMBER	DESCRIPTION	BOX QTY
A7-10	9.3 Fluid Ounce Cartridge with Nozzle	6
A24S	Mixing Nozzle for A7-10 Cartridge Nozzle diameter fits 3/8" to 5/8" holes (overall length of nozzle 6-3/8")	24
A100	Hand Dispenser Designed for A7-10 Cartridge Contractor Quality 26:1 Thrust Ratio	1

Refer to page 56 for ordering information on brushes , hole plugs, and extension tubing for deep holes.

PACKAGING

1. Disposable, self-contained cartridge system capable of dispensing both components in the proper mixing ratio
2. Acrylic components dispensed through a static mixing nozzle that thoroughly mixes the material and places the material at the base of the pre-drilled hole
3. Cartridge markings: Include manufacturer's name, batch number and best-used-by date, mix ratio by volume, ANSI hazard classification, and appropriate ANSI handling precautions

SUGGESTED SPECIFICATIONS

ACRYLIC ADHESIVE:

High Strength ACRYLIC ADHESIVE: USA Made, ARRA Certified

1. Two component methyl methacrylate adhesive, non-sag paste, moisture insensitive when cured, dark gray in color, and quick gel and cure times.
2. Meets NSF Standard 61, certified for use in conjunction with drinking water systems.
3. Works in wet, damp, submerged holes.
4. Shelf life: Best if used within 18 months.
5. All weather, cure time (35 min. at 60°F).
6. Dispenses easier and faster.
7. Dispenses and cures faster in cold weather, but works in hot weather.
8. Pumpable at 0°F without preheating.
9. Formula for use in solid and hollow base materials.
10. Suitable for oversized and diamond cored holes with increased depths.
11. Quick insertion time = less labor cost.

ESTIMATING TABLES

A7 10 Fluid Ounce Cartridge

Number of Anchoring Installations per Cartridge* Using Reinforcing Bar and Threaded Rod with A7 Adhesive in Solid Concrete

REBAR	DRILL HOLE DIA. INCHES	EMBEDMENT DEPTH IN INCHES (mm)			
		2 (50.8)	4 (101.6)	6 (152.4)	8 (203.2)
# 3	7/16	110	55	37	27
# 4	5/8	63	31	20	14
# 5	3/4	48	24	16	11
# 6	7/8	39	18	13	9
# 7	1	35	18	11	9
# 8	1-1/8	29	14	9	7

* The number of anchoring installations is based upon calculations of hole volumes using ANSI tolerance carbide tipped drill bits, the nominal areas of the reinforcing bars and the stress areas of the threaded rods. These estimates do not account for waste.

ROD In (mm)	DRILL HOLE DIA. INCHES	EMBEDMENT DEPTH IN INCHES (mm)				
		2 (50.8)	4 (101.6)	6 (152.4)	8 (203.2)	10 (254.0)
3/8 (9.5)	7/16	88	44	28	22	18
1/2 (12.7)	9/16	65	31	22	16	13
5/8 (15.9)	11/16 3/4	46 33	22 16	14 11	11 7	9 6.5
3/4 (19.1)	13/16 7/8	33 26	16 13	11 9	7 7	7 5
7/8 (22.2)	15/16 1	31 22	14 11	11 7	7 5	6 4.5
1 (25.4)	1-1/16 1-1/8	26 18	13 9	9 5	7 3	5.5 3.5

A7–8 fl. oz. Ordering Information

PART NUMBER	DESCRIPTION	BOX QTY
A7-8	*Fits Hilti® P2000 dispensing tools* 8 Fluid Ounce Cartridge A7	12
A24S	Mixing Nozzle for A7-8 Cartridge Nozzle diameter fits 3/8" to 5/8" holes (overall length of nozzle 6-3/8")	24
A101	Heavy Duty Hand Dispenser for A7-8 Cartridge	1

Refer to page 56 for ordering information on brushes , hole plugs, and extension tubing for deep holes.

ESTIMATING TABLE

A7 8 Fluid Ounce Cartridge — Number of Anchoring Installations per Cartridge* Using Reinforcing Bar with A7 Adhesive in Solid Concrete

REBAR	DRILL HOLE DIA. INCHES	EMBEDMENT DEPTH IN INCHES (mm)														
		1 (25.4)	2 (50.8)	3 (76.2)	4 (101.6)	5 (127.0)	6 (152.4)	7 (177.8)	8 (203.2)	9 (228.6)	10 (254.0)	11 (279.4)	12 (304.8)	13 (330.2)	14 (355.6)	15 (381.0)
# 3	7/16	187.8	93.9	62.6	46.9	37.6	31.3	26.8	23.5	20.9	18.8	17.1	15.6	14.4	13.4	12.5
# 4	5/8	105.7	52.9	35.2	26.4	21.1	17.6	15.1	13.2	11.7	10.6	9.6	8.8	8.1	7.6	7.0
# 5	3/4	81.1	40.5	27.0	20.3	16.2	13.5	11.6	10.1	9.0	8.1	7.4	6.8	6.2	5.8	5.4
# 6	7/8	65.5	32.7	21.8	16.4	13.1	10.9	9.4	8.2	7.3	6.5	6.0	5.5	5.0	4.7	4.4
# 7	1	60.5	30.2	20.2	15.1	12.1	10.1	8.6	7.6	6.7	6.0	5.5	5.0	4.7	4.3	4.0
# 8	1-1/8	50.2	25.1	16.7	12.6	10.0	8.4	7.2	6.3	5.6	5.0	4.6	4.2	3.9	3.6	3.3
# 9	1-1/4	29.1	14.6	9.7	7.3	5.8	4.9	4.2	3.6	3.2	2.9	2.6	2.4	2.2	2.1	1.9
# 10	1-1/2	23.8	11.9	7.9	6.0	4.8	4.0	3.4	3.0	2.6	2.4	2.2	2.0	1.8	1.7	1.6
# 11	1-3/4	14.6	7.3	4.9	3.6	2.9	2.4	2.1	1.8	1.6	1.5	1.3	1.2	1.1	1.0	1.0

* The number of anchoring installations is based upon calculations of hole volumes using ANSI tolerance carbide tipped drill bits, the nominal areas of the reinforcing bars and the stress areas of the threaded rods. These estimates do not account for waste.

ESTIMATING TABLE

A7 8 Fluid Ounce Cartridge — Number of Anchoring Installations per Cartridge* Using Threaded Rod with A7 Adhesive in Solid Concrete

ROD In. (mm)	DRILL HOLE DIA. INCHES	EMBEDMENT DEPTH IN INCHES (mm)														
		1 (25.4)	2 (50.8)	3 (76.2)	4 (101.6)	5 (127.0)	6 (152.4)	7 (177.8)	8 (203.2)	9 (228.6)	10 (254.0)	11 (279.4)	12 (304.8)	13 (330.2)	14 (355.6)	15 (381.0)
1/4 (6.4)	5/16	259.5	129.7	86.5	64.9	51.9	43.2	37.1	32.4	28.8	25.9	23.6	21.6	20.0	18.5	17.3
3/8 (9.5)	7/16	150.2	75.1	50.1	37.6	30.0	25.0	21.5	18.8	16.7	15.0	13.7	12.5	11.6	10.7	10.0
1/2 (12.7)	9/16	108.1	54.1	36.0	27.0	21.6	18.0	15.4	13.5	12.0	10.8	9.8	9.0	8.3	7.7	7.2
5/8 (15.9)	11/16 3/4	77.6 55.4	38.8 27.7	25.9 18.4	19.4 13.8	15.5 11.1	12.9 9.2	11.1 7.9	9.7 6.9	8.6 6.1	7.8 5.5	7.1 5.0	6.5 4.6	6.0 4.3	5.5 4.0	5.2 3.7
3/4 (19.1)	13/16 7/8	54.7 43.6	27.3 21.8	18.2 14.6	13.7 10.9	10.9 8.8	9.1 7.3	7.8 6.3	6.8 5.5	6.1 4.9	5.5 4.4	5.0 4.0	4.6 3.6	4.2 3.4	3.9 3.1	3.6 2.9
7/8 (22.2)	15/16 1	52.5 36.4	26.2 18.2	17.5 12.2	13.1 9.1	10.5 7.3	8.7 6.1	7.5 5.2	6.6 4.5	5.8 4.0	5.2 3.6	4.8 3.3	4.4 3.0	4.0 2.8	3.7 2.6	3.5 2.4
1 (25.4)	1 -1/16 1 -1/8	44.9 34.4	22.4 17.2	15.0 12.0	11.2 8.6	9.0 7.5	7.5 6.0	6.4 5.0	5.6 4.3	5.0 3.7	4.5 3.3	4.1 3.0	3.7 2.7	3.5 2.5	3.2 2.3	3.0 2.1
1-1/4 (31.8)	1 -5/16 1 -3/8	28.7 22.4	14.4 11.2	9.6 7.6	7.2 5.6	5.7 4.5	4.8 3.8	4.1 3.2	3.6 2.8	3.2 2.5	2.9 2.3	2.6 2.1	2.4 1.9	2.2 1.7	2.1 1.6	1.9 1.5

* The number of anchoring installations is based upon calculations of hole volumes using ANSI tolerance carbide tipped drill bits, the nominal areas of the reinforcing bars and the stress areas of the threaded rods. These estimates do not account for waste.

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

A7–5 fl. oz. Ordering Information

PART NUMBER	DESCRIPTION	BOX QTY
A7-5	5 Fluid Ounce Cartridge A7	12
A500	Reusable Plastic Dispenser	12
A500 KIT	Convenient Dispensing Kit Packaged in a Solid Plastic Shell with (1) A500 Plastic Dispenser (1) A7-5 Cartridge and (1) A24 Nozzle Nozzle diameter fits 3/8″ to 5/8″ holes	8

PART NUMBER	DESCRIPTION	BOX QTY
A7-5	5 Fluid Ounce Cartridge A7	12
A501 KIT	Convenient Dispensing Kit Packaged in a Solid Plastic Shell with (1) A501 Plastic Dispenser (1) A7-5 Cartridge and (1) A24 Nozzle Nozzle diameter fits 3/8″ to 5/8″ holes	8

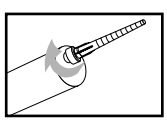
AVAILABLE WITH YOUR CHOICE OF TWO, EASY DISPENSING SYSTEMS

A500 PLASTIC DISPENSER

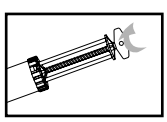
Attaches directly to cartridge allowing for easy hand dispensing. **No extra tools are required.**

Simple Assembly and Dispensing

1. Twist-lock dispenser onto cartridge.



2. Thread nozzle onto cartridge.



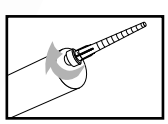
3. Turn lever in order to dispense adhesive.

A501 CAULKING GUN ADAPTOR

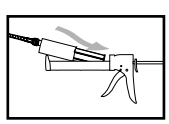
Allows cartridge to work with most standard caulking guns (caulking gun supplied by contractor).

Simple Assembly and Dispensing

1. Push adaptor tightly against back of cartridge.



2. Thread nozzle onto cartridge.



3. Place assembly in caulking gun and dispense adhesive.

EASY PACKAGING!

A500 and A501 kits are perfect for both counter or pegboard hanging display.

A500 Kit

A501 Kit

ESTIMATING TABLES

A7 5 Fluid Ounce Cartridge

Number of Anchoring Installations per Cartridge* Using Reinforcing Bar and Threaded Rod with A7 Adhesive in Solid Concrete

REBAR	DRILL HOLE DIA. INCHES	EMBEDMENT DEPTH IN INCHES (mm)			
		2 (50.8)	4 (101.6)	6 (152.4)	8 (203.2)
# 3	7/16	60	30	20	15
# 4	5/8	34	17	11	8
# 5	3/4	26	13	9	6
# 6	7/8	21	10	7	5
# 7	1	19	10	6	5
# 8	1-1/8	16	8	5	4

* The number of anchoring installations is based upon calculations of hole volumes using ANSI tolerance carbide tipped drill bits, the nominal areas of the reinforcing bars and the stress areas of the threaded rods. These estimates do not account for waste.

ROD In (mm)	DRILL HOLE DIA. INCHES	EMBEDMENT DEPTH IN INCHES (mm)			
		2 (50.8)	4 (101.6)	6 (152.4)	8 (203.2)
3/8 (9.5)	7/16	48	24	16	12
1/2 (12.7)	9/16	35	17	12	9
5/8 (15.9)	11/16 3/4	25 18	12 9	8 6	6 4
3/4 (19.1)	13/16 7/8	18 14	9 7	6 5	4 4
7/8 (22.2)	15/16 1	17 12	8 6	6 4	4 3
1 (25.4)	1-1/16 1-1/8	14 10	7 5	5 3	4 2

PERFORMANCE TABLE

A7 Acrylic Adhesive — Average Ultimate Tension and Shear Loads[1,2,3] for Threaded Rod Installed in Solid Concrete

THREADED ROD DIA. In. (mm)	DRILL HOLE DIAMETER In. (mm)	MAX. CLAMPING FORCE AFTER PROPER CURE Ft.-Lbs. (Nm)	EMBEDMENT IN CONCRETE In. (mm)	2000 PSI (13.8 MPa) CONCRETE ULTIMATE TENSION Lbs. (kN)	2000 PSI (13.8 MPa) CONCRETE ULTIMATE SHEAR Lbs. (kN)	4000 PSI (27.6 MPa) CONCRETE ULTIMATE TENSION Lbs. (kN)	4000 PSI (27.6 MPa) CONCRETE ULTIMATE SHEAR Lbs. (kN)
3/8 (9.5)	7/16 (11.1)	13 - 18 (17-24)	1-1/2 (38.1)	N/A	N/A	3,734 (16.6)	4,126 (18.3)
			3-3/8 (85.7)	5,852 (26.0)	5,220 (23.2)	10,977 (48.8)	5,220 (23.2)
			4-1/2 (114.3)	7,729 (34.4)	5,220 (23.2)	11,661 (51.9)	5,220 (23.2)
1/2 (12.7)	9/16 (14.3)	22 - 25 (29-33)	2 (50.8)	N/A	N/A	6,022 (26.8)	8,029 (35.7)
			4-1/2 (114.3)	10,798 (48.0)	8,029 (35.7)	17,162 (76.3)	8,029 (35.7)
			6 (152.4)	14,210 (63.2)	8,029 (35.7)	17,372 (77.3)	8,029 (35.7)
5/8 (15.9)	11/16 (17.5) or 3/4 (19.1)	55 - 80 (74-108)	2-1/2 (63.5)	N/A	N/A	7,330 (32.6)	11,256 (50.1)
			5-5/8 (142.9)	16,417 (73.0)	15,967 (71.0)	26,504 (117.9)	15,967 (71.0)
			7-1/2 (190.5)	18,747 (83.4)	15,967 (71.0)	29,381 (130.7)	15,967 (71.0)
3/4 (19.1)	13/16 (20.6) or 7/8 (22.2)	106 - 160 (143-216)	3 (76.2)	N/A	N/A	8,634 (38.4)	20,126 (89.5)
			6-3/4 (171.5)	18,618 (82.8)	20,126 (89.5)	29,727 (132.2)	20,126 (89.5)
			9 (228.6)	23,934 (106.5)	20,126 (89.5)	37,728 (167.8)	20,126 (89.5)
7/8 (22.2)	15/16 (23.8) or 1 (25.4)	185 - 250 (250-338)	3-1/2 (88.9)	N/A	N/A	13,650 (60.7)	20,920 (92.9)
			7-7/8 (200.0)	N/A	29,866 (132.9)	44,915 (199.8)	29,866 (132.9)
			10-1/2 (266.7)	36,881 (164.1)	29,866 (132.9)	48,321 (215.0)	29,866 (132.9)
1 (25.4)	1-1/16 (27.0) or 1-1/8 (28.6)	276 - 330 (374-447)	4 (101.6)	N/A	N/A	16,266 (72.2)	33,152 (147.5)
			9 (228.6)	32,215 (143.3)	37,538 (167.0)	48,209 (214.5)	37,538 (167.0)
			12 (304.8)	46,064 (204.9)	37,538 (167.0)	63,950 (284.5)	37,538 (167.0)
1-1/4 (31.8)	1-5/16 (33.3) or 1-3/8 (34.9)	370 - 660 (501-894)	5 (127.0)	N/A	N/A	21,838 (97.1)	33,152 (147.5)
			11-1/4 (285.8)	45,962 (204.5)	58,412 (259.8)	56,715 (252.3)	58,412 (259.8)
			15 (381.0)	62,208 (276.7)	58,412 (259.8)	84,385 (375.4)	58,412 (259.8)

1 Allowable working loads for the single installations under static loading should not exceed 25% capacity or the allowable load of the anchor rod. Divide by 4.

2 Ultimate load values in 2000 and 4000 psi stone aggregate concrete. Ultimate loads are indicated for the embedment shown in the Embedment in Concrete column. Performance values are based on the use of high strength threaded rod (ASTM A193 Gr. B7). The use of lower strength rods will result in lower ultimate tension and shear loads.

3 Linear interpolation may be used for intermediate spacing and edge distances.

PERFORMANCE TABLE

A7 Acrylic Adhesive — Allowable Tension Loads[1] for Threaded Rod Installed in Solid Concrete

THREADED ROD DIA. In. (mm)	DRILL HOLE DIAMETER In. (mm)	MIN. EMBEDMENT DEPTH In. (mm)	ALLOWABLE TENSION LOAD BASED ON ADHESIVE BOND STRENGTH: 2000 PSI (13.8 MPa) CONCRETE Lbs. (kN)	ALLOWABLE TENSION LOAD BASED ON ADHESIVE BOND STRENGTH: 4000 PSI (27.6 MPa) CONCRETE Lbs. (kN)	ALLOWABLE TENSION LOAD BASED ON STEEL STRENGTH: ASTM A307 (SAE 1018) Lbs. (kN)	ALLOWABLE TENSION LOAD BASED ON STEEL STRENGTH: ASTM A193 GR. B7 (SAE 4140) Lbs. (kN)	ALLOWABLE TENSION LOAD BASED ON STEEL STRENGTH: ASTM F593 AISI 304 SS Lbs. (kN)
3/8 (9.5)	7/16 (11.1)	1-1/2 (38.1)	N/A	934 (4.2)	2,080 (9.3)	4,340 (19.3)	3,995 (17.8)
		3-3/8 (85.7)	1,460 (6.5)	2,740 (12.2)	2,080 (9.3)	4,340 (19.3)	3,995 (17.8)
		4-1/2 (114.3)	1,930 (8.6)	2,915 (13.0)	2,080 (9.3)	4,340 (19.3)	3,995 (17.8)
1/2 (12.7)	9/16 (14.3)	2 (50.8)	N/A	1,505 (6.7)	3,730 (16.6)	7,780 (34.6)	7,155 (31.8)
		4-1/2 (114.3)	2,700 (12.0)	4,290 (19.1)	3,730 (16.6)	7,780 (34.6)	7,155 (31.8)
		6 (152.4)	3,550 (15.8)	4,340 (19.3)	3,730 (16.6)	7,780 (34.6)	7,155 (31.8)
5/8 (15.9)	11/16 (17.5) or 3/4 (19.1)	2-1/2 (63.5)	N/A	1,832 (8.2)	5,870 (26.1)	12,230 (54.4)	11,250 (50.0)
		5-5/8 (142.9)	4,100 (18.3)	6,625 (29.5)	5,870 (26.1)	12,230 (54.4)	11,250 (50.0)
		7-1/2 (190.5)	4,685 (20.8)	7,345 (32.7)	5,870 (26.1)	12,230 (54.4)	11,250 (50.0)
3/4 (19.1)	13/16 (20.6) or 7/8 (22.2)	3 (76.2)	N/A	2,158 (9.6)	8,490 (37.8)	17,690 (78.7)	14,860 (66.1)
		6-3/4 (171.5)	4,655 (20.7)	7,430 (33.1)	8,490 (37.8)	17,690 (78.7)	14,860 (66.1)
		9 (228.6)	5,980 (26.6)	9,430 (42.0)	8,490 (37.8)	17,690 (78.7)	14,860 (66.1)
7/8 (22.2)	15/16 (23.8) or 1 (25.4)	3-1/2 (88.9)	N/A	3,413 (15.2)	11,600 (51.6)	25,510 (113.5)	20,835 (92.7)
		7-7/8 (200.0)	N/A	11,230 (49.9)	11,600 (51.6)	25,510 (113.5)	20,835 (92.7)
		10-1/2 (266.7)	9,220 (41.0)	12,080 (53.7)	11,600 (51.6)	25,510 (113.5)	20,834 (92.7)
1 (25.4)	1-1/16 (27.0) or 1-1/8 (28.6)	4 (101.6)	N/A	4,067 (18.1)	15,180 (67.5)	31,620 (140.7)	26,560 (118.1)
		9 (228.6)	8,050 (35.8)	12,050 (53.6)	15,180 (67.5)	31,620 (140.7)	26,560 (118.1)
		12 (304.8)	11,515 (51.2)	15,985 (71.1)	15,180 (67.5)	31,620 (140.7)	26,560 (118.1)
1-1/4 (31.8)	1-5/16 (33.3) or 1-3/8 (34.9)	5 (127.0)	N/A	5,460 (24.3)	23,800 (105.9)	49,580 (220.6)	34,670 (154.2)
		11-1/4 (285.8)	11,490 (51.1)	14,175 (63.1)	23,800 (105.9)	49,580 (220.6)	34,670 (154.2)
		15 (381.0)	15,550 (69.2)	21,095 (93.8)	23,800 (105.9)	49,580 (220.6)	34,670 (154.2)

1 Use lower value of either bond or steel strength for allowable tensile load.

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

PERFORMANCE TABLE

A7 Acrylic Adhesive — Allowable Shear Loads[1] for Threaded Rod Installed in Solid Concrete

THREADED ROD DIA. In. (mm)	DRILL HOLE DIAMETER In. (mm)	MIN. EMBEDMENT DEPTH In. (mm)	ALLOWABLE SHEAR LOAD BASED ON CONCRETE STRENGTH: 2000 PSI (13.8 MPa) CONCRETE Lbs. (kN)	ALLOWABLE SHEAR LOAD BASED ON CONCRETE STRENGTH: 4000 PSI (27.6 MPa) CONCRETE Lbs. (kN)	ALLOWABLE SHEAR LOAD BASED ON STEEL STRENGTH: ASTM A307 (SAE 1018) Lbs. (kN)	ALLOWABLE SHEAR LOAD BASED ON STEEL STRENGTH: ASTM A193 GR. B7 (SAE 4140) Lbs. (kN)	ALLOWABLE SHEAR LOAD BASED ON STEEL STRENGTH: ASTM F593 AISI 304 SS Lbs. (kN)
3/8 (9.5)	7/16 (11.1)	1-1/2 (38.1)	N/A	1,031 (4.6)	1,040 (4.6)	2,170 (9.7)	1,995 (8.9)
		3-3/8 (85.7)	1,305 (5.8)	1,305 (5.8)	1,040 (4.6)	2,170 (9.7)	1,995 (8.9)
1/2 (12.7)	9/16 (14.3)	2 (50.8)	N/A	2,005 (8.9)	1,870 (8.3)	3,895 (17.3)	3,585 (15.9)
		4-1/2 (114.3)	2,005 (8.9)	2,005 (8.9)	1,870 (8.3)	3,895 (17.3)	3,585 (15.9)
5/8 (15.9)	11/16 (17.5) or 3/4 (19.1)	2-1/2 (63.5)	N/A	2,814 (12.5)	2,940 (13.1)	6,125 (27.2)	5,635 (25.1)
		5-5/8 (142.9)	3,990 (17.8)	3,990 (17.8)	2,940 (13.1)	6,125 (27.2)	5,635 (25.1)
3/4 (19.1)	13/16 (20.6) or 7/8 (22.2)	3 (76.2)	N/A	5,030 (22.4)	4,250 (18.9)	8,855 (39.4)	7,440 (33.1)
		6-3/4 (171.5)	5,030 (22.4)	5,030 (22.4)	4,250 (18.9)	8,855 (39.4)	7,440 (33.1)
7/8 (22.2)	15/16 (23.8) or 1 (25.4)	3-1/2 (88.9)	N/A	5,230 (23.3)	5,800 (25.8)	12,760 (56.8)	10,730 (47.7)
		7-7/8 (200.0)	7,465 (33.2)	7,465 (33.2)	5,800 (25.8)	12,760 (56.8)	10,730 (47.7)
1 (25.4)	1-1/16 (27.0) or 1-1/8 (28.6)	4 (101.6)	N/A	8,288 (36.9)	7,590 (33.8)	15,810 (70.3)	13,285 (59.1)
		9 (228.6)	9,385 (41.7)	9,385 (41.7)	7,590 (33.8)	15,810 (70.3)	13,285 (59.1)
1-1/4 (31.8)	1-5/16 (33.3) or 1-3/8 (34.9)	5 (127.0)	N/A	8,288 (36.9)	11,900 (52.9)	24,790 (100.3)	18,840 (83.8)
		11-1/4 (285.8)	14,600 (64.9)	14,600 (64.9)	11,900 (52.9)	24,790 (100.3)	18,840 (83.8)

1 Use lower value of either concrete or steel strength for allowable shear load.

PERFORMANCE TABLE

A7 Acrylic Adhesive — Average Ultimate Tension and Shear Loads[1, 2] for Threaded Rod Installed in Grout Filled Concrete Block

THREADED ROD DIA. In. (mm)	DRILL HOLE DIAMETER In. (mm)	EMBEDMENT DEPTH In. (mm)	ANCHOR LOCATION	ULTIMATE TENSION Lbs. (kN)	ULTIMATE SHEAR Lbs. (kN)
1/2 (12.7)	5/8 (15.9)	4-1/4 (108.0)	GROUTED CELL	5,170 (23.0)	8,500 (37.8)
5/8 (15.9)	3/4 (19.1)	5 (127.0)	GROUTED CELL	6,320 (28.1)	10,850 (48.3)
3/4 (19.1)	7/8 (22.2)	6-5/8 (168.3)	GROUTED CELL	10,910 (48.5)	17,075 (76.0)

1 Allowable working loads for the single installations should not exceed 25% (an industry standard) capacity or the allowable load of the anchor rod. Loads based upon testing with ASTM A193, Grade B7 rods.

2 The tabulated values are for anchors installed at minimum 12 inch edge distance and minimum 8 inch spacing.

3 For hollow walls, see umbrella and screen section.

PERFORMANCE TABLE

A7 Acrylic Adhesive — Average Ultimate Tension and Shear Loads[1] for Threaded Rod Installed in Grouted[2] Brick Masonry Constructed of Solid Red Brick Units

THREADED ROD DIA. In. (mm)	DRILL HOLE DIAMETER In. (mm)	EMBEDMENT DEPTH In. (mm)	ANCHOR LOCATION	ULTIMATE TENSION Lbs. (kN)	ULTIMATE SHEAR Lbs. (kN)
1/4 (6.4)	3/8 (9.5)	3-1/2 (88.9)	CENTER OF BRICK FACE	2,130 (9.5)	1,165 (5.2)
		6 (152.4)		3,575 (15.9)	1,550 (6.9)
3/8 (9.5)	1/2 (12.7)	3-1/2 (88.9)	CENTER OF BRICK FACE	2,130 (9.5)	4,150 (18.5)
		6 (152.4)		8,875 (39.5)	6,950 (30.9)
1/2 (12.7)	5/8 (15.9)	3-1/2 (88.9)	CENTER OF BRICK FACE	2,130 (9.5)	3,090 (13.7)
		6 (152.4)		12,155 (54.1)	7,910 (35.2)

1 Allowable working loads for the single installations should not exceed 25% (an industry standard) capacity or the allowable load of the anchor rod. Loads based upon testing with ASTM A193, Grade B7 rods.

2 Void between brick wythes was grouted solid; therefore the use of screens was not necessary.

PERFORMANCE TABLE

A7 Acrylic Adhesive — Average Ultimate Tension Loads[1,2,3] for Reinforcing Bar Installed in Solid Concrete

REINFORCING BAR DIA. In. (mm)	EMBEDMENT IN CONCRETE In. (mm)	2000 PSI (13.8 MPa) CONCRETE ULTIMATE TENSION Lbs. (kN)	4000 PSI (27.6 MPa) CONCRETE ULTIMATE TENSION Lbs. (kN)	ULTIMATE TENSILE AND YIELD STRENGTH GRADE 60 REBAR: MINIMUM YIELD STRENGTH Lbs. (kN)	ULTIMATE TENSILE AND YIELD STRENGTH GRADE 60 REBAR: MINIMUM ULTIMATE TENSILE STRENGTH Lbs. (kN)
# 3 (9.5)	3-3/8 (85.7)	6,180 (27.5)	8,324 (37.0)	6,600 (29.4)	9,900 (44.0)
	4-1/2 (114.3)	7,560 (33.6)	11,418 (50.8)	6,600 (29.4)	9,900 (44.0)
# 4 (12.7)	4-1/2 (114.3)	9,949 (44.3)	16,657 (74.1)	12,000 (53.4)	18,000 (80.1)
	6 (152.4)	15,038 (66.9)	17,828 (79.3)	12,000 (53.4)	18,000 (80.1)
# 5 (15.9)	5-5/8 (142.9)	14,012 (62.3)	20,896 (93.0)	18,600 (82.7)	27,900 (124.1)
	7-1/2 (190.5)	16,718 (74.4)	26,072 (116.0)	18,600 (82.7)	27,900 (124.1)
# 6 (19.1)	6-3/4 (171.5)	21,247 (94.5)	26,691 (118.7)	26,400 (117.4)	39,600 (176.2)
	9 (228.6)	33,325 (148.2)	37,425 (166.5)	26,400 (117.4)	39,600 (176.2)
# 7 (22.2)	7-7/8 (200.0)	N/A	40,374 (179.6)	36,000 (160.1)	54,000 (240.2)
	10-1/2 (266.7)	38,975 (173.4)	46,050 (204.8)	36,000 (160.1)	54,000 (240.2)
# 8 (25.4)	9 (228.6)	35,600 (158.4)	47,311 (210.5)	47,400 (210.9)	71,100 (316.3)
	12 (304.8)	41,010 (182.4)	66,140 (294.2)	47,400 (210.9)	71,100 (316.3)
# 9 (28.6)	10-1/8 (257.2)	N/A	57,221 (254.5)	60,000 (266.9)	90,000 (400.4)
	13-1/2 (342.9)	N/A	79,966 (355.7)	60,000 (266.9)	90,000 (400.4)
# 10 (31.8)	11-1/4 (285.8)	49,045 (218.2)	73,091 (325.1)	76,200 (339.0)	114,300 (508.5)
	15 (381.0)	69,079 (307.3)	83,295 (370.5)	76,200 (339.0)	114,300 (508.5)
# 11 (34.9)	12-3/8 (314.3)	63,397 (282.0)	75,047 (333.8)	93,600 (416.4)	140,400 (624.6)
	16-1/2 (419.1)	81,707 (363.5)	91,989 (409.2)	93,600 (416.4)	140,400 (624.6)

1 Allowable working loads for the single installations under static loading should not exceed 25% capacity or the allowable load of the anchor rod.

2 Ultimate load values in 2000 and 4000 psi stone aggregate concrete. Ultimate loads are indicated for the embedment shown in the Embedment in Concrete column. Performance values are based on the use of minimum Grade 60 reinforcing bar. The use of lower strength rods will result in lower ultimate tension loads.

3 SHEAR DATA: Provided the distance from the rebar to the edge of the concrete member exceeds 1.25 times the embedment depth of the rebar, calculate the ultimate shear load for the rebar anchorage as 60% of the ultimate tensile strength of the rebar.

PERFORMANCE TABLE

A7 Acrylic Adhesive — Recommended Edge Distance Requirements for Shear Loads Installed in Solid Concrete

ANCHOR DIAMETER In. (mm)	EMBEDMENT DEPTH In. (mm)	CRITICAL EDGE DISTANCE In. (mm) 100% LOAD CAPACITY)	INTERPOLATED EDGE DISTANCE In. (mm) (80% LOAD CAPACITY)	INTERPOLATED EDGE DISTANCE In. (mm) (50% LOAD CAPACITY)	MINIMUM EDGE DISTANCE In. (mm) (10% LOAD CAPACITY)
3/8 (9.5)	3-3/8 (85.7)	4-3/16 (106.4)	3-7/16 (87.3)	2-5/16 (58.7)	13/16 (20.6)
1/2 (12.7)	4-1/2 (114.3)	5-5/8 (142.9)	4-5/8 (117.5)	3-1/8 (79.4)	1-1/8 (28.6)
5/8 (15.9)	5-5/8 (142.9)	7 (177.8)	5-3/4 (146.1)	3-1/8 (79.4)	1-3/8 (34.9)
3/4 (19.1)	6-3/4 (171.5)	8-7/16 (214.2)	6-15/16 (176.2)	4-5/8 (117.5)	1-5/8 (41.3)
1 (25.4)	9 (228.6)	11-1/4 (285.8)	9-1/4 (235.0)	6-1/4 (158.8)	2-1/4 (57.2)
1-1/4 (31.8)	11-1/4 (285.8)	14-1/16 (357.2)	11-5/8 (295.3)	7-7/8 (200.0)	2-7/8 (73.0)

Combined Tension and Shear Loading—for A7 Adhesive Anchors

Allowable loads for anchors under tension and shear loading at the same time (combined loading) will be lower than the allowable loads for anchors subjected to 100% tension or 100% shear. Use the following equation to evaluate anchors in combined loading conditions:

$$\left(\frac{Na}{Ns}\right)^{5/3} + \left(\frac{Va}{Vs}\right)^{5/3} \leq 1$$

Na = Applied Service Tension Load

Ns = Allowable Tension Load

Va = Applied Service Shear Load

Vs = Allowable Shear Load

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

PERFORMANCE TABLE

A7 Acrylic Adhesive — Recommended Edge Distance Requirements for Tension Loads Installed in Solid Concrete

ANCHOR DIAMETER In. (mm)	EMBEDMENT DEPTH In. (mm)	CRITICAL EDGE DISTANCE In. (mm) (100% LOAD CAPACITY)	INTERPOLATED EDGE DISTANCE In. (mm) (90% LOAD CAPACITY)	INTERPOLATED EDGE DISTANCE In. (mm) (80% LOAD CAPACITY)	MINIMUM EDGE DISTANCE In. (mm) (70% LOAD CAPACITY)
3/8 (9.5)	3-3/8 (85.7) 4-1/2 (114.3)	2-1/2 (63.5) 3-3/8 (85.7)	1-15/16 (49.2) 2-5/8 (66.7)	1-3/8 (34.9) 1-7/8 (47.6)	13/16 (26.2) 1-1/8 (28.6)
1/2 (12.7)	4-1/2 (114.3) 6 (152.4)	3-3/8 (85.7) 4-1/2 (114.3)	2-5/8 (66.7) 3-1/2 (88.9)	1-7/8 (47.6) 2-1/2 (63.5)	1-1/8 (28.6) 1-1/2 (38.1)
5/8 (15.9)	5-5/8 (142.9) 7-1/2 (190.5)	4-3/16 (106.4) 5-5/8 (142.9)	3-1/4 (82.6) 4-3/8 (111.1)	2-5/16 (58.7) 3-1/8 (79.4)	1-3/8 (34.9) 1-7/8 (47.6)
3/4 (19.1)	6-3/4 (171.5) 9 (228.6)	5-1/16 (128.6) 6-3/4 (171.5)	3-15/16 (100.0) 5-1/4 (133.4)	2-13/16 (71.4) 3-3/4 (95.3)	1-5/8 (15.9) 2-1/4 (57.2)
1 (25.4)	9 (228.6) 12 (304.8)	6-3/4 (171.5) 9 (228.6)	5-1/4 (133.4) 7 (177.8)	3-3/4 (95.3) 5 (127.0)	2-1/4 (57.2) 3 (76.2)
1-1/4 (31.8)	11-1/4 (285.8) 15 (381.0)	8-7/16 (214.3) 11-1/4 (285.8)	6-9/16 (166.7) 8-3/4 (222.2)	4-3/4 (120.7) 6-1/4 158.8)	2-7/8 (73.0) 3-3/4 (95.3)

PERFORMANCE TABLE

A7 Acrylic Adhesive — Recommended Spacing Requirements for Tension Loads Installed in Concrete, Lightweight Concrete and Hollow Block

ANCHOR DIAMETER In. (mm)	EMBEDMENT DEPTH In. (mm)	CRITICAL SPACING In. (mm) (100% LOAD CAPACITY)	INTERPOLATED SPACING In. (mm) (90% LOAD CAPACITY)	MINIMUM SPACING In. (mm) (80% LOAD CAPACITY)
3/8 (9.5)	3-3/8 (85.7) 4-1/2 (114.3)	4-3/16 (106.4) 5-5/8 (142.9)	2-1/2 (63.5) 3-3/8 (85.7)	13/16 (20.6) 1-1/8 (28.6)
1/2 (12.7)	4-1/2 (114.3) 6 (152.4)	5-5/8 (142.9) 7-1/2 (190.5)	3-3/8 (85.7) 4-1/2 (114.3)	1-1/8 (28.6) 1-1/2 (38.1)
5/8 (15.9)	5-5/8 (142.9) 7-1/2 (190.5)	7 (177.8) 9-3/8 (238.1)	4-3/16 (106.4) 5-5/8 (142.9)	1-3/8 (34.9) 1-7/8 (47.6)
3/4 (19.1)	6-3/4 (171.5) 9 (228.6)	8-7/16 (214.3) 11-1/4 (285.8)	5 (127.0) 6-3/4 (171.5)	1-5/8 (41.3) 2-1/4 (57.2)
1 (25.4)	9 (228.6) 12 (304.8)	11-1/4 (285.8) 15 (381.0)	6-3/4 (171.5) 9 (228.6)	2-1/4 (57.2) 3 (76.2)
1-1/4 (31.8)	11-1/4 (285.8) 15 (381.0)	14-1/16 (357.2) 18-3/4 (476.3)	8-1/2 (215.9) 11-1/4 (285.8)	2-7/8 (73.0) 3-3/4 (95.5)

A7 Adhesive Edge/Spacing Distance Load Factor Summary for Installation of Threaded Rod and Reinforcing Bar [1, 2]

LOAD FACTOR	DISTANCE FROM EDGE OF CONCRETE
Critical Edge Distance—Tension	
100% Tension Load →	0.75 x Anchor Embedment
Minimum Edge Distance—Tension	
70% Tension Load →	0.25 x Anchor Embedment
Critical Edge Distance—Shear	
100% Shear Load →	1.25 x Anchor Embedment
Minimum Edge Distance—Shear	
10% Shear Load →	0.25 x Anchor Embedment

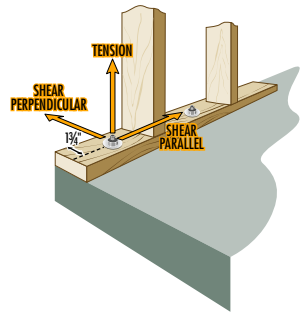
LOAD FACTOR	DISTANCE FROM ANOTHER ANCHOR
Critical Spacing—Tension	
100% Tension Load →	1.25 x Anchor Embedment
Minimum Spacing—Tension	
80% Tension Load →	0.25 x Anchor Embedment
Critical Spacing—Shear	
100% Shear Load →	1.25 x Anchor Embedment
Minimum Spacing—Shear	
25% Shear Load →	0.25 x Anchor Embedment

1 Use linear interpolation for load factors at edge distances or spacing distances between critical and minimum.

2 Anchors are affected by multiple combination of spacing and/or edge distance loading and direction of the loading. Use the product of tension and shear loading factors in design.

RED HEAD®
ADHESIVE ANCHORING SPECIALISTS

A7 Adhesive for Sill Plate Attachments



PERFORMANCE TABLE

A7 Acrylic Adhesive — Average Ultimate Tension and Shear[1,2,3] for Threaded Rods in Solid Concrete Floors and Stemwalls at 1-3/4" Edge Distance

ANCHOR DIAMETER	DRILL HOLE DIAMETER In. (mm)	EMBEDMENT In. (mm)	2000PSI (13.8 MPa) CONCRETE		
			SHEAR LOAD DIRECTION	ULTIMATE TENSION Lbs. (kN)	ULTIMATE SHEAR Lbs. (kN)
1/2 (12.7)	9/16 (14.3)	4-1/2 (114.3)	Perpendicular	9,180 (40.8)	1,760 (7.8)
			Parallel	9,180 (40.8)	7,240 (32.2)
5/8 (15.9)	11/16 (17.5) or 3/4 (19.1)	5-5/8 (142.9)	Perpendicular	13,620 (60.6)	2,540 (11.3)
			Parallel	13,620 (60.6)	8,778 (39.0)
		10 (254.0)	Perpendicular	20,700 (92.1)	2,540 (11.3)
			Parallel	20,700 (92.1)	8,799 (39.1)
3/4 (19.1)	13/16 (20.6) or 7/8 (22.2)	6-3/4 (171.4)	Perpendicular	15,080 (67.1)	2,080 (9.2)
7/8 (22.2)	15/16 (23.8) or 1 (25.4)	15 (381.0)	Perpendicular	29,940 (133.2)	2,080 (9.2)
			Parallel	29,940 (133.2)	7,101 (31.6)

1 Allowable working loads for the single installations under static loading should not exceed 25% capacity or the allowable load of the anchor rod.
2 Ultimate load values in 2000 and 4000 psi stone aggregate concrete. Ultimate loads are indicated for the embedment shown in the Embedment in Concrete column. Performance values are based on the use of high strength threaded rod (ASTM A193 Gr. B7). The use of lower strength rods will result in lower ultimate tension and shear loads.
3 Linear interpolation may be used for intermediate spacing and edge distances.

A7 Acrylic Adhesive — Allowable Tension Loads[1] at 1-3/4" Edge Distance for Threaded Rods in Solid Concrete Floors and Stemwalls

ANCHOR DIAMETER In. (mm)	DRILL HOLE DIAMETER In. (mm)	EMBEDMENT DEPTH In. (mm)	ALLOWABLE TENSION LOAD BASED ON ADHESIVE BOND STRENGTH	ALLOWABLE TENSION LOAD BASED ON STEEL STRENGTH		
			2000 PSI (13.8 MPa) CONCRETE Lbs. (kN)	ASTM A307 (SAE 1018) Lbs. (kN)	ASTM A193 GR. B7 (SAE 4140) Lbs. (kN)	ASTM F593 AISI 304 SS Lbs. (kN)
1/2 (12.7)	9/16 (14.3)	4-1/2 (114.3)	2,295 (10.2)	3,730 (16.6)	7,780 (34.6)	7,155 (31.8)
5/8 (15.9)	11/16 (17.5)	5-5/8 (142.9)	3,405 (10.7)	5,870 (26.1)	12,230 (54.4)	11,250 (50.0)
	or 3/4 (19.1)	10 (254.0)	5,175 (23.0)	5,870 (26.1)	12,230 (54.4)	11,250 (50.0)
3/4 (19.1)	13/16 (20.6) or 7/8 (22.2)	6-3/4 (171.4)	3,770 (16.8)	8,490 (37.8)	17,690 (78.7)	14,860 (66.1)
7/8 (22.2)	15/16 (23.8) or 1 (25.4)	15 (381.0)	7,485 (33.3)	11,600 (51.6)	25,510 (113.5)	20,835 (92.7)

1 Use lower value of either bond or steel strength for allowable tensile load.
2 Linear interpolation may be used for intermediate spacing and edge distances.

