



# GREASE MANAGEMENT

Engineering grease  
management solutions  
for plumbing and  
food service professionals

ENDURA SECTION 22 13 23 GREASE INTERCEPTORS



## About Us



### Molding a Better Future

We are one of North America's leading producers of plastic products for the building and construction industries specializing in injection molded products. We have five decades of expertise and experience in the manufacturing and distribution of plastic plumbing products, processing multiple materials and producing millions of fittings and products on an annual basis.

Endura® grease management products have demonstrated effective, efficient and consistent performance with over a decade of field installation and operation. The Endura® products are multi-patented and built to withstand the toughest environments, providing the flexibility of in-floor, on-floor and semi-recessed application. We have been instrumental in changing the traditional practices regarding the installation of grease management solutions, plastic alternatives to metal interceptors being now substantially accepted Nationwide as the new standard for grease management in commercial foodservice applications.

### Endura® Earth friendly solutions for Grease Management

We are committed to the continuous improvement of our environmental performance and to meeting or exceeding the requirements of all applicable environmental laws and regulations.

#### Durability

- Fewer installations and replacements result in lower lifetime costs & less landfill waste
- Injection molded in engineered thermoplastics, Endura® Grease Interceptors will not corrode, chip, or peel, even under the most severe applications
- Durability provides consistent operation – no compromise of effectiveness due to deterioration of key parts

#### Green by Design

- Light-weight but durable grease interceptor units enable smaller carbon footprints and low-emissions transport
- Injection and rotationally molded thermoplastic requires less energy to produce than metal grease interceptors
- Endura® interceptors are manufactured using up to 100% recompounded material

## Product Overview

### Hydromechanical Grease Interceptors (HGI)



#### Endura® 7 - 10 Models

3907A02 - 7GPM (0.44 LPS) 2" (51 mm) connection  
3910A02 - 10GPM (0.63 LPS) 2" (51 mm) connection

Compact models use a development of the patented Endura baffle system to enhance separation performance at low flow rates. EZ-Clean tank design – Aids exterior cleaning.



#### Endura® 15 - 20 Models

3915A02 - 15GPM (0.94 LPS) 2" (51 mm) connection  
3920A02 20GPM (1.26 LPS) 2" (51 mm) connection

Our original tank, 15 and 20gpm units are perhaps the most commonly installed product. It suits both on-floor and in-floor applications.



#### Endura® 25 Lo-PRO Model

3925A02LO 25GPM (1.6 LPS) 2" (51 mm) connection

Endura® Lo-PRO is for tight on-floor applications where space is at a premium. Same dimensional footprint as 35gpm and 50gpm Endura® models. Overall height 11 inches, still meeting requirements of ASME112.14.3. Internal components can be removed in less than 5" of additional clearance.



#### Endura® 25 XT Models

3925XTA02 25GPM (1.6 LPS) 2" (51 mm) connection  
3925XTA03 25GPM (1.6 LPS) 3" (76 mm) connection

Using a specialized & proven injection molding process, unique to Endura®, providing rigidity and durability while reducing unit weight. Models incorporate cover pry points and latch recesses for no-tool access.



#### Endura® 35 Models

3935A03 35GPM (2.2 LPS) 3" (76 mm) connection  
3935A04 35GPM (2.2 LPS) 4" (110 mm) connection

Using a specialized & proven injection molding process, unique to Endura®, providing rigidity and durability while reducing unit weight. Diffuser baffle aids separation at increased flow rates.



#### Endura® 50 Models

3950A03 50GPM (3.2 LPS) 3" (76 mm) connection  
3950A04 50GPM (3.2 LPS) 4" (110 mm) connection

A tall version of our 35gpm model the 50gpm interceptor uses common parts incorporating all the best features of the Endura® product design in a comparatively light weight solution to that of its metal competitors.

### Extended Capacity Hydromechanical Grease Interceptors (HGI)



#### Endura®XL 75 Models

4075A04 75 GPM (4.74 L/Sec) 4" (110 mm) Connections  
4075A04T 75 GPM (4.74 L/Sec) 4" (110 mm) FPT Connections

Industry leading separation efficiency based on testing to national standards. Comparable operational grease capacity (580 lb) to 750 gallon Gravity GI (Concrete).\* Operation is based on Dynamic Inlet Baffle (Pat. Pend.) with internal flow control device. Smart tank design offers many features, with external flow control available as an option. Cut-to-length riser system for burial up to 72", pre-plumbed outlet system, traffic rated dual cover format for unrivalled maintenance accessibility & inspection.



