

**DP****2500**

## WATER BASED DUCT LINER ADHESIVE

**A water based, premium quality, UL Classified duct liner adhesive specifically formulated for spray, brush, and roller applications.**

### Recommended Uses:

- Bonding fibrous duct wrap and duct liner insulation to galvanized ductwork.
- Sealing cut edges of fiberglass insulation.
- Bonding kraft backed foil coverings to fiberglass and urethane flat stock or pipe insulation.
- Bonding multiple layers of fibrous insulation board.

### Features and Benefits:

- **LEED V4** Qualified
- UL Classified
- Meets FDA, USDA, and EPA Standards
- Meets CDPH Emission Requirements
- Formulated to meet the requirements of ASTM E-84, NFPA 90A & 90B and ASTM C-916, Type II
- Excellent Wet Tack
- Non-Flammable
- Moisture Resistant
- Exceptional Coverage
- Low Odor
- Non-Oxidizing

### Directions For Use:

**Surface Preparation:** Surfaces should be clean, dry and free of dirt, oil and any foreign matter.

**Application:** DP 2500 may be applied by brush, roller, roller coater, or spray equipment. DP 2500 may be applied to either the galvanized steel or the fibrous insulation.

**For internal fiberglass duct insulation:** Apply DP 2500 evenly and secure with mechanical fasteners in accordance with SMACNA standards.

DP 2500 should be applied at temperatures above 40°F and below 110°F, and should never be exposed

to temperatures that exceed 200°F or fall below -25°F.  
**Do not thin.**

### Technical Data:

- Color:** Clear
- Base:** Water
- Chemical Family:** Synthetic Latex
- Solids Content:** 30 ± 2%
- Viscosity:** Approx. 2,000 - 3,000 cps
- Application Temperature:** 40°F - 110°F
- Storage Temperature:** 40°F - 110°F
- Service Temperature:** -25°F - 200°F
- Freeze/Thaw Stability:** Do not allow to freeze
- Flammability:** Non-flammable wet or dry
- Flash Point:** No flash to boiling
- Shelf Life:** 1 Year (unopened containers)
- Open Time:** 10 to 20 minutes depending on humidity, temperature, and application rate
- Coverage:** Typical spray application may yield up to 400 sq. ft. per gallon
- Clean Up:** Use warm water and soap
- Packaging:** 5 gallon pail, 50 gallon drum, 275 gallon tote
- VOC:** 4 g/l

UNDERWRITERS LABORATORIES INC.  
CLASSIFIED ADHESIVES  
5209

DP 2500 Duct Liner Adhesive applied to Inorganic Reinforced Board  
Flame Spread: 5      Smoke Developed: 0  
Test applied at a coverage rate of 14.7 sq. m/L.  
Flash point of liquid adhesive (closed cup), no flash to boiling.



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