A7 Acrylic Adhesive — Allowable Shear Loads[1] at 1-3/4" Edge Distance for Threaded Rods in Solid Concrete Floors and Stemwalls

ANCHOR DIAMETER In. (mm)	DRILL HOLE DIAMETER In. (mm)	EMBEDMENT DEPTH In. (mm)	SHEAR LOAD DIRECTION	ALLOWABLE SHEAR LOADS BASED ON CONCRETE STRENGTH	ALLOWABLE SHEAR LOAD BASED ON STEEL STRENGTH		
				2000 PSI (13.8 MPa) CONCRETE Lbs. (kN)	ASTM A307 (SAE 1018) Lbs. (kN)	ASTM A193 GR. B7 (SAE 4140) Lbs. (kN)	ASTM F593 AISI 304 SS Lbs. (kN)
1/2 (12.7)	9/16 (14.3)	4-1/2 (114.3)	Perpendicular	440 (1.9)	1,870 (8.3)	3,895 (17.3)	3,585 (15.9)
			Parallel	1,810 (8.0)	1,870 (8.3)	3,895 (17.3)	3,585 (15.9)
5/8 (15.9)	11/16 (17.5) or 3/4 (19.1)	5-5/8 (142.9)	Perpendicular	635 (2.8)	2,940 (13.1)	6,125 (27.2)	5,635 (25.1)
			Parallel	2,195 (9.8)	2,940 (13.1)	6,125 (27.2)	5,635 (25.1)
		10 (254.0)	Perpendicular	635 (2.8)	2,940 (13.1)	6,125 (27.2)	5,635 (25.1)
			Parallel	2,200 (9.8)	2,940 (13.1)	6,125 (27.2)	5,635 (25.1)
3/4 (19.1)	13/16 (20.6) or 7/8 (22.2)	6-3/4 (171.4)	Perpendicular	600 (2.7)	4,250 (18.9)	8,855 (39.4)	7,440 (33.1)
7/8 (22.2)	15/16 (23.8) or 1 (25.4)	15 (381.0)	Perpendicular	520 (2.3)	5,800 (25.8)	12,760 (56.8)	10,730 (47.7)
			Parallel	1,775 (7.9)	5,800 (25.8)	12,760 (56.8)	10,730 (47.7)

1 Use lower value of either concrete or steel strength for allowable shear load.

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

RED HEAD®
ADHESIVE ANCHORING SPECIALISTS

C6+

High Strength Epoxy for All Conditions

DESCRIPTION/SUGGESTED SPECIFICATIONS*

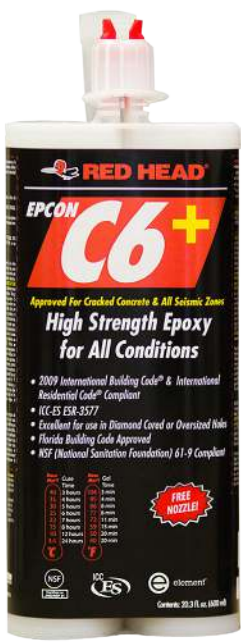
*Suggested Specifications see page 43

One product for most environmental conditions and weather conditions

Design and use with confidence with Epcon C6+ featuring 35% greater bond strength than the closest competition in 70° cracked concrete, and better performance in dry, saturated and water filled conditions.

ADVANTAGES

- Higher average bond strength than competition in cracked concrete
- Excellent performance in diamond cored and oversized holes.
- Better performance in dry, saturated, and water-filled conditions.
- Safe & durable to use at job sites (cartridges vs. sausage packs)
- Simplifies specification process by providing a comprehensive list of 3rd-party approvals
- 24-month shelf life.



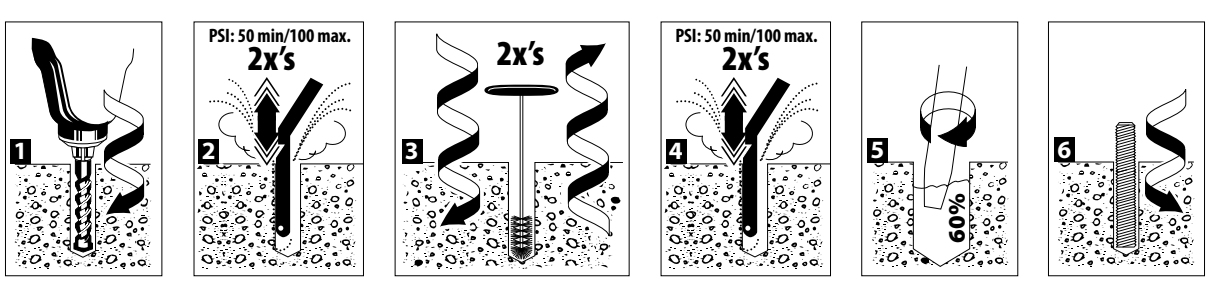
Curing Times

BASE MATERIAL (F°/C°)	WORKING TIME[2]	FULL CURE TIME
104°/ 40°	3 minutes	3 hours
95°/ 35°	4 minutes	4 hours
86°/ 30°	6 minutes	5 hours
77°/ 25°	8 minutes	6 hours
72°/ 22°	11 minutes	7 hours
59°/ 15°	15 minutes	8 hours
50°/ 10°	20 minutes	12 hours
40°/ 4.4°	20 minutes	24 hours

[1] For concrete temperatures between 40-50°F. Adhesive must be maintained at a minimum of 50°F during installation.

[2] Working time is max time from the end of mixing to when the insertion of the threaded rod or rebar into the adhesive shall be completed.

INSTALLATION STEPS



Water saturated concrete and water-filled hole applications require 4x's air, 4x's brushing, and 4x's air

EPCON C6+

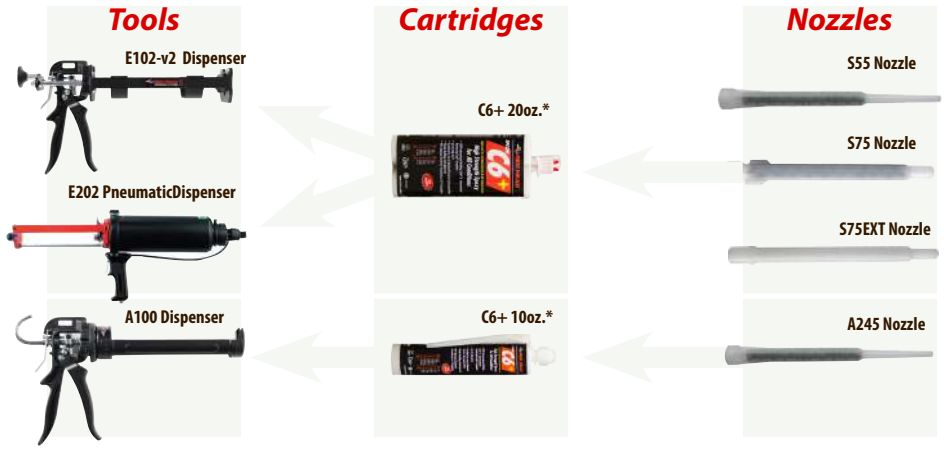
APPROVALS/LISTINGS

- ICC-ES ESR Report No. 3577, approved for Cracked, Uncracked, and all Seismic Zones (A~F)
- Florida Building Code
- IBC 2003/2006/2009/2012
- IRC 2003/2006/2009/2012
- NSF/ANSI 61

For the most current approvals/listings visit: www.itw-redhead.com

**nozzle included in purchase*

Selection Guide



Product Category	Part No.	Description	Carton Qty
Epcon C6+ Epoxy			
Epcon C6+ 20 fl. Oz cartridge	C6P-20	Epcon C6+ 20 fl. oz cartridge	6
Epcon C6+ 10 fl. Oz cartridge	C6P-10	Epcon C6+ 10 fl. oz cartridge, installs with 10oz. dispensing tool	6
Mixing Nozzles			
Mixing Nozzle	A24S	Mixing Nozzle for C6P-10	24
Mixing Nozzle	S55	Mixing Nozzle for C6P-20	24
High Flow Mixing Nozzle	S75	High Flow Nozzle for C6P-20 (for 5/8" diameter hole or larger)	24
Mixing Nozzle Extension	S75EXT	Nozzle Extension For S75 High Flow Nozzle	24
Dispensing Guns			
Dispensing Gun - 10 oz.	A100	Manual Dispenser for C6P-10	1
Dispensing Gun - 20 oz.	E102-V2	Manual Dispenser for C6P-20	1
Pneumatic Dispensing Gun - 20 oz.	E202	Pneumatic Dispenser for C6P-20	1
Piston Plug			
Piston plugs for deep embedment installations greater than 10"	PL-5834	Piston Plug for 5/8" and ¾" diameter anchors	10
	PL-7810	Piston Plug for 7/8" and 1" diameter anchors	10
	PL-1250	Piston Plug for 1-1/4" diameter anchors	10

Wire Brushes	Part No.	Anchor Dia.	Rebar	Drill Bit Dia.	Brush Dia.	Overall Length	Qty
3/8" Diameter Brush	SB038	3/8"	No.3	7/16"	5/8"	4-7/8"	4
1/2" Diameter Brush	SB012	1/2"	No. 4	9/16"	3/4"	4-7/8"	4
5/8" Diameter Brush	SB058	5/8"	No.5	3/4"	1"	4-7/8"	4
3/4" Diameter Brush	SB034	3/4"	No.6	7/8"	1-1/4"	4-7/8"	4
7/8" Diameter Brush	SB078	7/8"	No. 7	1"	1-1/2"	5-1/8"	4
1" Diameter Brush	SB010	1"	No.7	1-1/8"	1-5/8"	5-1/4"	4
1-1/4" Diameter Brush	SB125	1-1/4"	No. 10	1-3/8"	1-3/4"	5-1/4"	4
Brush Extension	ESDS-38	Wire brush 12" usable extension with SDS+ adaptor					1
Brush Extension	EHAN-38	Wire brush 12" usable extension with T-Handle					1
Hole Plugs	**Part No.**	**Hole Diameter**					**Qty**
3/8" Diameter Hole Plug	E038	7/16"					25
1/2" Diameter Hole Plug	E012	9/16"					25
5/8" Diameter Hole Plug	E058	3/4"					20
3/4" Diameter Hole Plug	E034	7/8"					20
7/8" Diameter Hole Plug	E078	1"					10
1" Diameter Hole Plug	E010	1-1/8"					10

SB038 - 3/8" Diameter Brush

E038 - 3/8" Diameter Hole Plug

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

C6P-20 20 Fluid Ounce Cartridge

Number of Anchoring Installations Per Cartridge* Using Reinforcing Bar with C6+ Adhesive in Solid Concrete

REBAR	DRILL HOLE DIA. INCHES	EMBEDMENT DEPTH IN INCHES (mm)														
		1 (25.4)	2 (50.8)	3 (76.2)	4 (101.6)	5 (127.0)	6 (152.4)	7 (177.8)	8 (203.2)	9 (228.6)	10 (254.0)	11 (279.4)	12 (304.8)	13 (330.2)	14 (355.6)	15 (381.0)
# 3	7/16	310.8	155.4	103.6	77.7	62.2	51.8	44.4	38.8	34.5	31.1	28.3	25.9	23.9	22.2	20.7
# 4	5/8	198.9	99.5	66.3	49.7	39.8	33.2	28.4	24.9	22.1	19.9	18.1	16.6	15.3	14.2	13.3
# 5	3/4	138.1	69.1	46.0	34.5	27.6	23.0	19.7	17.3	15.3	13.8	12.6	11.5	10.6	9.9	9.2
# 6	7/8	101.5	50.7	33.8	25.4	20.3	16.9	14.5	12.7	11.3	10.1	9.2	8.5	7.8	7.2	6.8
# 7	1-1/8	61.4	30.7	20.5	15.3	12.3	10.2	8.8	7.7	6.8	6.1	5.6	5.1	4.7	4.4	4.1
# 8	1-1/8	49.7	24.9	16.6	12.4	9.9	8.3	7.1	6.2	5.5	5.0	4.5	4.1	3.8	3.6	3.3
# 9	1-3/8	41.1	20.5	13.7	10.3	8.2	6.8	5.9	5.1	4.6	4.1	3.7	3.4	3.2	2.9	2.7
# 10	1-1/2	43.5	17.3	11.5	8.6	6.9	5.8	4.9	4.3	3.8	3.5	3.1	2.9	2.7	2.5	2.3
# 11	1-3/4	25.4	12.7	8.5	6.3	5.1	4.2	3.6	3.2	2.8	2.5	2.3	2.1	2.0	1.8	1.7

* The number of anchoring installations is based upon calculations of hole volumes using ANSI tolerance carbide tipped drill bits, the nominal areas of the reinforcing bars and the stress areas of the threaded rods. These estimates do not account for waste.
* Oversized holes acceptable but volume of adhesive will increase.

C6P-20 20 Fluid Ounce Cartridge

Number of Anchoring Installations Per Cartridge* Using Threaded Rod with C6+ Adhesive in Solid Concrete

ROD In. (mm)	DRILL HOLE DIA. INCHES	EMBEDMENT DEPTH IN INCHES (mm)														
		1 (25.4)	2 (50.8)	3 (76.2)	4 (101.6)	5 (127.0)	6 (152.4)	7 (177.8)	8 (203.2)	9 (228.6)	10 (254.0)	11 (279.4)	12 (304.8)	13 (330.2)	14 (355.6)	15 (381.0)
1/4 (6.4)	5/16	795.6	397.8	265.2	198.9	159.1	132.6	113.7	99.5	88.4	79.6	72.3	66.3	61.2	56.8	53.0
3/8 (9.5)	7/16	405.9	203.0	135.3	101.5	81.2	67.7	58.0	50.7	45.1	40.6	36.9	33.8	31.2	29.0	27.1
1/2 (12.7)	9/16	245.6	122.8	81.9	61.4	49.1	40.9	35.1	30.7	27.3	24.6	22.3	20.5	18.9	17.5	16.3
5/8 (15.9)	3/4	138.1	69.1	46.0	34.5	27.6	23.0	19.7	17.3	15.3	13.8	12.6	11.5	10.6	9.9	9.2
3/4 (19.1)	7/8	101.5	50.7	33.8	25.4	20.3	16.9	14.5	12.7	11.3	10.1	9.2	8.5	7.8	7.2	6.8
7/8 (22.2)	1	77.7	38.8	25.9	19.4	15.5	12.9	11.1	9.7	8.6	7.8	7.1	6.5	6.0	5.5	5.2
1 (25.4)	1-1/8	61.4	30.7	20.5	15.3	12.3	10.2	8.8	7.7	6.8	6.1	5.6	5.1	4.7	4.4	4.1
1-1/4 (31.8)	1-3/8	41.1	20.5	13.7	10.3	8.2	6.8	5.9	5.1	4.6	4.1	3.7	3.4	3.2	2.9	2.7

* The number of anchoring installations is based upon calculations of hole volumes using ANSI tolerance carbide tipped drill bits, the nominal areas of the reinforcing bars and the stress areas of the threaded rods. These estimates do not account for waste.
* Oversized holes acceptable but volume of adhesive will increase.

C6P-10 10 Fluid Ounce Cartridge

Number of Anchoring Installations Per Cartridge* Using Reinforcing Bar with C6+ Adhesive in Solid Concrete

REBAR	DRILL HOLE DIA. INCHES	EMBEDMENT DEPTH IN INCHES (mm)														
		1 (25.4)	2 (50.8)	3 (76.2)	4 (101.6)	5 (127.0)	6 (152.4)	7 (177.8)	8 (203.2)	9 (228.6)	10 (254.0)	11 (279.4)	12 (304.8)	13 (330.2)	14 (355.6)	15 (381.0)
# 3	7/16	129.5	64.7	43.2	32.4	25.9	21.6	18.5	16.2	14.4	12.9	11.8	10.8	10.0	9.2	8.6
# 4	5/8	82.9	41.4	27.6	20.7	16.6	13.8	11.8	10.4	9.2	8.3	7.5	6.9	6.4	5.9	5.5
# 5	3/4	56.7	28.8	19.2	14.4	11.5	9.6	8.2	7.2	6.4	5.8	5.2	4.8	4.4	4.1	3.8
# 6	7/8	42.3	21.1	14.1	10.6	8.5	7.0	6.0	5.3	4.7	4.2	3.8	3.5	3.3	3.0	2.8
# 7	1-1/8	25.6	12.8	8.5	6.4	5.1	4.3	3.7	3.2	2.8	2.6	2.3	2.1	2.0	1.8	1.7
# 8	1-1/8	20.7	10.4	6.9	5.2	4.1	3.5	3.0	2.6	2.3	2.1	1.9	1.7	1.6	1.5	1.4
# 9	1-3/8	17.1	8.6	5.7	4.3	3.4	2.9	2.4	2.1	1.9	1.7	1.6	1.4	1.3	1.2	1.1
# 10	1-1/2	14.4	7.2	4.8	3.6	2.9	2.4	2.1	1.8	1.6	1.4	1.3	1.2	1.1	1.0	1.0
# 11	1-3/4	10.6	5.3	3.5	2.6	2.1	1.8	1.5	1.3	1.2	1.1	1.0	0.9	0.8	0.8	0.7

* The number of anchoring installations is based upon calculations of hole volumes using ANSI tolerance carbide tipped drill bits, the nominal areas of the reinforcing bars and the stress areas of the threaded rods. These estimates do not account for waste.
* Oversized holes acceptable but volume of adhesive will increase.

C6P-10 10 Fluid Ounce Cartridge

Number of Anchoring Installations Per Cartridge* Using Threaded Rod with C6+ Adhesive in Solid Concrete

ROD	DRILL HOLE DIA. INCHES	EMBEDMENT DEPTH IN INCHES (mm)														
		1 (25.4)	2 (50.8)	3 (76.2)	4 (101.6)	5 (127.0)	6 (152.4)	7 (177.8)	8 (203.2)	9 (228.6)	10 (254.0)	11 (279.4)	12 (304.8)	13 (330.2)	14 (355.6)	15 (381.0)
1/4 (6.4)	5/16	331.5	165.7	110.5	82.9	66.3	55.2	47.4	41.4	36.8	33.1	30.1	27.6	25.5	23.7	22.1
3/8 (9.5)	7/16	169.1	84.6	27.6	42.3	33.8	28.2	24.2	21.1	18.8	16.9	15.4	14.1	13.0	12.1	11.3
1/2 (12.7)	9/16	102.3	51.2	19.2	25.6	20.5	17.1	14.6	12.8	11.4	10.2	9.3	8.5	7.9	7.3	6.8
5/8 (15.9)	3/4	57.6	28.8	14.1	14.4	11.5	9.6	8.2	7.2	6.4	5.8	5.2	4.8	4.4	4.1	3.8
3/4 (19.1)	7/8	42.3	21.1	8.5	10.6	8.5	7.0	6.0	5.3	4.7	4.2	3.8	3.5	3.3	3.0	2.8
7/8 (22.2)	1	32.4	16.2	6.9	8.1	6.5	5.4	4.6	4.0	3.6	3.2	2.9	2.7	2.5	2.3	2.2
1 (25.4)	1-1/8	25.6	12.8	5.7	6.4	5.1	4.3	3.7	3.2	2.8	2.6	2.3	2.1	2.0	1.8	1.7
1-1/4 (31.8)	1-3/8	17.1	8.6	4.8	4.3	3.4	2.9	2.4	2.1	1.9	1.7	1.6	1.4	1.3	1.2	1.1

* The number of anchoring installations is based upon calculations of hole volumes using ANSI tolerance carbide tipped drill bits, the nominal areas of the reinforcing bars and the stress areas of the threaded rods. These estimates do not account for waste.
* Oversized holes acceptable but volume of adhesive will increase.

PACKAGING

1. Disposable, self-contained cartridge system capable of dispensing both epoxy components in the proper mixing ratio
2. Epoxy components dispensed through a static mixing nozzle that thoroughly mixes the material, and places the epoxy at the base of the pre-drilled hole
3. Cartridge markings: Include manufacturer's name, batch number and best-used-by date, mix ratio by volume, ANSI hazard classification, and appropriate ANSI handling precautions

SUGGESTED SPECIFICATIONS

EPOXY ADHESIVE

High Strength EPOXY ADHESIVE:

1. Two component resin and hardener, non-sag paste, insensitive to moisture, grey in color, suitable for extreme temperature ranges, for all conditions or substrate materials.
2. Meets NSF Standard 61, certified for use in conjunction with drinking water systems.
3. Works in wet, damp, and submerged hole.
4. Extended Shelf life: Best if used within 2 years.
5. Oversized and/or diamond cored holes permitted.

PERFORMANCE TABLE

Bond Strength Design Information For Fractional Threaded Rod [1,7]

Design Information		Symbol	Units	Nominal Threaded Rod Diameter						
				3/8″	1/2″	5/8″	3.4″	7/8″	1″	1-1/4″
Minimum Effective Installation Depth		$h_{ef,min}$	in	1-5/8″	2″	2-1/2″	3-1/2″	4	4	5
			mm	60	70	79	89	102	102	127
Maximum Effective Installation Depth		$h_{ef,max}$	in	7-1/2	10	12-1/2	15	17-1/2	20	25
			mm	191	254	318	381	445	508	635
Temperature Range A, [2,5]	Characteristic Bond Strength in Uncracked Concrete	$\tau_{k,uncr}$	psi	1,350						
			N/mm²	9.3						
	Characteristic Bond Strength in Cracked Concrete	$\tau_{k,cr}$	psi	1,150	1,090	1,025	965	900	840	715
			N/mm²	7.9	7.5	7.1	5.1	4.7	4.4	3.8
Temperature Range B, [3,5]	Characteristic Bond Strength in Uncracked Concrete	$\tau_{k,uncr}$	psi	1,030						
			N/mm²	7.1						
	Characteristic Bond Strength in Cracked Concrete	$\tau_{k,cr}$	psi	875	830	780	735	685	640	545
			N/mm²	6.1	5.7	5.4	5.1	4.7	4.4	3.8
Temperature Range C, [4,5]	Characteristic Bond Strength in Uncracked Concrete	$\tau_{k,uncr}$	psi	725						
			N/mm²	5.0						
	Characteristic Bond Strength in Cracked Concrete	$\tau_{k,cr}$	psi	620	620	620	620	620	620	620
			N/mm²	4.3	4.3	4.3	4.3	4.3	4.3	4.3
Permissible Installation Conditions[6]	Dry Concrete	ϕ_d	Periodic Inspection	0.65						
	Water-saturated Concrete	ϕ_{ws}	Periodic Inspection	0.55			0.65			
	Water-filled Hole	ϕ_{wf}	Periodic Inspection	0.65						
	Submerged Concrete	ϕ_{sub}	Periodic Inspection	0.65						0.55
	Dry Concrete	ϕ_d	Continuous Inspection	0.65						
	Water-saturated Concrete	ϕ_{ws}	Continuous Inspection	0.65						
	Water-filled Hole	ϕ_{wf}	Continuous Inspection	0.65						
	Submerged Concrete	ϕ_{sub}	Continuous Inspection	0.65						

For SI: 1 inch= 25.4 mm, 1 in.^{2} = 645.16 mm^2, 1 lb = 0.004448 kN

1 Bond strength values correspond to concrete compressive strength $f'c$ = 2,500 psi. Bond strength values must not be increased for increased concrete compressive strength.

2 Temperature Range A= Maximum Long Term Temperature: 110°F (43°C); Maximum Short Term Temperature: 130°F (55°C)

3 Temperature Range B= Maximum Long Term Temperature: 110°F (43°C); Maximum Short Term Temperature: 162°F (72°C)

4 Temperature Range C = Maximum Long Term Temperature: 110°F (43°C); Maximum Short Term Temperature: 176°F (80°C)5Short-term elevated concrete temperatures are those that occur over brief intervals, e.g., as a result of diurnal cycling. Long-term concrete temperatures are roughly constant over significant periods of time.

6 The tabulated value of¢ applies when the load combinations of Section 1605.2 of the IBC, or ACI 318 Section 9.2 are used in accordance with ACI 318 D.4.3. If the load combinations of ACI 318 Appendix Care used, the appropriate value of ϕ must be determined in accordance with ACI318 D.4.4.

7 For sustained loads, bond strengths must be multiplied by 0.73.

8 See ICC-ES ESR 3577 for further design information in accordance with ACI 318

Bond Strength Design Information For Fractional Reinforcing Bar [1,7]

Design Information		Symbol	Units	Nominal Threaded Bar Diameter						
				No. 3	No. 4	No. 5	No. 6	No. 7	No. 8	No. 10
Minimum Effective Installation Depth		$h_{ef,min}$	in	1-5/8″	2″	2-1/2″	3-1/2″	4	4	5
			mm	60	70	79	89	102	102	127
Maximum Effective Installation Depth		$h_{ef,max}$	in	7-1/2	10	12-1/2	15	17-1/2	20	25
			mm	191	254	318	381	445	508	635
Temperature Range A, [2,5]	Characteristic Bond Strength in Uncracked Concrete	$\tau_{k,uncr}$	psi	1,350						
			N/mm²	9.3						
	Characteristic Bond Strength in Cracked Concrete	$\tau_{k,cr}$	psi	1,150	1,090	1,025	965	900	840	715
			N/mm²	7.9	7.5	7.1	5.1	4.7	4.4	3.8
Temperature Range B, [3,5]	Characteristic Bond Strength in Uncracked Concrete	$\tau_{k,uncr}$	psi	1,030						
			N/mm²	7.1						
	Characteristic Bond Strength in Cracked Concrete	$\tau_{k,cr}$	psi	875	830	780	735	685	640	545
			N/mm²	6.1	5.7	5.4	5.1	4.7	4.4	3.8
Temperature Range C, [4,5]	Characteristic Bond Strength in Uncracked Concrete	$\tau_{k,uncr}$	psi	725						
			N/mm²	5.0						
	Characteristic Bond Strength in Cracked Concrete	$\tau_{k,cr}$	psi	620	620	620	620	620	620	620
			N/mm²	4.3	4.3	4.3	4.3	4.3	4.3	4.3
Permissible Installation Conditions[6]	Dry Concrete	ϕ_d	Periodic Inspection	0.65						
	Water-saturated Concrete	ϕ_{ws}	Periodic Inspection	0.55			0.65			
	Water-filled Hole	ϕ_{wf}	Periodic Inspection	0.65						
	Submerged Concrete	ϕ_{sub}	Periodic Inspection	0.65						0.55
	Dry Concrete	ϕ_d	Continuous Inspection	0.65						
	Water-saturated Concrete	ϕ_{ws}	Continuous Inspection	0.65						
	Water-filled Hole	ϕ_{wf}	Continuous Inspection	0.65						
	Submerged Concrete	ϕ_{sub}	Continuous Inspection	0.65						

For 51: 1 inch= 25.4 mm, 1 in.^{2} = 645.16 mm^2 , 1 lb = 0.004448 kN

1 Bond strength values correspond to concrete compressive strength f c = 2,500 psi. Bond strength values must not be increased for increased concrete compressive strength.

2 Temperature Range A= Maximum Long Term Temperature: 110′ F (43 ′ C); Maximum Short Term Temperature: 130′F (55′ C)

3 Temperature Range B =Maximum Long Term Temperature: 110′F (43 ′ C); Maximum Short Term Temperature: 162′F (72′C)

4 Temperature Range C =Maximum Long Term Temperature: 110′F (43′C); Maximum Short Term Temperature: 176′ F (80′ C)

5 Short-term elevated concrete temperatures are those that occur over brief intervals, e.g., as a result of diurnal cycling. Long-term concrete temperatures are roughly constant over significant periods of time.

6 The tabulated value of ¢ applies when the load combinations of Section 1605.2 of the IBC, or ACI 318 Section 9.2 are used in accordance with ACI 318 D.4.3. If the load combinations of ACI 318 Appendix Care used, the appropriate value of ϕ must be determined in accordance with ACI 318 D.4.4.

7 For sustained loads, bond strengths must be multiplied by 0.73.

8 See ICC-ES ESR 3577 for further design information in accordance with ACI 318

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

PERFORMANCE TABLE

C6+ Epoxy Adhesive — Average Ultimate Tension and Shear Loads[1,2,3] for Threaded Rod Installed in Grout Filled Concrete Block

THREADED ROD DIA.	DRILL HOLE DIAMETER In. (mm)	EMBEDMENT DEPTH In. (mm)	ANCHOR LOCATION In. (mm)	ULTIMATE TENSION Lbs. (kN)	ULTIMATE SHEAR Lbs. (kN)
3/8 (9.5)	7/16 (11.1)	3 (76.2)	GROUTED CELL	4,862 (21.6)	N/A
1/2 (12.7)	5/8 (15.9)	3 (76.2)	GROUTED CELL	4,953 (22.0)	N/A
1/2 (12.7)	5/8 (15.9)	6 (152.4)	GROUTED CELL	8,214 (36.5)	N/A
5/8 (15.9)	3/4 (19.1)	5 (127.0)	GROUTED CELL	7,355 (32.7)	N/A
3/4 (19.1)	7/8 (22.2)	6 (152.4)	Note 1	17,404 (77.4)	19,588 (87.1)
3/4 (19.1)	7/8 (22.2)	6 (152.4)	Note 2	17,404 (77.4)	8,668 (38.6)

1 Anchor can be located in grouted cell, "T" joint, or bed joint.
2 Anchor can be located in first grouted cell from edge.
3 Allowable working loads for the single installations under static loading should not exceed 25% (an industry standard) capacity or the allowable load of the anchor rod. Loads based upon testing with ASTM A193, Grade B7 rods.

PERFORMANCE TABLE

C6+ Epoxy Adhesive — Allowable Tension Loads[1,2,3] for Threaded Rod Installed in Solid Concrete

THREADED ROD DIA. In. (mm)	EMBEDMENT DEPTH In. (mm)	ALLOWABLE TENSION LOAD BASED ON ADHESIVE BOND STRENGTH			ALLOWABLE TENSION LOAD BASED ON STEEL STRENGTH		
		2000 PSI (13.8 MPa) CONCRETE Lbs. (kN)	4000 PSI (27.6 MPa) CONCRETE Lbs. (kN)	6000 PSI (41.4 MPa) IN CONCRETE Lbs. (kN)	ASTM A307 (SAE 1018) Lbs. (kN)	ASTM A193 GR. B7 (SAE 4140) Lbs. (kN)	ASTM F593 AISI 304 SS Lbs. (kN)
3/8 (9.5)	3-3/8 (85.7)	1,800 (8.0)	2,110 (9.4)	2,655 (11.8)	2,080 (9.3)	4,340 (19.3)	3,995 (17.8)
	4-1/2 (114.3)	2,080 (9.2)	2,505 (11.1)	2,655 (11.8)	2,080 (9.3)	4,340 (19.3)	3,995 (17.8)
1/2 (12.7)	4-1/2 (114.3)	3,315 (14.8)	4,420 (19.7)	4,420 (19.7)	3,730 (16.6)	7,780 (34.6)	7,155 (31.8)
	6 (152.4)	4,780 (21.3)	4,900 (21.8)	4,900 (21.8)	3,730 (16.6)	7,780 (34.6)	7,155 (31.8)
5/8 (15.9)	5-5/8 (142.9)	4,425 (19.7)	6,130 (27.3)	6,130 (27.3)	5,870 (26.1)	12,230 (54.4)	11,250 (50.0)
	7-1/2 (190.5)	5,660 (25.2)	7,190 (32.0)	7,364 (32.8)	5,870 (26.1)	12,230 (54.4)	11,250 (50.0)
3/4 (19.1)	6-3/4 (171.5)	7,195 (32.0)	7,885 (35.1)	8,440 (37.5)	8,490 (37.8)	17,690 (78.7)	14,860 (66.1)
	9 (228.6)	7,940 (35.3)	10,345 (46.0)	10,345 (46.0)	8,490 (37.8)	17,690 (78.7)	14,860 (66.1)
7/8 (22.2)	7-7/8 (200.0)	8,810 (39.2)	9,430 (41.9)	10,260 (45.6)	11,600 (51.6)	25,510 (113.5)	20,835 (92.7)
	10-1/2 (266.7)	N/A	12,080 (57.0)	12,805 (57.0)	11,600 (51.6)	25,510 (113.5)	20,835 (92.7)
1 (25.4)	9 (228.6)	10,085 (44.9)	11,970 (53.3)	11,970 (53.0)	15,180 (67.5)	31,620 (140.7)	26,560 (118.1)
	12 (304.8)	12,180 (54.2)	15,545 (69.2)	15,760 (70.1)	15,180 (67.5)	31,620 (140.7)	26,560 (118.1)
1-1/4(31.8)	11-1/4 (285.8)	13,915 (61.9)	14,245 (63.4)	14,245 (63.4)	23,800 (105.9)	49,580 (220.6)	34,670 (154.2)
	15 (381.0)	16,340 (72.7)	19,930 (88.7)	19,930 (88.7)	23,800 (105.9)	49,580 (220.6)	34,670 (154.2)

1 Use lower value of either bond or steel strength for allowable tensile load.
2 Allowable loads taken from ICC Evaluation Report #4285 (formerly ICBO).
3 Linear interpolation may be used for intermediate spacing and edge distances (see below).

C6+ Adhesive Edge/Spacing Distance Load Factor Summary for Installation of Threaded Rod and Reinforcing Bar[1,2]

LOAD FACTOR	DISTANCE FROM EDGE OF CONCRETE
Critical Edge Distance—Tension 100% Tension Load	1.25 x Anchor Embedment (or greater)
Minimum Edge Distance—Tension 70% Tension Load	0.50 x Anchor Embedment
Critical Edge Distance—Shear 100% Shear Load	1.25 x Anchor Embedment (or greater)
Minimum Edge Distance—Shear 30% Shear Load	0.30 x Anchor Embedment

LOAD FACTOR	DISTANCE FROM ANOTHER ANCHOR
Critical Spacing—Tension 100% Tension Load	1.50 x Anchor Embedment (or greater)
Minimum Spacing—Tension 75% Tension Load	0.75 x Anchor Embedment
Critical Spacing—Shear 100% Shear Load	1.50 x Anchor Embedment (or greater)
Minimum Spacing—Shear 30% Shear Load	0.50 x Anchor Embedment

1 Use linear interpolation for load factors at edge distances or spacing distances between critical and minimum.
2 Anchors are affected by multiple combination of spacing and/or edge distance loading and direction of the loading. Use the product of tension and shear loading factors in design.

PERFORMANCE TABLE

C6+ Epoxy Adhesive — Allowable Shear Loads[1,2,3] for Threaded Rod Installed in Solid Concrete

THREADED ROD DIA. In. (mm)	MINIMUM EMBEDMENT DEPTH In. (mm)	ALLOWABLE SHEAR LOAD BASED ON CONCRETE STRENGTH			ALLOWABLE SHEAR LOAD BASED ON STEEL STRENGTH		
		2000 PSI (13.8 MPa) CONCRETE Lbs. (kN)	4000 PSI (27.6 MPa) CONCRETE Lbs. (kN)	6000 PSI (41.4 MPa) CONCRETE Lbs. (kN)	ASTM A307 (SAE 1018) Lbs. (kN)	ASTM A193 GR. B7 (SAE 4140) Lbs. (kN)	ASTM F593 AISI 304 SS Lbs. (kN)
3/8 (9.5)	3-3/8 (85.7)	1,300 (5.8)	1,465 (6.5)	1,500 (6.7)	1,040 (4.6)	2,170 (9.7)	1,995 (8.9)
1/2 (12.7)	4-1/2 (114.3)	2,855 (12.7)	3,145 (14.0)	3,145 (14.0)	1,870 (8.3)	3,895 (17.3)	3,585 (15.9)
5/8 (15.9)	5-5/8 (142.9)	4,575 (20.3)	4,950 (22.0)	4,950 (22.0)	2,940 (13.1)	6,125 (27.2)	5,635 (25.1)
3/4 (19.1)	6-3/4 (171.5)	6,430 (28.6)	6,430 (28.6)	6,430 (28.6)	4,250 (18.9)	8,855 (39.4)	7,440 (33.1)
7/8 (22.2)	7-7/8 (200.0)	N/A	7,575 (33.7)	8,140 (36.2)	5,800 (25.8)	12,760 (56.8)	10,730 (47.7)
1 (25.4)	9 (228.6)	9,630 (42.8)	10,085 (44.9)	11,600 (51.6)	7,590 (33.8)	15,810 (70.3)	13,285 (59.1)
1-1/4 (31.8)	11-1/4 (285.8)	16,270 (72.4)	16,270 (72.4)	16,270 (72.4)	11,900 (52.9)	24,790 (110.3)	18,840 (83.8)

1 Use lower value of either concrete or steel strength for allowable shear load.
2 Allowable loads taken from ICC Evaluation Report #4285 (formerly ICBO).
3 Linear interpolation may be used for intermediate spacing and edge distances.

PERFORMANCE TABLE

C6+ Epoxy Adhesive — Average Ultimate Tension Loads[1,2,3] for Reinforcing Bar Installed in Solid Concrete

REINFORCING BAR In. (mm)	EMBEDMENT IN CONCRETE In. (mm)	2000 PSI (13.8 MPa) CONCRETE ULTIMATE TENSION Lbs. (kN)	4000 PSI (27.6 MPa) CONCRETE ULTIMATE TENSION Lbs. kN)	ULTIMATE TENSILE AND YIELD STRENGTH GRADE 60 REBAR	
				MINIMUM YIELD STRENGTH Lbs. (kN)	MINIMUM ULTIMATE TENSILE STRENGTH Lbs. (kN)
# 3 (9.5)	3-3/8 (85.7)	7,020 (31.2)	9,200 (40.9)	6,600 (29.4)	9,900 (44.0)
	4-1/2 (114.3)	9,000 (40.1)	11,540 (51.3)	6,600 (29.4)	9,900 (44.0)
# 4 (12.7)	4-1/2 (114.3)	11,940 (53.1)	15,140 (67.3)	12,000 (53.4)	18,000 (80.1)
	6 (152.4)	16,703 (74.3)	18,880 (84.0)	12,000 (53.4)	18,000 (80.1)
# 5 (15.9)	5-5/8 (142.9)	14,120 (62.8)	27,740 (123.4)	18,600 (82.7)	27,900 (124.1)
	7-1/2 (190.5)	20,040 (89.1)	30,727 (136.7)	18,600 (82.7)	27,900 (124.1)
# 6 (19.1)	6-3/4 (171.5)	17,940 (79.8)	29,200 (129.9)	26,400 (117.4)	39,600 (176.2)
	9 (228.6)	25,520 (113.5)	41,640 (185.2)	26,400 (117.4)	39,600 (176.2)
	10 (254.0)	N/A	45,000 (200.2)	26,400 (117.4)	39,600 (176.2)
# 7 (22.2)	7-7/8 (200.0)	N/A	45,850 (204.0)	36,000 (160.1)	54,000 (240.2)
	10-1/2 (266.7)	N/A	60,375 (268.6)	36,000 (160.1)	54,000 (240.2)
	13 (330.2)	N/A	65,300 (290.5)	36,000 (160.1)	54,000 (240.2)
# 8 (25.4)	9 (228.6)	30,960 (137.7)	54,180 (241.1)	47,400 (210.9)	71,100 (316.3)
	12 (304.8)	30,960 (137.7)	65,420 (291.0)	47,400 (210.9)	71,100 (316.3)
	16 (406.4)	N/A	86,700 (385.7)	47,400 (210.9)	71,100 (316.3)
# 9 (28.6)	10-1/8 (257.2)	N/A	61,530 (273.7)	60,000 (266.9)	90,000 (400.4)
	13-1/2 (342.9)	N/A	81,240 (361.4)	60,000 (266.9)	90,000 (400.4)
	19 (482.6)	N/A	108,000 (480.4)	60,000 (266.9)	90,000 (400.4)
# 10 (31.8)	11-1/4 (285.8)	44,600 (198.4)	76,500 (340.3)	76,200 (339.0)	114,300 (508.5)
	15 (381.0)	49,220 (218.9)	82,320 (366.2)	76,200 (339.0)	114,300 (508.5)
	19 (482.6)	N/A	120,000 (533.8)	76,200 (339.0)	114,300 (508.5)

1 Allowable working loads for the single installations under static loading should not exceed 25% ultimate capacity or the allowable load of the anchor rod.
2 Ultimate load values in 2000 and 4000 psi stone aggregate concrete. Ultimate loads are indicated for the embedment shown in the Embedment in Concrete column. Performance values are based on minimum Grade 60 reinforcing bar. The use of lower strength rods will result in lower ultimate tension and shear loads.
3 SHEAR DATA: Provided the distance from the rebar to the edge of the concrete member exceeds 1.25 times the embedment depth of the rebar, calculate the ultimate shear load for the rebar anchorage as 60% of the ultimate tensile strength of the rebar.

Combined Tension and Shear Loading—for Adhesive Anchors

Allowable loads for anchors under tension and shear loading at the same time (combined loading) will be lower than the allowable loads for anchors subjected to 100% tension or 100% shear. Use the following equation to evaluate anchors in combined loading conditions:

$$\left(\frac{Na}{Ns}\right)^{5/3} + \left(\frac{Va}{Vs}\right)^{5/3} \leq 1$$

Na = Applied Service Tension Load
Ns = Allowable Tension Load
Va = Applied Service Shear Load
Vs = Allowable Shear Load

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

RED HEAD®
ADHESIVE ANCHORING SPECIALISTS

G5

High Strength Epoxy Tested in Accordance with ICC-ES AC308

G5-22

DESCRIPTION/SUGGESTED SPECIFICATIONS*

*Suggested Specifications see pages 47

The epoxy resin and hardener are completely mixed as they are dispensed from the dual cartridge through a static mixing nozzle, directly into the anchor hole.

See Appendix A (see pages 102-105) for strength design performance values.

Compliant with 2015 IBC. Category 1 performance rating. For use in uncracked, cracked concrete and seismic applications.

ADVANTAGES

FORMULATED FOR HOT OR WARM WEATHER

- Fire rated: tested up to 4hrs FRP
- High strength Epoxy
- 15 minute nozzle life at 70° degrees F

Easy to open, snap-off tip, no cutting required

RECOGNIZED WORLDWIDE
Fire Tested BS476 4 Hrs FRP

International Standard Fire Resistance Performance

NON-OFFENSIVE ODOR

- Virtually odorless, can be used indoors

Curing Times

MADE IN USA

BASE MATERIAL (F°/C°)	WORKING TIME	FULL CURE TIME
110°/ 43°	9 minutes	24 hours
90°/ 32°	9 minutes	24 hours
70°/ 20°	15 minutes	24 hours

E102-V2

APPLICATIONS

Anchoring a concrete traffic barrier wall to concrete bridge deck.

Steel column anchoring with threaded rod

APPROVALS/LISTINGS

ICC -ES Evaluation Report No. ESR-1137

Conforms to ASTM C881-10; Type II & III,
Grade 2, Class C with exception of gel time and elongation

U.S. Department of Transportation Approvals

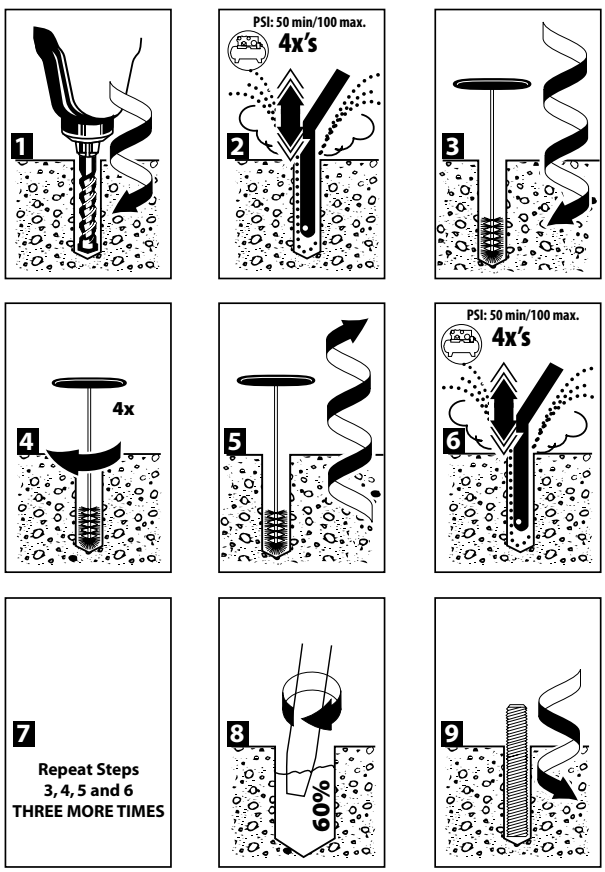
Cola RR-25940

Certified to ANSI/NSF61

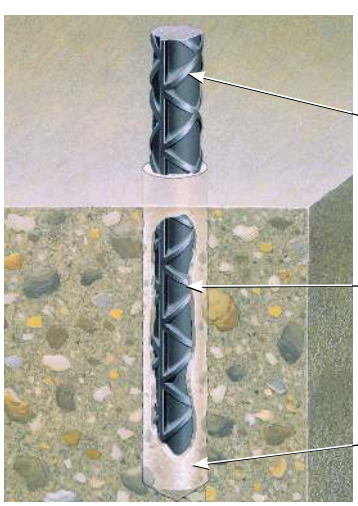
Florida Building Code Approved

For the most current approvals/listings visit: www.itw-redhead.com

INSTALLATION STEPS



FEATURES

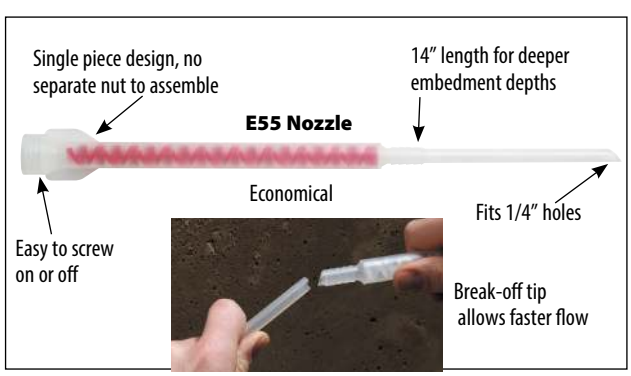


ANCHORAGE TO SOLID CONCRETE

Rebar (shown) or Threaded Rod (carbon or stainless steel) supplied by contractor

G5 adhesive completely fills area between rod and hole creating a stress-free, high load anchorage

Pre-drilled hole in concrete; see performance tables for suggested hole sizes



ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

G5–22 fl. oz. Ordering Information

PART NUMBER	DESCRIPTION	BOX QTY
G5-22	G5 Adhesive, 22 Fl. Oz. Cartridge	6
E55	Mixing Nozzle for G5-22 Cartridge Nozzle diameter fits 3/8" to 5/8" holes (overall length of nozzle 14")	24
E102v2	Hand Dispenser for G5-22 Cartridges Dispenses both 18 oz. and 22 oz. Cartridges	1

PART NUMBER	DESCRIPTION	BOX QTY
E202	Pneumatic Tool for G5-22 Cartridge	1

Refer to page 56 for ordering information on brushes , hole plugs, and extension tubing for deep holes.