#### Endura®XL 100 Models

40100A04 - 100GPM (6.3 L/Sec) 4" (110 mm) Connections  
40100A04T - 100GPM (6.3 L/Sec) 4" (110 mm) FPT Connections

Industry leading separation efficiency based on testing to national standards. Comparable operational grease capacity (1058 lb) to 1000 gallon Gravity GI (Concrete).\* Operation is based on Dynamic Inlet Baffle (Pat. Pend.) with internal flow control device. Smart tank design offers many features, with external flow control available as an option. Cut-to-length riser system for burial up to 72", pre-plumbed outlet system, traffic rated dual cover format for unrivalled maintenance accessibility & inspection.

\* based on 25% rule for maintenance

# Grease Interceptors – Generic Types

The grease management industry has developed significantly in the past decade with not only more advanced and improved products but also development of performance standards and harmonization of common terms and references.

**Traditionally the term “Grease Trap” was commonly applied and is still used in the industry today. This term is progressively disappearing from nomenclature and technical references based on an industry wide recognition that the term “trap” would suggest the presence of a water seal, integrally located within the interceptor. This practice substantially ceased many years ago, modern interceptors being designed to be installed in conjunction with external water seal traps as a standard part of the system.**

In addition to this clarification, with publication of the 2006 UPC plumbing code three generic types of Grease Interceptor were introduced and have since become the industry standard for designating the type of interceptor being considered.

**Generically the application of a Grease Interceptor regardless of type is defined as follows:**

**Grease Interceptor:** “A plumbing appurtenance or appliance that is installed in a sanitary drainage system to intercept nonpetroleum fats, oil, and grease (FOG) from a wastewater discharge.

**Specific characteristics then define the three types of Interceptor:**

## Hydromechanical Grease Interceptor (HGI)

“An HGI is sized by flow rate (GPM) and qualified separation/retention efficiency, validated against National performance Standards. An HGI incorporates a defined means of flow control, acts to entrain air to influent, includes interior baffling, or barriers in combination or separately, working to promote hydromechanical separation. HGIs are generally installed inside the facility they serve.”

## Gravity Grease Interceptor (GGI)

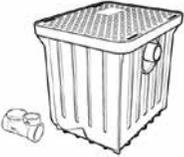
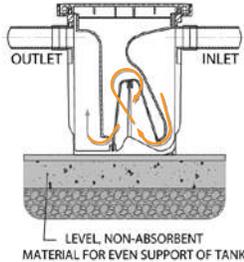
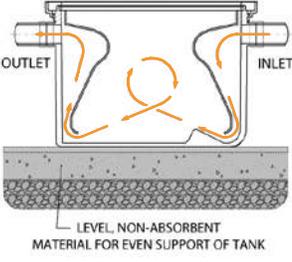
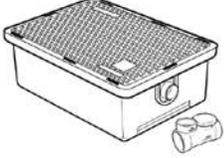
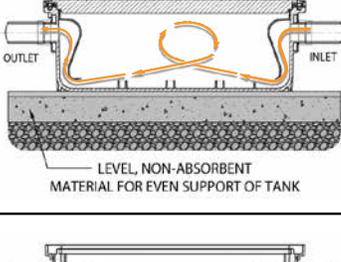
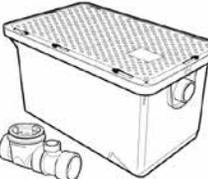
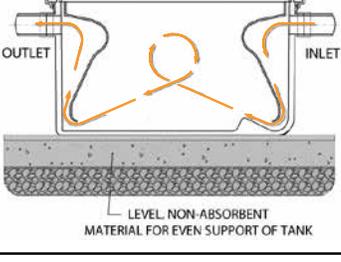
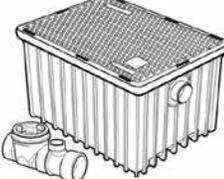
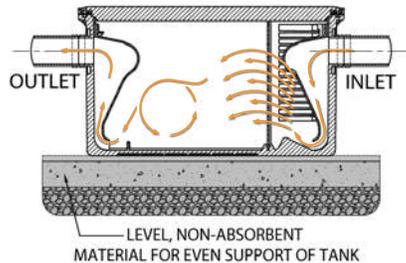
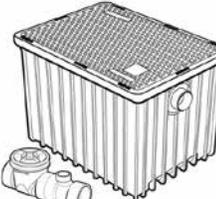
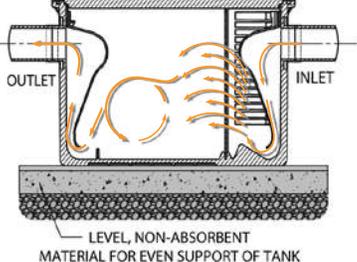
“A GGI is characterized by volume, minimum 30 minute retention time, baffle(s), not less than two compartments, a total volume of not less than 300 gallons (1135 L), and gravity separation. If not recognized by an official body, a GGI will be designed by a registered professional engineer. GGI's are generally installed outside the building they serve and buried below grade.”

