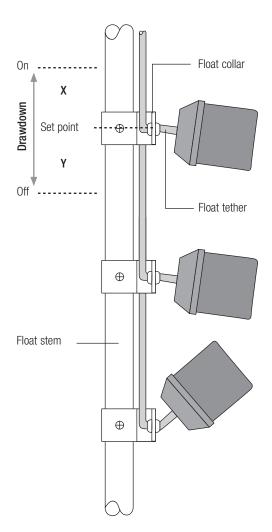
# **Float Switch Assemblies**

# **Applications**

Float switches are used to signal liquid level positions for alarm and pump control applications. Orenco float switch assemblies can be mounted in pump vaults, effluent screens, pump basins, and risers.



The "On" and "Off" positions describe normally open floats. For normally closed floats, the functions are reversed.

# **Materials of Construction**

Float housing	Impact-resistant, noncorrosive PVC plastic for use in liquids up to 140° F (60° C)					
Float cord, P and N models	Flexible 2-conductor (UL, CSA) SJ00W; Super Vu-Tron® Supreme, yellow					
Float cord, All other models	Flexible 2-conductor (UL, CSA) SJOW; water-resistant (CPE); neoprene coating					
Float collar	ABS					

### General

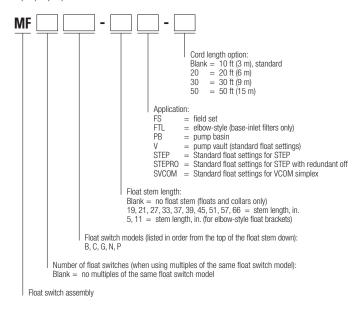
All models listed are UL listed and CSA certified for use in water or sewage. Non-mercury float switches (models B, C, N, and P) are used where components containing mercury are prohibited.

Float switches are typically ordered in assemblies that include one or more switches mounted on a 1-inch PVC float stem. ABS float collars are used to provide secure mounting that is easily adjustable.

Normally-open "P" float switches have a blue cap for easy identification; normally-closed "N" float switches have a red cap. "P" and "N" model float switches use Super Vu-Tron® electrical cords for superior chemical and water resistance.

## **Standard Models**

B, C, G, N, P



# **Product Code Diagram**

When ordering float switch assemblies, remember to list float switches from the top of the float stem down. An "MFPBN-" nomenclature indicates one "P" switch at the top of the stem, one "B" in the middle of the stem, and one "N" switch at the bottom of the stem; an "MF2PN-" indicates "P" switches at the top and middle of the stem, and one "N" switch at the bottom of the stem.

# **Signal- and Motor-Rated Float Switch Matrix**

Float	State <sup>1</sup>	Туре	IR <sup>2</sup>	Volts	Amps	hp	Tether	Х	Υ	Drawdown <sup>3</sup>	
Signal-rated mechanical floats <sup>4</sup> (for control switch applications)											
P Model <sup>a</sup>	Normally open	Mechanical	Yes	n/a	n/a	n/a	2.00 in.	1.50 in.	0.50 in.	2.00 in.	
N Model <sup>a</sup>	Normally closed	Mechanical	Yes	n/a	n/a	n/a	2.00 in.	1.50 in.	0.50 in.	2.00 in.	
Motor-rated floats <sup>4</sup> (for pump switch applications)											
B Model	Normally open	Mechanical	No	120V	13A	1/2 hp	2.00 in.b	2.50 in.	1.50 in.	4.00 in.	
				240V	13A	1 hp	3.00 in.	3.00 in.	1.50 in.	4.50 in.	
							4.00 in.	3.25 in.	1.50 in.	4.75 in.	
C Model	Normally open	Mechanical	No	120V	13A	1/2 hp	2.00 in.	3.00 in.	2.50 in.	5.50 in.	
				240V	15A	2 hp	3.00 in.b	3.50 in.	3.00 in.	6.50 in.	
							4.00 in.	4.00 in.	3.50 in.	7.50 in.	
							5.00 in.	4.50 in.	4.00 in.	8.50 in.	
							6.00 in.	5.25 in.	4.25 in.	9.50 in.	
G Model	Normally open	Mercury	Yes	120V	15A	3/4 hp	2.00 in.	1.50 in.	3.00 in.	4.50 in.	
				240V	15A	2 hp	3.00 in.b	1.75 in.	3.00 in.	4.75 in.	
							4.00 in.	2.00 in.	3.50 in.	5.50 in.	

a. Suitable for use with VCOM and MVP.

### **Notes**

### <sup>1</sup> State: normally open or normally closed

The default state of a float — normally open or normally closed — refers to the contact positions in the float when the float is resting (down). Float switches have an internal contact. The terms "normally open" (N/O) and "normally closed" (N/C) refer to the state of the float switch contact in the down position. A normally open float switch has an open contact (off) in the down position and a normally closed float switch has a closed contact (on) in the down position. Different panel functions require different types of float switches. Most applications require float switches that are normally open. One notable exception is the redundant off and low-level alarm function that requires a normally closed float switch, except with MVP and VCOM panels.

### <sup>2</sup> IR (intrinsically safe relay)

Approved for use with intrinsically safe, Class I, Division 1 applications, where reliable float switch operation with very low current is required.

#### 3 Drawdown

Drawdown (in inches) refers to the difference in liquid level between a float switch's activation and deactivation points. Drawdown can be altered by adjusting the tether length of the float switch cord. When selecting float switches, keep in mind that any float switch that can directly start and stop a pump (one that has no motor contactor in the control panel) should have a drawdown capability, to avoid rapid cycling of the pump.

#### <sup>4</sup> Signal-rated or motor-rated

Every float has a maximum amount of current it can handle. Exceeding these limits may cause premature failure. Signal-rated or "control" floats are used to activate pump control panels and alarms. Only low-amperage signals pass through these float switches, hence the float switch is "signal-rated." All Orenco panels that use motor contactors can use signal-rated float switches. In some systems, a float switch is used to directly start and stop a pump. In this application, the current that is running the pump passes through the float switch as well, and the float switch must be "motor-rated." In most instances, a motor-rated float switch can be used as a signal float switch.

b. Standard tether length