ESTIMATING TABLE

G5 22 Fluid Ounce Cartridge — Number of Anchoring Installations Per Cartridge* Using Reinforcing Bar with G5 Adhesive in Concrete

REBAR	DRILL HOLE DIA. INCHES	EMBEDMENT DEPTH IN INCHES (mm)														
		1 (25.4)	2 (50.8)	3 (76.2)	4 (101.6)	5 (127.0)	6 (152.4)	7 (177.8)	8 (203.2)	9 (228.6)	10 (254.0)	11 (279.4)	12 (304.8)	13 (330.2)	14 (355.6)	15 (381.0)
# 3	1/2	388.9	194.5	129.6	97.2	77.8	64.8	55.6	48.6	43.2	38.9	35.4	32.4	29.9	27.8	25.9
# 4	5/8	293.8	146.9	97.9	73.5	58.5	49.0	42.0	36.7	32.6	29.4	26.7	24.5	22.6	21.0	19.6
# 5	3/4	225.4	112.7	75.1	56.3	45.1	37.6	32.2	28.2	25.0	22.5	20.5	18.8	17.3	16.1	15.0
# 6	7/8	182.0	91.0	60.7	45.5	36.4	30.3	26.0	22.7	20.2	18.2	16.5	15.2	14.0	13.0	12.1
# 7	1-1/8	87.2	43.6	29.1	21.8	17.4	14.5	12.5	10.9	9.7	8.7	7.9	7.3	6.7	6.2	5.8
# 8	1-1/4	77.6	38.8	25.9	19.4	15.5	12.9	11.1	9.7	8.6	7.8	7.1	6.5	6.0	5.5	5.2
# 9	1-3/8	81.0	40.5	27.0	20.2	16.2	13.5	11.6	10.1	9.0	8.1	7.4	6.7	6.2	5.8	5.4
# 10	1-1/2	66.2	33.1	22.1	16.6	13.2	11.0	9.5	8.3	7.4	6.6	6.0	5.5	5.1	4.7	4.4
# 11	1-3/4	40.5	20.2	13.5	10.1	8.1	6.7	5.8	5.1	4.5	4.0	3.7	3.4	3.1	2.9	2.7

* The number of anchoring installations is based upon calculations of hole volumes using ANSI tolerance carbide tipped drill bits, the nominal areas of the reinforcing bars and the stress areas of the threaded rods. These estimates do not account for waste.
* Oversized holes acceptable but volume of adhesive will increase.

ESTIMATING TABLE

G5 22 Fluid Ounce Cartridge — Number of Anchoring Installations Per Cartridge* Using Threaded Rod with G5 Adhesive in Concrete

ROD In. (mm)	DRILL HOLE DIA. INCHES	EMBEDMENT DEPTH IN INCHES (mm)														
		1 (25.4)	2 (50.8)	3 (76.2)	4 (101.6)	5 (127.0)	6 (152.4)	7 (177.8)	8 (203.2)	9 (228.6)	10 (254.0)	11 (279.4)	12 (304.8)	13 (330.2)	14 (355.6)	15 (381.0)
1/4 (6.4)	5/16	721.2	360.6	240.4	180.3	144.2	120.2	103.0	90.2	80.1	72.1	65.6	60.1	55.5	51.5	48.1
3/8 (9.5)	7/16	417.6	208.8	139.2	104.4	83.5	69.6	59.7	52.2	46.4	41.8	38.0	34.8	32.1	29.8	27.8
1/2 (12.7)	9/16	300.5	150.3	100.2	75.1	60.1	50.1	42.9	37.6	33.4	30.1	27.3	25.0	23.1	21.5	20.0
5/8 (15.9)	3/4	153.8	76.9	51.3	38.4	30.8	25.6	22.0	19.2	17.1	15.4	14.0	12.8	11.8	11.0	10.3
3/4 (19.1)	7/8	121.7	60.8	40.6	30.4	24.3	20.3	17.4	15.2	13.5	12.2	11.1	10.1	9.4	8.7	8.1
7/8 (22.2)	1	100.9	50.5	33.6	25.2	20.2	16.8	14.4	12.6	11.2	10.1	9.2	8.4	7.8	7.2	6.7
1 (25.4)	1-1/8	83.0	41.5	27.7	20.7	16.6	13.8	11.9	10.4	9.2	8.3	7.5	6.9	6.4	5.9	5.5
1-1/4 (31.8)	1-3/8	62.8	31.4	20.9	15.7	12.6	10.5	9.0	7.8	7.0	6.3	5.7	5.2	4.8	4.5	4.2

* The number of anchoring installations is based upon calculations of hole volumes using ANSI tolerance carbide tipped drill bits, the nominal areas of the reinforcing bars and the stress areas of the threaded rods. These estimates do not account for waste.
* Oversized holes acceptable but volume of adhesive will increase.

PACKAGING

1. Disposable, self-contained 22 ounce cartridge system capable of dispensing both epoxy components in the proper mixing ratio
2. Epoxy components dispensed through a static mixing nozzle that thoroughly mixes the material and places the epoxy at the base of the pre-drilled hole
3. Cartridge markings: Include manufacturer's name, batch number and best-used-by date, mix ratio by volume, ANSI hazard classification, and appropriate ANSI handling precautions

SUGGESTED SPECIFICATIONS

EPOXY ADHESIVE:

High Strength EPOXY ADHESIVE: USA Made, ARRA Certified

1. Odorless, two component resin and hardener, 100% solids (containing no solvents or VOC's), non-sag paste, insensitive to moisture, grey in color, extended working time.
2. Works in wet, damp, or submerged holes.
3. Conforms to ASTM C881-10; Type II & III, Grade 2, Class C with exception of gel time and elongation.
4. Compressive Strength, ASTM D695-02: 14,797 psi minimum.
5. Heat Deflection Temperature; 200°F minimum.
6. Shelf life: Best if used within 18 months.
7. Formulated for use in concrete.
8. Oversized and/or Core drilled holes permitted.
9. Fire-Resistance Performance of 4 Hours

PERFORMANCE TABLE

G5 Epoxy Adhesive — Average Ultimate Tension and Shear Loads[1,2,3] for Threaded Rod Installed in Solid Concrete

THREADED ROD DIA. In. (mm)	MAX. CLAMPING FORCE AFTER PROPER CURE Ft.-Lbs. (Nm)	EMBEDMENT CONCRETE In. (mm)	2000 PSI (13.8 MPa) CONCRETE		4000 PSI (27.6 MPa) CONCRETE	
			ULTIMATE TENSION Lbs. (kN)	ULTIMATE SHEAR Lbs. (kN)	ULTIMATE TENSION Lbs. (kN)	ULTIMATE SHEAR Lbs. (kN)
3/8 (9.5)	9 (12.2)	3-3/8 (85.7)	5,060 (22.5)	6,227 (27.7)	8,396 (37.3)	6,227 (27.7)
		4-1/2 (114.3)	6,465 (28.8)	6,227 (27.7)	10,490 (46.7)	6,227 (27.7)
1/2 (12.7)	16 (21.6)	4-1/2 (114.3)	10,484 (46.6)	12,016 (53.5)	13,476 (59.9)	12,016 (53.5)
		6 (152.4)	12,392 (55.1)	12,016 (53.5)	19,166 (85.3)	12,016 (53.5)
		7-1/2 (190.5)	N/A	12,016 (53.5)	20,572 (91.5)	12,016 (53.5)
5/8 (15.9)	47 (63.5)	5-5/8 (142.9)	14,634 (65.1)	17,547 (78.1)	20,880 (92.9)	17,547 (78.1)
		7-1/2 (190.5)	20,182 (89.8)	17,547 (78.1)	27,939 (124.3)	17,547 (78.1)
		9-3/8 (238.1)	N/A	17,547 (78.1)	32,249 (143.5)	17,547 (78.1)
3/4 (19.1)	90 (121.5)	6-3/4 (171.5)	18,966 (84.4)	24,918 (110.8)	29,019 (129.1)	24,918 (110.8)
		9 (228.6)	25,988 (115.6)	24,918 (110.8)	43,812 (194.9)	24,918 (110.8)
		11-1/4 (285.8)	N/A	24,918 (110.8)	47,927 (213.2)	24,918 (110.8)
1 (25.4)	276 (372.6)	9 (228.6)	43,804 (194.9)	43,648 (194.2)	53,531 (238.1)	43,648 (194.2)
		12 (304.8)	45,351 (201.6)	43,648 (194.2)	64,022 (284.8)	43,648 (194.2)
		15 (381.0)	N/A	43,648 (194.2)	82,547 (367.2)	43,648 (194.2)

1 Allowable working loads for the single installations under static loading should not exceed 25% (an industry standard) capacity or the allowable load of the anchor rod.

2 Ultimate load values in 2000 and 4000 psi stone aggregate concrete. Ultimate loads are indicated for the embedment shown in the Embedment in Concrete column. Performance values are based on the use of high strength threaded rod (ASTM A193 Gr. B7). The use of lower strength rods will result in lower ultimate tension and shear loads.

3 Linear interpolation may be used for intermediate spacing and edge distances.

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

PERFORMANCE TABLE

G5 Epoxy Adhesive — Allowable Tension Loads[1] for Threaded Rod Installed in Solid Concrete

THREADED ROD DIA. In. (mm)	MIN. EMBEDMENT DEPTH In. (mm)	ALLOWABLE TENSION LOAD BASED ON EPOXY BOND STRENGTH		ALLOWABLE TENSION LOAD BASED ON STEEL STRENGTH		
		2000 PSI (13.8 MPa) CONCRETE Lbs. (kN)	4000 PSI (27.6 MPa) CONCRETE Lbs. (kN)	ASTM A307 (SAE 1018) Lbs. (kN)	ASTM A193 GR. B7 (SAE 4140) Lbs. (kN)	ASTM F593 AISI 304 SS Lbs. (kN)
3/8 (9.5)	3-3/8 (85.7)	1,265 (5.6)	2,092 (9.3)	2,080 (9.3)	4,340 (19.3)	3,995 (17.8)
	4-1/2 (114.3)	1,616 (7.2)	2,622 (11.7)	2,080 (9.3)	4,340 (19.3)	3,995 (17.8)
1/2 (12.7)	4-1/2 (114.3)	3,004 (13.4)	3,369 (15.0)	3,730 (16.6)	7,780 (34.6)	7,155 (31.8)
	6 (152.4)	3,098 (13.8)	4,791 (21.3)	3,730 (16.6)	7,780 (34.6)	7,155 (31.8)
5/8 (15.9)	5-5/8 (142.9)	3,659 (16.3)	5,220 (23.2)	5,870 (26.1)	12,230 (54.4)	11,250 (50.0)
	7-1/2 (190.5)	5,046 (22.4)	6,985 (31.1)	5,870 (26.1)	12,230 (54.4)	11,250 (50.0)
3/4 (19.1)	6-3/4 (171.5)	4,742 (21.1)	7,255 (32.3)	8,490 (37.8)	17,690 (78.7)	14,860 (66.1)
	9 (228.6)	6,497 (28.9)	10,057 (44.7)	8,490 (37.8)	17,690 (78.7)	14,860 (66.1)
1 (25.4)	9 (228.6)	10,951 (48.7)	11,209 (49.9)	15,180 (67.5)	31,620 (140.6)	26,560 (118.1)
	12 (304.8)	11,338 (50.4)	15,923 (70.8)	15,180 (67.5)	31,620 (140.6)	26,560 (118.1)

1 Use lower value of either bond or steel strength for allowable tensile load.
2 Linear interpolation may be used for intermediate spacing and edge distances.

PERFORMANCE TABLE

G5 Epoxy Adhesive — Allowable Shear Loads[1,2] for Threaded Rod Installed in Solid Concrete

THREADED ROD DIA. In. (mm)	MIN. EMBEDMENT DEPTH In. (mm)	ALLOWABLE SHEAR LOAD BASED ON CONCRETE STRENGTH		ALLOWABLE SHEAR LOAD BASED ON STEEL STRENGTH		
		2000 PSI (13.8 MPa) CONCRETE Lbs. (kN)	4000 PSI (27.6 MPa) CONCRETE Lbs. (kN)	ASTM A307 (SAE 1018) Lbs. (kN)	ASTM A193 GR. B7 (SAE 4140) Lbs. (kN)	ASTM F593 AISI 304 SS Lbs. (kN)
3/8 (9.5)	3-3/8 (85.7)	1,557 (6.9)	1,557 (6.9)	1,040 (4.6)	2,170 (9.7)	1,995 (8.9)
1/2 (12.7)	4-1/2 (114.3)	3,004 (13.4)	3,004 (13.4)	1,870 (8.3)	3,895 (17.3)	3,585 (15.9)
5/8 (15.9)	5-5/8 (142.9)	4,387 (19.5)	4,387 (19.5)	2,940 (13.1)	6,125 (27.2)	5,635 (25.1)
3/4 (19.1)	6-3/4 (171.5)	6,230 (27.7)	6,230 (27.7)	4,250 (18.9)	8,855 (39.4)	7,440 (33.1)
1 (25.4)	9 (228.6)	10,912 (48.5)	10,912 (48.5)	7,590 (33.8)	15,810 (70.3)	13,285 (59.1)

1 Use lower value of either concrete or steel strength for allowable shear load.
2 Linear interpolation may be used for intermediate spacing and edge distances. (See page 49)

Combined Tension and Shear Loading—for G5 Adhesive Anchors

Allowable loads for anchors under tension and shear loading at the same time (combined loading) will be lower than the allowable loads for anchors subjected to 100% tension or 100% shear. Use the following equation to evaluate anchors in combined loading conditions:

$$\left(\frac{Na}{Ns}\right) + \left(\frac{Va}{Vs}\right) \leq 1$$

Na = Applied Service Tension Load
Ns = Allowable Tension Load
Va = Applied Service Shear Load
Vs = Allowable Shear Load

G5 Epoxy Adhesive — Average Ultimate Tension Loads[1,2,3] for Reinforcing Bar Installed in Solid Concrete

REINFORCING BAR In. (mm)	EMBEDMENT IN CONCRETE In. (mm)	2000 PSI (13.8 MPa) IN CONCRETE ULTIMATE TENSION Lbs. (kN)	4000 PSI (27.6 MPa) IN CONCRETE ULTIMATE TENSION Lbs. (kN)	ULTIMATE TENSILE AND YIELD STRENGTH GRADE 60 REBAR: MINIMUM YIELD STRENGTH Lbs. (kN)	ULTIMATE TENSILE AND YIELD STRENGTH GRADE 60 REBAR: MINIMUM ULTIMATE TENSILE STRENGTH Lbs. (kN)
# 3 (9.5)	3-3/8 (85.7)	7,480 (33.3)	8,090 (35.9)	6,600 (29.4)	9,900 (44.0)
	4-1/2 (114.3)	N/A	10,488 (46.6)	6,600 (29.4)	9,900 (44.0)
# 4 (12.7)	4-1/2 (114.3)	N/A	14,471 (64.4)	12,000 (53.4)	18,000 (80.1)
	6 (152.4)	11,235 (50.0)	20,396 (90.7)	12,000 (53.4)	18,000 (80.1)
# 5 (15.9)	5-5/8 (142.9)	N/A	21,273 (94.6)	18,600 (82.7)	27,900 (124.1)
	7-1/2 (190.5)	18,108 (80.6)	31,863 (141.7)	18,600 (82.7)	27,900 (124.1)
# 6 (19.1)	6-3/4 (171.5)	N/A	27,677 (123.1)	26,400 (117.4)	39,600 (176.2)
	9 (228.6)	29,338 (130.5)	47,879 (212.9)	26,400 (117.4)	39,600 (176.2)
# 7 (22.2)	7-7/8 (200.0)	N/A	43,905 (195.3)	36,000 (160.1)	54,000 (240.2)
	10-1/2 (266.7)	N/A	52,046 (231.5)	36,000 (160.1)	54,000 (240.2)
# 8 (25.4)	9 (228.6)	N/A	55,676 (247.7)	47,400 (210.9)	71,100 (316.3)
	12 (304.8)	48,000 (213.5)	77,358 (344.1)	47,400 (210.9)	71,100 (316.3)
# 9 (28.6)	10-1/8 (257.2)	N/A	62,443 (277.8)	60,000 (266.9)	90,000 (400.4)
	13-1/2 (342.9)	N/A	71,959 (320.1)	60,000 (266.9)	90,000 (400.4)
# 10 (31.8)	11-1/4 (285.8)	N/A	70,165 (312.1)	76,200 (339.0)	114,300 (508.5)
	15 (381.0)	N/A	78,545 (349.4)	76,200 (339.0)	114,300 (508.5)

1 Allowable working loads for the single installations under static loading should not exceed 25% ultimate capacity or the allowable load of the anchor rod.

2 Ultimate load values in 2000 and 4000 psi stone aggregate concrete. Ultimate loads are indicated for the embedment shown in the Embedment in Concrete column. Performance values are based on the use of minimum Grade 60 reinforcing bar. The use of lower strength rods will result in lower ultimate tension and shear loads.

3 SHEAR DATA: Provided the distance from the rebar to the edge of the concrete member exceeds 1.25 times the embedment depth of the rebar, calculate the ultimate shear load for the rebar anchorage as 60% of the ultimate tensile strength of the rebar.

G5 Epoxy Adhesive — Average Ultimate Tension Loads[1,2] for Threaded Rod Installed in Solid Concrete

THREADED ROD In. (mm)	HOLE DIAMETER In. (mm)	EMBEDMENT IN CONCRETE In. (mm)	≥ 3000 PSI (13.8 MPa) IN CONCRETE ULTIMATE TENSION Lbs. (kN)
1-1/2 (38.1)	1-3/4 (44.5)	13 (330.2)	100,250 (490.4)
		17 (431.8)	143,600 (638.8)
		19 (482.6)	150,000 (667.3)
2 (50.8)	2-1/4 (57.2)	16 (406.4)	150,000 (667.3)
		17 (431.8)	169,700 (754.9)

1 Allowable working loads for the single installations under static loading should not exceed 25% ultimate capacity or the allowable load of the anchor rod.

2 Ultimate load values are ≥ 3000 psi in stone aggregate concrete. Ultimate loads are indicated for the embedment shown in the Embedment in Concrete column. Performance values are based on the use of high strength threaded rod (ASTM A193 Gr. B7). The use of lower strength rods will result in lower ultimate tension loads. See chart below.

G5 Adhesive Edge/Spacing Distance Load Factor Summary for Installation of Threaded Rod and Reinforcing Bar [1,2]

LOAD FACTOR	DISTANCE FROM EDGE OF CONCRETE
Critical Edge Distance—Tension	
100% Tension Load →	1.25 x Anchor Embedment
Minimum Edge Distance—Tension	
70% Tension Load →	0.50 x Anchor Embedment
Critical Edge Distance—Shear	
100% Shear Load →	1.25 x Anchor Embedment
Minimum Edge Distance—Shear	
30% Shear Load →	0.30 x Anchor Embedment

LOAD FACTOR	DISTANCE FROM ANOTHER ANCHOR
Critical Spacing—Tension	
100% Tension Load →	1.50 x Anchor Embedment
Minimum Spacing—Tension	
75% Tension Load →	0.75 x Anchor Embedment
Critical Spacing—Shear	
100% Shear Load →	1.50 x Anchor Embedment
Minimum Spacing—Shear	
30% Shear Load →	0.50 x Anchor Embedment

1 Use linear interpolation for load factors at edge distances or spacing distances between critical and minimum.

2 Anchors are affected by multiple combination of spacing and/or edge distance loading and direction of the loading. Use the product of tension and shear loading factors in design.

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

RED HEAD®
ADHESIVE ANCHORING SPECIALISTS

Umbrella Inserts and Stubby Screens

High Performance Adhesive Systems for Fastening to Hollow Base Materials

A7-28

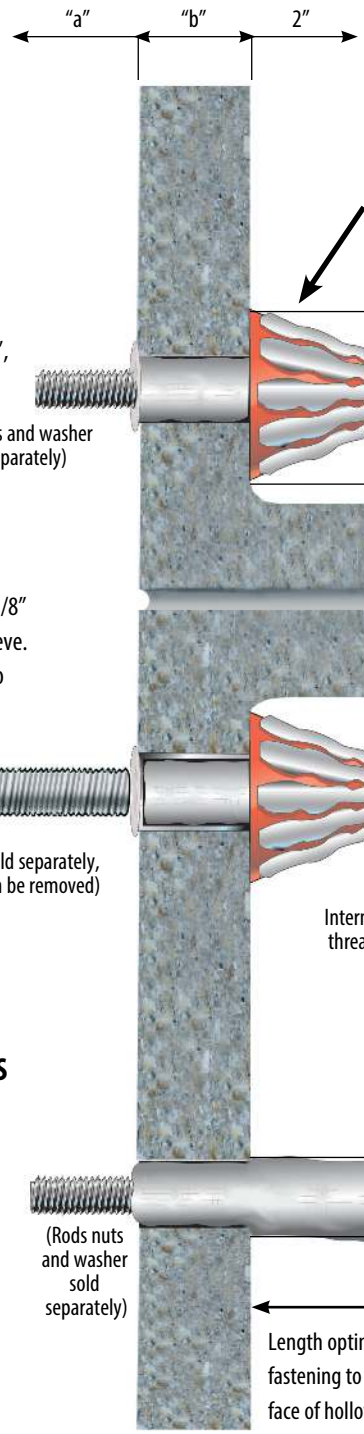
HB 14-2

HBU-38

HBU-FS

DESCRIPTION/ADVANTAGES

Hollow Block Fastening with A7 Adhesive



Length of rod = a + b + 2" (when using HBU-38)

a = length of rod projecting from wall

b = thickness of wall (3/8" to 2")

2" = length of rod in umbrella

HBU-38

Umbrella Inserts—specially designed for fastening to the face of hollow concrete block, brick, clay tile or terra cotta. Accepts rods 1/4", 3/8" and 1/2"

(Rods nuts and washer sold separately)

Large bearing surface inside the block provides consistent high load capacity

HBU-FS

Umbrella Inserts with 3/8" internally threaded sleeve. Removable fastening to concrete block

(Bolt sold separately, bolt can be removed)

Minimum block thickness 1" (when using HBU-FS Insert.)

Internally (3/8") threaded Insert

STUBBY SCREENS

Specially designed stainless steel screens provide maximum performance for a screen in the front face of hollow concrete block. Screens available for rods 1/4" to 5/8"

(Rods nuts and washer sold separately)

Length optimized for fastening to the front face of hollow block

Portion of screen inside block is enlarged to provide higher loads, resistance to torque, and to keep the screen perpendicular to the wall. Fill front void for shear strength.

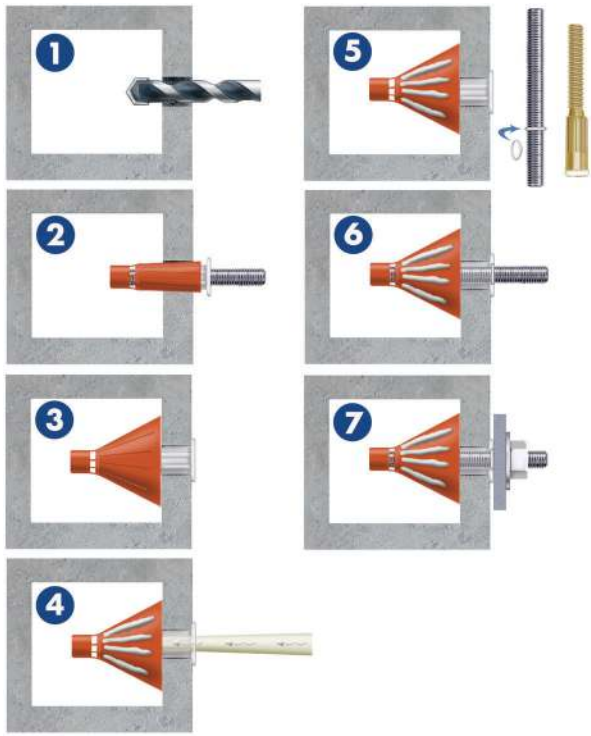
Section View—Concrete Block

ITW Red Head®

Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

Umbrella Inserts and Screens

INSTALLATION STEPS



1. Drill 3/4" diameter hole, 3-3/4" deep using rotation only drilling mode and carbide tipped drill bit. Clean out hole with forced air. Complete hole preparation with use of a brush and repeat cleaning with compressed air (leave no dust or slurry).
2. Place umbrella on piece of threaded rod, stretch umbrella over the rod by pulling the white collar back approximately 1". Squeeze orange portion of umbrella and push umbrella into hole.
3. Push umbrella body through the hole and completely into void. Remove threaded rod. (Do not use in solid base materials. For anchoring into block web, ends and mortar joints, use screens.)
4. Dispense and discard a sufficient amount of adhesive from new cartridge until a uniform adhesive mix is achieved. Inject approximately 1-1/2 fl. oz. of adhesive into umbrella (7 to 8 pumps using manual dispenser) to completely fill umbrella.
5. 3/8" rod uses a centering ring (supplied with inserts) to keep rod perpendicular to the wall.
6. Insert rod into the filled umbrella using a slow, soft twisting motion until it contacts the back of umbrella.
7. Wait for appropriate temperature/cure time before tightening fixture to the recommended torque of 10 ft./lbs.

Installation instructions for stubby screens provided on page 56.

SELECTION CHART

Umbrella Inserts

DESCRIPTION	PART NO.	BOX CONTENTS
Umbrella Anchor	HBU-38	20 Umbrellas 20 Centering Rings
3/8" Internally Threaded Insert with Umbrella	HBU-FS	10 Umbrellas 10 Flush Sleeve Insert

SELECTION CHART

Stubby Screens

PART NO.	DESCRIPTION		QTY/BOX
HB 14-2	1/4" x 2"	Stainless Screen	100
HB 38-312	3/8" x 3-1/2"	Stainless Screen	100
HB 12-312	1/2" x 3-1/2"	Stainless Screen	50
HB 58-412	5/8" x 4-1/2"	Stainless Screen	50

ESTIMATING TABLE

Umbrella Inserts

Number of Anchoring Installations Per Cartridge* Using Threaded Rod and Umbrella Inserts with A7

ROD In (mm)	DRILL HOLE DIA. INCHES	VOLUME OF CARTRIDGE		UMBRELLA INSERT WITH EMBEDMENT OF 3-3/4"
3/8 (9.5)	3/4	A7	5 fluid oz.	3
		A7	8 fluid oz.	5
		A7	10 fluid oz.	6
		A7	28 fluid oz.	17

* These estimates do not account for waste.

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

ESTIMATING TABLE

Stubby Screens — Number of Anchoring Installations Per Cartridge* Using Threaded Rod and Stubby Screens with A7

ROD In (mm)	DRILL HOLE DIA. INCHES	VOLUME OF CARTRIDGE	SCREEN LENGTH PLUS 1 DIAMETER (INCHES) 2"	3-1/2"	4-1/2"
1/4 (6.4)	3/8	A7 8 fluid oz.	39		
		A7 10 fluid oz.	48		
		A7 28 fluid oz.	135		
3/8 (9.5)	1/2	A7 8 fluid oz.		17	
		A7 10 fluid oz.		21	
		A7 28 fluid oz.		62	
1/2 (12.7)	5/8	A7 8 fluid oz.		12	
		A7 10 fluid oz.		15	
		A7 28 fluid oz.		43	
5/8 (15.9)	3/4	A7 8 fluid oz.			7
		A7 10 fluid oz.			11
		A7 28 fluid oz.			24

*These estimates do not account for waste.

PERFORMANCE TABLE

Load Values[1, 2] — Using A7 in Hollow Concrete Block

	ROD DIA. In. (mm)	MAX CLAMPING FORCE AFTER PROPER CURE Ft.-Lbs. (Nm)	DRILL HOLE DIA. In. (mm)	EMBEDMENT (SCREEN LENGTH) In. (mm)	ULTIMATE TENSION Lbs. (Kn)	ULTIMATE SHEAR Lbs. (Kn)
Umbrella	3/8 (9.5)	10 (13)	3/4 (19.1)	3-3/4 (95.3)	3,558 (15.8)	3,109 (13.8)
Stubby Screens	1/4 (6.4)	4 (5)	3/8 (9.5)	2-1/4 (57.1)	1,550 (6.9)	1,900 (8.5)
	3/8 (9.5)	7 (9)	1/2 (12.7)	3-7/8 (98.4)	1,661 (7.4)	2,071 (9.2)
	1/2 (12.7)	10 (13)	5/8 (15.9)	4 (101.6)	2,458 (10.9)	4,467 (19.9)
	5/8 (15.9)	13 (17)	3/4 (19.1)	5-1/8 (130.2)	2,543 (10.9)	5,047 (22.4)

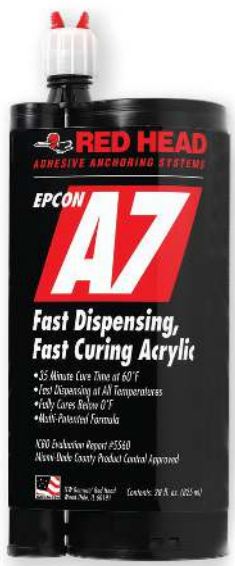
1 Allowable working loads should not exceed 25% ultimate capacity. Based upon testing using ASTM A193, Grade B7 rod. Divide by 4.

2 The tabulated values are for anchors installed at a minimum 12 inch edge distance and minimum 8 inch spacing.

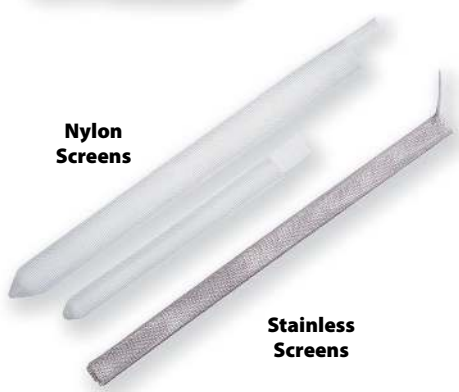
RED HEAD®
ADHESIVE ANCHORING SPECIALISTS

Screen Tubes

Quality Adhesive Systems for Fastening Through Block and for Brick Pinning Applications



A7-28



Nylon Screens

Stainless Screens

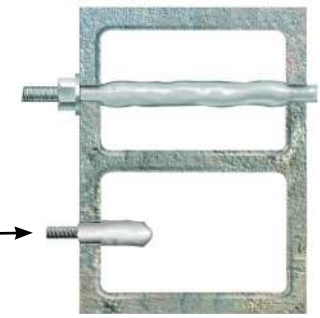
DESCRIPTION/SUGGESTED SPECIFICATIONS

Screens Used with A7

HOLLOW CONCRETE BLOCK

Maximum holding strength in concrete block can be obtained by fastening to both the front and back of the block using an adhesive screen tube and threaded rod.

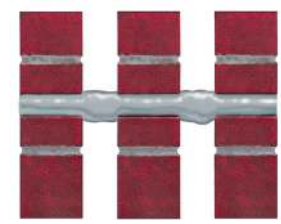
For attachments to single face of block, see page 53 for information on "umbrella anchors" and "stubby screens"



Top View

BRICK WALL

Systems designed for Seismic Retrofit, Brick Pinning or fastening to brick—various lengths and diameters available to accommodate site conditions.



Section

The no-drip feature of A7 adhesive makes it particularly well suited for brick pinning applications.

ADVANTAGES

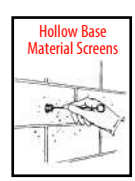
HBP SERIES—NYLON SCREENS

- 30%-50% savings from stainless steel screens
- Comparable performance values
- Easier to insert and span across voids
- Flexible material is less susceptible to damage from crushing

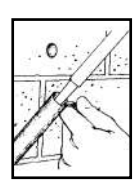
HB SERIES—STAINLESS SCREENS

- Corrosion resistant
- Available in 1/4" to 3/4" diameters
- Special version, "dosage control" available for overhead and underwater installations

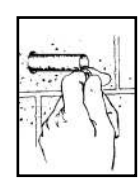
INSTALLATION STEPS



1. Drill hole to the length of the screen plus 1 diameter, using rotation-only drilling mode. Clean out hole with forced air. Complete hole preparation with use of a brush and repeat cleaning with forced air (leave no dust or slurry).



2. When starting new cartridge or new nozzle, dispense and discard enough adhesive until uniform adhesive mix is achieved. Insert the nozzle into the bottom of the screen and fill screen completely full (use extension tube if needed to reach bottom of screen).



3. Insert the filled screen completely into the hole (subflush).

4. While holding the tab of the screen against the wall, hand insert the selected rod slowly into the screen tube with a slow twisting motion. Pull screen flush to face and coat with adhesive. Wait for appropriate cure time before torquing fixture in place.

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

SELECTION CHART

Screen Tubes

HB Stainless Screen

HBP Nylon Screen

ROD DIA. In. (mm)	SCREEN LENGTH In. (mm)	STAINLESS STEEL SCREENS		NYLON SCREENS	
		PART NO.	QTY/BOX	PART NO.	QTY/BOX
1/4 (6.4)	6 (152.4)	HB 14-6	100	N/A	N/A
1/4 (6.4)	8 (203.2)	HB 14-8	100	N/A	N/A
1/4 (6.4)	10 (254.0)	HB 14-10	100	N/A	N/A
3/8 (9.5)	6 (152.4)	HB 38-6	50	HBP 38-6	50
3/8 (9.5)	8 (203.2)	HB 38-8	25	HBP 38-8	25
3/8 (9.5)	10 (254.0)	HB 38-10	25	HBP 38-10	25
1/2 (12.7)	6 (152.4)	HB 12-6	50	HBP 12-6	50
1/2 (12.7)	8 (203.2)	HB 12-8	25	HBP 12-8	25
1/2 (12.7)	10 (254.0)	HB 12-10	25	HBP 12-10	25
5/8 (15.9)	6 (152.4)	HB 58-6	25	HBP 58-6	40
5/8 (15.9)	8 (203.2)	HB 58-8	20	HBP 58-8	40
5/8 (15.9)	10 (254.0)	HB 58-10	20	HBP 58-10	40
3/4 (19.1)	8 (203.2)	HB 34-8	20	N/A	N/A
3/4 (19.1)	10 (254.0)	HB 34-10	10	HBP 34-10	20
3/4 (19.1)	13 (330.2)	HB 34-13	10	HBP 34-13	20

*Not available in standard strength nylon screens. Longer screens available through specials.

ESTIMATING TABLE

Screen Tubes

Number of Holes Per Cartridge* Using Threaded Rod and Screen Tubes with A7 Adhesives in Hollow Base Material

ROD In (mm)	DRILL HOLE DIA. INCHES	VOLUME OF CARTRIDGE	SCREEN LENGTH (INCHES)			
			6″	8″	10″	13″
1/4 (6.4)	3/8	A7 8 fluid oz.	13	10	8	
		A7 10 fluid oz.	16	12	10	
		A7 28 fluid oz.	45	35	28	
3/8 (9.5)	1/2	A7 8 fluid oz.	10	8	6	
		A7 10 fluid oz.	12	10	7.5	
		A7 28 fluid oz.	37	29	23	
1/2 (12.7)	5/8	A7 8 fluid oz.	7	5	4	
		A7 10 fluid oz.	9	6	5	
		A7 28 fluid oz.	26	18	14	
5/8 (15.9)	3/4	A7 8 fluid oz.	5	4	3	
		A7 10 fluid oz.	6	5	4	
		A7 28 fluid oz.	18	14	10	
3/4 (19.1)	7/8	A7 8 fluid oz.		2.5	2	1
		A7 10 fluid oz.		3	2.5	1.75
		A7 28 fluid oz.		9	6	5

* These estimates do not account for waste.

Screen Tubes

PERFORMANCE TABLE

Load Values

Average Ultimate Loads for HBP (nylon) or HB (stainless) Screens Used with A7 in Hollow Concrete Block[1]

ROD DIA. In. (mm)	DRILL HOLE DIA. In. (mm)	MAX CLAMPING FORCE AFTER PROPER CURE Ft.-Lbs. (Nm)	SCREEN EMBEDMENT (LENGTH) In. (mm)	ULTIMATE TENSION Lbs. (kN)	ULTIMATE SHEAR Lbs. (kN)
1/4 (6.4)	3/8 (9.5)	5 (6)	8 (203.2)	2,072 (9.2)	2,264 (10.1)
3/8 (9.5)	1/2 (12.7)	12 (16)	8 (203.2)	2,360 (10.5)	2,668 (11.9)
1/2 (12.7)	5/8 (15.9)	19 (25)	8 (203.2)	2,647 (11.8)	2,668 (11.9)
5/8 (15.9)	3/4 (19.1)	26 (35)	8 (203.2)	2,647 (11.8)	3,578 (15.9)
3/4 (19.1)	7/8 (22.2)	28 (37)	8 (203.2)	2,647 (11.8)	4,573 (20.3)

1 Allowable working loads should not exceed 25% of ultimate capacity. Loads based upon testing with ASTM A193, Grade B7 rods. Divide by 4.

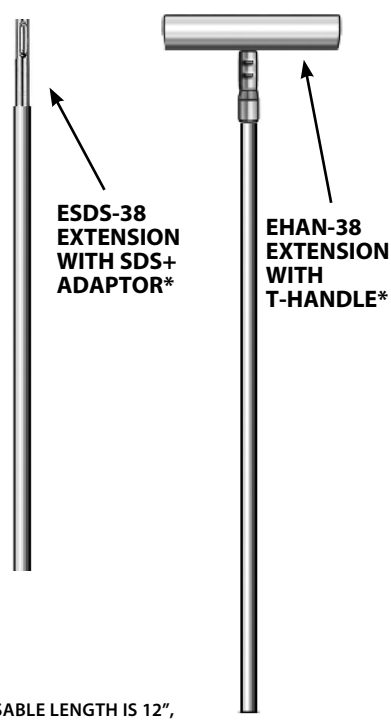
For grout filled, concrete block or solid red brick units, see page 37.

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

RED HEAD®
ADHESIVE ANCHORING SPECIALISTS

Accessories

Wire Brush Extensions



* USABLE LENGTH IS 12", GOOD FOR ALL HOLES EXCEPT 7/16" DIAMETER

DESCRIPTION/ADVANTAGES

Hole Plugs

Special plugs make overhead installations easier, centers rod in hole, and keeps adhesive off threads

ROD DIAMETER	HOLE DIAMETER	PART #	QTY
3/8"	7/16"	E038	25
1/2"	9/16"	E012	25
5/8"	3/4"	E058	20
3/4"	7/8"	E034	20
7/8"	1"	E078	10
1"	1-1/8"	E010	10
1-1/4"	1-3/8"	E114	10

Nylon Brushes

Proper hole cleaning using a brush is essential to achieve optimum performance

PART No.	ANCHOR DIA.	REBAR DIA.	DRILL BIT DIA.	OVERALL LENGTH	BRUSH DIA.	QTY/BAG
B012	3/8 or 1/2	No. 3	7/16 or 9/16	8-1/2	1/2	1
B034	5/8 or 3/4	No. 4 and 5	3/4 or 7/8	8-1/2	3/4	1
B100	7/8 or 1	No. 6 and 7	1 or 1-1/8	12	1.00	1
B114	1-1/4	No. 8 and 9	1-3/8	13	1.25	1
B112	1-1/2	No. 10	1-1/2	17	1.50	1

Match rod diameter with hold size.

Wire Brushes

Proper hole cleaning using a brush is essential to achieve optimum performance

1/8" NPT
(National Pipe Thread Taper)

PART No.	ANCHOR DIA.	REBAR DIA.	DRILL BIT DIA.	OVERALL LENGTH	BRUSH DIA.	QTY/BAG
SB038	3/8	No. 3	7/16	4-7/8	5/8	4
SB012	1/2	No. 4	5/8	4-7/8	3/4	4
SB058	5/8	No. 5	3/4	4-7/8	1.0	4
SB034	3/4	No. 6	7/8	4-7/8	1-1/4	4
SB078	7/8	No. 7	1	5-1/8	1-1/2	4
SB010	1	No. 8	1-1/8	5-1/4	1-5/8	4
SB125	1-1/4	No. 10	1-3/8	5-1/4	1-3/4	4
ESDS-38	Wire brush 12" usable extension with SDS+ adaptor					1
EHAN-38	Wire brush 12" usable extension with T-Handle					1

* Proper hole cleaning using a wire brush is essential to achieve optimum performance.
Brush may be used up to 50 holes depending on concrete strength.
Brushes required for installation of No. 4, No. 8 rebar and larger are available with lead time.

Plastic Extension Tubing

Attaches to Adhesive System nozzles for deep hole installations

DESCRIPTION	PART #	QTY
6-Foot Straight Tubing can cut to proper size (.39 in I.D. x .43 in. O.D.)	E25-6	6

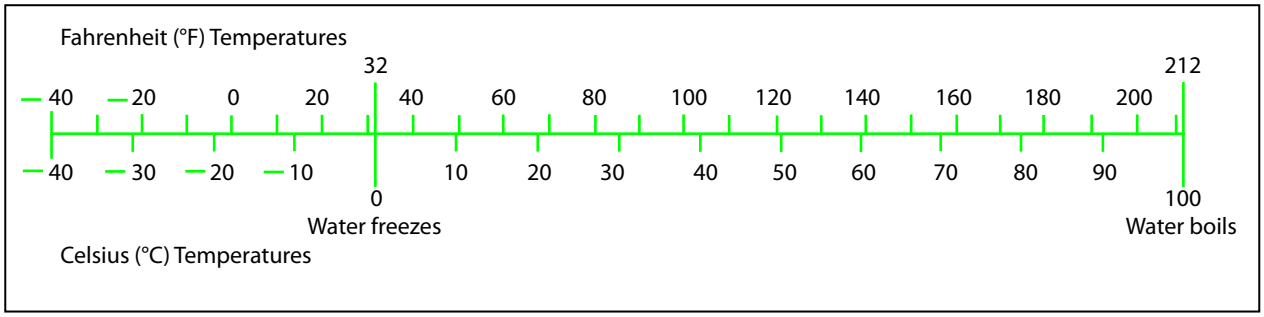
Blow Pump

DESCRIPTION	PART #	QTY/BAG
Blow Pump	BP-10	1

Minimum hole 7/16".