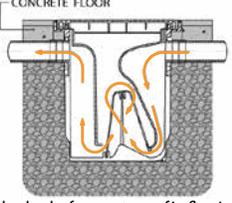
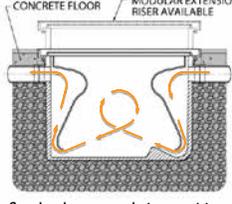
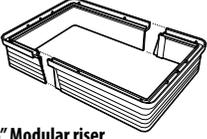
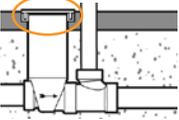
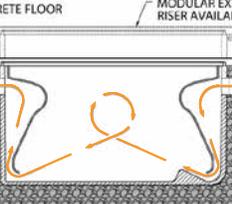
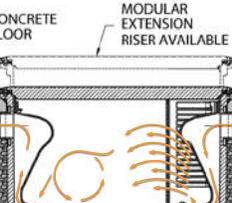
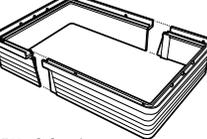
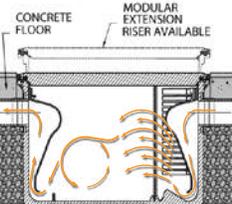
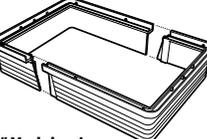
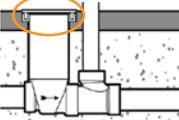
## Grease removal Device (GRD)

A GRD is a hydromechanical grease interceptor that mechanically removes non-petroleum fats, oils and grease (FOG) from the separation chamber, the control of which is either automatic or manually initiated and involves maintaining a liquefied state of intercepted FOG by heating. GRD's are installed inside the facility they serve.”

