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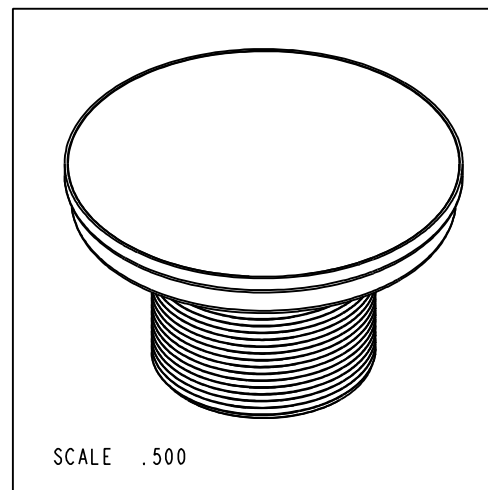
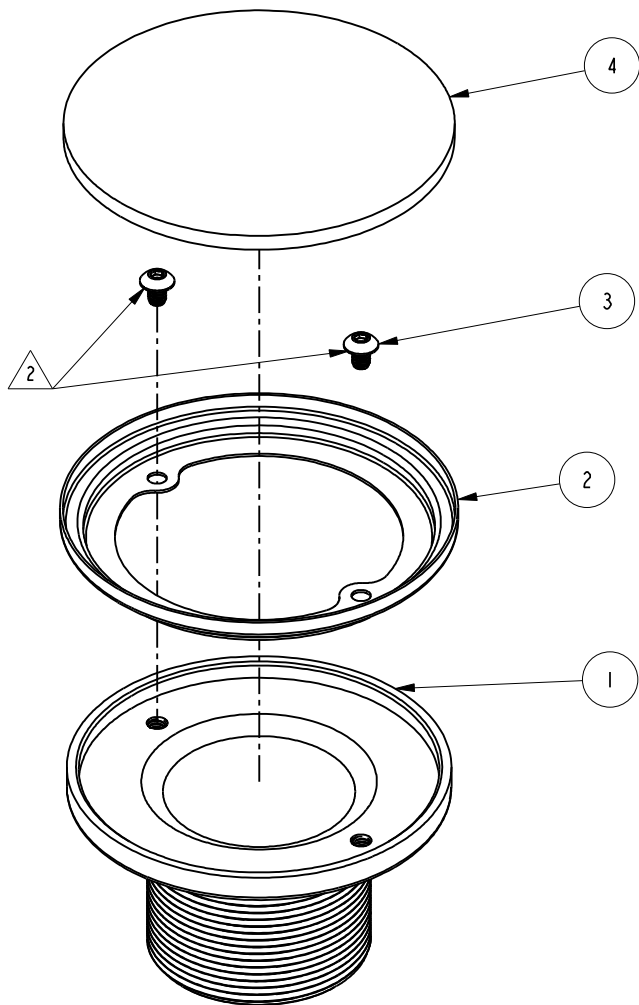
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NOTES:

- (N1) 1. FIT / FORM / FUNCTION SHALL FOLLOW PS-E.008.
- (N2) 2. TORQUE REQUIRED TO TIGHTEN THE SCREW 24-26 LB-IN

BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	51000	4" ROUND DRAIN THROAT	PART	1
2	51001	ROUND FLANGE	PART	1
3	92498	SCRW, 10-24 X 1/4 SKT BUTTON HD SS	PART	2
4	51002	ROUND ABS COVER	PART	1



SCALE .500

		-	-
TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #		REMOVE ALL BURRS AND SHARP EDGES	

UNITS ARE: INCHES [MM]
TOLERANCES ARE:
FRACTIONS DECIMALS ANGLES
 $\pm 1/16"$.X $\pm .1$ [2,5] $\pm 1^\circ$
.XX $\pm .06$ [1,5]
(X.XXX) DENOTES CRITICAL DIMS.
ALL THREADS ARE CRITICAL

DRAWN AMARISH 06/06/16
CHECKED RAVINDRA 06/06/16
APPROVED R.S. 06/06/16

BRASSTECH
INCORPORATED2001 CARNEGIE AVE.
SANTA ANA, CA 92705
(949) 417-5207

4" THROAT WITH 2" OUTLET

DWG NO. 277-03

REV
A

SCALE .500 REF. - SHEET | OF |

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