Conversion Table (soft)

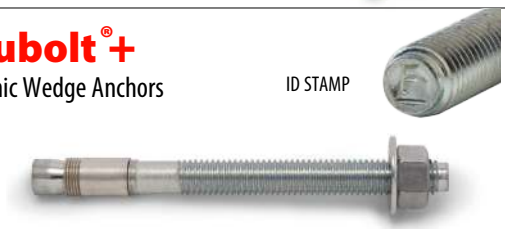
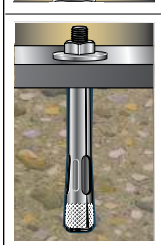
6.35 mm =	1/4″	50 mm =	2″
9.5 mm =	3/8″	98 mm =	3-7/8″
10 mm =	3/8″	100 mm =	4″
12 mm =	1/2″	130 mm =	5-1/8″
16 mm =	5/8″	153 mm =	6″
20 mm =	3/4″	156 mm =	6-1/8″
22 mm =	7/8″	178 mm =	7″
24 mm =	1″	183 mm =	7-1/4″
25 mm =	1″	190 mm =	7-1/2″
30 mm =	1-3/16″	200 mm =	7-7/8″
35 mm =	1-3/8″	213 mm =	8-3/8″
40 mm =	1-1/2″	250 mm =	9-7/8″



ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

RED HEAD®
CONCRETE ANCHORING SPECIALISTS

Selection Guide
Anchors for Concrete Applications

ANCHOR TYPE	KEY FEATURES	SIZE RANGE (Inches)
Trubolt® Wedge Anchors (see page 65)	■ 2015 IBC Compliant ■ Seismic zone (A-B) approved ■ Fully-threaded ■ Length ID head stamped ■ Stainless steel clip ■ Through-fixture fastening	**Diameter:** 1/4 – 1 **Length:** 1-3/4 – 12
Trubolt®+ Seismic Wedge Anchors  ID STAMP (see page 71)	■ 2015 IBC Compliant ■ All seismic zone (A-F) and cracked concrete approved ■ Fully-threaded ■ Length ID head stamped ■ Through-fixture fastening	**Diameter:** 3/8, 1/2, 5/8 & 3/4 **Length:** 3 – 8-1/2
Trubolt®+ SS Seismic Wedge Anchors (see page 72)	■ 2015 IBC Compliant ■ ICC-ES ESR 2427 for Cracked and Uncracked Concrete ■ Patented grooved clip design ■ Meets ductility requirements of ACI 318 D.3 3 ■ Fully threaded ■ Anchor body and clip are Made in the U.S.A.	**Diameter:** 1/2 and 5/8 **Length:** 3-3/4 - 7
Large Diameter Tapcon (LDT) and LDTX Self-Threading Anchor (see page 74)	■ Anti-rotation serrated washer ■ Extra large hex washer head ■ Length ID head stamped ■ Through-fixture fastening	**LDT with Zinc Plating** **Diameter:** 3/8 – 3/4 **Length:** 1-3/4 – 6-1/4 **LDTX with EnvireX Coating** **Diameter:** 3/8 & 1/2 **Length:** 3 – 5
Boa™ Coil Expansion Anchors (see page 78)	■ Heavy-Duty, Reusable Fastening ■ Easy installation ■ Removable ■ High shear strength ■ Zinc plated carbon steel to ASTM B633, SC1, Type III	**Diameter:** 1/2 – 3/4 **Length:** 3 – 6
Multi-Set II® Drop-In Anchors RM RL RX CL (see page 79)	■ RM: Flanged body to keep anchor flush with surface of concrete ■ RL: Non-flanged body for recessed setting ■ RX: Designed for hollow core and post tension concrete ■ CL: Designed for one-sided forming, accepts coil rod	**Diameter:** 1/4 – 3/4 **Length:** 1 – 3-3/16 **Diameter:** 1/4 – 3/4 **Length:** 1 – 3-3/16 **Diameter:** 3/8 & 1/2 **Length:** 3/4 - 1 **Diameter:** 1/2 & 3/4 **Length:** 2 & 3-3/16
 **Dynabolt®** Masonry Sleeve Anchors **For both Hollow and Solid Concrete** (see page 84)	■ Concrete, block and brick ■ Many choices of head styles ■ Through-fixture fastening ■ Available in 304 stainless steel	**Diameter:** 1/4 – 3/4 **Length:** 5/8 – 6-1/4

	CORROSION RESISTANCE	PERFORMANCE	HEAD STYLES	APPROVALS/LISTINGS
Trubolt cont'd	■ Zinc-plated carbon steel to ASTM B633, SC1, Type III ■ Hot dipped galvanized to ASTM A-153 ■ Type 304 and 316 stainless steel	Ultimate Pullout Performance in 4000 psi Concrete up to 26,540 lbs. (1" diameter)	Hex nut Tie-Wire version	ICC Evaluation Service, Inc. ESR-2251 Underwriters Laboratories Factory Mutual Caltrans Meets or exceeds U.S. Government G.S.A. Specification A-A-1923A Type 4 (formerly GSA: FF-S-325 Group II, Type 4, Class 1)
Trubolt+ cont'd	■ Zinc-plated carbon steel to ASTM B633, SC1, Type III	Pullout strength of 4,980 lbs in 2,500 psi Cracked Concrete (1/2" diameter).	Hex nut	ICC Evaluation Service, Inc. # ESR-2427 -Category 1 performance rating -2015 IBC compliant -Meets ACI 318 ductility requirements -Tested in accordance with ACI 355.2 & ICC-ES AC193 -Listed for use in seismic zones A, B, C, D, E, & F -3/8", 1/2", 5/8" and 3/4" diameter anchors listed in ESR-2427 City of Los Angeles - #RR25867 Florida Building Code (FBC)
Trubolt+ SS cont'd	■ Stainless Steel AISI 316	Pullout strength of 4,980 lbs in 2,500 psi Cracked Concrete (1/2" diameter).	Hex nut	ICC-ES ESR 2427 for cracked and uncracked concrete Apprroved for use in ALL SEISMIC ZONES (A-F) 2015 International Building Code (IBC) 2015 International Residential Code (IRC) Florida Building Code (FBC)
LDT cont'd	■ Zinc-plated carbon steel to ASTM B695 & B633 ■ Type 410 stainless steel	Ultimate Pullout Performance in 4,000 psi Concrete up to 23,266 lbs. (3/4" diameter)	Finished bolt style	
	■ EnvireX™ coating Approved for use in ACQ and MCQ lumber* *Excessive content of copper in the ACQ and MCQ lumber may affect the anchor finish.			1,000 hours salt spray ASTM B117
Boa Coil cont'd	■ Zinc plated carbon steel to ASTM B633, SC1, Type III	Ultimate Pullout Performance in 4000 psi Concrete up to 38,500 lbs. (3/4" diameter)	Finished bolt style	
Multi-Set II Drop-In cont'd	■ Zinc-plated carbon steel to ASTM B633, SC1, Type III ■ Type 304 and 316 stainless steel	Ultimate Pullout Performance in 4000 psi Concrete up to 9,480 lbs. (3/4" diameter)	RM: Flanged body RL: Non-flanged body Use any bolt or threaded rod	GSA: A-A-55614 Type 1 (Formerly GSA: FF-S-325 Group VIII) Underwriters Laboratories Factory Mutual Caltrans
Dynabolt cont'd	■ Zinc-plated carbon steel to ASTM B633, SC1, Type III ■ Type 304 stainless steel	Ultimate Pullout Performance in 4000 psi Concrete up to 8,900 lbs. (3/4" diameter)	Flat head Hex nut Acorn nut Tie-Wire Round head Threshold flat head	GSA: A-A-1922A (Formerly GSA: FF-S-325 Group II, Type 3, Class 3) Factory Mutual

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

Anchors for Concrete Applications

continued from pages 50-51

ANCHOR TYPE		KEY FEATURES	SIZE RANGE (Inches)
Tapcon® Concrete Anchors with Advanced Threadform Technology™	 **Original (see page 90)** **Maxi-Set (see page 91)** **SCOTS (see page 93)** **XL (see page 95)** **StormGuard (see page 97)**		
SAMMYS® Hurricane Protection Anchor (see page 99)		■ Original Tapcon 1/4" dia. anchor with Blue Climaseal™ ■ Quick and easy secure shutter installations	**Diameter:** 1/4 **Length:** 1-1/4 – 6
Hammer-Set™ Nail-drive Anchors (see page 100)		■ Easy installation ■ Low profile head ■ Through-fixture fastening	**Diameter:** 3/16 & 1/4 **Length:** 7/8 – 2
Poly-Set® All-purpose plastic plug anchors (see page 101)	 **For Concrete, Hollow and Drywall**	■ Unique twisting action ■ Resistant to moisture, chemicals and atmospheric conditions ■ Available in pre-packaged kits	**Diameter:** 3/16 – 1/4 **Length:** 1-1/4 – 1-7/16 **3/16"** uses #6 – 8 screw **1/4"** uses #10 – 12 screw

	CORROSION RESISTANCE	PERFORMANCE	HEAD STYLES	APPROVALS/LISTINGS
Tapcon cont'd	■ Patented Trade Secret Climaseal® coating ■ Type 410 stainless steel The above is for the Original and 410 SS Tapcon only. For data on other Tapcon products see their product pages as follows: Tapcon Maxi-Set on page 94, Tapcon SCOTS on page 94, Tapcon XL on page 98, and Tapcon StormGuard on page 100.	Ultimate Pullout Performance in 4000 psi Concrete up to 2,380 lbs.	Hex head Phillips flat head	**Blue Climaseal™** ICC Evaluation Service, Inc.– ESR-1671 ICC Evaluation Service, Inc.– ESR-2202 Miami-Dade County Florida Building Code **410 Stainless Steel** Miami-Dade County Florida Building Code
SAMMYS Anchor cont'd	■ Blue Climaseal™	Ultimate Pullout Performance in 4000 psi Concrete at 3,100 lbs. (2-1/4" Embedment)	Threaded Cap	Miami Dade County
Hammer-Set cont'd	■ Zinc alloy	Ultimate Pullout Performance in 4000 psi Concrete up to 793 lbs.	Mushroom head	GSA: A-A-1925A Type 1 (zinc mushroom) (Formerly GSA: FF-S-325 Group V, Type 2, Class 3)
Poly-Set cont'd	■ Polyethylene Anchor (accepts corrosion resistant screw of your choice)		Kit comes with phillips head screw (accepts screw style of your choice)	

Because applications vary, ITW RED HEAD cannot guarantee the performance of this product. Each customer assumes all responsibility and risk for the use of this product. The safe handling and the suitability of this product for use is the sole responsibility of the customer. Specific job site conditions should be considered when selecting the proper product. Should you have any questions, please call the Technical Assistance Department at 800-848-5611.

RED HEAD®
CONCRETE ANCHORING SPECIALISTS

Trubolt® Wedge Anchors

Dependable, Heavy-Duty, Inspectable, Wedge Type Expansion Anchor

2015 IBC Compliant

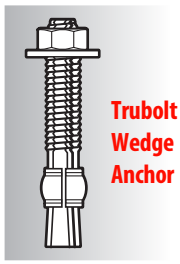
Trubolt®
Wedge Anchors

DESCRIPTION/SUGGESTED SPECIFICATIONS

Wedge Type Anchors—

SPECIFIED FOR ANCHORAGE INTO CONCRETE

Trubolt Wedge anchors feature a stainless steel expansion clip, threaded stud body, nut and washer. Anchor bodies are made of plated carbon steel, hot-dipped galvanized carbon steel, type 304 stainless steel or type 316 stainless steel as identified in the drawings or other notations.



The exposed end of the anchor is stamped to identify anchor length. Stampings should be preserved during installation for any subsequent embedment verification.

Use carbide tipped hammer drill bits made in accordance with ANSI B212.15-1994 to install anchors.

Anchors are tested to ACI 355.2 and ICC-ES AC193. Anchors are listed by the following agencies as required by the local building code: ICC-ES, UL, FM, City of Los Angeles, California State Fire Marshal and Caltrans.

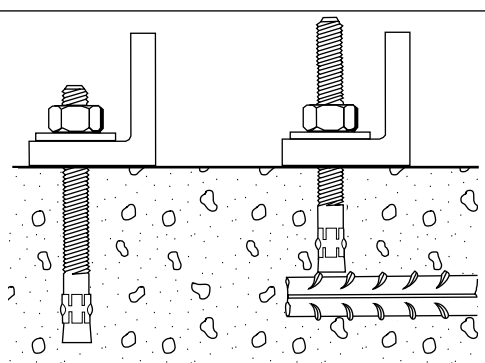
See Appendix B (pages 106-107) for performance values in accordance to 2015 IBC.

ADVANTAGES

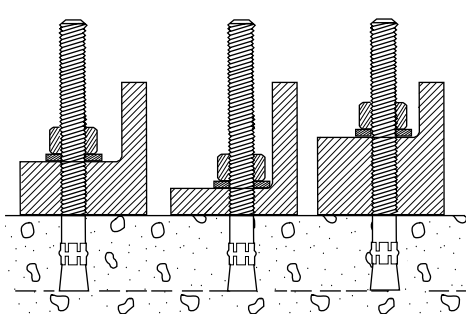
- 2015 International Building Code (IBC) Compliant for 1/4" through 1/2" diameters-carbon steel
- Versatile fully threaded design is standard on sizes up to 3/4" diameter and 10" length
- Anchor diameter equals hole diameter
- Standard carbon and stainless steel anchors
- Non bottom-bearing, may be used in hole depth exceeding anchor length
- Can be installed through the work fixture, eliminating hole spotting
- Inspectable torque values, indicating proper installation

Fully Threaded Advantage

Trubolt's fully threaded feature eliminates subsurface obstruction problems.



Fully threaded design accommodates various material thicknesses at the same embedment. One anchor length saves time and money.



APPLICATIONS

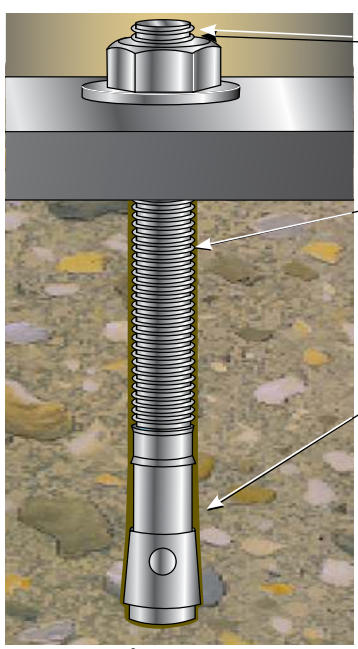
Anchoring machinery and conveyors is a common wedge anchor application. The Trubolt is fully threaded to allow a large range of embedment and fixture thickness.

LENGTH INDICATION CODE*

CODE	LENGTH OF ANCHOR		CODE	LENGTH OF ANCHOR	
A	1-1/2 < 2	(38.1 < 50.8)	K	6-1/2 < 7	(165.1 < 177.8)
B	2 < 2-1/2	(50.8 < 63.5)	L	7 < 7-1/2	(177.8 < 190.5)
C	2-1/2 < 3	(63.5 < 76.2)	M	7-1/2 < 8	(190.5 < 203.2)
D	3 < 3-1/2	(76.2 < 88.9)	N	8 < 8-1/2	(203.2 < 215.9)
E	3-1/2 < 4	(88.9 < 101.6)	O	8-1/2 < 9	(215.9 < 228.6)
F	4 < 4-1/2	(101.6 < 114.3)	P	9 < 9-1/2	(228.6 < 241.3)
G	4-1/2 < 5	(114.3 < 127.0)	Q	9-1/2 < 10	(241.3 < 254.0)
H	5 < 5-1/2	(127.0 < 139.7)	R	10 < 11	(254.0 < 279.4)
I	5-1/2 < 6	(139.7 < 152.4)	S	11 < 12	(279.4 < 304.8)
J	6 < 6-1/2	(152.4 < 165.1)	T	12 < 13	(304.8 < 330.2)

*Located on top of anchor for easy inspection.

FEATURES



Length ID Head Stamp—provides for embedment inspection after installation

Fully Threaded Design

Cold-Formed—manufacturing process adds strength

Stainless steel split expansion ring

Anchor Body—available in zinc-plated steel, hot-dipped galvanized steel, 304 stainless steel and 316 stainless steel

TRUBOLT® WEDGE ANCHOR

APPROVALS/LISTINGS

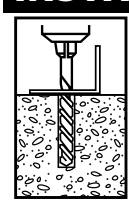
Trubolt®

Wedge Anchors

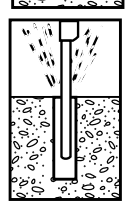
ICC Evaluation Service, Inc. ESR-2251
- – Category 1 performance rating
- – 2015 IBC compliant
- – Meets ACI 318 ductility requirements
- – Tested in accordance with ACI 355.2 and ICC-ES AC193
- – For use in seismic zones A & B
- – 1/4", 3/8" & 1/2" diameter anchors listed in ESR-2251

Underwriters Laboratories
Factory Mutual
Caltrans
Meets or exceeds U.S. Government G.S.A. Specification A-A-1923A Type 4 (formerly GSA: FF-S-325 Group II, Type 4, Class 1)
Made in USA

INSTALLATION STEPS

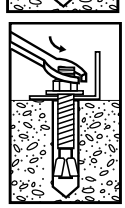


1. Select a carbide drill bit with a diameter equal to the anchor diameter. Drill hole to any depth exceeding the desired embedment. See chart for minimum recommended embedment.



2. Clean hole or continue drilling additional depth to accommodate drill fines.

3. Assemble washer and nut, leaving top of stud exposed through nut. Drive anchor through material to be fastened until washer is flush to surface of material.



4. Expand anchor by tightening nut 3-5 turns past the hand tight position, or to the specified torque requirement.

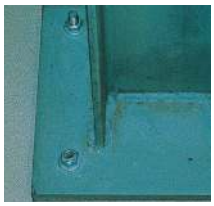
**** ONLY FOR USE IN CONCRETE****

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

SELECTION CHARTS

Trubolt Carbon Steel
with Zinc Plating

Meets ASTM B633 SC1, Type III specifications for electroplating of 5um = .0002" thickness.
This material is well suited for non-corrosive environments.

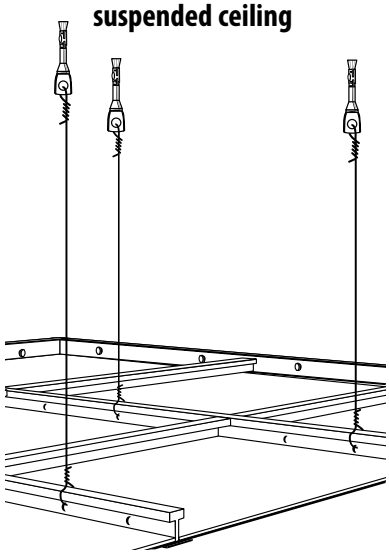


Typical Applications—Structural Columns, Machinery, Equipment, etc.

Environment—Interior (non-corrosive)

Level of Corrosion—Low

Tie Wire Wedge for hanging suspended ceiling



PART NUMBER	THREAD LENGTH In. (mm)	ANCHOR DIA. & DRILL BIT SIZE (THREADS) PER INCH	OVERALL LENGTH In. (mm)	MAX. THICKNESS OF MATERIAL TO BE FASTENED In. (mm)	QTY/WT PER BOX lbs.	QTY/WT PER MASTER CARTON lbs.
WS-1416	3/4 (19.1)	1/4" - 20	1-3/4 (44.5)	3/8 (9.5)	100/ 3.1	1000/ 32
WS-1422	1-1/4 (31.8)		2-1/4 (57.2)	7/8 (22.2)	100/ 3.6	1000/ 37
WS-1432	2-1/4 (57.2)		3-1/4 (82.6)	1-7/8 (47.6)	100/ 4.7	800/ 39
WS-3822	1-1/8 (28.6)	3/8" - 16	2-1/4 (57.2)	3/8 (9.5)	50/ 4.1	500/ 41
WS-3826	1-5/8 (41.3)		2-3/4 (69.9)	7/8 (22.2)	50/ 4.7	400/ 39
WS-3830	1-3/4 (44.5)		3 (76.2)	1-1/8 (28.6)	50/ 5.0	400/ 41
WS-3836	2-1/2 (63.5)		3-3/4 (95.3)	1-7/8 (47.6)	50/ 5.9	300/ 36
WS-3850	3-3/4 (95.2)		5 (127.0)	3-1/8 (79.4)	50/ 7.4	250/ 38
WS-3870	3-7/8 (98.4)		7 (177.8)	5-1/8 (130.2)	50/ 10.4	250/ 53
WS-1226	1-1/4 (31.8)	1/2" - 13	2-3/4 (69.9)	1/8 (3.2)	25/ 4.6	200/ 38
WS-1236	2-1/4 (57.2)		3-3/4 (95.3)	1 (25.4)	25/ 5.7	150/ 35
WS-1242	2-3/4 (69.9)		4-1/4 (108.0)	1-1/2 (38.1)	25/ 6.2	150/ 38
WS-1244	3 (76.2)		4-1/2 (114.3)	1-3/4 (44.5)	25/ 6.5	150/ 39
WS-1254	4 (101.6)		5-1/2 (139.7)	2-3/4 (69.9)	25/ 7.7	150/ 47
WS-1270	5-1/2 (139.7)		7 (177.8)	4-1/4 (108.0)	25/ 9.3	150/ 57
WS-5834	1-3/4 (44.5)	5/8" - 11	3-1/2 (88.9)	1/8 (3.2)	10/ 3.6	100/ 37
WS-5842	2-1/2 (63.5)		4-1/4 (108.0)	7/8 (22.2)	10/ 4.1	100/ 42
WS-5850	3-1/4 (82.6)		5 (127.0)	1-5/8 (41.3)	10/ 4.7	100/ 48
WS-5860	4-1/4 (107.9)		6 (152.4)	2-5/8 (66.7)	10/ 5.4	50/ 28
WS-5870	5-1/4 (133.4)		7 (177.8)	3-5/8 (92.1)	10/ 6.2	30/ 19
WS-5884	5-3/4 (146.0)		8-1/2 (215.9)	5-1/8 (130.2)	10/ 8.0	30/ 25
WS-58100	5-3/4 (146.0)		10 (254.0)	6-5/8 (168.3)	10/ 9.4	30/ 29
WS-3442	2-3/8 (60.3)	3/4" - 10	4-1/4 (108.0)	1/4 (31.8)	10/ 6.8	60/ 42
WS-3446	2-7/8 (73.0)		4-3/4 (120.7)	3/4 (19.1)	10/ 7.4	60/ 45
WS-3454	3-5/8 (92.1)		5-1/2 (139.7)	1-1/2 (38.1)	10/ 8.1	50/ 41
WS-3462	4-3/8 (111.1)		6-1/4 (158.8)	2-1/4 (57.2)	10/ 9.1	30/ 28
WS-3470	5-1/8 (130.2)		7 (177.8)	3 (76.2)	10/ 9.7	30/ 30
WS-3484	5-3/4 (146.0)		8-1/2 (215.9)	4-1/2 (114.3)	10/ 12.3	30/ 38
WS-34100	5-3/4 (146.0)		10 (254.0)	6 (152.4)	10/ 14.0	30/ 43
WS-34120	1-3/4 (44.5)		12 (304.8)	8 (203.2)	10/ 16.6	30/ 51
WS-7860	2-1/2 (63.5)	7/8" - 9	6 (152.4)	1-3/8 (34.9)	5/ 6.3	25/ 32
WS-7880	2-1/2 (63.5)		8 (203.2)	3-3/8 (85.7)	5/ 8.1	15/ 25
WS-78100	2-1/2 (63.5)		10 (254.0)	5-3/8 (136.5)	5/ 9.8	15/ 30
WS-10060	2-1/2 (63.5)	1" - 8	6 (152.4)	1/2 (12.7)	5/ 8.3	25/ 43
WS-10090	2-1/2 (63.5)		9 (228.6)	3-1/2 (88.9)	5/ 11.6	15/ 36
WS-100120	2-1/2 (63.5)		12 (304.8)	6-1/2 (165.1)	5/ 15.0	15/ 46
TIE WIRE						
TW-1400	N/A	1/4"	2-1/8 (54.0)	9/32-hole (7.1)	100/ 3.6	1000/ 36
TW-1400 K	N/A		2-1/8 (54.0)	9/32-hole (7.1)	BULK	1500/ 73

SELECTION CHARTS

Trubolt Carbon Steel
with Hot-Dipped Galvanizing

Meets ASTM A153 Class specifications for hot-dipped galvanizing > 45um = .002". It is highly recommended for damp, humid environments near coastal regions. Hot-dipped galvanized Trubolts have a coating thickness of zinc that is almost 10 times as thick as electroplating. **This creates greater corrosion resistance at a minimal cost.**

Typical Applications—Railings, Signage, Awnings, etc.

Environment—Rural/Suburban (exterior environment—essentially unpolluted areas)

Level of Corrosion—Low to Medium

PART NUMBER	THREAD LENGTH In. (mm)	ANCHOR DIA. & DRILL BIT SIZE (THREADS) PER INCH	OVERALL LENGTH In. (mm)	MAX. THICKNESS OF MATERIAL TO BE FASTENED In. (mm)	QTY/WT PER BOX lbs.	QTY/WT PER MASTER CARTON lbs.
WS-1226G	1-1/4 (31.8)	1/2" - 13	2-3/4 (69.9)	1/8 (3.2)	25/ 4.8	200/ 39
WS-1242G	2-3/4 (69.9)		4-1/4 (108.0)	1-1/2 (38.1)	25/ 6.7	150/ 41
WS-1254G	4 (101.6)		5-1/2 (139.7)	2-3/4 (69.9)	25/ 8.0	150/ 49
WS-1270G	5-1/2 (139.7)		7 (177.8)	4-1/4 (108.0)	25/ 9.7	150/ 59
WS-5834G	1-3/4 (44.5)	5/8" - 11	3-1/2 (88.9)	1/8 (3.2)	10/ 3.7	100/ 38
WS-5860G	4-1/4 (107.9)		6 (152.4)	2-5/8 (66.7)	10/ 5.6	50/ 29
WS-3446G	2-7/8 (73.0)	3/4" - 10	4-3/4 (120.7)	3/4 (19.1)	10/ 7.5	60/ 46
WS-3454G	3-5/8 (92.1)		5-1/2 (139.7)	1-1/2 (38.1)	10/ 8.4	50/ 42
WS-3484G	5-3/4 (146.0)		8-1/2 (215.9)	4-1/2 (114.3)	10/ 12.5	30/ 38

SELECTION CHARTS

Trubolt Type 304
Stainless Steel

Serves many applications well. It withstands rusting in architectural and food processing environments and resists organic chemicals, dye stuffs and many inorganic chemicals.

Typical Applications—Cladding, Stadium Seating, etc.

Environment—Urban (slight to moderate degree of pollution)

Level of Corrosion—Medium

PART NUMBER	THREAD LENGTH In. (mm)	ANCHOR DIA. & DRILL BIT SIZE (THREADS) PER INCH	OVERALL LENGTH In. (mm)	MAX. THICKNESS OF MATERIAL TO BE FASTENED In. (mm)	QTY/WT PER BOX lbs.	QTY/WT PER MASTER CARTON lbs.
WW-1416	3/4 (19.1)	1/4" - 20	1-3/4 (44.5)	3/8 (9.5)	100/ 3.2	1000/ 32
WW-1422	1-1/4 (31.8)		2-1/4 (57.2)	7/8 (22.2)	100/ 3.7	1000/ 37
WW-1432	2-1/4 (57.2)		3-1/4 (82.6)	1-7/8 (47.6)	100/ 4.8	800/ 39
WW-3822	1-1/8 (28.6)	3/8" - 16	2-1/4 (57.2)	3/8 (9.5)	50/ 4.1	500/ 41
WW-3826	1-5/8 (41.3)		2-3/4 (69.9)	7/8 (22.2)	50/ 4.8	400/ 39
WW-3830	1-3/4 (44.5)		3 (76.2)	1-1/8 (28.6)	50/ 5.1	400/ 42
WW-3836	2-1/2 (63.5)		3-3/4 (95.3)	1-7/8 (47.6)	50/ 6.0	300/ 37
WW-3850	3-3/4 (95.3)		5 (127.0)	3-1/8 (79.4)	50/ 7.5	250/ 39
WW-1226	1-1/4 (31.8)	1/2" - 13	2-3/4 (69.9)	1/8 (3.2)	25/ 4.7	200/ 38
WW-1236	2-1/4 (57.2)		3-3/4 (95.3)	1 (25.4)	25/ 5.8	150/ 36
WW-1242	2-3/4 (69.9)		4-1/4 (108.0)	1-1/2 (38.1)	25/ 6.3	150/ 39
WW-1254	3 (76.2)		5-1/2 (139.7)	2-3/4 (69.9)	25/ 7.7	150/ 47
WW-1270	3-1/2 (88.9)		7 (177.8)	4-1/4 (108.0)	25/ 9.4	150/ 57
WW-5834	1-3/4 (44.5)	5/8" - 11	3-1/2 (88.9)	1/8 (3.2)	10/ 3.6	100/ 37
WW-5842	2-1/2 (63.5)		4-1/4 (108.0)	7/8 (22.2)	10/ 4.2	100/ 43
WW-5850	3-1/4 (82.6)		5 (127.0)	1-5/8 (41.3)	10/ 4.8	100/ 49
WW-5860	4-1/4 (107.9)		6 (152.4)	2-5/8 (66.7)	10/ 5.5	50/ 28
WW-5870	3-1/2 (88.9)		7 (177.8)	3-5/8 (92.1)	10/ 6.2	30/ 20
WW-5884	3-1/2 (88.9)		8-1/2 (215.9)	5-1/8 (130.2)	10/ 8.0	30/ 25
WW-3446	2-7/8 (73.0)	3/4" - 10	4-3/4 (120.7)	3/4 (19.1)	10/ 6.7	60/ 41
WW-3454	3-5/8 (92.1)		5-1/2 (139.7)	1-1/2 (38.1)	10/ 7.5	50/ 38
WW-3470	3-1/2 (88.9)		7 (177.8)	3 (76.2)	10/ 9.2	30/ 28
WW-3484	3-1/2 (88.9)		8-1/2 (215.9)	4-1/2 (114.3)	10/ 12.3	30/ 38
WW-34100	1-3/4 (44.5)		10 (254.0)	6 (152.4)	10/ 13.5	30/ 42
WW-10060	2-1/2 (63.5)	1" - 8	6 (152.4)	1/2 (12.7)	5/ 8.3	25/ 43
WW-10090	2-1/2 (63.5)		9 (228.6)	3-1/2 (88.9)	5/ 11.4	15/ 35

* For continuous extreme low temperature applications, use stainless steel.

SELECTION CHARTS

Trubolt Type 316
Stainless Steel

Contains more nickel and chromium than Type 304, and 2%-3% molybdenum, which gives it better corrosion resistance. It is especially more effective in chloride environments that tend to cause pitting.

Typical Applications—Pumps, Diffusers, Gates, Weir Plates, etc.

Environment—Industrial (moderate to heavy atmospheric pollution)

Level of Corrosion—Medium to High

Typical Applications—Tunnels, Dams, Tiles, Lighting Fixtures, etc.

Environment—Marine (heavy atmospheric pollution)

Level of Corrosion—High

PART NUMBER	THREAD LENGTH In. (mm)	ANCHOR DIA. & DRILL BIT SIZE (THREADS) PER INCH	OVERALL LENGTH In. (mm)	MAX. THICKNESS OF MATERIAL TO BE FASTENED In. (mm)	QTY/WT PER BOX lbs.	QTY/WT PER MASTER CARTON lbs.
SWW-1422	1-1/4 (31.8)	1/4" - 20	2-1/4 (57.2)	7/8 (22.2)	100/ 3.7	1000/ 37
SWW-1432	2-1/4 (57.2)		3-1/4 (82.6)	1-1/8 (28.6)	100/ 4.8	1000/ 39
SWW-3822	1-1/8 (28.6)	3/8" - 16	2-1/4 (57.2)	3/8 (9.5)	50/ 4.1	500/ 41
SWW-3826	1-5/8 (41.3)		2-3/4 (69.9)	7/8 (22.2)	50/ 4.8	400/ 39
SWW-3830	1-3/4 (44.5)		3 (76.2)	1-1/8 (28.6)	50/ 5.2	400/ 42
SWW-3836	2-1/2 (63.5)		3-3/4 (95.5)	1-7/8 (47.6)	50/ 6.0	300/ 37
SWW-3850	3-3/4 (95.3)		5 (127.0)	3-1/8 (79.4)	50/ 7.5	250/ 39
SWW-1226	1-1/4 (31.8)	1/2" - 13	2-3/4 (69.9)	1/8 (3.2)	25/ 4.7	200/ 39
SWW-1236	2-1/4 (57.2)		3-3/4 (95.3)	1 (25.4)	25/ 5.8	150/ 36
SWW-1242	2-3/4 (69.9)		4-1/4 (108.0)	1-1/2 (38.1)	25/ 6.5	150/ 40
SWW-1254	3 (76.2)		5-1/2 (139.7)	2-3/4 (69.9)	25/ 7.8	150/ 48
SWW-5842	2-1/2 (63.5)	5/8" - 11	4-1/4 (108.0)	7/8 (22.2)	10/ 4.2	100/ 43
SWW-5850	3-1/4 (82.6)		5 (127.0)	1-5/8 (41.3)	10/ 4.8	100/ 49
SWW-5870	3-1/2 (88.9)		7 (177.8)	3-5/8 (92.1)	10/ 6.7	30/ 21

* For continuous extreme low temperature applications, use stainless steel.

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

PERFORMANCE TABLE

Trubolt Wedge Anchors

Ultimate Tension and Shear Values (Lbs/kN) in Concrete*

ANCHOR DIA. In. (mm)	INSTALLATION TORQUE Ft. Lbs. (Nm)	EMBEDMENT DEPTH In. (mm)	ANCHOR TYPE	f'c = 2000 PSI (13.8 MPa)		f'c = 4000 PSI (27.6 MPa)		f'c = 6000 PSI (41.4 MPa)	
				TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)
1/4 (6.4)	4 (5.4)	1-1/8 (28.6)	WS-Carbon or WS-G Hot-Dipped Galvanized or WW-304 S.S. or SWW-316 S.S.	1,180 (5.2)	1,400 (6.2)	1,780 (7.9)	1,400 (6.2)	1,900 (8.5)	1,400 (6.2)
		1-15/16 (49.2)		2,100 (9.3)	1,680 (7.5)	3,300 (14.7)	1,680 (7.5)	3,300 (14.7)	1,680 (7.5)
		2-1/8 (54.0)		2,260 (10.1)	1,680 (7.5)	3,300 (14.7)	1,680 (7.5)	3,300 (14.7)	1,680 (7.5)
3/8 (9.5)	25 (33.9)	1-1/2 (38.1)		1,620 (7.5)	2,320 (10.3)	2,240 (10.0)	2,620 (11.7)	2,840 (12.6)	3,160 (14.1)
		3 (76.2)		3,480 (15.5)	4,000 (17.8)	5,940 (26.4)	4,140 (18.4)	6,120 (27.2)	4,500 (20.0)
		4 (101.6)		4,800 (21.4)	4,000 (17.8)	5,940 (26.4)	4,140 (18.4)	6,120 (27.2)	4,500 (20.0)
1/2 (12.7)	55 (74.6)	2-1/4 (57.2)		3,455 (20.7)	4,760 (21.2)	4,920 (22.7)	4,760 (21.2)	6,025 (31.3)	7,040 (31.3)
		4-1/8 (104.8)		4,660 (20.7)	7,240 (32.2)	9,640 (42.9)	7,240 (32.2)	10,820 (48.1)	8,160 (36.3)
		6 (152.4)		5,340 (23.8)	7,240 (32.2)	9,640 (42.9)	7,240 (32.2)	10,820 (48.1)	8,160 (36.3)
5/8 (15.9)	90 (122.0)	2-3/4 (69.9)		5,185 (29.3)	7,120 (31.7)	7,180 (31.9)	7,120 (31.7)	9,225 (43.2)	9,616 (42.8
		5-1/8 (130.2)		6,580 (29.3)	9,600 (42.7)	14,920 (66.4)	11,900 (52.9)	16,380 (72.9)	12,520 (55.7)
		7-1/2 (190.5)		7,060 (31.4)	9,600 (42.7)	15,020 (66.8)	11,900 (52.9)	16,380 (72.9)	12,520 (55.7)
3/4 (19.1)	110 (149.2)	3-1/4 (82.6)		6,765 (31.7)	10,120 (45.0)	10,840 (48.2)	13,720 (61.0)	13,300 (59.2)	15,980 (71.1)
		6-5/8 (168.3)		10,980 (48.8)	20,320 (90.4)	17,700 (78.7)	23,740 (105.6)	20,260 (90.1)	23,740 (105.6)
		10 (254.0)		10,980 (48.8)	20,320 (90.4)	17,880 (79.5)	23,740 (105.6)	23,580 (104.9)	23,740 (105.6)
7/8 (22.2)	250 (339.0)	3-3/4 (95.3)		9,290 (42.3)	13,160 (58.5)	14,740 (65.6)	16,580 (73.8)	17,420 (77.5)	19,160 (85.2)
		6-1/4 (158.8)		14,660 (65.2)	20,880 (92.9)	20,940 (93.1)	28,800 (128.1)	24,360 (108.4)	28,800 (128.1)
		8 (203.2)		14,660 (65.2)	20,880 (92.9)	20,940 (93.1)	28,800 (128.1)	24,360 (108.4)	28,800 (128.1)
1 (25.4)	300 (406.7)	4-1/2 (114.3)		11,770 (62.0)	16,080 (71.5)	19,245 (89.8)	22,820 (101.5)	21,180 (94.2)	24,480 (108.9)
		7-3/8 (187.3)		14,600 (64.9)	28,680 (127.6)	23,980 (106.7)	37,940 (168.8)	33,260 (148.0)	38,080 (169.4)
		9-1/2 (241.3)		18,700 (83.2)	28,680 (127.6)	26,540 (118.1)	37,940 (168.8)	33,260 (148.0)	38,080 (169.4)

* Allowable values are based upon a 4 to 1 safety factor. Divide by 4 for allowable load values.

* For Tie-Wire Wedge Anchor, TW-1400, use tension data from 1/4" diameter with 1-1/8" embedment.

* For continuous extreme low temperature applications, use stainless steel.

PERFORMANCE TABLE

Trubolt Wedge Anchors

Ultimate Tension and Shear Values (Lbs/kN) in Lightweight Concrete*

ANCHOR DIA. In. (mm)	INSTALLATION TORQUE Ft. Lbs. (Nm)	EMBEDMENT DEPTH In. (mm)	ANCHOR TYPE	LIGHTWEIGHT CONCRETE f'c = 3000 PSI (20.7 MPa)		LOWER FLUTE OF STEEL DECK WITH LIGHTWEIGHT CONCRETE FILL f'c = 3000 PSI (20.7 MPa)	
				TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)
3/8 (9.5)	25 (33.9)	1-1/2 (38.1)	WS-Carbon or WS-G Hot-Dipped Galvanized or WW-304 S.S. or SWW-316 S.S.	1,175 (5.2)	1,480 (6.6)	1,900 (8.5)	3,160 (14.1)
		3 (76.2)		2,825 (12.6)	2,440 (10.9)	2,840 (12.6)	4,000 (17.8)
1/2 (12.7)	55 (74.6)	2-1/4 (57.2)		2,925 (13.0)	2,855 (12.7)	3,400 (15.1)	5,380 (23.9)
		3 (76.2)		3,470 (15.4)	3,450 (15.3)	4,480 (19.9)	6,620 (29.4)
		4 (101.6)		4,290 (19.1)	3,450 (15.3)	4,800 (21.4)	6,440 (28.6)
5/8 (15.9)	90 (122.0)	3 (76.2)		4,375 (19.5)	4,360 (19.4)	4,720 (21.0)	5,500 (24.5)
		5 (127.0)		6,350 (28.2)	6,335 (28.2)	6,580 (29.3)	9,140 (40.7)
3/4 (19.1)	110 (149.2)	3-1/4 (82.6)		5,390 (24.0)	7,150 (31.8)	5,840 (26.0)	8,880 (39.5)
		5-1/4 (133.4)		7,295 (32.5)	10,750 (47.8)	7,040 (31.3)	N/A

* Allowable values are based upon a 4 to 1 safety factor. Divide by 4 for allowable load values.

PERFORMANCE TABLE

Trubolt Wedge Anchors

Recommended Edge and Spacing Distance Requirements for Shear Loads*

ANCHOR DIA. In. (mm)	EMBEDMENT DEPTH In. (mm)	ANCHOR TYPE	EDGE DISTANCE REQUIRED TO OBTAIN MAX. WORKING LOAD In. (mm)	MIN. EDGE DISTANCE AT WHICH THE LOAD FACTOR APPLIED = .60 In. (mm)	MIN. EDGE DISTANCE AT WHICH THE LOAD FACTOR APPLIED = .20 In. (mm)	SPACING REQUIRED TO OBTAIN MAX. WORKING LOAD In. (mm)	MIN. ALLOWABLE SPACING BETWEEN ANCHORS In. (mm) LOAD FACTOR APPLIED = .40
1/4 (6.4)	1-1/8 (28.6) 1-15/16 (49.2)	WS-Carbon or WS-G Hot-Dipped Galvanized or WW-304 S.S. or SWW-316 S.S.	2 (50.8) 1-15/16 (49.2)	1-5/16 (33.3) 1 (25.4)	N/A N/A	3-15/16 (100.0) 3-7/8 (98.4)	2 (50.8) 1-15/16 (49.2)
3/8 (9.5)	1-1/2 (38.1) 3 (76.2)		2-5/8 (66.7) 3-3/4 (95.3)	1-3/4 (44.5) 3 (76.2)	N/A 1-1/2 (38.1)	5-1/4 (133.4) 6 (152.4)	2-5/8 (66.7) 3 (76.2)
1/2 (12.7)	2-1/4 (57.2) 4-1/8 (104.8)		3-15/16 (100.0) 5-3/16 (131.8)	2-9/16 (65.1) 3-1/8 (79.4)	N/A 1-9/16 (39.7)	7-7/8 (200.0) 6-3/16 (157.2)	3-15/16 (100.0) 3-1/8 (79.4)
5/8 (15.9)	2-3/4 (69.9) 5-1/8 (130.2)		4-13/16 (122.2) 6-7/16 (163.5)	3-1/8 (79.4) 3-7/8 (98.4)	N/A 1-15/16 (49.2)	9-5/8 (244.5) 7-11/16 (195.3)	4-13/16 (122.2) 3-7/8 (98.4)
3/4 (19.1)	3-1/4 (82.6) 6-5/8 (168.3)		5-11/16 (144.5) 6-5/16 (160.3)	3-3/4 (95.3) 5 (127.0)	N/A 2-1/2 (63.5)	11-3/8 (288.9) 9-15/16 (252.4)	5-11/16 (144.5) 5 (127.0)
7/8 (22.2)	3-3/4 (95.3) 6-1/4 (158.8)		6-9/16 (166.7) 8-1/2 (215.9)	4-5/16 (109.5) 6-1/4 (158.8)	N/A 3-1/8 (79.4)	13-1/8 (333.4) 12-1/2 (317.5)	6-9/16 (166.7) 6-1/4 (158.8)
1 (25.4)	4-1/4 (108.0) 7-3/8 (187.3)		7-7/8 (200.0) 10-1/16 (255.6)	5-1/8 (130.2) 7-3/8 (187.3)	N/A 3-11/16 (93.7)	15-3/4 (400.1) 14-3/4 (374.7)	7-7/8 (200.0) 7-3/8 (187.3)

* Spacing and edge distances shall be divided by 0.75 when anchors are placed in structural lightweight concrete. Linear interpolation may be used for intermediate spacing and edge distances.

PERFORMANCE TABLE

Trubolt Wedge Anchors

Recommended Edge and Spacing Distance Requirements for Tension Loads*

ANCHOR DIA. In. (mm)	EMBEDMENT DEPTH In. (mm)	ANCHOR TYPE	EDGE DISTANCE REQUIRED TO OBTAIN MAX. WORKING LOAD In. (mm)	MIN. ALLOWABLE EDGE DISTANCE AT WHICH THE LOAD FACTOR APPLIED = .65 In. (mm)	SPACING REQUIRED TO OBTAIN MAX. WORKING LOAD In. (mm)	MIN. ALLOWABLE SPACING AT WHICH THE LOAD FACTOR APPLIED = .70 In. (mm)
1/4 (6.4)	1-1/8 (28.6) 1-15/16 (49.2) 2-1/8 (54.0)	WS-Carbon or WS-G Hot-Dipped Galvanized or WW-304 S.S. or SWW-316 S.S.	2 (50.8) 1-15/16 (49.2) 1-5/8 (41.3)	1 (25.4) 1 (25.4) 13/16 (20.6)	3-15/16 (100.0) 3-7/8 (98.4) 3-3/16 (81.0)	2 (50.8) 1-15/16 (49.2) 1-5/8 (41.3)
3/8 (9.5)	1-1/2 (38.1) 3 (76.2) 4 (101.6)		2-5/8 (66.7) 3 (76.2) 3 (76.2)	1-5/16 (33.3) 1-1/2 (38.1) 1-1/2 (38.1)	5-1/4 (133.4) 6 (152.4) 6 (152.4)	2-5/8 (66.7) 3 (76.2) 3 (76.2)
1/2 (12.7)	2-1/4 (57.2) 4-1/8 (104.8) 6 (152.4)		3-15/16 (100.0) 3-1/8 (79.4) 4-1/2 (114.3)	2 (50.8) 1-9/16 (39.7) 2-1/4 (57.2)	7-7/8 (200.0) 6-3/16 (157.2) 9 (228.6)	3-15/16 (100.0) 3-1/8 (79.4) 4-1/2 (114.3)
5/8 (15.9)	2-3/4 (69.9) 5-1/8 (130.2) 7-1/2 (190.5)		4-13/16 (122.2) 3-7/8 (98.4) 5-5/8 (142.9)	2-7/16 (61.9) 1-15/16 (49.2) 2-13/16 (71.4)	9-5/8 (244.5) 7-1/16 (195.3) 11-1/4 (285.8)	4-13/16 (122.2) 3-7/8 (98.4) 5-5/8 (142.9)
3/4 (19.1)	3-1/4 (82.6) 6-5/8 (168.3) 10 (254.0)		5-11/16 (144.5) 5 (127.0) 7-1/2 (190.5)	2-7/8 (73.0) 2-1/2 (63.5) 3-3/4 (95.3)	11-3/8 (288.9) 9-15/16 (252.4) 15 (381.0)	5-11/16 (144.5) 5 (127.0) 7-1/2 (190.5)
7/8 (22.2)	3-3/4 (95.3) 6-1/4 (158.8) 8 (203.2)		6-9/16 (166.7) 6-1/4 (158.8) 6 (152.4)	3-5/16 (84.1) 3-1/8 (79.4) 3 (76.2)	13-1/8 (333.4) 12-1/2 (317.5) 12 (304.8)	6-9/16 (166.7) 6-1/4 (158.8) 6 (152.4)
1 (25.4)	4-1/2 (114.3) 7-3/8 (187.3) 9-1/2 (241.3)		7-7/8 (200.0) 7-3/8 (187.3) 7-1/8 (181.0)	3-15/16 (100.0) 3-11/16 (93.7) 3-9/16 (90.5)	15-3/4 (400.1) 14-3/4 (374.7) 14-1/4 (362.0)	7-7/8 (200.0) 7-3/8 (187.3) 7-1/8 (181.0)

* Spacing and edge distances shall be divided by 0.75 when anchors are placed in structural lightweight concrete. Linear interpolation may be used for intermediate spacing and edge distances.