# Hydromechanical Grease Interceptor VS. Other Grease Interceptors

	Endura (HGI)	Endura XL (HGI)	Hydromechanical Grease Interceptors (HGI)	Gravity Grease Interceptors (GGI)	Grease Removal Device (GRD)
	7-50gpm	75-100gpm			
<b>National Performance Standards</b>	- PDI-G101 - CSA B481 - ASME A112.14.3 (Type A)	- PDI-G101 - CSA B481 - ASME A112.14.3 (Type A/C)	- PDI-G101 - CSA B481 - ASME A112.14.3	None	- PDI-G101 - CSA B481 - ASME A112.14.4
<b>Plumbing Code Approvals/Listing</b>	- UPC - IPC - NPCC - NSPC	- UPC - IPC - NPCC - NSPC	- UPC - IPC - NPCC - NSPC	- UPC (500 USG+) - IPC (300 USG+) - NPCC - NSPC	- UPC - IPC
<b>Specific AHJ Approval</b>	Typically Not	Typically Not	Typically Not	Yes	Yes
<b>Material</b>	Plastic (PP- Polypropylene)	Plastic (PE/PP)- Polyethylene/ Polypropylene)	- Cast Iron - Epoxy Coated Steel - Plastic (PE)	- GRP/Fiberglass - Concrete - Steel	Stainless Steel
<b>Efficiency</b>	93%-99% - Based on ASME A112.14.3 - Tested to breakdown	>98% - Based on ASME A112.14.3 - NSF ES 15741	Min 90% (based on Performance Standards)	No Assessment Possible	Min 90% (based on Performance Standards)
<b>Average Lifespan</b>	Min. 20 years - Typically life of system	Min. 20 years - Typically life of system	- Cast Iron (10-15 yrs) - Epoxy Coated Steel (3-5yrs) - Plastic (PE) (20yrs +)	- GRP/Fiberglass (20yrs+) - Concrete (8-10yrs) - Steel (7-12yrs)	- Tank (10yrs+) - Mechanical (1-3yrs)
<b>Managed Flow</b>	Yes - with Accessible Flow control	Yes – Internal and External Accessible Flow control	Yes (Required for PDI compliance)	No	Yes
<b>Cost Ratio Index - Product</b>	1	0.6 (vs. GGI) 0.9 (vs. HGI – Metal) 1-1.2 (vs. Plastic HGI)	.9 - 1.5	8-10	6-8
<b>Annual Operation Cost Ratio (Assumes third party service)</b>	1	0.75 (vs. GGI) 0.9 (vs. HGI – Metal) 0.9 (vs. Plastic HGI)	1	8-10	0.5-1
<b>Footprint Ratio</b>	1	0.3 (vs. GGI) 0.9-1.2 (vs. HGI – Metal) 1.1 (vs. Plastic HGI)	1	Min 10	1
<b>Sizing Method</b>	Flow Rate / Pipe Size	Flow Rate / Pipe Size	Flow Rate / Pipe Size	Capacity (US Gallons)	Flow Rate / Pipe Size
<b>Typical Installation Time</b>	- On-Floor - 2-3hrs - In Floor - 4-6hrs	- On-Floor - 2-3hrs - In Floor – 4-8hrs	- On-Floor - 2-3hrs - In Floor - 4-8hrs	12-15hrs	2-4hrs
<b>Nature of Installation</b>	- Licensed Plumber - Common tools/practices	- Licensed Plumber/ Ground worker - Earthmoving/ Excavation (below grade)	- Licensed Plumber - Common tools/practices	- Licensed Plumber/ Groundworker - Earthmoving/Excavation	- Licensed Installer - Common tools/ practices
<b>Installer Profile</b>	- Licensed Plumber	- Licensed Plumber	- Licensed Plumber	- Licensed Plumber (Hook Up) - Ground worker (Install)	- Licensed Plumber - Licensed Electrician
<b>Product Availability</b>	- Stock Item - National/Regional/ Local Plumbing Wholesale - Restaurant Equipment Distributors	- Stock Item - National/ Regional/ Local Plumbing Wholesale	- National/Regional/ Local Plumbing Wholesale - Restaurant Equipment Distributor	- Local/Regional Manufacturer Direct - Special Order -Regional/Local Plumbing Wholesale	- Manufacturer Direct - Local Representation