Combined Tension and Shear Loading—for Trubolt Anchors

Allowable loads for anchors subjected to combined shear and tension forces are determined by the following equation:

$$(Ps/Pt)^{5/3} + (Vs/Vt)^{5/3} \leq 1$$

Ps = Applied tension load Vs = Applied shear load Pt = Allowable tension load Vt = Allowable shear load

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

RED HEAD®
CONCRETE ANCHORING SPECIALISTS

Trubolt®+ Seismic Wedge Anchors

2015 IBC Compliant

DESCRIPTION/SUGGESTED SPECIFICATIONS

Seismic Wedge Type Anchors—

Trubolt+ Wedge anchors consist of a high-strength threaded stud body, expansion clip, nut and washer. Anchor bodies are made of plated carbon steel. The expansion clip consists of a split cylindrical ring with undercutting grooves.

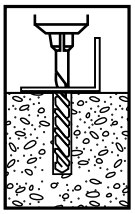
The exposed end of the anchor is stamped to identify anchor length. Stampings should be preserved during installation for any subsequent embedment verification.

Use carbide tipped hammer drill bits made in accordance with ANSI B212.15-1994 to install anchors.

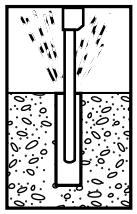
Anchors are tested to ACI 355.2 and ICC-ES AC193. Anchors are listed by the following agencies as required by the local building code: ICC-ES, and City of Los Angeles.

See Appendix C (pages 108-109) for performance values in accordance with 2015 IBC.

INSTALLATION STEPS

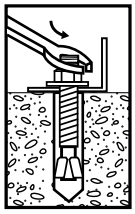


1. Select a carbide drill bit with a diameter equal to the anchor diameter. Drill hole to any depth exceeding the desired embedment. See chart for minimum recommended embedment.



2. Clean hole or continue drilling additional depth to accommodate drill fines

3. Assemble washer and nut, leaving top of stud exposed through nut. Drive anchor through material to be fastened until washer is flush to surface of material.



4. Expand anchor by tightening nut 3-5 turns past the hand tight position, or to the specified torque requirement.

APPROVALS/LISTINGS

ICC Evaluation Service, Inc. # ESR-2427
- -Category 1 performance rating
- -2015 IBC Compliant
- -Meets ACI 318 ductility requirements
- -Tested in accordance with ACI 355.2 and ICC-ES AC193
- -Listed for use in seismic zones A, B, C, D, E, & F
- -3/8", 1/2", 5/8" and 3/4" diameter anchors listed in ESR-2427

City of Los Angeles - #RR25867
Florida Building Code

LENGTH INDICATION CODE*

CODE	LENGTH OF ANCHOR	CODE	LENGTH OF ANCHOR
A	1-1/2 < 2 (38.1 < 50.8)	K	6-1/2 < 7 (165.1 < 177.8)
B	2 < 2-1/2 (50.8 < 63.5)	L	7 < 7-1/2 (177.8 < 190.5)
C	2-1/2 < 3 (63.5 < 76.2)	M	7-1/2 < 8 (190.5 < 203.2)
D	3 < 3-1/2 (76.2 < 88.9)	N	8 < 8-1/2 (203.2 < 215.9)
E	3-1/2 < 4 (88.9 < 101.6)	O	8-1/2 < 9 (215.9 < 228.6)
F	4 < 4-1/2 (101.6 < 114.3)	P	9 < 9-1/2 (228.6 < 241.3)
G	4-1/2 < 5 (114.3 < 127.0)	Q	9-1/2 < 10 (241.3 < 254.0)
H	5 < 5-1/2 (127.0 < 139.7)	R	10 < 11 (254.0 < 279.4)
I	5-1/2 < 6 (139.7 < 152.4)	S	11 < 12 (279.4 < 304.8)
J	6 < 6-1/2 (152.4 < 165.1)	T	12 < 13 (304.8 < 330.2)

*Located on top of anchor for easy inspection.

SELECTION CHART

Trubolt®+ Seismic Wedge Anchors
Carbon Steel with Zinc Plating

Meets ASTM B633 SC1, Type III specifications for electroplating of 5um = .0002" thickness. This coating is well suited for non-corrosive environments.

PART NUMBER	THREAD LENGTH In. (mm)	ANCHOR DIA. & DRILL BIT SIZE (THREADS) PER INCH	OVERALL LENGTH In. (mm)	MAX. THICKNESS OF MATERIAL TO BE FASTENED In. (mm)	QTY/WT PER BOX lbs.	QTY/WT PER MASTER CARTON lbs.
CWS-3830	1-5/8 (41.3)	3/8" - 16	3 (76.2)	5/8 (15.9)	50/ 5.3	400/ 42
CWS-3836	2-3/8 (60.3)	3/8" - 16	3-3/4 (95.3)	1-3/8 (34.9)	50/ 5.9	300/ 35
CWS-3850	3-5/8 (92.1)	3/8" - 16	5 (127.0)	2-5/8 (66.7)	50/ 7.3	250/ 37
CWS-1236	2-1/8 (54.0)	1/2" - 13	3-3/4 (95.3)	3/4 (19.1)	25/ 5.7	150/ 34
CWS-1244	2-7/8 (73.0)	1/2" - 13	4-1/2 (114.3)	1-1/2 (38.1)	25/ 7.0	150/ 40
CWS-1254	3-7/8 (98.4)	1/2" - 13	5-1/2 (139.7)	2-1/2 (63.5)	25/ 8.0	150/ 49
CWS-1270	5-3/8 (136.5)	1/2" - 13	7 (177.8)	4 (101.6)	25/ 9.2	150/ 55
CWS-5850	3-3/16 (81.0)	5/8" - 11	5 (127.0)	1-1/8 (28.6)	10/ 4.7	100/ 48
CWS-5860	4-3/16 (106.4)	5/8" - 11	6 (152.4)	2-1/8 (54.0)	10/ 5.4	50/ 28
CWS-5870	5-3/16 (131.8)	5/8" - 11	7 (177.8)	3-1/8 (79.4)	10/ 6.2	30/ 19
CWS-5884	5-3/4 (146.0)	5/8" - 11	8-1/2 (215.9)	4-5/8 (117.5)	10/ 8.0	30/ 25
CWS-3454	3-5/8 (92.1)	3/4" - 10	5-1/2 (139.7)	1-1/2 (38.1)	50/ 7.6	30/ 38
CWS-3462	4-3/8 (111.1)	3/4" - 10	6-1/4 (158.8)	2-1/4 (57.2)	10/ 8.5	30/ 26
CWS-3470	5-1/8 (130.2)	3/4" - 10	7 (177.8)	3 (76.2)	10/ 9.0	30/ 27
CWS-3484	5-3/4 (146.0)	3/4" - 10	8-1/2 (215.9)	4-1/2 (114.3)	10/ 10.5	30/ 32
CWS-34100	5-3/4 (146.0)	3/4" - 10	10 (254.0)	6 (152.4)	10/ 11.9	30/ 36

RED HEAD®
CONCRETE ANCHORING SPECIALISTS

Trubolt®+
316 Stainless Steel

DESCRIPTION/SUGGESTED SPECIFICATIONS

Seismic Wedge Type Anchors—

The Trubolt+ Wedge Anchor consists of a high-strength threaded anchor body, expansion clip, hex nut and washer. The anchor body is cold-formed from AISI Type 316 stainless steel materials. The expansion clip is fabricated from Type 316 stainless steel materials. The expansion clip consists of a split cylindrical ring with under cutting grooves at the bottom end.

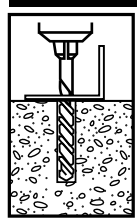
The exposed end of the anchor is stamped to identify anchor length. Stampings should be preserved during installation for any subsequent embedment verification.

Use carbide tipped hammer drill bits made in accordance with ANSI B212.15-1994 to install anchors.

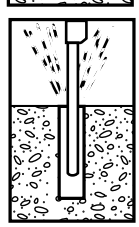
Anchors are tested to ACI 355.2 and ICC-ES AC193. Anchors are listed by the following agencies as required by the local building code: ICC-ES, and City of Los Angeles.

See Appendix C (page 110) for performance values in accordance with 2015 IBC.

INSTALLATION STEPS

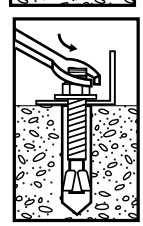


1. Select a carbide drill bit with a diameter equal to the anchor diameter. Drill hole to any depth exceeding the desired embedment. See chart for minimum recommended embedment.



2. Clean hole or continue drilling additional depth to accommodate drill fines.

3. Assemble washer and nut, leaving top of stud exposed through nut. Drive anchor through material to be fastened until washer is flush to surface of material.



4. Expand anchor by tightening nut 3-5 turns past the hand tight position, or to the specified torque requirement.

APPROVALS/LISTINGS

ICC Evaluation Service, Inc. #ESR-2427
- Category 1 performance rating
- 2015 IBC Compliant
- Meets ACI 318 ductility requirements
- Tested in accordance with ACI 355.2 and ICC-ES AC193
- Listed for use in Seismic zones A, B, C, D, E &F
- 1/2" and 5/8" diameter anchors listed in ESR-2427

City of Los Angeles - #RR25867

LENGTH INDICATION CODE*

CODE	LENGTH OF ANCHOR	CODE	LENGTH OF ANCHOR
A	1-1/2 < 2 (38.1 < 50.8)	K	6-1/2 < 7 (165.1 < 177.8)
B	2 < 2-1/2 (50.8 < 63.5)	L	7 < 7-1/2 (177.8 < 190.5)
C	2-1/2 < 3 (63.5 < 76.2)	M	7-1/2 < 8 (190.5 < 203.2)
D	3 < 3-1/2 (76.2 < 88.9)	N	8 < 8-1/2 (203.2 < 215.9)
E	3-1/2 < 4 (88.9 < 101.6)	O	8-1/2 < 9 (215.9 < 228.6)
F	4 < 4-1/2 (101.6 < 114.3)	P	9 < 9-1/2 (228.6 < 241.3)
G	4-1/2 < 5 (114.3 < 127.0)	Q	9-1/2 < 10 (241.3 < 254.0)
H	5 < 5-1/2 (127.0 < 139.7)	R	10 < 11 (254.0 < 279.4)
I	5-1/2 < 6 (139.7 < 152.4)	S	11 < 12 (279.4 < 304.8)
J	6 < 6-1/2 (152.4 < 165.1)	T	12 < 13 (304.8 < 330.2)

*Located on top of anchor for easy inspection.

SELECTION CHART

Trubolt®+
Seismic Wedge Anchors
316 Stainless Steel

Meets ASTM B633 SC1, Type III specifications for electroplating of 5um = .0002" thickness. This coating is well suited for non-corrosive environments.

PART NUMBER	THREAD LENGTH In (mm)	ANCHOR DIA. & DRILL BIT SIZE (THREADS) PER INCH	OVERALL LENGTH In. (mm)	MAX. THICKNESS OF MATERIAL TO BE FASTENED In. (mm)	QTY/WT PER BOX lbs.	QTY/WT PER MASTER CARTON lbs.
CSWW-1236	2-1/8 (54.0)	1/2"-13	3-3/4 (95.3)	3/4 (19.1)	25/5.8	150/35
CSWW-1244	2-7/8 (73.0)	1/2"-13	4-1/2 (114.3)	1-1/2 (38.1)	25/6.6	150/40
CSWW-1254	3-7/8 (98.4)	1/2"-13	5-1/2 (139.7)	2-1/2 (63.5)	25/7.9	150/48
CSWW-1270	5-3/8 (136.5)	1/2"-13	7 (177.8)	4 (101.6)	25/9.5	150/57
CSWW-5842	2-7/16 (61.9)	5/8"-11	4-1/2 (114.3)	3/8 (9.5)	10/4.2	100/42
CSWW-5850	3-3/16 (81.0)	5/8"-11	5 (127.0)	1-1/8 (28.6)	10/4.8	100/48

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

RED HEAD®
CONCRETE ANCHORING SPECIALISTS

Large Diameter Tapcon (LDT) Anchors

Finished head, Removable Anchor

LDT

(3/8" & 1/2") **(5/8" & 3/4") Sawtooth™**

3/8" and 1/2" are available with *Envirex*™ coating

Uses standard drill bits— no special drill bits to purchase or lose!

DESCRIPTION/SUGGESTED SPECIFICATIONS

Self-threading Anchors —

SPECIFIED FOR ANCHORAGE INTO CONCRETE

The LDT anchor is a high performance anchor that cuts its own threads into concrete.

Anchor bodies are made of hardened carbon steel and zinc plated, **Grade 5.**

The anchors shall have a finished hex washer head with anti-rotation serrations to prevent anchor back-out. The head of the anchor is stamped with a length identification code for easy inspection.

The anchor shall be installed with carbide tipped hammer drill bits made in accordance to ANSI B212.15-1994.

ADVANTAGES

SAVE TIME

EASILY INSTALLED

- Installs in less than half the time of wedge anchors or adhesive anchors
- Simply drill a pilot hole and drive the LDT anchor by hand or impact

EASILY REMOVED

- No torching or grinding required to remove anchors

SAVE MONEY

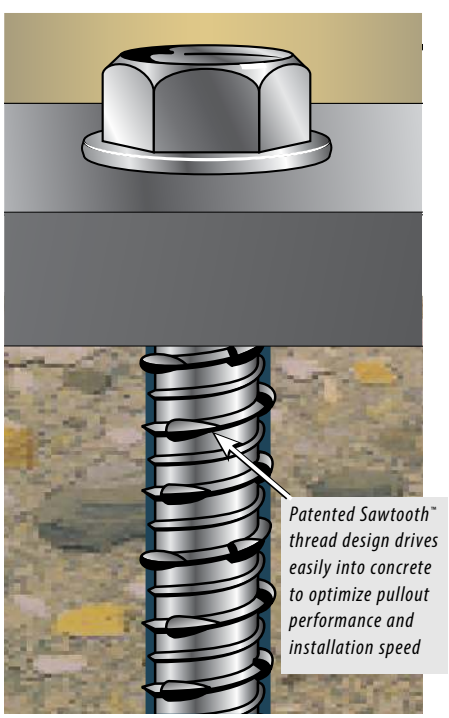
LOWER DRILL BIT COSTS

- Use standard ANSI bits instead of proprietary bits
- Single piece design, no nut and washer to assemble

USE STANDARD ANSI BITS

- No special proprietary bits to purchase or lose
- Reduce chances for anchor failure due to incorrect bit usage

Sawtooth Threads™ diameters available on 5/8" and 3/4"



IMPROVED PERFORMANCE IN LARGE DIAMETER HOLES

- Superior performance to wedge anchor
- Higher loads in shallow embedments
- Closer edge/spacing distance than mechanical anchors
- More threads for better thread engagement and higher pullout resistance
- Durable induction-hardened tip

EASY INSTALLATION

- Easy 2-step installation, simply drill a pilot hole and drive
- Installs in less than half the time of a wedge anchor
- Efficient thread cutting
- Use standard drill bit sizes
- Single piece design—no nut and washer assembly
- Easily removed

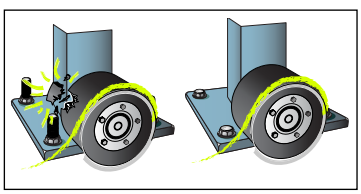
ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

LDT Anchors

APPLICATIONS

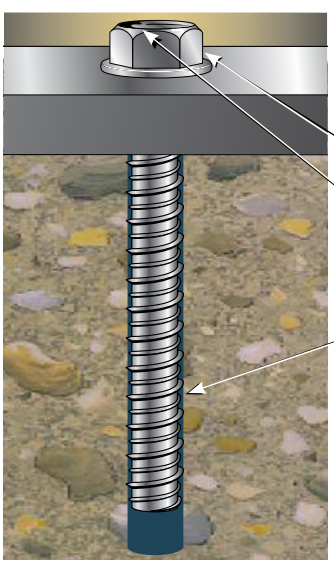
Racking, shelving and conveyors are just a few high volume applications ideal for Large Diameter Tapcon (LDT™). The ease and speed of installation of the LDT can reduce installation time to less than half the time of typical systems used today.

For installation speed, high performance and easy removability, LDT is the anchor of choice.



The LDT's finished head and lack of exposed threads virtually eliminates tire damage on fork lift trucks.

FEATURES



Easy Installation
Installs into concrete by hand or impact wrench

Anti-rotation Serrated Washer
— Prevents anchor back-out

Extra Large Hex Washer Head
— With increased bearing surface

Length Identification Head Stamp
— For embedment inspection after installation

Hi-Lo Threads
— Cuts its own threads into concrete for greater pull-out resistance

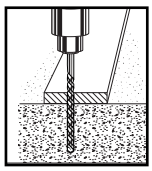
LDT 3/8" and 1/2" are available with *Envirex*™ coating

1,000 hours salt spray ASTM B117. Approved for use in ACQ and MCQ lumber*

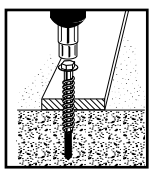
*Excessive content of copper in the ACQ and MCQ lumber may affect the anchor finish.

INSTALLATION STEPS

Installation Steps for Concrete, Lightweight Concrete and Metal Deck



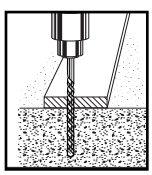
1. Using the proper size carbide bit (see chart) drill "a pilot hole at least 1" deeper than anchor embedment. ""



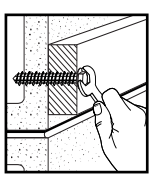
2. Using an **electric impact wrench**, or socket wrench (hand install) insert anchor into hole and tighten anchor until fully seated. (see chart for socket size) (do not over tighten).

Installation Steps for Hollow or Grout-Filled CMU

(3/8" and 1/2" diameter)



1. Using a 5/16" (for 3/8" LDT) or 7/16" (for 1/2" LDT) carbide tipped bit, drill a pilot hole at least 1" deeper than anchor embedment. ""



2. Using a socket wrench insert anchor into hole and hand tighten anchor until fully seated. (9/16" socket for 3/8" and 3/4" socket for 1/2") (do not over tighten).

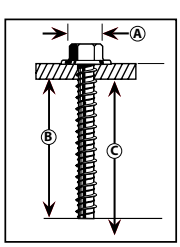
LDT's can be installed by hand or with an impact wrench

Installation by hand—is easy, simply using a socket wrench

Installation by impact wrench—is recommended for faster installations or for high volume projects. Installation with impact wrench—is ***not*** recommended for hollow block.

Selection Chart

LDT Size	ANSI Standard Drill Bit Diameter	Ⓐ Anchor Head (Socket Size) Diameter	Washer Diameter	Ⓑ Minimum Embedment	Ⓒ Hole Depth	USE IN		
							CMU	
						Concrete	Hollow	Grout-filled
LDT 3/8"	5/16"	9/16"	13/16"	1-1/2"	2-1/2"	YES	YES	YES
LDT 1/2"	7/16"	3/4"	1"	2-1/2"	3-1/2"	YES	NO	YES
LDT 5/8"	1/2"	13/16"	1-3/16"	2-3/4"	3-3/4"	YES	NO	YES
LDT 3/4"	5/8"	15/16"	1-5/16"	3-1/4"	4-1/4"	YES	NO	YES



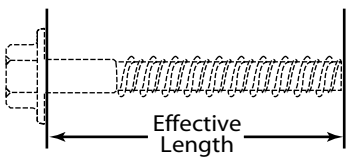
See page 75 for effective lengths and length indication code.

SELECTION CHART

LDT Carbon and Stainless Steel

Carbon Steel with Zinc Plating: Meets ASTM B695 and B633 specifications for zinc plating of 5um = .0002" thickness. This coating is well suited for non-corrosive interior environments.

Carbon Steel with EnvireX Coating: Provides additional corrosion protection for outdoor applications.



PART NUMBER CARBON STEEL ZINC PLATED	PART NUMBER CARBON STEEL EnvireX COATING	PART NUMBER FOR 410 STAINLESS STEEL	ANCHOR DIA. In. (mm)	DRILL BIT DIA. In. (mm)	EFFECTIVE LENGTH In. (mm) (see detail on left)	MAX. THICKNESS OF MATERIAL TO BE FASTENED In. (mm)	QTY/WT PER BOX lbs.	QTY/WT PER MASTER CARTON lbs.
LDT-3816	——	SLDT-3816	3/8 (9.5)	5/16 (7.9)	1-3/4 (44.5)	1/4 (6.4)	50/ 3.0	400/ 24.0
LDT-3824	——	SLDT-3824	3/8 (9.5)	5/16 (7.9)	2-1/2 (63.5)	1 (25.4)	50/ 4.5	400/ 34.0
LDT-3830	LDT-3830 X	SLDT-3830	3/8 (9.5)	5/16 (7.9)	3 (76.2)	1-1/2 (38.1)	50/ 5.0	400/ 40.0
LDT-3840	LDT-3840 X	SLDT-3840	3/8 (9.5)	5/16 (7.9)	4 (101.6)	2-1/2 (63.5)	50/ 6.5	400/ 52.0
LDT-3850	——	SLDT-3850	3/8 (9.5)	5/16 (7.9)	5 (127.0)	3-1/2 (89.0)	40/ 7.5	320/ 60.0
LDT-1230	——	SLDT-1230	1/2 (12.7)	7/16 (11.1)	3 (76.2)	1/2 (12.7)	25/ 4.5	150/ 27.0
LDT-1240	LDT-1240 X	SLDT-1240	1/2 (12.7)	7/16 (11.1)	4 (101.6)	1-1/2 (38.1)	25/ 6.0	150/ 36.6
LDT-1250	LDT-1250 X	SLDT-1250	1/2 (12.7)	7/16 (11.1)	5 (127.0)	2-1/2 (63.5)	25/ 7.6	150/ 45.6
LDT-1260	——	——	1/2 (12.7)	7/16 (11.1)	6 (152.4)	4 (101.6)	20/ 9.0	120/ 54.0
LDT-5830	——	——	5/8 (15.9)	1/2 (12.7)	3 (76.2)	1/4 (6.4)	10 / 3.5	100 / 35.0
LDT-5840	——	——	5/8 (15.9)	1/2 (12.7)	4 (101.6)	1-1/4 (31.8)	10 / 4.0	100 / 40.0
LDT-5850	——	——	5/8 (15.9)	1/2 (12.7)	5 (127.0)	2-1/4 (57.1)	10 / 4.7	100 / 47.0
LDT-5860	——	——	5/8 (15.9)	1/2 (12.7)	6 (152.4)	3-1/4 (82.6)	10 / 5.4	50 / 27.0
LDT-3444	——	——	3/4 (19.1)	5/8 (15.9)	4-1/2 (114.3)	1-1/4 (31.8)	10 / 7.4	50 / 37.0
LDT-3454	——	——	3/4 (19.1)	5/8 (15.9)	5-1/2 (139.7)	2-1/4 (57.1)	10 / 8.1	50 / 40.5
LDT-3462	——	——	3/4 (19.1)	5/8 (15.9)	6-1/4 (158.8)	3 (76.2)	10 / 9.1	30 / 27.3

* The stainless steel LDT's will be gold in color in order to differentiate them from the carbon steel anchors.

DESIGN GUIDE

For proper selection of anchor diameters based upon predrilled holes in base plates and fixtures.

HOLE DIAMETER IN FIXTURE In. (mm)	SUGGESTED LDT DIAMETER In. (mm)
7/16 (11.1)	3/8 (9.5)
1/2 (12.7)	3/8 (9.5)
9/16 (14.3)	1/2 (12.7)
5/8 (15.9)	1/2 (12.7)
3/4 (19.1)	5/8 (15.9)
7/8 (22.2)	3/4 (19.1)

LENGTH INDICATION CODE*

X denotes available with EnvireX™ coating

CODE	LENGTH OF ANCHOR In. (mm)
A	1-1/2 < 2 (38.1 < 50.8)
B	2 < 2-1/2 (50.8 < 63.5)
C	2-1/2 < 3 (63.5 < 76.2)
D	3 < 3-1/2 (76.2 < 88.9)
E	3-1/2 < 4 (88.9 < 101.6)
F	4 < 4-1/2 (101.6 < 114.3)
G	4-1/2 < 5 (114.3 < 127.0)
H	5 < 5-1/2 (127.0 < 139.7)
I	5-1/2 < 6 (139.7 < 152.4)
J	6 < 6-1/2 (152.4 < 165.1)

* Located on top of anchor for easy inspection.

PERFORMANCE TABLE

LDT Anchors — *Ultimate Tension and Shear Values (Lbs/kN) in Concrete*

ANCHOR DIA. In. (mm)	EMBEDMENT DEPTH In. (mm)	f'c = 2000 PSI (13.8 MPa) TENSION Lbs. (kN)	f'c = 2000 PSI (13.8 MPa) SHEAR Lbs. (kN)	f'c = 3000 PSI (20.7 MPa) TENSION Lbs. (kN)	f'c = 3000 PSI (20.7 MPa) SHEAR Lbs. (kN)	f'c = 4000 PSI (27.6 MPa) TENSION Lbs. (kN)	f'c = 4000 PSI (27.6 MPa) SHEAR Lbs. (kN)
3/8 (9.5)	1-1/2 (38.1)	1,336 (5.9)	2,108 (9.4)	1,652 (7.3)	2,764 (12.3)	1,968 (8.8)	3,416 (15.2)
	2 (50.8)	1,492 (6.6)	3,036 (13.5)	2,024 (9.0)	3,228 (14.4)	2,552 (11.4)	3,420 (15.2)
	2-1/2 (63.5)	3,732 (16.6)	3,312 (14.7)	3,748 (16.7)	3,364 (15.0)	3,760 (16.7)	3,424 (15.2)
	3-1/2 (88.9)	5,396 (24.0)	3,312 (14.7)	6,624 (29.5)	3,368 (15.0)	7,852 (34.9)	3,428 (15.2)
1/2 (12.7)	2 (50.8)	3,580 (15.9)	5,644 (25.1)	3,908 (17.4)	6,512 (29.0)	4,236 (18.8)	7,380 (32.8)
	3-1/2 (88.9)	7,252 (32.3)	6,436 (28.6)	8,044 (35.8)	7,288 (32.4)	8,836 (39.3)	8,140 (36.2)
	4-1/2 (114.3)	10,176 (45.3)	7,384 (32.8)	10,332 (46.0)	7,968 (35.4)	10,488 (46.7)	8,552 (38.0)
5/8 (15.9)	2-3/4 (69.9)	5,276 (23.5)	8,656 (38.5)	6,560 (29.2)	11,064 (49.2)	7,844 (34.8)	13,476 (59.9)
	3-1/2 (88.9)	7,972 (35.5)	10,224 (45.5)	9,848 (43.8)	12,144 (54.0)	11,724 (52.2)	14,060 (62.5)
	4-1/2 (114.3)	11,568 (51.5)	12,316 (54.8)	13,432 (59.8)	13,580 (60.4)	16,892 (75.1)	14,840 (66.0)
3/4 (19.1)	3-1/4 (82.6)	6,876 (30.6)	7,140 (31.8)	9,756 (43.4)	10,728 (47.7)	12,636 (56.2)	14,316 (63.6)
	4-1/2 (114.3)	10,304 (45.8)	13,120 (58.4)	14,424 (64.2)	16,868 (75.0)	18,540 (82.5)	20,612 (91.7)
	5-1/2 (139.7)	13,048 (58.0)	17,908 (79.7)	18,156 (80.8)	21,718 (96.9)	23,268 (130.5)	25,652 (114.1)

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

PERFORMANCE TABLE

LDT Anchors — Allowable Tension and Shear Values* (Lbs/kN) in Concrete Carbon and Stainless Steel

ANCHOR DIA. In. (mm)	EMBEDMENT DEPTH In. (mm)	f'c = 2000 PSI (13.8 MPa)		f'c = 3000 PSI (20.7 MPa)		f'c = 4000 PSI (27.6 MPa)	
		TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)
3/8 (9.5)	1-1/2 (38.1)	334 (1.5)	527 (2.3)	413 (1.8)	691 (3.1)	492 (2.1)	854 (3.8)
	2 (50.8)	373 (1.7)	759 (3.4)	506 (2.2)	807 (3.6)	638 (2.8)	855 (3.8)
	2-1/2 (63.5)	933 (4.2)	828 (3.7)	937 (4.2)	841 (3.7)	940 (4.2)	856 (3.8)
	3-1/2 (88.9)	1,349 (6.0)	828 (3.7)	1,656 (7.4)	842 (3.7)	1,963 (8.7)	857 (3.8)
1/2 (12.7)	2 (50.8)	895 (4.0)	1,411 (6.3)	977 (4.3)	1,628 (7.2)	1,059 (4.7)	1,845 (8.2)
	3-1/2 (88.9)	1,813 (8.0)	1,609 (7.2)	2,011 (8.9)	1,822 (8.1)	2,209 (9.8)	2,035 (9.0)
	4-1/2 (114.3)	2,544 (11.3)	1,846 (8.2)	2,583 (11.5)	1,992 (8.9)	2,622 (11.7)	2,138 (9.5)
5/8 (15.9)	2-3/4 (69.9)	1,319 (5.9)	2,164 (9.7)	1,640 (7.3)	2,766 (12.3)	1,961 (8.7)	3,369 (15.0)
	3-1/2 (88.9)	1,993 (8.9)	2,556 (11.4)	2,462 (10.9)	3,036 (13.5)	2,931 (13.0)	3,515 (15.6)
	4-1/2 (114.3)	2,892 (12.9)	3,079 (13.7)	3,358 (14.9)	3,395 (15.1)	4,223 (18.8)	3,710 (16.5)
3/4 (19.1)	3-1/4 (82.6)	1,719 (7.6)	1,785 (7.9)	2,439 (10.8)	2,682 (11.9)	3,159 (14.0)	3,579 (15.9)
	4-1/2 (114.3)	2,576 (11.5)	3,280 (14.6)	3,606 (16.0)	4,217 (18.7)	4,635 (20.6)	5,153 (22.9)
	5-1/2 (139.7)	3,262 (14.5)	4,477 (19.9)	4,539 (20.2)	5,445 (24.2)	5,817 (25.9)	6,413 (28.5)

* Allowable values are based upon a 4 to 1 safety factor. (Ultimate/4)

PERFORMANCE TABLE

LDT Anchors — Recommended Edge & Spacing Requirements for Tension Loads* Carbon and Stainless Steel

ANCHOR DIA. In. (mm)	EMBEDMENT DEPTH In. (mm)	EDGE DISTANCE REQUIRED TO OBTAIN MAX. WORKING LOAD In. (mm)	LOAD FACTOR APPLIED AT MIN. EDGE DISTANCE 1-3/4 Inches (44mm)	SPACING DISTANCE REQUIRED TO OBTAIN MAX. WORKING LOAD In. (mm)	LOAD FACTOR APPLIED AT MIN. SPACING DISTANCE 3 Inches (76mm)
3/8 (9.5)	1-1/2 (38.1)	2 (50.8)	70%	6 (152.4)	44%
	2 (50.8)	2 (50.8)	70%	6 (152.4)	44%
	2-1/2 (63.5)	3 (76.2)	70%	6 (152.4)	44%
	3-1/2 (88.9)	4 (101.6)	70%	6 (152.4)	44%
1/2 (12.7)	2 (50.8)	2-1/4 (57.2)	65%	8 (203.2)	27%
	3-1/2 (88.9)	3 (76.2)	65%	8 (203.2)	27%
	4-1/2 (114.3)	4 (101.6)	65%	8 (203.2)	27%

* Edge and spacing distance shall be divided by .75 when anchors are placed in structural lightweight concrete. Linear interpolation may be used for intermediate spacing and edge distances.

For 5/8" and 3/4" LDT Anchors, the critical edge distance for these anchors is 10 times the anchor diameter. The edge distance of these anchors may be reduced to 1-3/4" provided a 0.65 load factor is used for tension loads, a 0.15 load factor is used for shear loads applied perpendicular to the edge, or a 0.60 load factor is used for shear loads applied parallel to the edge. Linear interpolation may be used for intermediate edge distances.

PERFORMANCE TABLE

LDT Anchors — Recommended Edge & Spacing Requirements for Shear Loads* Carbon and Stainless Steel

ANCHOR DIA. In. (mm)	EMBEDMENT DEPTH In. (mm)	EDGE DISTANCE REQUIRED TO OBTAIN MAX. WORKING LOAD In. (mm)	LOAD FACTOR APPLIED AT MIN. EDGE DISTANCE 1-3/4 Inches (44mm)	SPACING DISTANCE REQUIRED TO OBTAIN MAX. WORKING LOAD In. (mm)	LOAD FACTOR APPLIED AT MIN. SPACING DISTANCE 3 Inches (76mm)
3/8 (9.5)	1-1/2 (38.1)	3 (76.2)	25%	6 (152.4)	57%
	2 (50.8)	4 (101.6)	25%	6 (152.4)	57%
	2-1/2 (63.5)	5 (127.0)	25%	6 (152.4)	57%
	3-1/2 (88.9)	5 (127.0)	25%	6 (152.4)	57%
1/2 (12.7)	2 (50.8)	5 (127.0)	25%	8 (203.2)	60%
	3-1/2 (88.9)	5 (127.0)	25%	8 (203.2)	60%
	4-1/2 (114.3)	5-1/2 (139.7)	25%	8 (203.2)	60%

* Edge and spacing distances shall be divided by .75 when anchors are placed in structural lightweight concrete. Linear interpolation may be used for intermediate spacing and edge distances.

PERFORMANCE TABLES

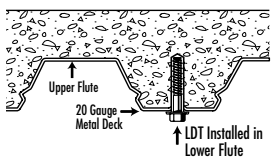
LDT Anchors — Ultimate Tension Load (Lbs/kN) in Concrete Block (anchors should be installed by hand in hollow block)

ANCHOR DIA. In. (mm)	EMBEDMENT DEPTH In. (mm)	HOLLOW CONCRETE BLOCK		GROUT FILLED CONCRETE BLOCK	
		TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)
3/8 (9.5)	1-1/2 (38.1)	916 (4.1)	3,176 (14.1)	1,592 (7.1)	3,900 (17.3)
1/2 (12.7)	2-1/2 (63.5)	N/A	N/A	5,924 (26.4)	6,680 (29.7)

LDT Anchors — Allowable Tension and Shear* (Lbs/kN) in Concrete Block (anchors should be installed by hand in hollow block)

ANCHOR DIA. In. (mm)	EMBEDMENT DEPTH In. (mm)	HOLLOW CONCRETE BLOCK		GROUT FILLED CONCRETE BLOCK	
		TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)
3/8 (9.5)	1-1/2 (38.1)	229 (1.0)	794 (3.5)	398 (1.8)	975 (4.3)
1/2 (12.7)	2-1/2 (63.5)	N/A	N/A	1,481 (6.6)	1,670 (7.4)

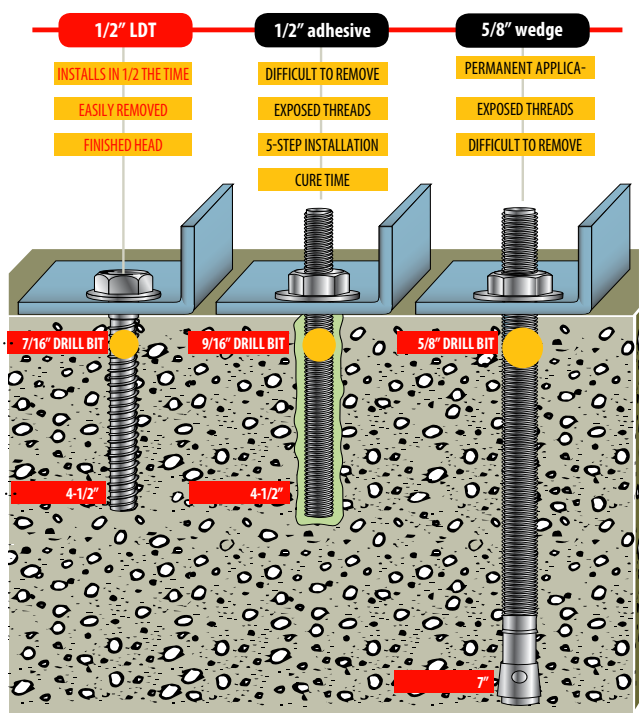
* Allowable values are based upon a 4 to 1 safety factor. (Ultimate/4)



LDT Anchors — Anchoring Overhead in 3000 PSI Lightweight Concrete On Metal Deck

ANCHOR	DRILL HOLE DIAMETER In. (mm)	EMBEDMENT In. (mm)	3000PSI (20.7 MPa) CONCRETE		
			ULTIMATE TENSION LOAD Lbs. (kN)		ALLOWABLE WORKING LOAD Lbs. (kN)
3/8" LDT	5/16 (7.9)	1-1/2 (38.1)	Upper Flute	2,889 (12.9)	722 (3.2)
			Lower Flute	1,862 (8.3)	465 (2.1)

For use in concrete and concrete block



DRILL BIT SIZE REQUIRED

LDT anchors specify a smaller & less expensive drill bit than those required with the 1/2" adhesive threaded rod or the 5/8" wedge.

HOLE DEPTH REQUIRED

At 4-1/2" embedment the LDT anchor will give you performance (2000 PSI concrete) similar to 1/2" adhesive anchor of the same depth or 5/8" wedge anchors at 7" deep. (2000 PSI concrete)

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

RED HEAD®
CONCRETE ANCHORING SPECIALISTS

Boa™ Coil Expansion Anchors

DESCRIPTION/SUGGESTED SPECIFICATIONS

SPECIFIED FOR ANCHORAGE INTO CONCRETE

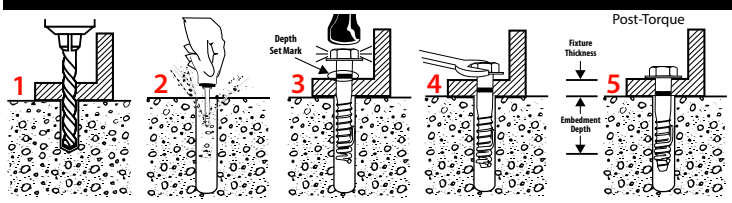
The Boa™ Coil is a high performance expansion anchor providing through fixture fastening and easy removal to keep the job moving. It's reusable with the coil replacement anchors making this anchor a low cost solution.

Ideal combination of value, performance and reusability make the Boa Coil the choice for Forming and tilt-wall contractors.

ADVANTAGES: Easy installation, removable, reusable, high shear strength, **Grade 5 bolt**.

APPLICATIONS: Concrete formwork, load bearing angles, beams and columns, machinery holddown, Jersey barrier, glare screens, light rail/commuter work.

INSTALLATION STEPS



NOTE: To achieve maximum loads the installation process needs to be carried out as follows:

1. Using the fixture as a template, drill the correct diameter and depth hole.
2. Remove debris with vacuum or hand pump.
3. Insert the assembled Boa Coil anchor. (The coil anchor tab points up the anchor.) Tap anchor down to depth set mark and stop.
4. Tighten until washer is firmly held to the fixture and stop. Number of turns to set anchor: 1/2" 3-4 turns, 5/8" and 3/4" 4-5 turns. Ensure washer is tight and snug fit.
5. The anchor is ready to take load. (The bolt can be removed leaving the coil in the hole.)

The Boa coil anchor can be reused up to 3 times in new holes.

SELECTION CHART

Boa Coil Anchors

PART NO.	ANCHOR DIA In. (mm)	SOCKET SIZE In.	DRILL BIT DIA. In. (mm)	HOLE DEPTH In. (mm)	FIXTURE THICKNESS AT MINIMUM EMBEDMENT TO BE FASTENED In. (mm)	QTY/WT PER BOX Lbs.	QTY/WT PER MASTER CTN Lbs.
RHCA-1230	1/2 (12.7)	3/4	1/2 (12.7)	3-1/2 (88.9)	3/8 (9.5)	25 / 4.5	150 / 27.2
RHCA-1240	1/2 (12.7)	3/4	1/2 (12.7)	4-1/2 (114.3)	1-3/8 (35.0)	25 / 5.9	150 / 35.6
RHCA-1254	1/2 (12.7)	3/4	1/2 (12.7)	6 (152.4)	2-7/8 (73.0)	25 / 7.8	150 / 46.9
RHCA-5834	5/8 (15.9)	15/16	5/8 (15.9)	4 (101.6)	3/8 (9.5)	20 / 8.8	120 / 52.5
RHCA-5850	5/8 (15.9)	15/16	5/8 (15.9)	5-1/2 (139.7)	1-7/8 (47.6)	15 / 8.5	90 / 51.0
RHCA-3444	3/4 (19.1)	1-1/8	3/4 (19.1)	5 (127.00)	1/4 (6.4)	10 / 6.4	60 / 38.3
RHCA-3460	3/4 (19.1)	1-1/8	3/4 (19.1)	6-1/2 (165.1)	1-3/4 (44.5)	10 / 8.2	60 / 49.1

Replacement coil available for easy re-use with Red Head Boa Coil Anchors only.

COIL REPLACEMENT PART NO.	QTY/WT PER BOX Lbs.	QTY/WT PER MASTER CTN Lbs.
RHC-12 (1/2")	100 / 2.8	600/16.9
RHC-58 (5/8")	100 / 2.2	600/13.1
RHC-34 (3/4")	100 / 1.3	600/7.5

PERFORMANCE TABLES

Boa Coil Anchors — Ultimate concrete/steel capacity in concrete[1]

ANCHOR DIAMETER In. (mm)	HOLE DIA. In. (mm)	EFFECTIVE EMBEDMENT DEPTH In. (mm)	FIXTURE HOLE DIA. In. (mm)	TURNS TO SET ANCHOR	ULTIMATE CONCRETE CAPACITY (2) (3) 2,000 PSI (13.8 MPa) TENSION (5) Lbs. (kN)	2,000 PSI SHEAR Lbs. (kN)	4,000 PSI (27.6 MPa) TENSION (5) Lbs. (kN)	4,000 PSI SHEAR Lbs. (kN)	6,000 PSI (41.4 MPa) TENSION (5) Lbs. (kN)	6,000 PSI SHEAR Lbs. (kN)	ULTIMATE STEEL STRENGTH (4) LBS. (kN) TENSION Lbs. (kN)	STEEL SHEAR Lbs. (kN)
1/2 (12.7)	1/2 (12.7)	2 (50.8)	9/16 (14.3)	3-4	4,039 (17.9)	6,070 (27.0)	5,715 (25.4)	8,590 (38.2)	6,994 (31.1)	10,516 (46.8)	19,384 (86.2)	14,456 (64.3)
		3 (76.2)	9/16 (14.3)	3-4	7,403 (32.9)	12,082 (53.7)	10,471 (46.6)	17,089 (76.0)	12,822 (57.0)	20,937 (93.1)		
5/8 (15.9)	5/8 (15.9)	2-3/8 (60.3)	11/16 (17.5)	4-5	5,291 (23.5)	8,800 (39.1)	7,483 (33.3)	12,445 (55.4)	9,162 (40.8)	15,242 (67.8)	30,152 (134.1)	21,937 (97.6)
		3-7/8 (98.4)	11/16 (17.5)	4-5	10,855 (48.3)	19,999 (89.0)	15,355 (68.3)	28,285 (125.8)	18,802 (83.6)	34,636 (154.0)		
3/4 (19.1)	3/4 (19.1)	3-1/4 (82.6)	13/16 (20.6)	4-5	8,479 (37.7)	16,567 (73.7)	11,991 (53.3)	23,427 (104.2)	14,682 (65.3)	28,690 (127.6)	43,360 (192.9)	32,031 (142.5)
		4-1/2 (114.3)	13/16 (20.6)	4-5	13,555 (60.3)	27,239 (121.2)	19,171 (85.3)	38,518 (171.3)	23,478 (104.4)	47,173 (209.8)		

(1) Use lower value of either concrete or steel (2) Concrete capacity based on Concrete Capacity Design method and verified by test data (3) Influence factors must be applied to concrete strength values
(4) Steel strength based on .57 Fu Ag for shear and 0.75 Fu Ag for tension (5) Test results when reused four times; maximum 20% reduction in tensile capacity; no reduction in shear

Boa Coil Anchors — Allowable concrete/steel capacity in concrete[1]

ANCHOR DIAMETER In. (mm)	HOLE DIA. In. (mm)	EFFECTIVE EMBEDMENT DEPTH In. (mm)	FIXTURE HOLE DIA. In. (mm)	TURNS TO SET ANCHOR	RECOMMENDED WORKING LOADS IN CONCRETE (2) (3) 2,000 PSI (13.8 MPa) TENSION (5) Lbs. (kN)	2,000 PSI SHEAR Lbs. (kN)	4,000 PSI (27.6 MPa) TENSION (5) Lbs. (kN)	4,000 PSI SHEAR Lbs. (kN)	6,000 PSI (41.4 MPa) TENSION (5) Lbs. (kN)	6,000 PSI SHEAR Lbs. (kN)	ALLOWABLE STEEL STRENGTH (4) LBS. (kN) TENSION Lbs. (kN)	STEEL SHEAR Lbs. (kN)
1/2 (12.7)	1/2 (12.7)	2 (50.8)	9/16 (14.3)	3-4	1,011 (4.5)	1,517 (6.7)	1,430 (6.4)	2,147 (9.5)	1,751 (7.8)	2,629 (11.7)	8,529 (37.9)	5,579 (24.8)
		3 (76.2)	9/16 (14.3)	3-4	1,852 (8.2)	3,020 (13.4)	2,619 (11.6)	4,272 (19.0)	3,208 (14.3)	5,234 (23.3)		
5/8 (15.9)	5/8 (15.9)	2-3/8 (60.3)	11/16 (17.5)	4-5	1,324 (5.9)	2,200 (9.8)	1,872 (8.3)	3,111 (13.8)	2,293 (10.2)	3,810 (16.9)	13,266 (59.0)	8,466 (37.7)
		3-7/8 (98.4)	11/16 (17.5)	4-5	2,715 (12.1)	5,000 (22.2)	3,840 (17.1)	7,071 (31.5)	4,703 (20.9)	8,660 (38.5)		
3/4 (19.1)	3/4 (19.1)	3-1/4 (82.6)	13/16 (20.6)	4-5	2,121 (9.4)	4,141 (18.4)	2,999 (13.3)	5,556 (24.7)	3,673 (16.3)	7,172 (31.9)	19,078 (84.9)	12,362 (55.0)
		4-1/2 (114.3)	13/16 (20.6)	4-5	3,390 (15.1)	6,810 (30.3)	4,794 (21.3)	9,630 (42.8)	5,872 (26.2)	11,793 (52.4)		

(1) Use lower value of either concrete or steel (2) Safety factor 4 (3) Influence factors must be applied to concrete strength values (4) Steel strength based on .22 Fu Ag for shear and 0.33 Fu Ag for tension
(5) Test results when reused four times; maximum 20% reduction in tensile capacity; no reduction in shear

RED HEAD®
CONCRETE ANCHORING SPECIALISTS

Multi-Set II® Drop-In Anchors

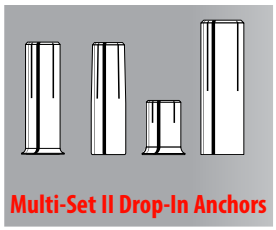
Internally Threaded Heavy-Duty Anchoring Systems

DESCRIPTION/SUGGESTED SPECIFICATIONS

Drop-In, Shell-Type Anchors—

SPECIFIED FOR ANCHORAGE INTO CONCRETE

Drop-In, shell-type anchors feature an internally threaded, all-steel shell with expansion cone insert and flush embedment lip. Anchors are manufactured from zinc-plated carbon steel, 18-8 stainless steel and 316 stainless steel.


Multi-Set II Drop-In Anchors

Anchors should be installed with carbide tipped hammer drill bits made in accordance to ANSI B212.15-1994 specifications.

Anchors should be tested to ASTM E488 criteria and listed by ICC-ES. Anchors should also be listed by the following agencies as required by the local building code: UL, FM, City of Los Angeles, California State Fire Marshal and Caltrans.

ADVANTAGES

Depth Charge Stop Drill and RX Drop-In Anchors

Ideal for Hollow-Core, Pre-Cast Plank and Post Tension Slabs

DepthCharge™ Stop Drill

- Optimized for use in hollow-core, pre-cast plank and post-tension slabs
- Lip keeps anchor flush during installation
- Shallow drilling—fast installation

RX Drop-In Anchor

See page 81 for kits

RM Drop-In Anchor

- Lipped anchor body keeps anchor flush
- Easy installation
- Keeps all rods same length
- Easy inspection
- Available in carbon steel, 18-8 and 316 stainless steel

RL Drop-In Anchor

- Below surface setting for easy patch work

Coil Thread Anchor

- Quick thread attachment—ideal for 1 sided forming
- Use coil rod on job
- 2 diameters (1/2" and 3/4")

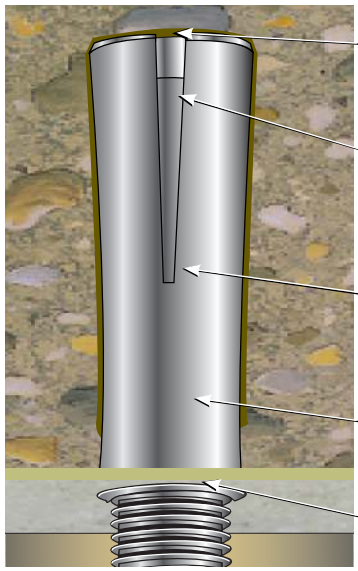
APPLICATIONS

Pumps and heavy piping are common applications for larger diameter Multi-Set Drop-In Anchors.

Cable tray and strut suspended from concrete ceilings are ideal Multi-Set applications. In post-tension or hollow-core slabs use the RX-38.

The Multi-Set Anchor is the standard for pipe-hanging. The RM version has a retainer lip to keep all anchors flush at the surface, keeping all your threaded rod the same length.

FEATURES



Expander Slots—allow for easy setting and superior performance

Cone Insert—that expands the anchor when driven with setting tool and hammer

Body—available in zinc-plated steel, 18-8 stainless steel, and 316 stainless steel

Easy Depth Inspection—keeps threaded rod drop lengths consistent

Retainer Lip—to keep anchor flush with surface

For use with threaded rods or headed bolts (supplied by contractor)

APPROVALS/LISTINGS

Meets or exceeds U.S. Government G.S.A. Specification A-A-55614 Type 1 (Formerly GSA: FF-S-325 Group VIII)

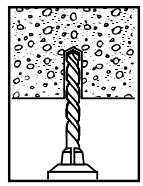
Underwriters Laboratories

Factory Mutual

Caltrans

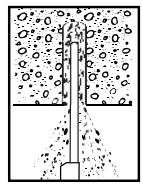
For the most current approvals/listings visit: www.itw-redhead.com

INSTALLATION STEPS

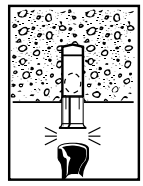


To set anchor flush with surface:

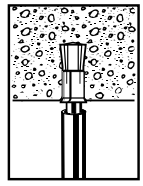
1. Drill hole to required embedment (see Table on page 69).



2. Clean hole with pressurized air.



3. Drive anchor flush with surface of concrete.



4. Expand anchor with setting tool provided (see chart on page 69). Anchor is properly expanded when shoulder of setting tool is flush with top of anchor.

SELECTION CHART

Multi-Set II Depth Charge Bits

PART NUMBER	DESCRIPTION FEATURE BENEFITS	DRILLING DEPTH
DCX-138	3/8" Depth Charge Stop Drill	3/4"
DCX-112	1/2" Depth Charge Stop Drill	1"

DepthCharge™ Stop Drill

- Shoulder prevents over drilling. Less likely to hit reinforcing steel or post-tension cable in concrete
- No wasted time or energy drilling deeper than necessary
- Prevents anchor from dropping too far into hole below work surface

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

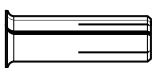
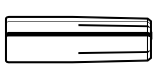
SELECTION CHARTS

Multi-Set II
Drop-In Anchors

PART NUMBER RT-138
1 setting tool per master carton
(See above for part numbers.)

PART NUMBER RTX-138
For use with RX-38 only.

PART NUMBER RTX-112
For use with RX-12 only.

USER TYPE / APPLICATION	BASE MATERIAL	CORROSION RESISTANCE LEVEL	DROP-IN ANCHOR TYPE	PART NUMBER	SETTING TOOL PART NUMBER*	BOLT SIZE-THREADS PER INCH	DRILL BIT DIA. In. (mm)	THREAD DEPTH In. (mm)	EMBEDMENT MIN. HOLE DEPTH In. (mm)	QTY/WT PER BOX lbs.	QTY/WT PER MASTER CTN lbs. *
HVAC/Fire Sprinkler Plumber (Pipe-fitter)	Solid concrete/ lightweight fill deck	Low	RM 	RM-14	RT-114	1/4" - 20	3/8 (9.5)	3/8 (9.5)	1 (25.4)	100/ 2.6	1000/ 28
				RM-38	RT-138	3/8" - 16	1/2 (12.7)	1/2 (12.7)	1-5/8 (41.3)	50/ 3.4	500/ 36
				RM-12	RT-112	1/2" - 13	5/8 (15.9)	3/4 (19.1)	2 (50.8)	50/ 5.8	400/ 49
				RM-58	RT-158	5/8" - 11	7/8 (22.2)	1 (25.4)	2-1/2 (63.5)	25/ 7.8	125/ 41
				RM-34	RT-134	3/4" - 10	1 (25.4)	1-1/4 (31.8)	3-3/16 (81.0)	25/11.9	100/ 49
	Hollow-core pre-cast or Post-tension	Low	RX	RX-38	RTX-138	3/8" - 16	1/2 (12.7)	3/8 (9.5)	3/4 (19.1)	100/ 3.5	1000/ 36
				RX-12	RTX-112	1/2" - 13	5/8 (15.9)	1/2 (12.7)	1 (25.4)	50/ 3.0	500/ 31
	Solid concrete/ lightweight fill deck	Medium	SRM** 18-8 S.S.	SRM-14	RT-114	1/4" - 20	3/8 (9.5)	3/8 (9.5)	1 (25.4)	100/ 2.7	1000/ 28
				SRM-38	RT-138	3/8" - 16	1/2 (12.7)	1/2 (12.7)	1-5/8 (41.3)	50/ 3.4	500/ 36
				SRM-12	RT-112	1/2" - 13	5/8 (15.9)	3/4 (19.1)	2 (50.8)	50/ 6.0	400/ 50
				SRM-58	RT-158	5/8" - 11	7/8 (22.2)	1 (25.4)	2-1/2 (63.5)	25/ 7.9	125/ 42
				SRM-34	RT-134	3/4" - 10	1 (25.4)	1-1/4 (31.8)	3-3/16 (81.0)	25/12.0	100/ 50
	Solid concrete	High	SSRM** 316 S.S.	SSRM-38	RT-138	3/8" - 16	1/2 (12.7)	1/2 (12.7)	1-5/8 (41.3)	50/ 3.4	500/ 36
				SSRM-12	RT-112	1/2" - 13	5/8 (15.9)	3/4 (19.1)	2 (50.8)	50/ 6.0	400/ 50
Concrete Contractor, General Contractor, Highway	Solid concrete	Low	CL-Coil Threaded	CL-12	RT-112	1/2" - 6	5/8 (15.9)	3/4 (19.1)	2 (50.8)	50/ 5.7	400/ 47
				CL-34	RT-134	3/4" - 4.5	1 (25.4)	1-1/4 (31.8)	3-3/16 (81.0)	25/11.9	100/ 49
Concrete Cutting/ Sawing Contractor/ Misc. Metal	Solid concrete/ lightweight fill deck	Low	RL (w/o lip) 	RL-14	RT-114	1/4" - 20	3/8 (9.5)	3/8 (9.5)	1 (25.4)	100/ 2.6	1000/ 28
				RL-38	RT-138	3/8" - 16	1/2 (12.7)	1/2 (12.7)	1-5/8 (41.3)	50/ 3.4	500/ 36
				RL-12	RT-112	1/2" - 13	5/8 (15.9)	3/4 (19.1)	2 (50.8)	50/ 5.8	400/ 49
				RL-58	RT-158	5/8" - 11	7/8 (22.2)	1 (25.4)	2-1/2 (63.5)	25/ 7.8	125/ 41
				RL-34	RT-134	3/4" - 10	1 (25.4)	1-1/4 (31.8)	3-3/16 (81.0)	25/11.9	100/ 49

* 1 setting tool per master carton. ** For continuous extreme low temperature, use stainless steel.

Multi-Set II
RX Drop-In Kits

Part No.	Description
RX-38	3/8" drop-in using 1/2" drill bit
RTX-138	Setting Tool
DCX-138	Depth Charge Stop Drill
RX-38KIT	Contains: 1,000 RX-38 Anchors, 5 RTX-138 Setting Tools and 2 DCX-138 Depth Charge Stop Drills

Part No.	Description
RX-12	1/2" drop-in using 5/8" drill bit
RTX-112	Setting Tool
DCX-112	Depth Charge Stop Drill

Multi-Set II Drop-In Anchors

Ultimate Tension and Shear Values (Lbs/kN) in Concrete*

BOLT DIA. In. (mm)	DRILL BIT SIZE In. (mm)	MIN. EMBEDMENT DEPTH In. (mm)	ANCHOR TYPE	TENSION Lbs. (kN)			SHEAR Lbs. (kN)
				f'c = 2000 PSI (13.8 MPa)	f'c = 4000 PSI (27.6 MPa)	f'c = 6000 PSI (41.4 MPa)	f'c >2000 PSI (13.8 MPa)
1/4 (6.4)	3/8 (9.5)	1 (25.4)	RM, RL or CL-Carbon or SRM-18-8 S.S. or SSRM-316 S.S.	1,680 (7.5)	2,360 (10.5)	2,980 (13.3)	1,080 (4.8)
3/8 (9.5)	1/2 (12.7)	1-5/8 (41.3)		2,980 (13.3)	3,800 (16.9)	6,240 (27.8)	3,160 (14.1)
1/2 (12.7)	5/8 (15.9)	2 (50.8)		3,300 (14.7)	5,840 (26.0)	8,300 (36.9)	4,580 (20.4)
5/8 (15.9)	7/8 (22.2)	2-1/2 (63.5)		5,500 (24.5)	8,640 (38.4)	11,020 (49.0)	7,440 (33.1)
3/4 (19.1)	1 (25.4)	3-3/16 (81.0)		8,280 (36.8)	9,480 (42.2)	12,260 (54.5)	10,480 (46.6)

* Allowable values are based upon a 4 to 1 safety factor. Divide by 4 for allowable load values.

* For continuous extreme low temperature applications, use stainless steel.

Multi-Set II Drop-In Anchors

Ultimate Tension and Shear Values (Lbs/kN) in Lightweight Concrete*

BOLT DIA. In. (mm)	DRILL BIT SIZE In. (mm)	MINIMUM EMBEDMENT DEPTH In. (mm)	ANCHOR TYPE	LIGHTWEIGHT CONCRETE f'c = 3000 PSI (20.7 MPa)		LOWER FLUTE OF STEEL DECK WITH LIGHTWEIGHT CONCRETE FILL f'c = 3000 PSI (20.7 MPa)	
				TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)
3/8 (9.5)	1/2 (12.7)	1-5/8 (39.7)	RM, RL or CL-Carbon or SRM-18-8 S.S. or SSRM-316 S.S.	2,035 (9.1)	1,895 (8.4)	3,340 (14.9)	4,420 (19.6)
1/2 (12.7)	5/8 (15.9)	2 (50.8)		2,740 (12.2)	2,750 (12.2)	3,200 (14.2)	4,940 (22.0)
5/8 (15.9)	7/8 (22.2)	2-1/2 (63.5)		4,240 (18.9)	4,465 (19.9)	5,960 (26.5)	5,840 (26.0)
3/4 (19.1)	1 (25.4)	3-3/16 (81.0)		5,330 (23.7)	6,290 (28.0)	8,180 (36.4)	9,120 (40.6)

* Allowable values are based upon a 4 to 1 safety factor. Divide by 4 for allowable load values.

Multi-Set II Drop-In Anchors

Recommended Edge and Spacing Distance Requirements*

BOLT DIA. In. (mm)	DRILL BIT SIZE In. (mm)	EMBEDMENT DEPTH In. (mm)	ANCHOR TYPE	EDGE DISTANCE REQUIRED TO OBTAIN MAX. WORKING LOAD In. (mm)	MIN. EDGE DISTANCE AT WHICH LOAD FACTOR APPLIED =.80 FOR TENSION =.70 FOR SHEAR In. (mm)	SPACING REQUIRED TO OBTAIN MAX. WORKING LOAD In. (mm)	MIN. ALLOWABLE SPACING BETWEEN ANCHORS LOAD FACTOR APPLIED =.80 FOR TENSION =.55 FOR SHEAR In. (mm)
1/4 (6.4)	3/8 (9.5)	1 (25.4)	RM, RL or CL-Carbon or SRM-18-8 S.S. or SSRM-316 S.S.	1-3/4 (44.5)	7/8 (22.2)	3-1/2 (88.9)	1-3/4 (44.5)
3/8 (9.5)	1/2 (12.7)	1-5/8 (41.3)		2-7/8 (73.0)	1-7/16 (36.5)	5-11/16 (144.5)	2-7/8 (73.0)
1/2 (12.7)	5/8 (15.9)	2 (50.8)		3-1/2 (88.9)	1-3/4 (44.5)	7 (177.8)	3-1/2 (88.9)
5/8 (15.9)	7/8 (22.2)	2-1/2 (63.5)		4-3/8 (111.1)	2-3/16 (55.6)	8-3/4 (222.3)	4-3/8 (111.1)
3/4 (19.1)	1 (25.4)	3-3/16 (81.0)		5-5/8 (142.9)	2-13/16 (71.4)	11-3/16 (284.2)	5-5/8 (142.9)

* Spacing and edge distances shall be divided by 0.75 when anchors are placed in structural lightweight concrete. Linear interpolation may be used for intermediate spacing and edge distances.

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

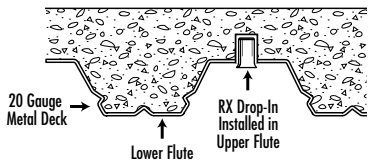
Multi-Set II Drop-In Anchors — Ultimate Tension and Shear Values (Lbs/kN) for RX-series (3/4" and 1" Embedment)*

BOLT DIA. In. (mm)	DRILL BIT SIZE In. (mm)	EMBEDMENT In. (mm)	2500 PSI (17.2 MPa) CONCRETE		4000 PSI (27.6 MPa) CONCRETE		HOLLOW CORE	
			TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)
3/8 (9.5)	1/2 (12.7)	3/4 (19.1)	1,571 (7.0)	2,295 (10.2)	1,987 (8.8)	2,903 (12.9)	1,908 (8.5)	2,401 (10.7)
1/2 (12.7)	5/8 (15.9)	1 (25.4)	2,113 (9.4)	2,585 (11.5)	2,673 (11.9)	3,270 (14.5)	2,462 (11.0)	2,401 (10.7)

* The tabulated values are for RX anchors installed at a minimum of 12 diameters on center and minimum edge distance of 6 diameters for 100 percent anchor efficiency. Spacing and edge distance may be reduced to 6 diameters spacing and 3 diameter edge distance provided the values are reduced 50 percent. Linear Interpolation may be used for intermediate spacings and edge margins.

* Allowable values are based upon a 4 to 1 safety factor. Divide by 4 for allowable load values.

Multi-Set II Drop-In Anchors — Anchoring Overhead in 3000 PSI Lightweight Concrete On Metal Deck



ANCHOR	DRILL HOLE DIAMETER In. (mm)	EMBEDMENT In. (mm)	3000PSI (20.7 MPa) CONCRETE		
			ULTIMATE TENSION LOAD Lbs. (kN)		ALLOWABLE WORKING LOAD Lbs. (kN)
RX-38 Drop-In	1/2 (12.7)	3/4 (19.1)	Upper Flute	1,410 (6.3)	353 (1.6)
			Lower Flute	1,206 (5.4)	301 (1.3)

* Allowable values are based upon a 4 to 1 safety factor. Divide by 4 for allowable load values.

Combined Tension and Shear Loading—for Multi-Set Anchors

Allowable loads for anchors subjected to combined shear and tension forces are determined by the following equation:

$$(Ps/Pt)^{5/3} + (Vs/Vt)^{5/3} \leq 1$$

Ps = Applied tension load **Vs = Applied shear load** **Pt = Allowable tension load** **Vt = Allowable shear load**

RED HEAD®
CONCRETE ANCHORING SPECIALISTS

Dynabolt® Sleeve Anchors

Versatile, Medium-Duty Sleeve Anchor

Dynabolt Hex Nut Sleeve Anchor

DESCRIPTION/SUGGESTED SPECIFICATIONS

Sleeve Type Anchors—

SPECIFIED FOR ANCHORAGE INTO CONCRETE, GROUT-FILLED CONCRETE BLOCK, HOLLOW CONCRETE BLOCK AND BRICK

Dynabolt Masonry Sleeve Anchor

Sleeve type anchors feature a split expansion sleeve over a threaded stud bolt body and integral expander, nut and washer.

Anchors are made of Plated Carbon Steel, or Type 18-8 Stainless Steel.

Anchors should be installed with carbide tipped hammer drill bits made in accordance to ANSI B212.15-1994.

Anchors are tested to ASTM E488 criteria.

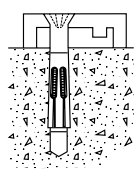
ADVANTAGES

- Anchor diameter equals hole diameter
- Available in hex head and three other head styles
- Available 1/4 - 3/4" diameter up to 6-1/4" length
- Zinc plated carbon steel and 304 stainless steel
- Provides full 360° hole contact over large area and reduces concrete stress
- Heavy-loading capacity
- Preassembled for faster, easier installations
- Dynabolt can be installed through object to be fastened
- Sleeve design improves holding power
- No pre-spotting of holes necessary

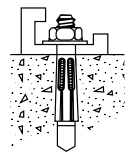
Available Head Styles

Full range of head style, corrosion protection, and sizes makes the Dynabolt Sleeve the right product for almost any application.

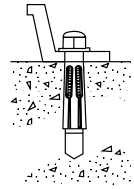
Phillips Flat Head **(FS)**



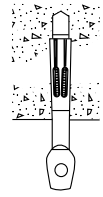
Hex Nut **(HN)**



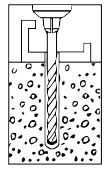
Acorn Nut **(AN)**



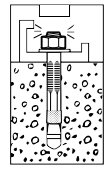
Tie Wire **(TW)**



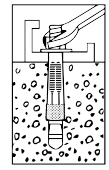
INSTALLATION STEPS



1. Use a carbide tipped drill bit whose diameter is equal to the anchor. See Chart to determine proper size bit for anchor used. Dnll hole to any depth exceeding minimum embedment. Clean hole.



2. Insert assembled anchor through fixture and into hole so that washer or head is flush with materials to be fastened.



3. Expand anchor by tightening nut or head 2 to 3 turns.

APPROVALS/LISTINGS

Meets or exceeds U.S. Government G.S.A. Specification A-A-1922A (Formerly GSA: FF-S-325 Group II, Type 3, Class 3)

Factory Mutual

APPLICATIONS

Electrical junction boxes are common applications for the Dynabolt Sleeve anchor because it works well in solid concrete, concrete block, and brick. It is also available in several finished head styles.

The Dynabolt Sleeve anchor works well in hollow materials like brick and block. It is available in zinc-plated carbon steel and 304 stainless steel.

Door and window frames are commonly attached to the structure with Dynabolt Sleeve anchors because of their finished & threshold head styles and performance in block & brick.

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

SELECTION CHART

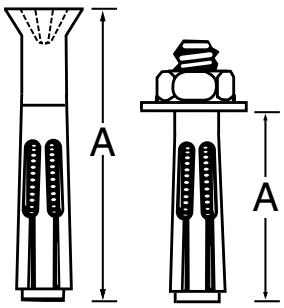
Dynabolt
Carbon Steel with Zinc Plating

Typical Applications—Shelf ledgers, electrical boxes, conduit

Environment—Interior (non-corrosive)

Level of Corrosion—Low

*** Effective Anchor Length**



(FS) **(HN)**

HEAD STYLE	PART NUMBER	ANCHOR DIA. & DRILL BIT SIZE	EFFECTIVE ANCHOR LENGTH* In. (mm)	BOLT DIA./ THREADS PER INCH	MIN. EMBEDMENT In. (mm)	MAX. THICKNESS OF MATERIAL TO BE FASTENED In. (mm)	QTY/WT PER BOX lbs.	QTY/WT PER MASTER CARTON lbs.
ACORN NUT	AN-1405	1/4″	5/8 (15.9)	3/16″ /24	1/2 (12.7)	1/8 (3.2)	100/ 1.9	1000/ 20
	AN-1413		1-3/8 (34.9)	3/16″ /24	1-1/8 (28.6)	1/4 (6.4)	100/ 2.6	1000/ 27
	AN-1422		2-1/4 (57.2)	3/16″ /24	1-1/8 (28.6)	1-1/8 (28.6)	100/ 3.7	1000/ 38
HEX NUT	HN-1413	1/4″	1-3/8 (34.9)	3/16″ /24	1-1/8 (28.6)	1/4 (6.4)	100/ 2.3	1000/ 24
	HN-1422		2-1/4 (57.2)	3/16″ /24	1-1/8 (28.6)	1-1/8 (28.6)	100/ 3.4	1000/ 35
	HN-1614	5/16″	1-1/2 (38.1)	1/4″ /20	1-1/4 (31.8)	1/4 (6.4)	100/ 4.0	1000/ 41
	HN-1624		2-1/2 (63.5)	1/4″ /20	1-1/4 (31.8)	1-1/4 (31.8)	100/ 5.9	800/ 47
	HN-3817	3/8″	1-7/8 (47.6)	5/16″ /18	1-1/2 (38.1)	3/8 (9.5)	50/ 3.5	500/ 36
	HN-3830		3 (76.2)	5/16″ /18	1-1/2 (38.1)	1-1/2 (38.1)	50/ 4.9	400/ 40
	HN-1222	1/2″	2-1/4 (57.2)	3/8″ /16	1-7/8 (47.6)	3/8 (9.5)	25/ 3.3	250/ 34
	HN-1230		3 (76.2)	3/8″ /16	1-7/8 (47.6)	1-1/8 (28.6)	25/ 4.0	200/ 33
	HN-1240		4 (101.6)	3/8″ /16	1-7/8 (47.6)	2-1/8 (54.0)	25/ 5.3	200/ 44
	HN-5830	5/8″	3 (76.2)	1/2″ /13	2 (50.8)	1 (25.4)	25/ 7.0	150/ 46
	HN-5842		4-1/4 (108.0)	1/2″ /13	2 (50.8)	2-1/4 (57.2)	10/ 3.9	100/ 41
	HN-3424	3/4″	2-1/2 (63.5)	5/8″ /11	2-1/4 (57.2)	1/4 (6.4)	10/ 4.7	50/ 25
	HN-3440		4 (101.6)	5/8″ /11	2-1/4 (57.2)	1-3/4 (44.5)	5/ 3.2	50/ 33
PHILLIPS FLAT HEAD*	FS-3826	3/8″	2-7/8 (73.0)	5/16″ /18	1-1/2 (38.1)	1-3/8 (34.9)	50/ 3.8	500/ 40
	FS-3840	(head dia. .722)	4 (101.6)	5/16″ /18	1-1/2 (38.1)	2-1/2 (63.5)	50/ 5.3	400/ 44
	FS-3850		5 (127.0)	5/16″ /18	1-1/2 (38.1)	3-1/2 (88.9)	50/ 5.6	300/ 40
	FS-3860		6 (152.4)	5/16″ /18	1-1/2 (38.1)	4-1/2 (114.3)	50/ 8.0	300/ 48
TIE WIRE	TW-1614	5/16″	1-1/2 (38.1)	1/4″ /20	1-1/2 (38.1)	9/32 (7.1) hole	100/ 4.9	1000/ 50

* Phillips flat head uses a standard 80°–82° counter sink.

SELECTION CHART

Dynabolt
Type 304 Stainless Steel

Typical Applications—Cladding and Brick Ties

Environment—Slight to moderate degree of pollution

Level of Corrosion—Medium

HEAD STYLE	PART NUMBER	ANCHOR DIA. & DRILL BIT SIZE	EFFECTIVE ANCHOR LENGTH* In. (mm)	BOLT DIA./ THREADS PER INCH	MIN. EMBEDMENT In. (mm)	MAX. THICKNESS OF MATERIAL TO BE FASTENED In. (mm)	QTY/WT PER BOX lbs.	QTY/WT PER MASTER CARTON lbs.
HEX NUT	SHN-3817	3/8″	1-7/8 (47.6)	5/16″ /18	1-1/2 (38.1)	3/8 (9.5)	50/ 3.5	500/ 36
	SHN-3830		3 (76.2)	5/16″ /18	1-1/2 (38.1)	1-1/2 (38.1)	50/ 4.9	400/ 40
	SHN-1222	1/2″	2-1/4 (57.2)	3/8″ /16	1-7/8 (47.6)	3/8 (9.5)	25/ 3.3	250/ 34
	SHN-1230		3 (76.2)	3/8″ /16	1-7/8 (47.6)	1-1/8 (28.6)	25/ 4.0	200/ 33
	SHN-1240		4 (101.6)	3/8″ /16	1-7/8 (47.6)	2-1/8 (54.0)	25/ 5.3	200/ 44
	SHN-5842	5/8″	4-1/4 (108.0)	1/2″ /13	2 (50.8)	2-1/4 (57.2)	10/ 3.9	100/ 41
PHILLIPS FLAT HEAD*	SFS-1430	1/4″	3-1/8 (79.4)	3/16″ /24	1-1/8 (28.6)	2 (50.8)	100/ 3.8	1000/ 38
	SFS-3826	3/8″	2-7/8 (73.0)	5/16″ /18	1-1/2 (38.1)	1-3/8 (34.9)	50/ 3.8	500/ 40
	SFS-3840		4 (101.6)	5/16″ /18	1-1/2 (38.1)	2-1/2 (63.5)	50/ 5.3	400/ 44

* Flat head uses a standard 80°–82° counter sink.
For continuous extreme low temperature applications, use stainless steel.

Dynabolt Sleeve Anchors — Ultimate Tension and Shear Values in Concrete (Lbs/kN)*

ANCHOR DIA. In. (mm)	INSTALLATION TORQUE Ft. Lbs. (Nm)	BOLT DIA. In. (mm)	MINIMUM EMBEDMENT DEPTH In. (mm)	ANCHOR TYPE (STEEL)	f'c = 2000 PSI (13.8 MPa)		f'c = 3000 PSI (20.7 MPa)		f'c = 4000 PSI (27.6 MPa)	
					TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)
1/4 (6.4)	3.5 (4.7)	3/16 (4.8)	1-1/8 (28.6)	Carbon or Stainless	1,200 (5.3)	1,215 (5.4)	1,325 (5.9)	1,215 (5.4)	1,450 (6.4)	1,215 (5.4)
5/16 (7.9)	8 (10.8)	1/4 (6.4)	1-1/4 (31.8)		1,400 (6.2)	2,040 (9.1)	1,920 (8.5)	2,220 (9.9)	2,600 (11.6)	2,400 (10.7)
3/8 (9.5)	14 (19.0)	5/16 (7.9)	1-1/2 (38.1)		1,620 (7.2)	2,560 (11.4)	2,240 (10.0)	2,800 (12.5)	3,100 (13.8)	3,040 (13.5)
1/2 (12.7)	20 (27.1)	3/8 (9.5)	1-7/8 (47.6)		2,220 (9.9)	3,250 (14.5)	3,140 (14.0)	4,000 (17.8)	4,400 (19.6)	4,500 (20.0)
5/8 (15.9)	48 (65.1)	1/2 (12.7)	2 (50.8)		3,080 (13.7)	6,440 (28.6)	4,400 (19.6)	7,240 (32.2)	6,120 (27.2)	8,080 (35.9)
3/4 (19.1)	90 (122.0)	5/8 (15.9)	2-1/4 (57.2)		4,200 (18.7)	10,200 (45.4)	6,060 (27.0)	11,600 (51.6)	8,900 (39.6)	13,100 (58.3)

* For continuous extreme low temperature applications, use stainless steel.
For AN-1405, Ultimate Pullout: 500 lbs. & Ultimate Shear: 1751 lbs. based on 4,000 psi.
* Allowable values are based upon a 4 to 1 safety factor. Divide by 4 for allowable load values

Dynabolt Sleeve Anchors — Ultimate Tension and Shear Values in Lightweight Concrete (Lbs/kN)*

ANCHOR DIA. In. (mm)	INSTALLATION TORQUE Ft. Lbs. (Nm)	BOLT DIA. In. (mm)	MINIMUM EMBEDMENT DEPTH In. (mm)	ANCHOR TYPE (STEEL)	f'c = 4000 PSI (27.6 MPa)		f'c = 6000 PSI (41.4 MPa)	
					TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)
1/4 (6.4)	3.5 (4.7)	3/16 (4.8)	1-1/8 (28.6)	Carbon or Stainless	870 (3.9)	730 (3.2)	1,066 (4.7)	894 (4.0)
5/16 (7.9)	8 (10.8)	1/4 (6.4)	1-1/4 (31.8)		1,260 (5.6)	1,680 (7.5)	1,440 (6.4)	2,220 (9.9)
3/8 (9.5)	14 (19.0)	5/16 (7.9)	1-1/2 (38.1)		1,620 (7.2)	2,300 (10.2)	2,240 (10.0)	2,800 (12.5)
1/2 (12.7)	25 (33.9)	3/8 (9.5)	1-7/8 (47.6)		2,600 (11.6)	2,400 (10.7)	3,160 (14.1)	2,400 (10.7)
5/8 (15.9)	48 (65.1)	1/2 (12.7)	2 (50.8)		3,240 (14.4)	5,600 (24.9)	4,300 (19.1)	7,840 (34.9)
3/4 (19.1)	90 (122.0)	5/8 (15.9)	2-1/4 (57.2)		3,640 (16.2)	8,640 (38.4)	5,800 (25.8)	12,480 (55.5)

Dynabolt Sleeve Anchors — Ultimate Tension and Shear Values in Concrete Masonry Units (Lbs/kN)*

ANCHOR DIA. In. (mm)	INSTALLATION TORQUE Ft. Lbs. (Nm)	BOLT DIA. In. (mm)	MINIMUM EMBEDMENT DEPTH In. (mm)	ANCHOR TYPE (STEEL)	LIGHTWEIGHT				MEDIUM WEIGHT			
					HOLLOW CORE		GROUT FILLED		HOLLOW CORE		GROUT FILLED	
					TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)
1/4 (6.4)	3.5 (4.7)	3/16 (4.8)	1-1/8 (28.6)	Carbon	1,120 (5.0)	1,215 (5.4)	1,120 (5.0)	1,215 (5.4)	1,120 (5.0)	1,215 (5.4)	1,120 (5.0)	1,215 (5.4)
				Stainless	640 (2.8)	1,620 (7.2)	640 (2.8)	1,620 (7.2)	640 (2.8)	1,620 (7.2)	640 (2.8)	1,620 (7.2)
3/8 (9.5)	15 (20.3)	5/16 (7.9)	1-1/2 (38.1)	Carbon	1,360 (6.0)	2,560 (11.4)	1,360 (6.0)	2,560 (11.4)	1,360 (6.0)	2,560 (11.4)	1,360 (6.0)	2,560 (11.4)
				Stainless	1,160 (5.2)	2,560 (11.4)	1,160 (5.2)	2,560 (11.4)	1,160 (5.2)	2,560 (11.4)	1,160 (5.2)	2,560 (11.4)
1/2 (12.7)	25 (33.9)	3/8 (9.5)	1-7/8 (47.6)	Carbon	N/A	N/A	2,220 (9.9)	3,500 (15.6)	N/A	N/A	2,220 (9.9)	3,500 (15.6)
				Stainless	N/A	N/A	2,100 (9.3)	3,500 (15.6)	N/A	N/A	2,100 (9.3)	3,500 (15.6)
5/8 (15.9)	55 (74.6)	1/2 (12.7)	2 (50.8)	Carbon	N/A	N/A	3,080 (13.7)	6,440 (28.6)	N/A	N/A	3,080 (13.7)	6,440 (28.6)
				Stainless	N/A	N/A	3,080 (13.7)	6,440 (28.6)	N/A	N/A	2,820 (12.5)	6,440 (28.6)
3/4 (19.1)	90 (122.0)	5/8 (15.9)	2-1/2 (63.5)	Carbon	N/A	N/A	4,200 (18.7)	10,200 (45.4)	N/A	N/A	4,200 (18.7)	10,200 (45.4)

* Allowable values are based upon a 4 to 1 safety factor. Divide by 4 for allowable load values. **The tabulated values are for anchors installed in a minimum of 12 diameters on center and a minimum edge distance of 6 diameters for 100 percent anchor efficiency. Spacing and edge distance may be reduced to 6 diameter spacing and 3 diameter edge distance, provided the values are reduced 50 percent. Linear interpolation may be used for intermediate spacings and edge distances.**

Combined Tension and Shear Loading—for Dynabolt Anchors

Allowable loads for anchors subjected to combined shear and tension forces are determined by the following equation:

$$(Ps/Pt) + (Vs/Vt) \leq 1$$

Ps = Applied tension load **Vs = Applied shear load** **Pt = Allowable tension load** **Vt = Allowable shear load**

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

RED HEAD®
CONCRETE ANCHORING SPECIALISTS

Tapcon® Concrete and Masonry Anchors

THE ORIGINAL Tapcon®

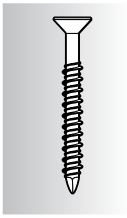
Advanced Threadform Technology™ Easier to install– less torque required!

Blue Climaseal™ 410 Stainless Steel

DESCRIPTION/SUGGESTED SPECIFICATIONS

Tapcon Anchors—

SPECIFIED FOR ANCHORAGE INTO CONCRETE, BRICK OR BLOCK



The "original masonry" anchor that cuts its own threads into concrete, brick, or block. Maximum performance is achieved because the Tapcon Anchor, the Condrive Installation Tool, and the carbide-tipped Tapcon Drill Bits are designed to work as a system. It is essential to use the Condrive tool and the correct drill bit to assure consistent anchor performance.

ADVANTAGES

- Works in all masonry base materials.
- Fast and easy—3 anchors per minute.
- No hole spotting or inserts required.
- Removable.
- Slotted hex and phillips flat head styles.
- Extended corrosion protection—Blue Climaseal™.
- Available in 410 Stainless Steel.

Tapcon Anchors

Blue Climaseal™ provides extended corrosion protection

Available in 410 Stainless Steel (see photo on left)

Hex Head style on Tapcon Anchors is available for majority of fixture anchoring needs

Phillips Flat Head style is available when flush seating is necessary in countersink applications

Advanced Threadform cuts into concrete and masonry for reduced installation torque and increased pullout performance

Lengths of Tapcon Anchors range from 1-1/4" to 4" in 3/16" and up to 6" in 1/4" diameters.

Nail-Type Point guides the anchor into the pre-drilled hole. Excellent for wood to concrete applications

Tapcon® is a registered trademark of Buildex, a divison of Illinois Tool Works, Inc.

CORROSION RESISTANCE

Kesternich Results (DIN 40018 2.0L)

30 Cycles - 10% or less rust

Salt Spray Results (ASTM B117)

720 Hrs - 10% or less rust

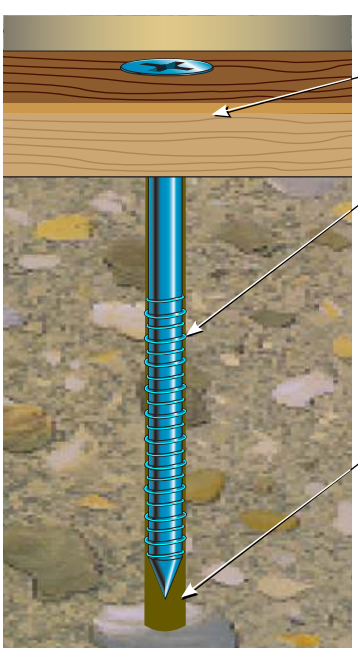
APPLICATIONS

The Tapcon Anchor is especially well suited for window and door frames because it performs well in block, is available in a flat head style, and is fast to install.

Many horizontal or "wall" applications are attached with Tapcon Anchor because it is removable and works well in block and brick.

The picture shows the Condrive 1000 Installation Kit in action. The kit makes for fast and easy change over from drill bit to driver and controls the driving torque to prevent thread stripping and head snapping in hard base materials.

FEATURES



Fixture Thickness—determine the fixture thickness to be anchored

Anchor Embedment—with a minimum recommended embedment of 1", the correct Tapcon anchor choice can be made. Hole depth must be a minimum **1/4" deeper** than the anchor embedment to allow for displaced material

Hole Diameter—proper hole diameter is very important to insure consistent performance and maximum pullout strength. **3/16" anchors require 5/32" diameter bits, and 1/4" anchors require 3/16" diameter bits**

APPROVAL/LISTINGS

Blue Climaseal™

ICC Evaluation Service, Inc. – ESR-1671
ICC Evaluation Service, Inc. – ESR-2202
Miami-Dade County – NOA #12-0816.06
Florida Building Code

410 Stainless Steel

Miami-Dade County – NOA #12-0816.06
Florida Building Code

For the most current approvals/listings visit: www.itw-redhead.com

INSTALLATION STEPS

Read installation instructions before using!

WARNING: If there are any questions concerning proper installation, applications or appropriate use of this product, please call our Technical Services Department at 1-800-848-5611. Failure to follow these instructions can result in serious personal injury.

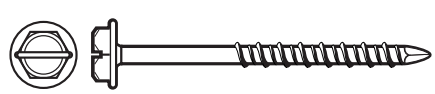
1. **Select proper fastener – diameter / head style / length.**
   a) **Use selection chart to choose proper length.**
2. **Drill Hole – use selection chart to determine drill bit length and depth of hole.**
   a) **Choose appropriate drill of Tapcon Anchor.**
   b) **Drill hole minimum ¼" deeper than Tapcon Anchor to be embedded.**
   Minimum anchor embedment: 1"
   Maximum anchor embedment: 1-3/4"
3. **Drive Anchor.**

WARNING: Failure to wear safety glasses with side shields can result in serious personal injury. Always wear ANSI compliant eye protection (ANSI Z87.1-2003).

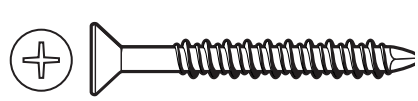
WARNING: Using the wrong size drill bit will affect performance values and may cause failure.

Head Styles

3/16" diameter has a 1/4" slotted hex washer head (HWH)
1/4" diameter has a 5/16" slotted hex washer head (HWH)



3/16" diameter uses a #2 phillips flat head (PFH)
1/4" diameter uses a #3 phillips flat head (PFH)



ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

SELECTION CHARTS

Tapcon® Anchors with Blue Climaseal™

Diameter.....3/16" and 1/4"
Point Type.....Nail
Thread Form.....Advanced Threadform Technology™
Finish.....Blue Climaseal™
All boxes of Tapcon anchors come packaged with matching carbide-tipped bit. Tapcon is packaged 100 pieces per box and 500 pieces per master carton except 3205407 and 3203407 (400 in master carton).