Product	Description	Connection Size	Recycled Content	On-Floor
 <p><b>Endura® Compact Grease Interceptor</b> - 7 GPM 3907A02 - 10 GPM 3910A02 (Suffix "T" for threaded inlet/outlet connections)</p>	<ul style="list-style-type: none"> <li>- Compact tank / small footprint</li> <li>- Injection molded in proven engineered thermoplastics for strength and durability</li> <li>- EZ-Open cover latches</li> <li>- Odor lock cover gasket</li> <li>- Load rated cover supports up to 300 lb (135kg) of pedestrian and light duty traffic</li> <li>- EZ-Clean exterior tank profile with a non-ribbed section at the lower two inches of the tank</li> <li>- 10 Year Limited Manufacturers Warranty</li> </ul>	- 7 GPM 3907A02 - 2" - 10 GPM 3910A02 - 2" - 15 GPM 3915A02C - 2"  Connected using mechanical joint couplings allowing for use of various piping materials.	Minimum of 5% 	 LEVEL, NON-ABSORBENT MATERIAL FOR EVEN SUPPORT OF TANK
 <p><b>Endura® Grease Interceptor</b> - 15 GPM 3915A02 - 20 GPM 3920A02 (Suffix "T" for threaded inlet/outlet connections)</p>	<ul style="list-style-type: none"> <li>- Injection molded in proven engineered thermoplastics for strength and durability</li> <li>- EZ-Open cover latches</li> <li>- Odor lock cover gasket</li> <li>- Load rated cover supports up to 300 lb (135kg) of pedestrian and light duty traffic</li> <li>- 10 Year Limited Manufacturers Warranty</li> </ul>	- 20 GPM 3920A02 - 2"  Connected using mechanical joint couplings allowing for use of various piping materials.	Minimum of 5% 	 LEVEL, NON-ABSORBENT MATERIAL FOR EVEN SUPPORT OF TANK
 <p><b>Endura® Low Profile Grease Interceptor</b> - 25 GPM 3925A02LO (Suffix "T" for threaded inlet/outlet connections)</p>	<ul style="list-style-type: none"> <li>- 11" in height, ideal for under sink installation</li> <li>- Requires only 5" of clearance for maintenance</li> <li>- Injection molded in proven engineered thermoplastics for strength and durability</li> <li>- EZ-Open cover latches</li> <li>- Odor lock cover gasket</li> <li>- EZ-Clean tank exterior</li> <li>- 10 Year Limited Manufacturers Warranty</li> </ul>	- 25 GPM 3925A02LO - 2"  Connected using mechanical joint couplings allowing for use of various piping materials.	Minimum of 5% 	 LEVEL, NON-ABSORBENT MATERIAL FOR EVEN SUPPORT OF TANK
 <p><b>Endura® Grease Interceptor</b> - 25 GPM 3925XTA02 - 25 GPM 3925XTA03 (Suffix "T" for threaded inlet/outlet connections - 3" only)</p>	<ul style="list-style-type: none"> <li>- Injection molded in proven engineered thermoplastics for strength and durability</li> <li>- EZ-Open cover latches</li> <li>- Odor lock cover gasket</li> <li>- Load rated cover supports up to 300 lb (135kg) of pedestrian and light duty traffic</li> <li>- 10 Year Limited Manufacturers Warranty</li> <li>- Supplied with 2 piece flow control</li> </ul>	- 25 GPM 3925XTA02 - 2" - 25 GPM 3925XTA03 - 3"  Connected using mechanical joint couplings allowing for use of various piping materials.	Minimum of 5% 	 LEVEL, NON-ABSORBENT MATERIAL FOR EVEN SUPPORT OF TANK
 <p><b>Endura® Grease Interceptor</b> - 35 GPM 3935A03 - 35 GPM 3935A04 (Suffix "T" for threaded inlet/outlet connections - 3" only)</p>	<ul style="list-style-type: none"> <li>- Injection molded in proven engineered thermoplastics for strength and durability</li> <li>- EZ-Open cover latches</li> <li>- Odor lock cover gasket</li> <li>- Load rated cover supports up to 300 lb (135kg) of pedestrian and light duty traffic</li> <li>- 10 Year Limited Manufacturers Warranty</li> <li>- Supplied with 2 piece flow control</li> </ul>	- 35 GPM 3935A03 - 3" - 35 GPM 3935A04 - 4"  Connected using mechanical joint couplings allowing for use of various piping materials.	Minimum of 5% 	 LEVEL, NON-ABSORBENT MATERIAL FOR EVEN SUPPORT OF TANK
 <p><b>Endura® Grease Interceptor</b> - 50 GPM 3950A03 - 50 GPM 3950A04 (Suffix "T" for threaded inlet/outlet connections - 3" only)</p>	<ul style="list-style-type: none"> <li>- Injection molded in proven engineered thermoplastics for strength and durability</li> <li>- EZ-Open cover latches</li> <li>- Odor lock cover gasket</li> <li>- Load rated cover supports up to 300 lb (135kg) of pedestrian and light duty traffic</li> <li>- 10 Year Limited Manufacturers Warranty</li> <li>- Supplied with 2 piece flow control</li> </ul>	- 50 GPM 3950A03 - 3" - 50 GPM 3950A04 - 4"  Connected using mechanical joint couplings allowing for use of various piping materials.	Minimum of 5% 	 LEVEL, NON-ABSORBENT MATERIAL FOR EVEN SUPPORT OF TANK