FIXTURE THICKNESS INCHES	RECOMMENDED TAPCON LENGTH In. (mm)	PART NO. 3/16" HEX HEAD	PART NO. 1/4" HEX HEAD	PART NO. 3/16" FLAT HEAD	PART NO. 1/4" FLAT HEAD	BIT LENGTH In. (mm)	STRAIGHT SHANK BITS FOR 3/16" TAPCON PART NO.	STRAIGHT SHANK BITS FOR 1/4" TAPCON PART NO.
0" – 1/4"	1-1/4 (31.8)	3139407	3153407	3169407	3183407	3-1/2 (88.9)	3095910	3098910
1/4" – 3/4"	1-3/4 (44.5)	3141407	3155407	3171407	3185407	3-1/2 (88.9)	3095910	3098910
3/4" – 1-1/4"	2-1/4 (57.2)	3143407	3157407	3173407	3187407	4-1/2 (114.3)	3096910	3099910
1-1/4 " – 1-3/4"	2-3/4 (69.9)	3145407	3159407	3175407	3189407	4-1/2 (114.3)	3096910	3099910
1-3/4" – 2-1/4"	3-1/4 (82.6)	3147407	3161407	3177407	3191407	5-1/2 (139.7)	3097910	3100910
2-1/4" – 2-3/4"	3-3/4 (95.3)	3149407	3163407	3179407	3193407	5-1/2 (139.7)	3097910	3100910
2-1/2" – 3"	4 (101.6)	N/A	3165407	3181407	3195407	5-1/2 (139.7)	3097910	3100910
3-1/2" – 4"	5 (127.0)	N/A	3167407	N/A	3197407	6-1/2 (165.1)	N/A	3102910
4-1/2" – 5"	6 (152.4)	N/A	3205407	N/A	3203407	7-1/2 (190.5)	N/A	3206910

Additional Tapcon bits are available 10 per tube.

Tapcon® 410 SS Anchor

Diameter.....3/16" and 1/4"
Point Type.....Nail
Thread Form.....Original Notched Hi-Lo™
Finish.....410 Stainless Steel with Silver Climaseal™
All boxes of Tapcon anchors come packaged with matching carbide-tipped bit. Tapcon is packaged 100 pieces per box and 500 pieces per master carton except 3461907 (400 in master carton).

FIXTURE THICKNESS INCHES	RECOMMENDED TAPCON LENGTH In. (mm)	PART NO. 1/4" HEX HEAD	PART NO. 3/16" FLAT HEAD	PART NO. 1/4" FLAT HEAD	BIT LENGTH In. (mm)	STRAIGHT SHANK BITS FOR 3/16" TAPCON PART NO.	STRAIGHT SHANK BITS FOR 1/4" TAPCON PART NO.
0" – 1/4"	1-1/4 (31.8)	3367907	3434907	3373907	3-1/2 (88.9)	3095910	3098910
1/4" – 3/4"	1-3/4 (44.5)	3368907	3418907	3374907	3-1/2 (88.9)	3095910	3098910
3/4" – 1-1/4"	2-1/4 (57.2)	3369907	3419907	3375907	4-1/2 (114.3)	3096910	3099910
1-1/4 – 1-3/4"	2-3/4 (69.9)	3370907	3420907	3376907	4-1/2 (114.3)	3096910	3099910
1-3/4" – 2-1/4"	3-1/4 (82.6)	3371907	3421907	3377907	5-1/2 (139.7)	3097910	3100910
2-1/4" – 2-3/4"	3-3/4 (95.3)	3372907	3422907	3378907	5-1/2 (139.7)	3097910	3100910
2-1/2" – 3"	4 (101.6)	3459907	N/A	N/A	5-1/2 (139.7)	N/A	3100910
3-1/2" – 4"	5 (127.0)	3460907	N/A	N/A	6-1/2 (165.1)	N/A	3102910
4-1/2" – 5"	6 (152.4)	N/A	N/A	N/A	7-1/2 (190.5)	N/A	3461907

Tapcon® SDS Bits

PART NUMBER	DESCRIPTION
3311910	7" (SDS Rotohammer Bits for use with 3/16" Tapcon)
7901060	5" (SDS Rotohammer Bits for use with 1/4" Tapcon)
3101910	7" (SDS Rotohammer Bits for use with 1/4" Tapcon)

All SDS bits are sold individually.

PERFORMANCE TABLE

Tapcon® Anchors

Ultimate Tension and Shear Values (Lbs/kN) in Concrete

ANCHOR DIA. In. (mm)	MIN. DEPTH OF EMBEDMENT In. (mm)	f'c = 2000 PSI (13.8 MPa)		f'c = 3000 PSI (20.7 MPa)		f'c = 4000 PSI (27.6 MPa)		f'c = 5000 PSI (34.5 MPa)	
		TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)
3/16 (4.8)	1 (25.4)	600 (2.7)	720 (3.2)	625 (2.8)	720 (3.2)	650 (2.9)	720 (3.2)	800 (3.6)	860 (3.8)
	1-1/4 (31.8)	845 (3.7)	720 (3.2)	858 (3.8)	720 (3.2)	870 (3.9)	720 (3.2)	1,010 (4.5)	860 (3.8)
	1-1/2 (38.1)	1,090 (4.8)	860 (3.8)	1,090 (4.8)	860 (3.8)	1,090 (4.8)	860 (3.8)	1,220 (5.4)	860 (3.8)
	1-3/4 (44.5)	1,450 (6.5)	870 (3.9)	1,455 (6.5)	870 (3.9)	1,460 (6.5)	990 (4.4)	1,730 (7.7)	990 (4.4)
1/4 (6.4)	1 (25.4)	750 (3.3)	900 (4.0)	775 (3.4)	900 (4.0)	800 (3.6)	1,360 (6.1)	950 (4.2)	1,440 (6.4)
	1-1/4 (31.8)	1,050 (4.7)	900 (4.0)	1,160 (5.2)	900 (4.0)	1,270 (5.6)	1,360 (6.1)	1,515 (6.7)	1,440 (6.4)
	1-1/2 (38.1)	1,380 (6.1)	1,200 (5.3)	1,600 (7.2)	1,200 (5.3)	1,820 (8.1)	1,380 (6.1)	2,170 (9.7)	1,670 (7.4)
	1-3/4 (44.5)	2,020 (9.0)	1,670 (7.4)	2,200 (9.8)	1,670 (7.4)	2,380 (10.6)	1,670 (7.4)	2,770 (12.3)	1,670 (7.4)

Safe working loads for single installation under static loading should not exceed 25% of the ultimate load capacity.

PERFORMANCE TABLES

Tapcon® Anchors — Ultimate Tension and Shear Values (Lbs/kN) in Hollow Block

ANCHOR DIA. In. (mm)	ANCHOR EMBEDMENT In. (mm)	LIGHTWEIGHT BLOCK		MEDIUM WEIGHT BLOCK	
		TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)
3/16 (4.8)	1 (25.4)	220 (1.0)	400 (1.8)	340 (1.5)	730 (3.2)
1/4 (6.4)	1 (25.4)	250 (1.1)	620 (2.8)	500 (2.2)	1,000 (4.4)

Safe working loads for single installation under static loading should not exceed 25% of the ultimate load capacity.

NOTE: 3/16" Tapcon requires 5/32" bit, 1/4" Tapcon requires 3/16" bit.

Tapcon® Anchors — Allowable Edge and Spacing Distances

PARAMETER	ANCHOR DIA. In. (mm)	NORMAL WEIGHT CONCRETE			CONCRETE MASONRY UNITS (CMU)		
		FULL CAPACITY (Critical Distance Inches)	REDUCED CAPACITY (Minimal Distance Inches)	LOAD REDUCTION FACTOR	FULL CAPACITY (Critical Distance Inches)	REDUCED CAPACITY (Minimal Distance Inches)	LOAD REDUCTION FACTOR
Spacing Between Anchors - Tension	3/16	3	1-1/2	0.73	3	1-1/2	1.00
	1/4	4	2	0.66	4	2	0.84
Spacing Between Anchors - Shear	3/16	3	1-1/2	0.83	3	1-1/2	1.00
	1/4	4	2	0.82	4	2	0.81
Edge Distance - Tension	3/16	1-7/8	1	0.83	4	2	0.91
	1/4	2-1/2	1-1/4	0.82	4	2	0.88
Edge Distance -Shear	3/16	2-1/4	1-1/8	0.70	4	2	0.93
	1/4	3	1-1/2	0.59	4	2	0.80

For SI: 1 inch = 25.4 mm

Tapcon® Condrive 1000 Tool Kit

DESCRIPTION/SUGGESTED SPECIFICATIONS

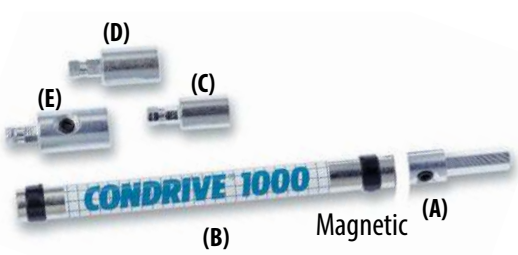
Condrive 1000 Installation Tool—

SPECIFIED FOR ANCHORAGE INTO CONCRETE, BRICK OR BLOCK

The key to Tapcon's fast and easy installation is the multi-purpose Condrive Installation Tool. The drive sleeve, along with the hex head and phillips sockets provide the installer with the flexibility necessary for the complete variety of Tapcon applications (tool does not include drill bit).

Condrive® 1000 - A multi-purpose tool designed for installation of Tapcon hex head and Phillips flat head anchors up to 3-3/4" long. If driving hex head Tapcon, driver will automatically disengage. The Condrive 1000 has a reusable plastic case.

Condrive Tools are designed to specifically install Tapcon Anchors and to fit standard hammer drills.



Part No. C1000
(Does not include drill bit)

APPLICATIONS

The picture shows the Condrive 1000 Installation Kit in action. The kit makes for fast and easy change over from drill bit to driver and controls the driving torque to prevent thread stripping and head snapping in hard base materials.

ADVANTAGES

- Fast change from drilling to driving
- Eliminates need to change out chucks and bits
- Eliminates need for two tools
- Special nut driver is recessed for torque control to reduce head breakage

Condrive 1000 Spare Parts

PART NO.	DESCRIPTION	QTY/WT
(A) 7901001	Drill Adapter	1/.06
(B) 7901002	Sleeve	1/.01
(C) 7901006	3/16" Socket	1/.04
(D) 7901007	1/4" Socket	1/.05
(E) 7901010	Phillips Socket	1/.44

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

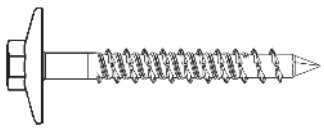
RED HEAD®
CONCRETE ANCHORING SPECIALISTS

Tapcon®
Maxi-Set Anchors

White UltraShield UltraShield

DESCRIPTION/SUGGESTED SPECIFICATIONS

FOR TAPCON APPLICATIONS THAT REQUIRE MORE ANCHOR BEARING SURFACE.



ADVANTAGES

- Same reliable performance and speed of installation as regular Tapcon.
- Large 5/8" diameter flange provides more bearing surface and increases pullover resistance. High 5/16" hex head adds driving stability.
- Compatible with DrivTru™ socket system. Improves installation. Protects paint finish.
- UltraShield™ and White UltraShield™ long-life finish deliver excellent corrosion resistance.

CORROSION RESISTANCE

Salt Spray Test (ASTM B117)	UltraShield	White UltraShield
	1100 Hrs 10% or less rust	1500 Hrs NO RED RUST

APPROVAL/LISTINGS

ICC Evaluation Service, Inc. – #ESR-1671

Miami-Dade County – NOA #12-0816.06

For the most current approvals/listings visit: www.itw-redhead.com

INSTALLATION STEPS

Read installation instructions before using!

WARNING: If there are any questions concerning proper installation, applications or appropriate use of this product, please call our Technical Services Department at 1-800-848-5611. Failure to follow these instructions can result in serious personal injury.

1. **Select proper fastener – diameter / head style / length.**
   a) **Use selection chart to choose proper length.**
2. **Drill Hole – use selection chart to determine drill bit length and depth of hole.**
   a) **Choose appropriate drill of Tapcon Anchor.**
   b) **Drill hole minimum ¼" deeper than Tapcon Anchor to be embedded.**
   Minimum anchor embedment: 1"
   Maximum anchor embedment: 1-3/4"
3. **Drive anchor using DrivTru HWH Socket.**

DrivTru PART#	DESCRIPTION	APPLICATIONS
1513910	DrivTru Socket	All 5/16" across flats HWH fasteners

WARNING: Failure to wear safety glasses with side shields can result in serious personal injury. Always wear ANSI compliant eye protection (ANSI Z87.1-2003).

WARNING: Using the wrong size drill bit will affect performance values and may cause failure.

APPLICATIONS

- Shutters - protective and decorative
- Screened porch and pool enclosures.
- Various sheet metal flashings.
- Decorative wrought iron.
- Wood nailers and plywood attachment.

SELECTION CHART

Tapcon® Maxi-Set Anchors

Diameter.....1/4″ Thread Form..... Advanced Threadform Technology™
Point Type.....Nail Finish.....UltraShield™ or *White UltraShield™
Head Style.....5/16″ across flats hex with 5/8″ diameter flange.

RECOMMENDED TAPCON LENGTH In. (mm)	PART NO. 1/4″ HEX HEAD	FINISH	BIT LENGTH In. (mm)	STRAIGHT SHANK BITS FOR 1/4″ TAPCON PART NO.
1-3/4 (44.5)	3294000	Ultra Shield	3-1/2 (88.9)	3098910
2-1/4 (57.2)	3295000	Ultra Shield	4-1/2 (114.3)	3099910
1-3/4 (44.5)	3383100	White Ultra Shield	3-1/2 (88.9)	3098910
2-1/4 (57.2)	3384100	White Ultra Shield	4-1/2 (114.3)	3099910
2-3/4 (69.9)	3408100	White Ultra Shield	4-1/2 (114.3)	3099910
3-1/4 (82.6)	3409100	White Ultra Shield	5-1/2 (139.7)	3100910

NOTE: 2-3/4″ and 3-1/4″ lengths are special orders. Contact customer service for lead-times.
Maxi-Sets are packed 1,000 pieces per master carton except 3409100 is packed 750 pieces.

Tapcon® SDS Bits

PART NUMBER	DESCRIPTION
3311910	7″ (SDS Rotohammer Bits for use with 3/16″ Tapcon)
7901060	5″ (SDS Rotohammer Bits for use with 1/4″ Tapcon)
3101910	7″ (SDS Rotohammer Bits for use with 1/4″ Tapcon)

PERFORMANCE TABLES

Tapcon® Anchors — Ultimate Tension and Shear Values (Lbs/kN) in Concrete

ANCHOR DIA. In. (mm)	MIN. DEPTH OF EMBEDMENT In. (mm)	f′c = 2000 PSI (13.8 MPa)		f′c = 3000 PSI (20.7 MPa)		f′c = 4000 PSI (27.6 MPa)		f′c = 5000 PSI (34.5 MPa)	
		TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)
1/4 (6.4)	1 (25.4)	750 (3.3)	900 (4.0)	775 (3.4)	900 (4.0)	800 (3.6)	1,360 (6.1)	950 (4.2)	1,440 (6.4)
	1-1/4 (31.8)	1,050 (4.7)	900 (4.0)	1,160 (5.2)	900 (4.0)	1,270 (5.6)	1,360 (6.1)	1,515 (6.7)	1,440 (6.4)
	1-1/2 (38.1)	1,380 (6.1)	1,200 (5.3)	1,600 (7.2)	1,200 (5.3)	1,820 (8.1)	1,380 (6.1)	2,170 (9.7)	1,670 (7.4)
	1-3/4 (44.5)	2,020 (9.0)	1,670 (7.4)	2,200 (9.8)	1,670 (7.4)	2,380 (10.6)	1,670 (7.4)	2,770 (12.3)	1,670 (7.4)

Safe working loads for single installation under static loading should not exceed 25% of the ultimate load capacity. Divide by 4

Tapcon® Anchors — Ultimate Tension and Shear Values (Lbs/kN) in Hollow Block

ANCHOR DIA. In. (mm)	ANCHOR EMBEDMENT In. (mm)	LIGHTWEIGHT BLOCK		MEDIUM WEIGHT BLOCK	
		TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)
1/4 (6.4)	1 (25.4)	250 (1.1)	620 (2.8)	500 (2.2)	1,000 (4.4)

Safe working loads for single installation under static loading should not exceed 25% of the ultimate load capacity. Divide by 4.
NOTE: 3/16″ Tapcon requires 5/32″ bit, 1/4″ Tapcon requires 3/16″ bit.

Tapcon® Anchors — Allowable Edge and Spacing Distances

PARAMETER	ANCHOR DIA. In. (mm)	NORMAL WEIGHT CONCRETE			CONCRETE MASONRY UNITS (CMU)		
		FULL CAPACITY (Critical Distance Inches)	REDUCED CAPACITY (Minimal Distance Inches)	LOAD REDUCTION FACTOR	FULL CAPACITY (Critical Distance Inches)	REDUCED CAPACITY (Minimal Distance Inches)	LOAD REDUCTION FACTOR
Spacing Between Anchors - Tension	1/4	4	2	0.66	4	2	0.84
Spacing Between Anchors - Shear	1/4	4	2	0.82	4	2	0.81
Edge Distance - Tension	1/4	2-1/2	1-1/4	0.82	4	2	0.88
Edge Distance -Shear	1/4	3	1-1/2	0.59	4	2	0.80

For SI: 1 inch = 25.4 mm

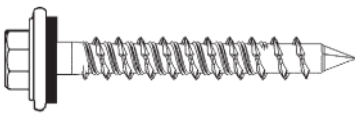
ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

RED HEAD®
CONCRETE ANCHORING SPECIALISTS

Tapcon®
SCOTS Anchors

DESCRIPTION/SUGGESTED SPECIFICATIONS

PREMIUM CONCRETE ANCHOR THAT COMBINES THE CORROSION PROTECTION OF STAINLESS STEEL WITH THE PERFORMANCE OF TAPCON ANCHORS.



ADVANTAGES

- **300 Series Stainless Steel head and Carbon Steel body.**
- Integral washer design provides more bearing surface.
- Rubber EPDM sealing washer "locks-out" moisture from building interior.
- Head paint available in white or bronze (extra charge).
- Delivers the same holding performance as Tapcon anchors with Blue Climaseal™.
- Reduces replacement of "weathered" fasteners.

CORROSION RESISTANCE

Kesternich Results (DIN 50018, 2.0L)

Climaseal™	30 Cycles - 10% or less red rust

APPROVAL/LISTINGS

ICC Evaluation Service, Inc. – ESR-1671

Miami-Dade County – #12-0816.06

For the most current approvals/listings visit: www.itw-redhead.com

INSTALLATION STEPS

Read installation instructions before using!

WARNING: If there are any questions concerning proper installation, applications or appropriate use of this product, please call our Technical Services Department at 1-800-848-5611. Failure to follow these instructions can result in serious personal injury.

1. **Select proper fastener – diameter / head style / length.**
   a) **Use selection chart to choose proper length.**
2. **Drill Hole – use selection chart to determine drill bit length and depth of hole.**
   a) **Choose appropriate drill of Tapcon Anchor.**
   b) **Drill hole minimum 1/4" deeper than Tapcon Anchor to be embedded**
   Minimum anchor embedment: 1"
   Maximum anchor embedment: 1-3/4"
3. **Drive anchor using DrivTru HWH Socket.**

DrivTru PART#	DESCRIPTION	APPLICATIONS
1513910	DrivTru Socket	All 5/16" across flats HWH fasteners

WARNING: Failure to wear safety glasses with side shields can result in serious personal injury. Always wear ANSI compliant eye protection (ANSI Z87.1-2003).

WARNING: Using the wrong size drill bit will affect performance values and may cause failure.

APPLICATIONS

- Shutters - protective and decorative
- Screened porch and pool enclosures
- Aluminum fixtures
- Railings
- Metal roofing
- Flexible flashings

SELECTION CHART

Tapcon® SCOTS Anchors

Diameter.....1/4" Thread Form..... Advanced Threadform Technology™
Point Type.....Nail Finish.....Silver Climaseal™
Head Style.....5/16" HWH (300 Series Stainless)

RECOMMENDED TAPCON LENGTH In. (mm)	PART NO. 1/4" HEX HEAD	BIT LENGTH In. (mm)	STRAIGHT SHANK BITS FOR 1/4" TAPCON PART NO.
1-3/4 (44.5)	3358407	3-1/2 (88.9)	3098910
2-1/4 (57.2)	3359407	4-1/2 (114.3)	3099910

NOTE: 2-3/4" and 3-1/4" lengths are special orders. Contact customer service for lead-times.
SCOTS are packed 1,000 pieces per master, 100 pieces per inner.

Tapcon® SDS Bits

PART NUMBER	DESCRIPTION
3311910	7" (SDS Rotohammer Bits for use with 3/16" Tapcon)
7901060	5" (SDS Rotohammer Bits for use with 1/4" Tapcon)
3101910	7" (SDS Rotohammer Bits for use with 1/4" Tapcon)

PERFORMANCE TABLES

Tapcon® Anchors — Ultimate Tension and Shear Values (Lbs/kN) in Concrete

ANCHOR DIA. In. (mm)	MIN. DEPTH OF EMBEDMENT In. (mm)	f'c = 2000 PSI (13.8 MPa)		f'c = 3000 PSI (20.7 MPa)		f'c = 4000 PSI (27.6 MPa)		f'c = 5000 PSI (34.5 MPa)	
		TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)
1/4 (6.4)	1 (25.4)	750 (3.3)	900 (4.0)	775 (3.4)	900 (4.0)	800 (3.6)	1,360 (6.1)	950 (4.2)	1,440 (6.4)
	1-1/4 (31.8)	1,050 (4.7)	900 (4.0)	1,160 (5.2)	900 (4.0)	1,270 (5.6)	1,360 (6.1)	1,515 (6.7)	1,440 (6.4)
	1-1/2 (38.1)	1,380 (6.1)	1,200 (5.3)	1,600 (7.2)	1,200 (5.3)	1,820 (8.1)	1,380 (6.1)	2,170 (9.7)	1,670 (7.4)
	1-3/4 (44.5)	2,020 (9.0)	1,670 (7.4)	2,200 (9.8)	1,670 (7.4)	2,380 (10.6)	1,670 (7.4)	2,770 (12.3)	1,670 (7.4)

Safe working loads for single installation under static loading should not exceed 25% of the ultimate load capacity.

Tapcon® Anchors — Ultimate Tension and Shear Values (Lbs/kN) in Hollow Concrete Masonry Units

ANCHOR DIA. In. (mm)	ANCHOR EMBEDMENT In. (mm)	LIGHTWEIGHT BLOCK		MEDIUM WEIGHT BLOCK	
		TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)
1/4 (6.4)	1 (25.4)	250 (1.1)	620 (2.8)	500 (2.2)	1,000 (4.4)

Safe working loads for single installation under static loading should not exceed 25% of the ultimate load capacity.

NOTE: 3/16" Tapcon requires 5/32" bit, 1/4" Tapcon requires 3/16" bit.

Tapcon® Anchors — Allowable Edge and Spacing Distances

PARAMETER	ANCHOR DIA. In. (mm)	NORMAL WEIGHT CONCRETE			CONCRETE MASONRY UNITS (CMU)		
		FULL CAPACITY (Critical Distance Inches)	REDUCED CAPACITY (Minimal Distance Inches)	LOAD REDUCTION FACTOR	FULL CAPACITY (Critical Distance Inches)	REDUCED CAPACITY (Minimal Distance Inches)	LOAD REDUCTION FACTOR
Spacing Between Anchors - Tension	1/4	4	2	0.66	4	2	0.84
Spacing Between Anchors - Shear	1/4	4	2	0.82	4	2	0.81
Edge Distance - Tension	1/4	2-1/2	1-1/4	0.82	4	2	0.88
Edge Distance -Shear	1/4	3	1-1/2	0.59	4	2	0.80

For SI: 1 inch = 25.4 mm

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

RED HEAD®
CONCRETE ANCHORING SPECIALISTS

Tapcon® XL Anchors

UltraShield White UltraShield

DESCRIPTION/SUGGESTED SPECIFICATIONS

EXTRA LARGE TAPCON FOR EXTRA LARGE CHALLENGES!

ADVANTAGES

- Internal TORX® T-40 drive assures easy installation.
- High button head resists cam-out during installation.
- Corrosion protection of UltraShield™ and White UltraShield™ to combat aggressive environments.
- Available in silver or white to complement standard fixtures.
- Delivers over 3,000 lbs. holding power in concrete.
- Alternative to sleeve anchors.
- 1/4" SDS Tapcon drill bit for added convenience.
- Condrive® XL with MegaGrip™ bit holder for rapid one-tool installation.

CORROSION RESISTANCE

Salt Spray Test (ASTM B117)	UltraShield	White UltraShield
	1100 Hrs 10% or less rust	1500 Hrs no red rust

INSTALLATION STEPS

Read installation instructions before using!

WARNING: If there are any questions concerning proper installation, applications or appropriate use of this product, please call our Technical Services Department at 1-800-848-5611. Failure to follow these instructions can result in serious personal injury.

1. **Select proper fastener – diameter / head style / length.**
   a) **Use selection chart to choose proper length.**
2. **Drill Hole – use selection chart to determine drill bit length and depth of hole.**
   a) **Choose appropriate drill of Tapcon Anchor.**
   b) **Drill hole minimum ¼" deeper than Tapcon Anchor to be embedded.**
   Minimum anchor embedment: 1"
   Maximum anchor embedment: 1-3/4"
3. **Insert the adjustable MegaGrip bit tip holder in the small opening of sleeve. Slide the open end of the Condrive XL Installation Tool sleeve over the drill bit and snap in place.**
4. **Drive anchor using MegaGrip adjustable magnetic bit holder with TORX T-40 bit tip**

MegaGrip PART#	DESCRIPTION
3400910	MegaGrip Bit Holder

WARNING: Failure to wear safety glasses with side shields can result in serious personal injury. Always wear ANSI compliant eye protection (ANSI Z87.1-2003).

WARNING: Using the wrong size drill bit will affect performance values and may cause failure.

APPLICATIONS

- Shutters - protective and decorative
- Screened porch and pool enclosures.
- Railings
- Mounted electrical equipment
- Sill plates

SELECTION CHART

Tapcon® XL Anchors

Diameter.....5/16" Thread Form..... Reverse Hi-Lo®
Point Type.....Nail Finish.....UltraShield™ or *White UltraShield™
Head Style.....High button with TORX T-40 Drive

RECOMMENDED TAPCON LENGTH In. (mm)	PART NO.	FINISH	BIT LENGTH In. (mm)	1/4" DRILL BITS FOR TAPCON XL PART NO.
2-1/4 (57.2)	3395902	Ultra Shield	6-3/4" SDS drill bit with hex	3394910
2-1/4 (57.2)	3397902	White Ultra Shield	6-3/4" SDS drill bit with hex	3394910
2-3/4 (69.9)	3398902	White Ultra Shield	6-3/4" SDS drill bit with hex	3394910

XLs are packed 100 pieces per master carton.

PART NO.	DESCRIPTION	CARTON QTY
3401910	Condrive® XL Installation Tool with MegaGrip™ Bit Holder with TORX® T-40 Bit Tip	10 per master carton
3400910	MegaGrip™ Magnetized Bit Holder with TORX T-40 Bit Tip	10 per bag
3394910	1/4" x 6-3/4" SDS Tapcon Drill Bit with Hex	1 piece per tube

Tapcon XL Anchors must be installed using all Red Head system components (Tapcon XL Anchors, Condrive XL Installation Tool and Tapcon Drill Bits) in order to qualify for ITW Red Head system support.

PERFORMANCE TABLES

Tapcon® XL Anchors — Ultimate Tension and Shear Values (Lbs/kN) in Concrete

ANCHOR DIA. In. (mm)	MIN. DEPTH OF EMBEDMENT In. (mm)	EDGE DISTANCE	f'c = 3000 PSI (20.7 MPa)	
			TENSION Lbs. (kN)	SHEAR Lbs. (kN)
5/16 (7.9)	1-1/4 (31.8)	1-9/16 (39.7)	1,050 (4.7)	1,330 (5.9)
		2-3/16 (55.6)	1,205 (5.4)	1,725 (7.7)
	1-3/4 (44.5)	1-9/16 (39.7)	2,020 (9.0)	1,530 (6.8)
		2-3/16 (55.6)	2,250 (10.0)	2,505 (11.1)
	2-1/4 (57.2)	1-9/16 (39.7)	2,850 (12.7)	1,955 (8.9)
		2-3/16 (55.6)	3,120 (13.9)	3,250 (14.4)

Safe working loads for single installation under static loading should not exceed 25% of the ultimate load capacity. Divide by 4.

1. Pilot hole diameter shall be 0.263" and drilled 1/4" longer than the necessary embedment.
2. Allowable loads are based ultimate test load divide by 4.
3. Recommended center to center distance of 3-3/4" is required for 100% efficiency and 1-7/8" for 50% efficiency.
4. Embedment is through 1-1/4" face shell of hollow block.

Tapcon® XL Anchors — Ultimate Tension & Shear Values in Concrete Masonry Units

ANCHOR DIA. In. (mm)	MINIMUM DEPTH OF EMBEDMENT In. (mm)	EDGE DISTANCE (Inches)	HOLLOW CORE[1]		GROUT-FILLED[2]	
			TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)
5/16 (7.9)	1-1/4 (31.8)	4	1,045 (4.6)	2,280 (10.1)	1,045 (4.6)	2,280 (10.1)
	1-3/4 (44.5)	4	NOT RECOMMENDED	NOT RECOMMENDED	1,950 (8.7)	2,825 (12.6)
	2-1/4 (57.2)	4	NOT RECOMMENDED	NOT RECOMMENDED	3,770 (16.8)	3,140 (14.0)

Safe working loads for single installation under static loading should not exceed 25% of the ultimate load capacity.

1 CMU = 1,600 PSI minimum compressive strength.

2 CMU = 1,600 PSI minimum compressive strength with 2,000 PSI grout.

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

RED HEAD®
CONCRETE ANCHORING SPECIALISTS

Tapcon® Storm Guard Anchors

DESCRIPTION/SUGGESTED SPECIFICATIONS

DIRECT MOUNT PERMANENT ANCHORS FOR QUICK AND EASY INSTALLATIONS OF METAL AND PLYWOOD PANELS TO CONCRETE AND BLOCK.

ADVANTAGES

- White UltraShield™ for corrosion protection in coastal environments.
- 1/4-20 x 7/8" external thread above collar.
- No caulking required.
- Threaded chamfered safety collar prevents overdriving.
- 3/16" Hex Drive.
- Use with ANSI standard 3/16" carbide-tipped drill bit. (bit not included)

CORROSION RESISTANCE

Salt Spray Test (ASTM B117)	White UltraShield
	1500 Hrs no red rust

APPROVAL/LISTINGS

Miami-Dade County – #11-0616.04

For the most current approvals/listings visit: www.itw-redhead.com

INSTALLATION STEPS

Read installation instructions before using!

CAUTION: **DO NOT BEND DRILL BIT.**
DO NOT FORCE THE DRILL BIT INTO BASE MATERIAL.

3/16" Nut Driver Installation Tool
(Part # 3426910)

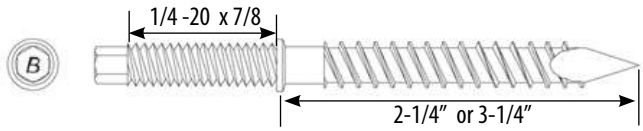
WARNING: Failure to wear safety glasses with side shields can result in serious personal injury. Always wear ANSI compliant eye protection (ANSI Z87.1-2003).

WARNING: Using the wrong size drill bit will affect performance values and may cause failure.

APPLICATIONS

Direct mount permanent anchors for quick and easy installations for metal and plywood panels to wood, hollow block and concrete.

SELECTION CHART



Tapcon® Storm Guard Anchors

Diameter.....1/4"
Point Type.....Nail
Thread Form..... Original Notched Hi-Lo™
Finish.....UltraShield™

PART NO.	DESCRIPTION	COATING	BOX QTY
3424100	1/4" dia. x 2-1/4"	White UltraShield	1,000
3426910	3/16" Nut Driver	---	1
3095910	3/16" x 3-1/2" Carbide-tipped Drill Bit	---	1

PERFORMANCE TABLES

Tapcon® Storm Guard Anchors — Ultimate Tension and Shear Values (Lbs/kN) in Concrete

ANCHOR DIA. In. (mm)	MIN. DEPTH OF EMBEDMENT In. (mm)	EDGE DISTANCE	f'c = 3000 PSI (20.7 MPa)	
			TENSION Lbs. (kN)	SHEAR Lbs. (kN)
1/4 (6.4)	1 (25.4)	1-1/4 (31.8)	1,230 (5.5)	1,339 (6.0)
	1 (25.4)	2-1/2 (63.5)	1,701 (7.6)	2,333 (10.4)
	1-3/4 (44.5)	1-1/4 (31.8)	2,704 (12.0)	1,375 (6.1)
	1-3/4 (44.5)	2-1/2 (63.5)	2,844 (12.6)	2,618 (11.6)

Safe working loads for single installation under static loading should not exceed 25% of the ultimate load capacity. Divide by 4.

Tapcon® Storm Guard Anchors — Ultimate Tension and Shear Values (Lbs/kN) in Hollow Concrete Masonry Units

ANCHOR DIA. In. (mm)	MIN. DEPTH OF EMBEDMENT In. (mm)	EDGE DISTANCE	f'c = 1500 PSI (10.4 MPa)	
			TENSION Lbs. (kN)	SHEAR Lbs. (kN)
1/4 (6.4)	1-1/4 (31.8)	1-1/4 (31.8)	1,955 (8.7)	536 (2.4)
	1-1/4 (31.8)	2-1/2 (63.5)	1,940 (8.6)	1,088 (4.8)

Tapcon® Storm Guard Anchors — Ultimate Tension and Shear Values (Lbs/kN) in Grout-Filled (CMU)

ANCHOR DIA. In. (mm)	MIN. DEPTH OF EMBEDMENT In. (mm)	EDGE DISTANCE	GROUT-FILLED (CMU) f'c = 2000 PSI (13.8 MPa)	
			TENSION Lbs. (kN)	SHEAR Lbs. (kN)
1/4 (6.4)	1-3/4 (44.5)	1-1/4 (31.8)	3,335 (14.8)	1,207 (5.4)
	1-3/4 (44.5)	2-1/2 (63.5)	3,779 (16.8)	2,061 (9.2)

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

RED HEAD®
CONCRETE ANCHORING SPECIALISTS

SAMMYS®
SSC Hurricane Protection Anchors

DESCRIPTION/SUGGESTED SPECIFICATIONS

SPECIFIED FOR SECURING SHUTTERS

Low profile permanent anchors for quick and easy secure shutter installations.

ADVANTAGES

- Thread: 1/4-20 internal thread
- Thread Depth: 5/8"
- Head Diameter: 1/2"
- Head Length: 3/4"
- Cap made of 304 stainless steel will never rust.
- "Original" Tapcon® 1/4 dia. anchor with Blue Climaseal™.
- T25 torx® driver for fast and easy installations.

SELECTION CHART

SAMMYS Hurricane Protection Anchors

Diameter.....1/4" Thread Form.... Original Notched Hi-Lo™
Point Type....Nail Finish.....Blue Climaseal™

PART NO.	ANCHOR LENGTH	BOX QTY
8167957	3-1/4"	125
8155957	6"	125
8182910	Installation Tool	1

PERFORMANCE TABLES

SAMMYS Hurricane Protection Anchors — ***Ultimate Tension and Shear Values (Lbs/kN) in Concrete***

ANCHOR DIA. In. (mm)	MIN. DEPTH OF EMBEDMENT In. (mm)	EDGE DISTANCE	f'c = 3295 PSI (22.7 MPa)	
			TENSION Lbs. (kN)	SHEAR Lbs. (kN)
1/4 (6.4)	1 (25.4)	1-1/4 (31.8)	1,533 (6.8)	1,166 (5.2)
	1 (25.4)	2-1/2 (63.5)	2,024 (9.1)	1,264 (5.6)
	2-1/4 (57.2)	1-1/4 (31.8)	2,972 (13.2)	1,342 (6.0)
	2-1/4 (57.2)	2-1/2 (63.5)	3,099 (13.8)	1,906 (8.5)

Safe working loads for single installation under static loading should not exceed 25% of the ultimate load capacity. Divide by 4.

SAMMYS Hurricane Protection Anchors — ***Ultimate Tension and Shear Values (Lbs/kN) in Hollow Concrete Masonry Units***

ANCHOR DIA. In. (mm)	MIN. DEPTH OF EMBEDMENT In. (mm)	EDGE DISTANCE	f'c = 1500 PSI (10.4 MPa)	
			TENSION Lbs. (kN)	SHEAR Lbs. (kN)
1/4 (6.4)	1-1/4 (31.8)	1-1/4 (31.8)	1,388 (6.2)	526 (2.3)
	1-1/4 (31.8)	2-1/2 (63.5)	1,427 (6.3)	1,056 (4.7)

Safe working loads for single installation under static loading should not exceed 25% of the ultimate load capacity. Divide by 4.

SAMMYS Hurricane Protection Anchors — ***Ultimate Tension and Shear Values (Lbs/kN) in Grout-Filled (CMU)***

ANCHOR DIA. In. (mm)	MIN. DEPTH OF EMBEDMENT In. (mm)	EDGE DISTANCE	Hollow Block f'c = 2000 PSI (13.8 MPa)	
			TENSION Lbs. (kN)	SHEAR Lbs. (kN)
1/4 (6.4)	2-1/2 (63.5)	1-1/4 (31.8)	3,011 (13.4)	1,086 (4.8)
	2-1/2 (63.5)	2-1/2 (63.5)	3,332 (14.8)	1,317 (5.9)

Safe working loads for single installation under static loading should not exceed 25% of the ultimate load capacity. Divide by 4.

APPROVAL/LISTINGS

Miami Dade County # 11-0616.04

For the most current approvals/listings visit: www.itw-redhead.com

APPLICATIONS

Direct mount permanent anchors for quick and easy installations for metal and plywood panels to hollow block and concrete.

RED HEAD®
CONCRETE ANCHORING SPECIALISTS

Hammer-Set™ Anchors

Nail-Drive Anchors

DESCRIPTION/SUGGESTED SPECIFICATIONS

Hammer-Set Nail Drive Anchors—

SPECIFIED FOR ANCHORAGE INTO CONCRETE

Hammer-Set Nail-Drive Anchor

The Hammer-Set one-piece zinc plated steel anchor consists of an expansion body and expander drive pin. Anchors meet or exceed GSA specification A-A-1925A Type 1. (Formerly GSA: FF-S-325 Group V, Type 2, Class 3)

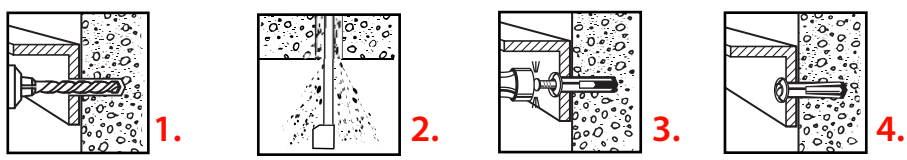
ADVANTAGES

- Fast, easy installation
- Works in concrete, block and brick
- Install through material to be fastened
- Low profile mushroom head style

APPROVALS/LISTINGS

Meets or exceeds GSA specification A-A-1925A Type 1 (Formerly GSA: FF-S-325 Group V, Type 2, Class 3)

INSTALLATION STEPS



1. Drill proper size hole through material to be fastened into base material. (See Chart for bit size).
2. Clean hole.
3. Insert Hammer-Set into hole until head of anchor body is flush with material to be fastened. Tap the nail until flush with head of anchor. Ensure minimum embedment is 1/4" deeper than anchor embedment. Be sure head is firmly against fixture
4. Anchor is now set. ** NOT RECOMMENDED FOR OVERHEAD **

SELECTION CHART

Hammer-Set

PART NUMBER	DESCRIPTION In. (mm)	DRILL SIZE In. (mm)	MAX. FIXTURE THICKNESS In. (mm)	MIN. EMBEDMENT In. (mm)	MIN. HOLE DEPTH In. (mm)	QTY/WT PER BOX lbs.	QTY/WT PER MASTER CTN - lbs.
HS-1607	3/16 x 7/8 (4.8 x 22.2)	3/16 (4.8)	1/4 (6.4)	5/8 (15.9)	1-1/8 (28.6)	100/ 2.0	1000/ 20
HS-1406	1/4 x 3/4 (6.4 x 19.1)	1/4 (6.4)	1/8 (3.2)	5/8 (15.9)	1 (25.4)	100/ 2.2	1000/ 22
HS-1410	1/4 x 1 (6.4 x 25.4)	1/4 (6.4)	1/4 (6.4)	3/4 (19.1)	1-1/4 (31.8)	100/ 2.4	1000/ 24
HS-1412	1/4 x 1-1/4 (6.4 x 31.8)	1/4 (6.4)	1/2 (12.7)	3/4 (19.1)	1-1/2 (38.1)	100/ 2.6	1000/ 26
HS-1414	1/4 x 1-1/2 (6.4 x 38.1)	1/4 (6.4)	3/4 (19.1)	3/4 (19.1)	1-3/4 (44.5)	100/ 2.8	1000/ 28
HS-1420	1/4 x 2 (6.4 x 50.8)	1/4 (6.4)	1-1/4 (31.8)	3/4 (19.1)	2-1/4 (57.2)	100/ 3.5	1000/ 35

PERFORMANCE TABLE

Hammer-Set — Ultimate Tension and Shear Values in Concrete (Lbs/kN)

ANCHOR DIA. In. (mm)	MIN. DEPTH OF EMBEDMENT In. (mm)	4000 PSI (27.6 MPa)	
		TENSION Lbs. (kN)	SHEAR Lbs. (kN)
3/16" (4.8)	5/8" (15.9)	500 (2.2)	450 (2.0)
1/4" (6.4)	5/8" (15.9)	700 (3.1)	700 (3.1)
1/4" (6.4)	3/4" (19.1)	800 (3.5)	800 (3.5)
1/4" (6.4)	1" (25.4)	950 (4.2)	800 (3.5)
1/4" (6.4)	1-1/4" (31.8)	1,100 (4.9)	1,100 (4.9)

Safe working loads for single installations under static loading conditions should not exceed 25% of the ultimate capacity. Divide ultimate values by 4.

ITW Red Head®

Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

APPLICATIONS

*For overhead applications refer to page 79 for Redi-Drive information and performance data

NOT FOR USE IN OVERHEAD APPLICATIONS*

- Electrical boxes
- Conduit clips
- Drywall track
- Roof flashing

RED HEAD®
CONCRETE ANCHORING SPECIALISTS

Poly-Set® Anchors

The Truly Versatile Plug Anchor

PS-0608SP

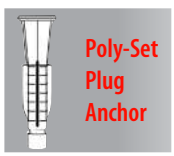
PS-1012SP

ITW Red Head®

Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

DESCRIPTION/SUGGESTED SPECIFICATIONS

Plug Anchors — SPECIFIED FOR ANCHORAGE INTO ALL BASE MATERIALS



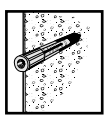
The Poly-Set is a polyethylene expansion anchor designed for fastening into drywall, hollow block, brick and solid concrete.

ADVANTAGES

- Unique twisting action provides superior holding over standard plug anchors
- Resistant to moisture, chemicals or atmospheric conditions—can be used anywhere
- Pre-packaged in kits with matching screws and carbide-tipped drill bit
- Works well in *all* base materials

INSTALLATION STEPS

For Solid Concrete

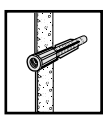


1. Drill hole at least 1/4" deeper than anchor length and insert anchor until flange is flush.

2. Fasten fixture by inserting sheet metal screw through fixture and into anchor.

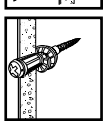
3. Tighten screw.

For Hollow Material



1. Drill hole and insert anchor until flange is flush.

2. Fasten fixture by inserting sheet metal screw through fixture and into anchor.



3. Expand anchor after screw head is against fixture, tighten screw the number of additional turns indicated on the chart below.

DRYWALL THICKNESS	PS-0608S	PS-1012S
3/8"	7 - 9 Turns	– – – – –
1/2"	5 - 7 Turns	8 - 9 Turns
5/8"	3 - 4 Turns	6 - 7 Turns
3/4"	1 - 2 Turns	4 - 5 Turns

Approximate number of additional turns after screw head is against fixture for indicated thickness of hollow wall.

SELECTION CHART

Poly-Set Anchors

PART NUMBER	DRILL BIT SIZE	ANCHOR LENGTH	SCREW SIZE	GRIP RANGE	QTY/WT PER BOX (lbs.)	QTY/WT PER MASTER CTN (lbs.)
PS-0608SP	3/16	1-1/4	#6 - 8	3/8 - 3/4	100/ 0.9	1000/ 2
PS-1012SP	9/32	1-7/16	#10 - 12	1/2 - 1	100/ 1.8	1000/ 4

PERFORMANCE TABLES

Average Ultimate Tension Load in Various Base Materials

PART NUMBER	DRYWALL (1/2")	CONCRETE (2000 PSI)	CONCRETE (4000 PSI)	HOLLOW BLOCK (CMU)
PS-0608SP	110 lbs.	225 lbs.	265 lbs.	235 lbs
PS-1012SP	145 lbs.	355 lbs.	390 lbs.	385 lbs

Allowable load values are based upon a 4 to 1 safety factor. Divide by 4 for allowable load values.