In-Floor	Extension Riser	Flow Control Extension	Standards Conformance	Listings	Thermal Capability	Remarks
 <ul style="list-style-type: none"> <li>• Check local codes for acceptance of in-floor installation</li> <li>• Finish to floor level accommodating requisite materials, E.G. Tile, mortar, etc.</li> </ul>	N/A	N/A	 <p>* Excluding 7 GPM</p>	NYC Commonwealth of Massachusetts 	Continuous discharge at 104°C (220°F)	3-Part Master Format Specifications, CAD Drawings & BIM Drawings available at <a href="http://ARCAT.com">ARCAT.com</a> Installation Guide contact <a href="mailto:tech-support@endurainterceptor.com">tech-support@endurainterceptor.com</a>
 <ul style="list-style-type: none"> <li>• Finish to floor level accommodating requisite materials, E.G. Tile, mortar, etc.</li> <li>• Compatible with 3915A02 and 3920A02</li> </ul>	 <p><b>6" Modular riser</b></p> <ul style="list-style-type: none"> <li>- Measurement markings</li> <li>- Stackable up to 3 sets (18" Total)</li> <li>- 3920AX6</li> </ul>	 <p><b>Sleeve kit for 3" model only, allows access to in-floor flow control device</b></p> <p>Custom length of SDR 35 or SDR 28 sewer pipe to be used for access sleeve</p> <ul style="list-style-type: none"> <li>- 3" 392203W, 6" SDR 35/28 sewer pipe diameter</li> </ul>		NYC Commonwealth of Massachusetts 	Continuous discharge at 104°C (220°F)	3-Part Master Format Specifications, CAD Drawings & BIM Drawings available at <a href="http://ARCAT.com">ARCAT.com</a> Installation Guide contact <a href="mailto:tech-support@endurainterceptor.com">tech-support@endurainterceptor.com</a>
<p style="text-align: center;"><b>On-Floor Installation Only</b></p>	N/A	N/A		NYC Commonwealth of Massachusetts 	Continuous discharge at 104°C (220°F)	3-Part Master Format Specifications, CAD Drawings & BIM Drawings available at <a href="http://ARCAT.com">ARCAT.com</a> Installation Guide contact <a href="mailto:tech-support@endurainterceptor.com">tech-support@endurainterceptor.com</a>
 <ul style="list-style-type: none"> <li>• Finish to floor level accommodating requisite materials, E.G. Tile, mortar, etc.</li> </ul>	 <p><b>6" Modular riser</b></p> <ul style="list-style-type: none"> <li>- Measurement markings</li> <li>- Stackable up to 3 sets (18" Total)</li> <li>- 3925AX6</li> </ul>	 <p><b>Sleeve kit allows access to in-floor flow control device</b></p> <p>Custom length of SDR 35 or SDR 28 sewer pipe to be used for access sleeve</p> <ul style="list-style-type: none"> <li>- 3" 392203W, 6" SDR 35/28 sewer pipe diameter</li> </ul>		NYC Commonwealth of Massachusetts 	Continuous discharge at 104°C (220°F)	3-Part Master Format Specifications, CAD Drawings & BIM Drawings available at <a href="http://ARCAT.com">ARCAT.com</a> Installation Guide contact <a href="mailto:tech-support@endurainterceptor.com">tech-support@endurainterceptor.com</a>
 <ul style="list-style-type: none"> <li>• Finish to floor level accommodating requisite materials, E.G. Tile, mortar, etc.</li> </ul>	 <p><b>6" Modular riser</b></p> <ul style="list-style-type: none"> <li>- Measurement markings</li> <li>- Stackable up to 3 sets (18" Total)</li> <li>- 3935AX6</li> </ul>	 <p><b>Sleeve kit allows access to in-floor flow control device</b></p> <p>Custom length of SDR 35 or SDR 28 sewer pipe to be used for access sleeve</p> <ul style="list-style-type: none"> <li>- 3" 392203W, 6" SDR 35/28 sewer pipe diameter</li> <li>- 4" 392204W, 8" SDR 35/28 sewer pipe diameter</li> </ul>		NYC Commonwealth of Massachusetts 	Continuous discharge at 104°C (220°F)	3-Part Master Format Specifications, CAD Drawings & BIM Drawings available at <a href="http://ARCAT.com">ARCAT.com</a> Installation Guide contact <a href="mailto:tech-support@endurainterceptor.com">tech-support@endurainterceptor.com</a>
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# Dimensions