Poly-Set Kits

PART NUMBER	DRILL BIT SIZE	KIT CONTAINS	GRIP RANGE	QTY/WT PER BOX (lbs.)	QTY/WT PER MASTER CTN (lbs.)
PS-0608SKP	3/16	100 1-1/4" anchors/100 #8 screws	3/8 - 3/4	1/ 1.0	10/ 11
PS-1012SKP	9/32	50 1-7/16" anchors/50 #10 screws	1/2 - 1	1/ 1.2	10/ 12

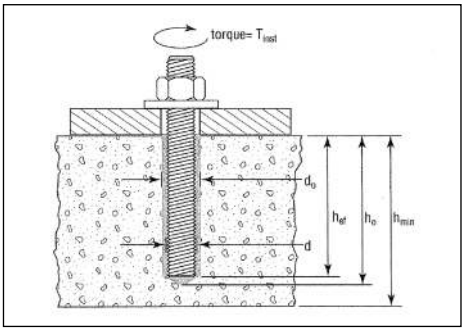
APPENDIX A: Strength Design Performance Values

SPECIFICATIONS AND DETAILS FOR INSTALLATION OF ANCHORS IN CONCRETE WITH EPCON G5 ADHESIVE

Characteristic	Symbol	Units	Threaded Rod Diameter (d)						
			3/8″	1/2″	5/8″	3/4″	7/8″	1″	1-1/4″
Nominal carbide bit diameter	d_o	in.	7/16	9/16	3/4	7/8	1	1-1/8	1-3/8
Anchor embedment depth – minimum	$h_{ef, min}$	in.	1-5/8	2	2-1/2	3-1/2	3-1/2	4	5
Anchor embedment depth – maximum	$h_{ef, max}$	in.	3-3/8	4-1/2	5-5/8	6-3/4	7-7/8	9	11-1/4
Minimum spacing	s_{min}	in.	15/16	1	2-1/2	6	3-1/2	4	5
Minimum edge distance	c_{min}	in.	15/16	1	2-1/2	6	3-1/2	4	5
Minimum concrete thickness	h_{min}	in.	h_{ef} + 1-1/4		$h_{ef} + 2d_o$				
Maximum tightening torque for pretension clamping	T_{inst}	ft lb	9	16	47	90	145	170	370

For SI: 1 inch= 25.4mm, 1 lbf = 4.45N, 1ft-lbf = 1.356N-m, 1psi = .006895MPa

ANCHOR INSTALLATION



BRUSH SPECIFICATIONS

Brush color	Part #	(d) Anchor diameter (in.)	Minimum brush diameter (in.)
Grey	SB038	3/8	0.563
Brown	SB012	1/2	0.675
Green	SB058	5/8	0.900
Yellow	SB034	3/4	1.125
Red	SB078	7/8	1.350
Purple	SB010	1	1.463
Blue	SB125	1-1/4	1.575

For SI: 1 inch= 25.4mm ◆ Available with lead time.

WORKING TIMES AND CURE TIME FOR EPCON G5 ADHESIVE

Concrete Temp. (°F) [1,2]	Working Time (minutes) [3]	Cure Time (hours) [4]
70	15	24
90	9	24
110	9	24

For SI: t°(°F-32) X .555 = °C.

1 Adhesives must be installed in base material temperatures of 70°F to 110°F or artificially maintained.
2 Cartridge temperature should not differ significantly from the temperature of the base material.
3 Working time is the maximum time from the end of mixing to when the insertion of the anchor into the adhesive shall be completed.
4 Cure time is the minimum time from the end of working time to when the anchor may be torqued or loaded. Anchors are to be undisturbed during the cure time.

ITW Red Head
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

TABLE 1: EPCON G5 ADHESIVE STEEL DESIGN INFORMATION FOR THREADED ROD

Characteristic		Symbol	Units	Anchor nominal diameter (d)						
				3/8″	1/2″	5/8″	3/4″	7/8″	1″	1-1/4″
Threaded rod effective cross-sectional area		A_{se}	inch²	0.078	0.142	0.226	0.335	0.462	0.606	0.969
Carbon Steel A36	Nominal steel strength in tension	N_{sa}	lb	4,500	8,230	13,110	19,400	26,780	35,130	56,210
	Nominal steel strength in shear	V_{sa}	lb	2,250	4,940	7,870	11,640	16,070	21,080	33,730
	Strength reduction factor for tension, steel failure mode[1]	ϕ	–	0.75	0.75	0.75	0.75	0.75	0.75	0.75
	Strength reduction factor for shear, steel failure mode[1]	ϕ	–	0.65	0.65	0.65	0.65	0.65	0.65	0.65
	Reduction factor for seismic shear	$\alpha_{v,seis}$	–	0.70	0.70	0.70	0.70	0.70	0.70	0.70
Carbon Steel A193 B7	Nominal steel strength in tension	N_{sa}	lb	9,690	17,740	28,250	41,810	57,710	75,710	121,140
	Nominal steel strength in shear	V_{sa}	lb	4,845	10,640	16,950	25,090	34,630	45,430	72,680
	Strength reduction factor for tension, steel failure mode[1]	ϕ	–	0.75	0.75	0.75	0.75	0.75	0.75	0.75
	Strength reduction factor for shear, steel failure mode[1]	ϕ	–	0.65	0.65	0.65	0.65	0.65	0.65	0.65
	Reduction factor for seismic shear	$\alpha_{v,seis}$	–	0.70	0.70	0.70	0.70	0.70	0.70	0.70
Stainless Steel F593	Nominal steel strength in tension	N_{sa}	lb	5,810	10,640	16,950	25,090	34,630	45,430	72,680
	Nominal steel strength in shear	V_{sa}	lb	2,905	6,390	10,170	15,050	20,780	27,260	43,610
	Strength reduction factor for tension, steel failure mode[1]	ϕ	–	0.65	0.65	0.65	0.65	0.65	0.65	0.65
	Strength reduction factor for shear, steel failure mode[1]	ϕ	–	0.60	0.60	0.60	0.60	0.60	0.60	0.60
	Reduction factor for seismic shear	$\alpha_{v,seis}$	–	0.70	0.70	0.70	0.70	0.70	0.70	0.70

For SI: 1 inch = 25.4mm, 1 lbf = 4.45N

1 The tabulated value of ϕ applies when the load combinations of Section 1605.2.1 of the IBC, Section 1612.2.1 of the UBC, or ACI 318 Section 9.2 are used as set forth in ACI 318 D.4.4. If the load combinations of Section 1909.2 of the UBC or ACI 318 Appendix C are used, the appropriate value of ϕ must be determined in accordance with ACI 318 D.4.5.

TABLE 2: EPCON G5 ADHESIVE CONCRETE BREAKOUT DESIGN INFORMATION

Characteristic	Symbol	Units	Nominal rod diameter, d (inch)						
			3/8″	1/2″	5/8″	3/4″	7/8″	1″	1-1/4″
Effectiveness factor for uncracked concrete	$k_{c,uncr}$	–	24	24	24	24	24	24	24
Effectiveness factor for cracked concrete	$k_{c,cr}$	–	17	17	17	17	17	17	17
Minimum concrete thickness[2]	h_{min}	in.	h_{ef} + 1-1/4		$h_{ef} + 2d_o$				
Anchor embedment depth - minimum	$h_{ef,min}$	in.	1-5/8	2	2-1/2	3-1/2	3-1/2	4	5
Anchor embedment depth - maximum	$h_{ef,max}$	in.	3-3/8	4-1/2	5-5/8	6-3/4	7-7/8	9	11-1/4
Minimum spacing	s_{min}	in.	15/16	1	2-1/2	6	3-1/2	4	5
Minimum edge distance	c_{min}	in.	15/16	1	2-1/2	6	3-1/2	4	5
Critical edge distance	c_{ac}	in.	See Section 4.1.10 of the ESR-1137 Report						
Strength reduction factor for tension, concrete failure mode[1]	ϕ	Cond B	0.65	0.65	0.65	0.65	0.65	0.65	0.65
Strength reduction factor for shear, concrete failure mode[1]	ϕ	Cond B.	0.70	0.70	0.70	0.70	0.70	0.70	0.70

For SI: 1 inch = 25.4mm, 1 lbf = 4.45N

1 The tabulated value of ϕ applies when the load combinations of Section 1605.2.1 of the IBC, Section 1612.2.1 of the UBC, or ACI 318 Section 9.2 are used and the requirements of ACI 318 D.4.4(c) for Condition B are met. If the load combinations of Section 1909.2 of the UBC or ACI 318 Appendix C are used, the appropriate value of ϕ must be determined in accordance with ACI 318 D.4.5 for Condition B.

2 d_o represents the nominal drill hole diameter.

TABLE 3: EPCON G5 ADHESIVE ANCHOR BOND STRENGTH DESIGN INFORMATION[1]

Characteristic		Symbol	Units	Nominal rod diameter (inch)						
				3/8″	1/2″	5/8″	3/4″	7/8″	1″	1-1/4″
Anchor embedment depth - minimum		$h_{ef,min}$	in.	1-5/8	2	2-1/2	3-1/2	3-1/2	4	5
Anchor embedment depth - maximum		$h_{ef,max}$	in.	3-3/8	4-1/2	5-5/8	6-3/4	7-7/8	9	11-1/4
Temperature Range A[2,3,4]	Characteristic Bond Strength for Uncracked Concrete	$\tau_{\kappa,uncr}$	psi	1,155	1,155	1,155	1,155	1,155	1,155	1,155
	Characteristic Bond Strength for Cracked Concrete[6]	$\tau_{\kappa,cr}$	psi	475	560	560	560	560	560	560
Continuous Inspection	Strength Reduction Factor - Dry Concrete	$\Phi_{dry,ci}$	–	0.65	0.65	0.65	0.65	0.55	0.55	0.55
	Strength Reduction Factor - Saturated Concrete	$\Phi_{sat,ci}$	–	0.65	0.65	0.65	0.65	0.55	0.55	0.55
	Strength Reduction Factor - Water-Filled Holes	$\Phi_{wf,ci}$	–	0.65	0.65	0.65	0.65	0.55	0.55	0.55
	Strength Reduction Factor - Submerged Concrete	$\Phi_{sub,ci}$	–	0.65	0.65	0.65	0.65	0.55	0.55	0.55
Periodic Inspection	Strength Reduction Factor - Dry Concrete	$\Phi_{dry,ci}$	–	0.55	0.55	0.55	0.55	0.45	0.45	0.45
	Strength Reduction Factor - Saturated Concrete	$\Phi_{sat,ci}$	–	0.55	0.55	0.55	0.55	0.45	0.45	0.45
	Strength Reduction Factor - Water-Filled Holes	$\Phi_{wf,ci}$	–	0.55	0.55	0.55	0.55	0.45	0.45	0.45
	Strength Reduction Factor - Submerged Concrete	$\Phi_{sub,ci}$	–	0.55	0.55	0.55	0.55	0.45	0.45	0.45
Reduction factor for seismic tension		$\Phi_{N,seis}$	–	0.80						

For SI: 1 inch = 25.4mm, 1 lbf = 4.45N, 1ft-lbf= 1.356 N-m, 1 psi=0.006895 MPa.

1 Bond strength values correspond to concrete compressive strength range 2,500 psi to 8,500 psi.

2 Temperature range A: Maximum short term temperature of 130 degrees F and maximum long term temperature of 110 degrees F.

3 Short term elevated concrete temperatures are those that occur over brief interval, e.g., as a result of diurnal cycling. Long term concrete temperatures are roughly constant over significant periods of time.

4 For load combinations consisting of only short-term loads, such as wind or seismic loads, bond strengths may be increased by 36% for Temperature Range A

5 For structures assigned to IBC or IRC Seismic Design Category C, D, E, or F, or UBC Seismic Zone 2b, 3, or 4, bond strength values must be multiplied by $\alpha_{N,seis}$.

SEE TABLE ON ALLOWABLE STRESS DESIGN, ASD, USING LOW STRENGTH CARBON STEEL (A36) THREADED ROD ON NEXT PAGE.

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

TABLE 4: STRENGTH DESIGN USING LOW STRENGTH CARBON STEEL (A36) THREADED ROD ◆ INSTALLED IN f'c = 2,500 PSI – 8,000 PSI UNCRACKED CONCRETE WITH EPCON G5 ADHESIVE

Anchor Diameter (d)	Embedment Depth, h_{ef} (in) (min./max)	* Characteristic Bond Strength τ_K, uncr (psi)	Allowable Tension Load LBS				
			2,500 PSI (Controlling Mode)	3,000 PSI (Controlling Mode)	4,000 PSI (Controlling Mode)	6,000 PSI (Controlling Mode)	8,000 PSI (Controlling Mode)
3/8	2-3/8	1,155	1,777 (BOND)	1,777 (BOND)	1,777 (BOND)	1,777 (BOND)	1,777 (BOND)
	3-3/8	1,155	2,525 (BOND)	2,525 (BOND)	2,525 (BOND)	2,525 (BOND)	2,525 (BOND)
1/2	2-3/4	1,155	2,743 (BOND)	2,743 (BOND)	2,743 (BOND)	2,743 (BOND)	2,743 (BOND)
	4-1/2	1,155	4,488 (BOND)	4,488 (BOND)	4,488 (BOND)	4,488 (BOND)	4,488 (BOND)
5/8	3-1/8	1,155	3,896 (BOND)	3,896 (BOND)	3,896 (BOND)	3,896 (BOND)	3,896 (BOND)
	5-5/8	1,155	7,013 (BOND)	7,013 (BOND)	7,013 (BOND)	7,013 (BOND)	7,013 (BOND)
3/4	3-1/2	1,155	5,107 (CONCRETE)	5,236 (BOND)	5,236 (BOND)	5,236 (BOND)	5,236 (BOND)
	6-3/4	1,155	10,098 (BOND)	10,098 (BOND)	10,098 (BOND)	10,098 (BOND)	10,098 (BOND)
7/8	3-1/2	1,155	4,998 (BOND)	4,998 (BOND)	4,998 (BOND)	4,998 (BOND)	4,998 (BOND)
	7-7/8	1,155	11,246 (BOND)	11,246 (BOND)	11,246 (BOND)	11,246 (BOND)	11,246 (BOND)
1	4	1,155	6,240 (CONCRETE)	6,528 (BOND)	6,528 (BOND)	6,528 (BOND)	6,528 (BOND)
	9	1,155	14,668 (BOND)	14,668 (BOND)	14,668 (BOND)	14,668 (BOND)	14,668 (BOND)
1-1/4	5	1,155	8,721 (CONCRETE)	9,553 (CONCRETE)	10,200 (BOND)	10,200 (BOND)	10,200 (BOND)
	11-1/4	1,155	22,950 (BOND)	22,950 (BOND)	22,950 (BOND)	22,950 (BOND)	22,950 (BOND)

For SI: 1 inch= 25.4mm, 1 lbf = 4.45N, 1ft-lbf= 1.356 N-M, 1 psi=0.006895 MPa

1. Refer to Tables 1, 2 and 3 for steel, concrete and bond strength design information.
2. Bond strength reduction factors based on periodic inspection and dry, saturated, water-filled or submerged concrete conditions.

◆ Call 800-848-5611 for controlling modes and loads using stainless steel or higher strength threaded rod.

Procedure to calculate tension load for strength design – SD

Example: 1/2" diameter anchor with embedment depth of 4-1/2" installed in 4,000 psi concrete

1. Calculate steel strength – tension (per ACI 318 D.5.1.2)
   $\Phi N_{sa} = 0.75 * 8{,}230 =$ 6,173 lbs
2. Calculate concrete breakout strength – tension
   $\Phi k_{uncr}\sqrt{2{,}500\ psi}\ h_{ef}^{1.5} = 0.65 * 24 * \sqrt{2{,}500} * 4\text{-}1/2^{1.5}$
   $= 7{,}446$ lbs per ACI 318 D.5.2
   Normalize load for 4,000 psi concrete $= 7{,}446\sqrt{\frac{4{,}000}{2{,}500}} =$ 9,418 lbs
3. Calculate bond strength – tension
   $\Phi * d * \pi * h_{ef} * \tau_{k,uncr} = 0.55 * 1/2 * \pi * 4\text{-}1/2 * 1{,}155 =$ 4,488 lbs (per equations D-16a, and D-16f of ESR-1137)
4. Controlling strength is 4,488 lbs (bond) – lowest load value amongst bond, concrete and steel controlling modes

Strength Design Load = 4,488 lbs

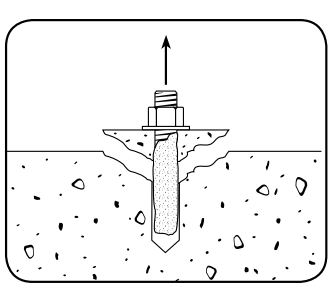
Procedure to calculate tension load for allowable stress design – ASD

1. Determine load combination and conversion factor.
   – Assume 30% dead load and 70% live load using load combination = 1.2D + 1.6L = 1.2 (0.3) + 1.6 (0.7) = 1.48 (per ACI318 Sect. 9.2)
2. Divide controlling strength (see strength design procedure - step 4) 4,488 lbs by the conversion factor of 1.48 = 4,488/1.48 =3,032 lbs (steel)

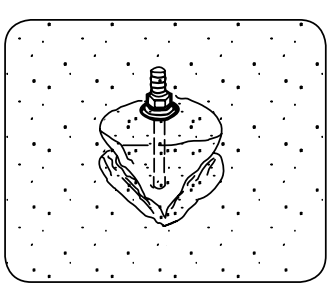
Allowable Strength Design Load = 3,032 lbs

Controlling Modes

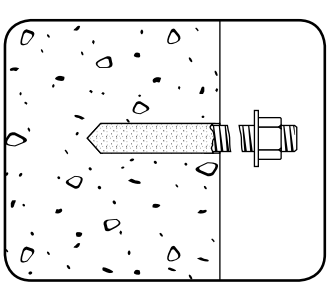
Bond



Concrete



Steel



APPENDIX B: Strength Design Performance values in accordance to 2015 IBC

ITW RED HEAD TRUBOLT WEDGE ANCHOR

DESIGN INFORMATION TESTED TO ICC-ES AC193 AND ACI 355.2, IN ACCORDANCE WITH 2015 IBC

Trubolt®
Wedge Anchors

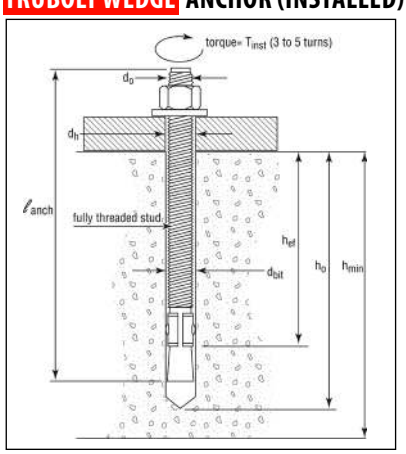
TRUBOLT WEDGE ANCHOR DESIGN INFORMATION[1,2,3]

DESIGN INFORMATION	Symbol	Units	Nominal Anchor Diameter									
			1/4		3/8		1/2		5/8		3/4	
Anchor O.D.	d_o	in	0.250		0.375		0.500		0.625		0.750	
Effective embedment	h_{ef}	in	1-1/2	2	1-3/4	2-5/8	1-7/8	3-3/8	2-1/2	4	3-1/2	4-3/4
Minimum member thickness	h_{min}	in	4	4	4	5	5	6	5	8	6	8
Critical edge distance	c_{ac}	in	2-5/8	3	2-5/8	5-1/4	3-3/4	6-3/4	5	8	7	9
Minimum edge distance	c_{min}	in	1-3/4	1-1/2	2-1/4	2	3-3/4	3-3/4	4-1/4	3-1/4	3-3/4	3-1/2
Minimum anchor spacing	s_{min}	in	1-3/4	1-1/2	2-1/4	2	3-3/4	3-3/4	4-1/4	3-1/4	3-3/4	3-1/2
Min. Specified Yield Strength	f_y	lb/in²	55,000									
Min. Specified Ultimate Strength	f_{uta}	lb/in²	75,000									
Effective tensile stress area	A_{se}	in²	0.032		0.078		0.142		0.226		0.334	
Steel strength in tension	N_s	lb	2,385		5,815		10,645		16,950		25,050	
Steel strength in shear	V_s	lb	1,430		2,975	3,490	4,450	6,385	6,045	10,170	10,990	15,030
Pullout strength, uncracked concrete	$N_{p,uncr}$	lb	1,392	1,706	2,198	3,469	2,400	4,168	4,155	6,638	8,031	10,561
Anchor Category (All anchors are ductile)			1									
Effectiveness factor k_{uncr} uncracked concrete			24									
Axial stiffness in service load range	β	lb/in	14,651	9,385	17,515	26,424	32,483	26,136	42,899	21,749	43,576	28,697
Coefficient for variation for axial stiffness in service load range			34	47	28	45	17	33	55	22	63	28
Strength reduction factor ϕ for tension, steel failure modes			0.75									
Strength reduction factor ϕ for shear, steel failure modes			0.65									
Strength reduction factor ϕ for tension, concrete failure modes, Condition B			0.65									
Strength reduction factor ϕ for shear, concrete failure modes, Condition B			0.70									

[1] Trubolt+ Anchor Design Strengths must be determined in accordance with ACI 318-05 Appendix D and this table
[2] The Trubolt+ Wedge Anchor is a ductile steel element as defined by ACI 318 D.1
[3] 1/4", 3/8", & 1/2" diameter data is listed in ICC-ES ESR-2251.

Trubolt®
Wedge Anchors

TRUBOLT WEDGE ANCHOR (INSTALLED)



TRUBOLT WEDGE INSTALLATION INFORMATION

	Symbol	Units	Nominal Anchor Diameter (in.)									
			1/4		3/8		1/2		5/8		3/4	
Anchor outer diameter	d_o	in	0.25		0.375		0.5		0.625		0.750	
Nominal carbide bit diameter	d_{bit}	in	1/4		3/8		1/2		5/8		3/4	
Effective embedment depth	h_{ef}	in	1-1/2	2	1-3/4	2-5/8	1-7/8	3-3/8	2-1/2	4	3-1/2	4-3/4
Min hole depth	h_o	in	2	2-1/2	2-1/2	3-3/8	2-3/4	4-1/4	3-3/4	5-1/4	4-3/4	6
Min slab thickness	h_{min}	in	4		4	5	5	6	5	8	6	8
Installation torque	T_{inst}	ft-lb	4		25		55		90		110	
Min hole diameter in fixture	d_h	in	5/16		7/16		9/16		11/16		13/16	

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

APPENDIX B: Strength Design Performance values in accordance to 2015 IBC

Trubolt®
Wedge Anchors

TRUBOLT WEDGE PULLOUT STRENGTH ($N_{p,\ unc}$) (POUNDS) [1]

Nominal Anchor Diameter (in.)	Effective Embedment Depth (in.)	Concrete Compressive Strength			
		f'c = 2,500 psi	f'c = 3,000 psi	f'c = 4,000 psi	f'c = 6,500 psi
1/4	1-1/2	1,392	1,525	1,610	1,822
	2	1,706	1,869	1,947	2,151
3/8	1-3/4	2,198	2,408	2,621	3,153
	2-5/8	3,469	3,800	3,936	4,275
1/2	1-7/8	2,400	2,629	3,172	4,520
	3-3/8	4,168	4,520	4,520	4,520
5/8	2-1/2	4,155	4,155	4,376	5,578
	4	6,638	6,900	7,968	10,157
3/4	3-1/2	8,031	8,322	9,610	12,251
	4-3/4	10,561	10,561	10,561	12,251

For SI: 1 inch = 25.4 mm, 1 lbf = 4.45 N, 1 psi = 0.006895 Mpa
1 Values are for single anchors with no edge distance or spacing reduction.

TRUBOLT WEDGE ANCHOR ALLOWABLE STATIC TENSION (ASD), NORMAL-WEIGHT UNCRACKED CONCRETE [1-6]

Nominal Anchor Diameter (in.)	Effective Embedment Depth (in.)	Concrete Compressive Strength			
		f'c = 2,500 psi	f'c = 3,000 psi	f'c = 4,000 psi	f'c = 6,500 psi
1/4	1-1/2	611	670	707	800
	2	749	821	855	945
3/8	1-3/4	965	1,058	1,151	1,385
	2-5/8	1,524	1,669	1,729	1,878
1/2	1-7/8	1,054	1,155	1,393	1,985
	3-3/8	1,831	1,985	1,985	1,985
5/8	2-1/2	1,825	1,825	1,922	2,450
	4	2,915	3,030	3,499	4,461
3/4	3-1/2	3,527	3,655	4,221	5,381
	4-3/4	4,638	4,638	4,638	5,381

For SI: 1 inch = 25.4 mm, 1 lbf = 4.45 N, 1 psi = 0.006895 Mpa
Design Assumptions:
1 Single anchor with static tension load only.
2 Concrete determined to remain uncracked for the life of the anchorage.
3 Load combinations from 2006 IBC, Sections 1605.2.1 and 1605.3.1 (no seismic loading).
4 Thirty percent dead load and 70 percent live load, controlling load combination 1.2D + 1.6L
5 Calculation of weighted average: 1.2D + 1.6L = 1.2 (0.3) + 1.6 (0.7) = 1.48
6 Values do not include edge distance or spacing reductions.

TRUBOLT WEDGE ANCHOR ALLOWABLE STATIC SHEAR (ASD), STEEL (POUNDS)[1-5]

Nominal Anchor Diameter (in.)	Effective Embedment Depth (in.)	Allowable Steel Capacity, Static Shear
1/4	1-1/2	628
	2	
3/8	1-3/4	1,307
	2-5/8	1,533
1/2	1-7/8	1,954
	3-3/8	2,804
5/8	2-1/2	2,655
	4	4,467
3/4	3-1/2	4,827
	4-3/4	6,601

For SI: 1 inch = 25.4 mm, 1 lbf = 4.45 N, 1 psi = 0.006895 Mpa
Design Assumptions:
1 Single anchor with static shear load only.
3 Load combinations from 2006 IBC, Sections 1605.2.1 and 1605.3.1 (no seismic loading).
3 Thirty percent dead load and 70 percent live load, controlling load combination 1.2D + 1.6L
4 Calculation of weighted average: 1.2D + 1.6L = 1.2 (0.3) + 1.6 (0.7) = 1.48
5 Values do not include edge distance or spacing reductions.

APPENDIX C: Strength Design Performance values in accordance with 2015 IBC

ITW RED HEAD TRUBOLT+ and OVERHEAD TRUBOLT+ EDGE ANCHOR DESIGN INFORMATION TESTED TO ICC-ES AC 193 AND ACI 355.2, IN ACCORDANCE WITH 2015 IBC

TRUBOLT+ AND OVERHEAD TRUBOLT+ WEDGE ANCHOR DESIGN INFORMATION[1]

Trubolt+ Seismic Wedge Anchors

Characteristic	Symbol	Units	Nominal Anchor Diameter (inch)[4]									
			3/8"		1/2"				5/8"		3/4"	
Anchor category	1, 2 or 3	—	1		1				1		1	
Minimum effective embedment depth	h_{ef}	in	1-5/8		2		3-1/4		2-3/4	4-1/4	3-3/4	
Minimum concrete member thickness	h_{min}	in	4	5	4	6	6	8	6	6-1/4	7	8
Critical edge distance	c_{ac}	in	5	3	6	6	7-1/2	6	7-1/2	6-1/2	12	10
Data for Steel Strengths – Tension and Shear												
Minimum specified yield strength	f_y	psi	60,000		55,000				55,000		55,000	
Minimum specified ultimate strength	f_{uta}	psi	75,000		75,000				75,000		75,000	
Effective tensile stress area (neck)	A_{se}	in^2	0.056		0.119				0.183		0.266	
Effective tensile stress area (thread)	A_{se}	in^2	0.075		0.142				0.217		0.332	
Steel strength in tension	N_{sa}	lbf	4,200		8,925				13,725		19,950	
Steel strength in shear, uncracked or cracked concrete[6]	V_{sa}	lbf	1,830		5,175				8,955		14,970	
Steel strength in shear – seismic loads	V_{eq}	lbf	1,545		5,175				8,955		11,775	
Strength reduction factor *f* for tension, steel failure modes[2]			0.75		0.75				0.75		0.75	
Strength reduction factor *f* for shear, steel failure modes[2]			0.60		0.65				0.65		0.65	
Data for Concrete Breakout Concrete Pryout Strengths in Tension and Shear												
Effectiveness factor – uncracked concrete	k_{uncr}	—	24		24				24		24	
Effectiveness factor – cracked concrete	k_{cr}	—	17		17				17		17	
Modification factor for cracked and uncracked concrete[3]	$\Psi_{c,N}$	—	1.0		1.0				1.0		1.0	
Coefficient for pryout strength	k_{cp}	—	1.0		1.0		2.0		2.0		2.0	
Load-bearing length of anchor	l_e	in	1.625		2.0		3.25		2.75	4.25	3.75	
Strength reduction factor ϕ for tension, concrete failure modes, Condition B[2]			0.65		0.65				0.65		0.65	
Strength reduction factor ϕ for shear, concrete failure modes, Condition B[2]			0.70		0.70				0.70		0.70	
Data for Pullout Strengths												
Pullout strength, uncracked concrete	$N_{p,uncr}$	lbf	See Footnote[5]		See Footnote[5]		6,540		5,430	8,900	See Footnote[5]	
Pullout strength, cracked concrete	$N_{p,cr}$	lbf	See Footnote[5]		See Footnote[5]				See Footnote[5]		See Footnote[5]	
Pullout strength for seismic loads	N_{eq}	lbf	See Footnote[5]		See Footnote[5]				See Footnote[5]	6,715	See Footnote[5]	
Strength reduction factor *f* for tension, pullout failure modes, Condition B[2]			See Footnote[5]		0.65				0.65		See Footnote[5]	
Additional Anchor Data												
Axial stiffness in service load range in uncracked concrete	b_{uncr}	lbf/in	100,000		250,000				250,000		250,000	
Axial stiffness in service load range in cracked concrete	b_{cr}	lbf/in	40,000		20,000				20,000		20,000	

For SI: 1 inch = 25.4 mm, 1 in2 = 645.16mm2, 1 lbf = 4.45 N, 1 psi = 0.006895 MPa, 1 lbf • 102/in - 17,500 N/m.

[1] The 1/2", 5/8" and 3/4" diameter Trubolt+ Wedge Anchors are ductile steel elements as defined by ACI 318 D.1. The 3/8" diameter Trubolt+ is considered ductile under tension loading and brittle under shear loading.

[2] All values of ϕ apply to the load combinations of IBC Section 1605.2, ACI 318 Section 9.2 or UBC Section 1612.2. If the load combinations of Appendix C or UBC Section 1909.2 are used, the appropriate value of ϕ must be determined in accordance with ACI 318 D.4.5. For installations where reinforcement that complies with ACI 318 Appendix D requirements for Condition A is present, the appropriate ϕ factor must be determined in accordance with ACI 318 D.4.4.

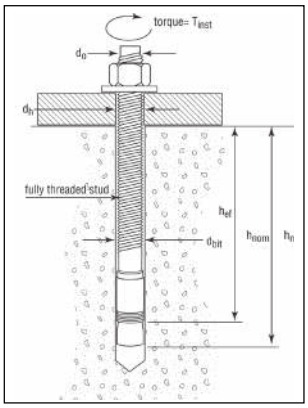
[3] For all design cases $\Psi_{c,N} = 1.0$. The appropriate effectiveness factor for cracked concrete (k_{cr}) or uncracked concrete (k_{uncr}) must be used.

[4] The actual diameter for the 3/8" diameter anchor is 0.361" for the 5/8" diameter anchor is 0.615" and the 3/4" diameter anchor is 0.7482".

[5] Anchor pullout strength does not control anchor design. Determine steel and concrete capacity only.

[6] Steel strength in shear values are based on test results per ACI 355.2, Section 9.4 and must be used for design.

TRUBOLT+ WEDGE ANCHOR (INSTALLED)



TRUBOLT+ AND OVERHEAD TRUBOLT+ WEDGE INSTALLATION INFORMATION

Parameter	Notation	Units	Nominal Achor Diameter (inch)									
			3/8		1/2				5/8		3/4	
Anchor outer diameter	d_o	inches	0.361		0.5				0.615		0.7482	
Nominal carbide bit diameter	d_{bit}	inches	3/8		1/2				5/8		3/4	
Effective embedment depth	h_{ef}	inches	1-5/8		2		3-1/4		2-3/4	4-1/4	3-3/4	
Minimum anchor embedment depth	h_{nom}	inches	2		2-1/2		3-3/4		3-1/4	4-3/4	4-3/8	
Minimum hole depth[1]	h_o	inches	2-1/4		2-3/4		4		3-1/2	5	4-5/8	
Minimum concrete member thickness[1]	h_{min}	inches	4	5	4	6	6	8	6	6-1/4	7	8
Critical edge distance[1]	c_{ac}	In.	5	3	6	6	7-1/2	6	7-1/2	6-1/2	12	10
Minimum anchor spacing[1]	s_{min}	In.	3-1/2	2-1/2	6	5-3/4	4	5-3/4	8	6	6	6
Minimum edge distance[1]	c_{min}	In.	3		6				7-1/2	5	7-1/2	7-1/2
Minimum overall anchor length	l	inches	2-1/2		3-3/4		4-1/2		4-1/4	6	5-1/2	
Installation torque	T_{inst}	ft-lb	30		45				90		110	
Minimum diameter of hole in fastened part	d_h	inches	1/2		5/8				3/4		7/8	

For SI: 1 inch = 25.4 mm, 1 ft-lb = 1.356 N-m.

ITW Red Head®
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

APPENDIX C: Strength Design Performance values in accordance with 2015 IBC

TRUBOLT+ AND *OVERHEAD* TRUBOLT+ WEDGE ANCHOR ALLOWABLE STRESS DESIGN (ASD) VALUES FOR ILLUSTRATIVE PURPOSES

Anchor Notation	Anchor Embedment Depth	Effective Embedment Depth	Allowable Tension Load
	(inches), h_{nom}	(inches), h_{ef}	(lbs)
3/8	2	1-5/8	1,090
1/2	2-1/2	2	1,490
	3-3/4	3-1/4	2,870
5/8	3-1/4	2-3/4	2,385
	4-3/4	4-1/4	3,910
3/4	4-3/8	3-3/4	3,825

For SI: 1 inch = 25.4 mm, 1 ft-lb = 4.45N.
Design Assumptions:
1 Single anchor with static shear load only.
2 Load combinations from 2006 IBC, Sections 1605.2.1 and 1605.3.1 (no seismic loading).
3 Thirty percent dead load and 70 percent live load, controlling load combination 1.2D + 1.6L
4 Calculation of weighted average: 1.2D + 1.6L = 1.2 (0.3) + 1.6 (0.7) = 1.48
5 Values do not include edge distance or spacing reductions.

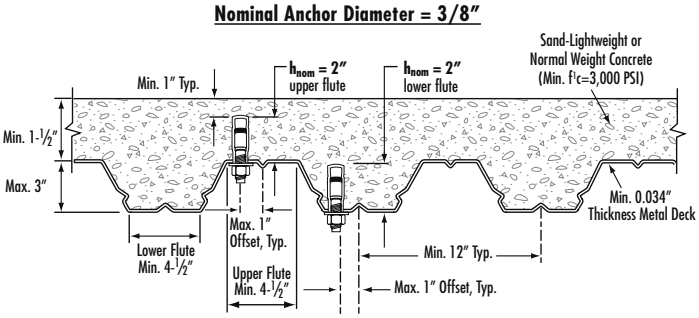
ITW RED HEAD TRUBOLT+ and *OVERHEAD* TRUBOLT+ WEDGE ANCHOR DESIGN INFORMATION FOR INSTALLATION IN THE SOFFIT OF CONCRETE FILL ON METAL DECK FLOOR AND ROOF ASSEMBLIES

TRUBOLT+ AND *OVERHEAD* TRUBOLT+ WEDGE ANCHOR DESIGN INFORMATION

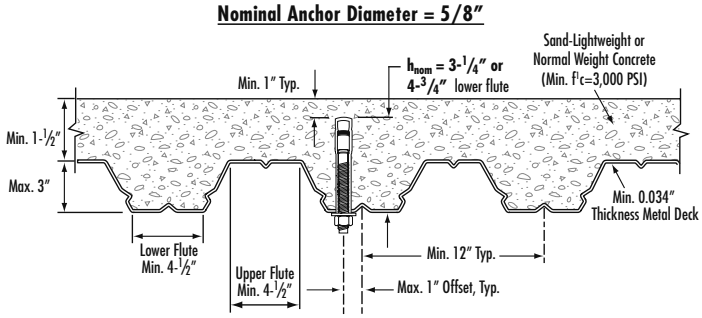
Characteristic	Symbol	Units	Nominal Anchor Diameter				
			3/8"	1/2"		5/8"	
			Upper /Lower	Upper /Lower	Lower Only	Lower Only	Lower Only
			h_{ef} = 1-5/8"	h_{ef} = 2"	h_{ef} = 3-1/4"	h_{ef} = 2-3/4"	h_{ef} = 4-1/4"
Pullout strength, uncracked concrete over metal deck	$N_{p, deck, uncr}$	lbf	2,170	2,515	5,285	3,365	6,005
Pullout strength, cracked concrete over metal deck	$N_{p, deck, cr}$	lbf	1,650	1,780	4,025	2,405	5,025
Reduction factor for pullout strength in tension, Condition B	ϕ	--	0.65				
Shear strength, uncracked concrete over metal deck	$V_{p, deck, uncr}$	lbf	1,640	2,200	3,790	2,890	6,560
Reduction factor for steel strength in shear	ϕ	--	0.60	0.65			
Anchor embedment depth	h_{nom}	in	2.0	2.5	3.75	3.25	4.75

For SI: 1 inch = 25.4 mm, 1 lbf = 4.45 N

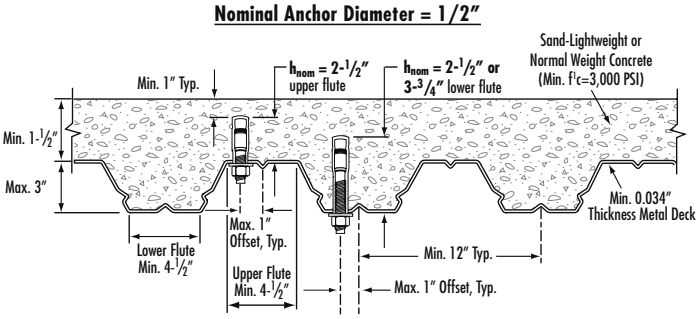
Nominal Anchor Diameter = 3/8"



Nominal Anchor Diameter = 5/8"



Nominal Anchor Diameter = 1/2"



APPENDIX C: Strength Design Performance values in accordance with 2015 IBC

ITW RED HEAD TRUBOLT+ WEDGE ANCHOR DESIGN INFORMATION TESTED TO ICC-ES AC 193 AND ACI 355.2, IN ACCORDANCE WITH 2015 IBC

TRUBOLT+ STAINLESS STEEL WEDGE ANCHOR DESIGN INFORMATION[1]

Characteristic	Symbol	Units	1/2"				5/8"	
Anchor category	1, 2 or 3	—	1				1	
Minimum effective embedment depth	h_{ef}	in	2		3-1/4		2-3/4	4-1/4
Minimum concrete member thickness	h_{min}	in	4	6	6	8	6	6-1/4
Critical edge distance	c_{ac}	in	6	6	7-1/2	6	7-1/2	6-1/2
Data for Steel Strengths – Tension and Shear								
Minimum specified yield strength	f_y	psi	65,000				65,000	
Minimum specified ultimate strength	f_{uta}	psi	100,000				100,000	
Effective tensile stress area (neck)	A_{se}	in^2	0.119				0.183	
Effective tensile stress area (thread)	A_{se}	in^2	0.142				0.217	
Steel strength in tension	N_{sa}	lbf	11,900				18,300	
Steel strength in shear, uncracked or cracked concrete [6]	V_{sa}	lbf	7,265				10,215	
Steel strength in shear – seismic loads	V_{eq}	lbf	5,805				8,105	
Strength reduction factor *f* for tension, steel failure modes [2]			0.75				0.75	
Strength reduction factor *f* for shear, steel failure modes [2]			0.65				0.65	
Data for Concrete Breakout Concrete Pryout Strengths in Tension and Shear								
Effectiveness factor – uncracked concrete	k_{uncr}	—	24				24	
Effectiveness factor – cracked concrete	k_{cr}	—	17				17	
Modification factor for cracked and uncracked concrete [3]	$y_{c,N}$	—	1.0				1.0	
Coefficient for pryout strength	k_{cp}	—	1.0		2.0		2.0	
Load-bearing length of anchor	l_e	in	2.0		3.25		2.75	4.25
Strength reduction factor f for tension, concrete failure modes, Condition B [2]			0.65				0.65	
Strength reduction factor f for shear, concrete failure modes, Condition B [2]			0.70				0.70	
Data for Pullout Strengths								
Pullout strength, uncracked concrete	$N_{p,uncr}$	lbf	See Footnote [4]		6,540		5,430	8,900
Pullout strength, cracked concrete	$N_{p,cr}$	lbf	See Footnote [4]				See Footnote [4]	
Pullout strength for seismic loads	N_{eq}	lbf	2,345		See Footnote [4]		See Footnote [4]	
Strength reduction factor *f* for tension, pullout failure modes, Condition B [2]			0.65				0.65	
Additional Anchor Data								
Axial stiffness in service load range in uncracked concrete	b_{uncr}	lbf/in	250,000				250,000	
Axial stiffness in service load range in cracked concrete	b_{cr}	lbf/in	20,000				20,000	

For SI: 1 inch = 25.4 mm, 1 in2 = 645.16mm2, 1 lbf = 4.45 N, 1 psi = 0.006895 MPa, 1 lbf • 102/in - 17,500 N/m.

[1] The 1/2" and 5/8" diameter Trubolt+ Wedge Anchors are ductile steel elements as defined by ACI 318 D.1.

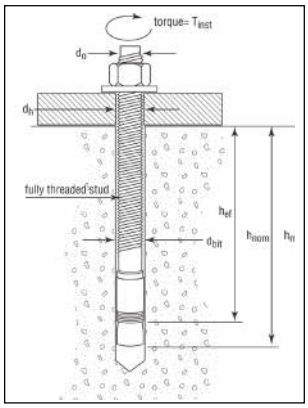
[2] All values of f apply to the load combinations of IBC Section 1605.2, ACI 318 Section 9.2 or UBC Section 1612.2. If the load combinations of Appendix C or UBC Section 1909.2 are used, the appropriate value of f must be determined in accordance with ACI 318 D.4.5. For installations where reinforcement that complies with ACI 318 Appendix D requirements for Condition A is present, the appropriate f factor must be determined in accordance with ACI 318 D.4.4.

[3] For all design cases $\Psi_{c,N}$ = 1.0. The appropriate effectiveness factor for cracked concrete (k_{cr}) or uncracked concrete (k_{uncr}) must be used.

[4] Anchor pullout strength does not control anchor design. Determine steel and concrete capacity only.

[5] Steel strength in shear values are based on test results per ACI 355.2, Section 9.4 and must be used for design.

TRUBOLT+ WEDGE ANCHOR (INSTALLED)



TRUBOLT+ STAINLESS STEEL WEDGE INSTALLATION INFORMATION

Parameter	Notation	Units	1/2				5/8	
Anchor outer diameter	d_o	inches	0.5				0.615	
Nominal carbide bit diameter	d_{bit}	inches	1/2				5/8	
Effective embedment depth	h_{ef}	inches	2		3-1/4		2-3/4	4-1/4
Minimum anchor embedment depth	h_{nom}	inches	2-1/2		3-3/4		3-1/4	4-3/4
Minimum hole depth[1]	h_o	inches	2-3/4		4		3-1/2	5
Minimum concrete member thickness[1]	h_{min}	inches	4	6	6	8	6	6-1/4
Critical edge distance[1]	c_{ac}	In.	6	6	7-1/2	6	7-1/2	6-1/2
Minimum anchor spacing[1]	s_{min}	In.	6	5-3/4	4	5-3/4	8	6
Minimum edge distance[1]	c_{min}	In.	6				7-1/2	5
Minimum overall anchor length	l	inches	3-3/4		4-1/2		4-1/4	6
Installation torque	T_{inst}	ft-lb	45				90	
Minimum diameter of hole in fastened part	d_h	inches	5/8				3/4	

For SI: 1 inch = 25.4 mm, 1 ft-lb = 1.356 N-m.

ITW Red Head
Call our toll free number **800-848-5611** or visit our web site for the most current product and technical information at **www.itwredhead.com**

Notes