## Endura® 7GPM - 10GPM Models

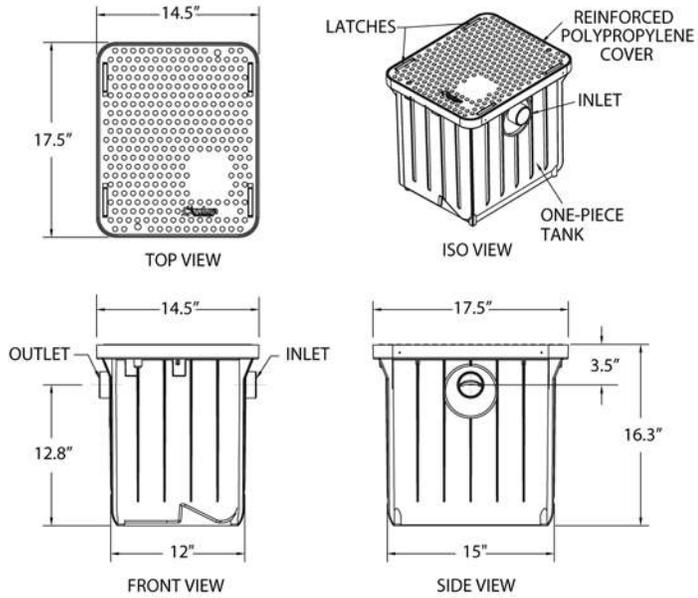
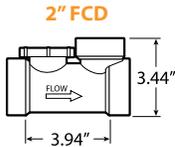
**3907A02** 7GPM (0.44 LPS)

2" (51mm) connection

**3910A02** 10GPM (0.63 LPS)

2" (51mm) connection

Notes: ACCESSIBLE FLOW CONTROL DEVICE (FCD) IS SUPPLIED FOR INSTALLATION UPSTREAM OF THE GREASE INTERCEPTOR (GI) -2" INLET/OUTLET MODELS



## Endura® 15GPM - 20GPM Models

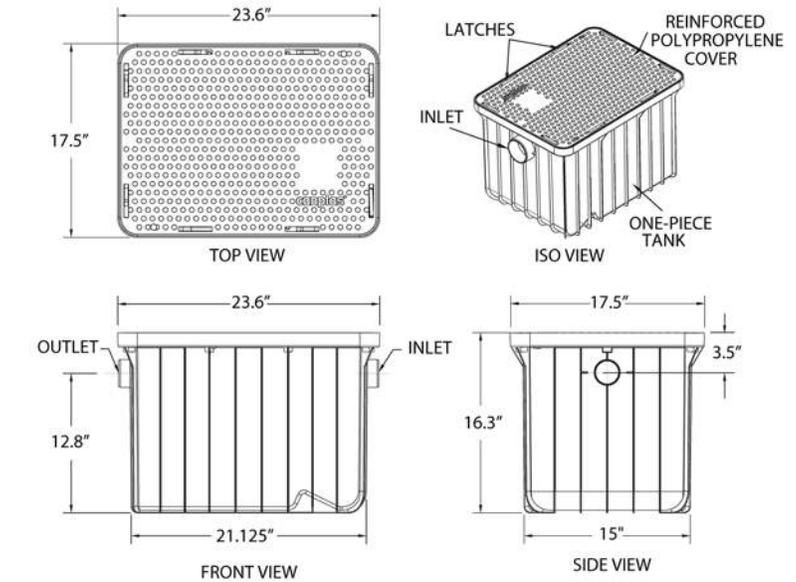
**3915A02** 15GPM (0.94 LPS)

2" (51mm) connection

**3920A02** 20GPM (1.26 LPS)

2" (51mm) connection

Notes: ACCESSIBLE FLOW CONTROL DEVICE (FCD) IS SUPPLIED FOR INSTALLATION UPSTREAM OF THE GREASE INTERCEPTOR (GI) -2" INLET/OUTLET MODELS

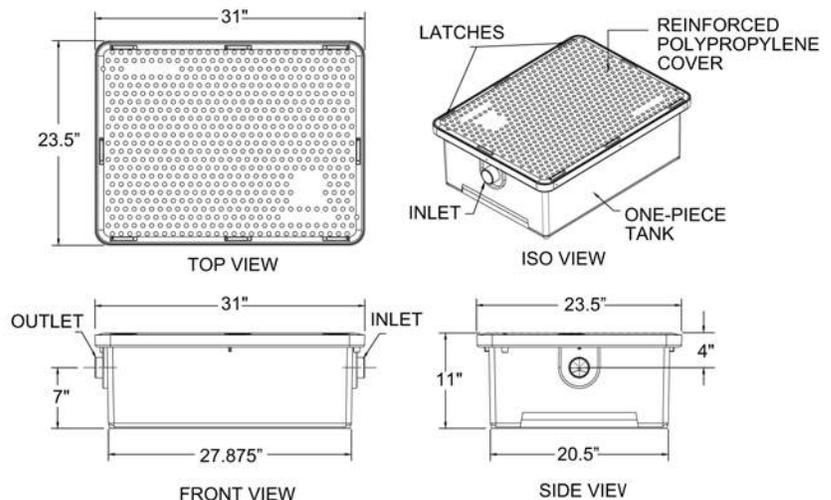
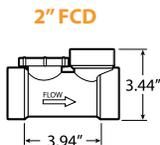


## Endura® Lo-PRO Grease Interceptor 25GPM Model

**3925A02LO** 25GPM (1.6 LPS)

2" (51mm) connection

Notes: ACCESSIBLE FLOW CONTROL DEVICE (FCD) IS SUPPLIED FOR INSTALLATION UPSTREAM OF THE GREASE INTERCEPTOR (GI) -2" INLET/OUTLET MODEL



## Endura® 25GPM Models

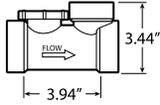
**3925XTA02** 25GPM (1.6 LPS)

2" (51mm) connection

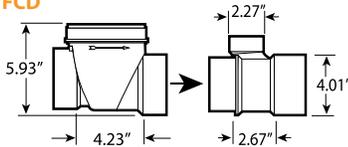
**3925XTA03** 25GPM (1.6 LPS)

3" (76mm) connection

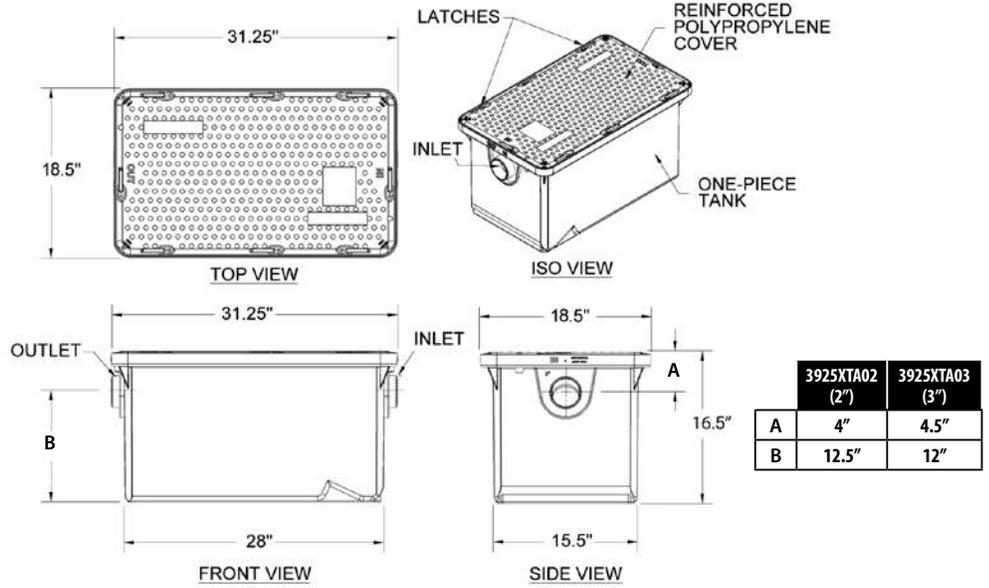
2" FCD



3" FCD



Notes: ACCESSIBLE FLOW CONTROL DEVICE (FCD) IS SUPPLIED FOR INSTALLATION UPSTREAM OF THE GREASE INTERCEPTOR (GI) - 2", 3" INLET/OUTLET MODELS



## Endura® 35GPM Models

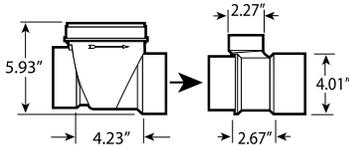
**3935A03** 35GPM (2.2 LPS)

3" (76mm) connection

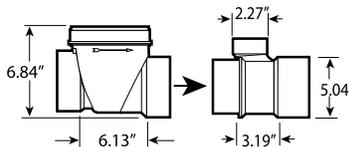
**3935A04** 35GPM (2.2 LPS)

4" (110mm) connection

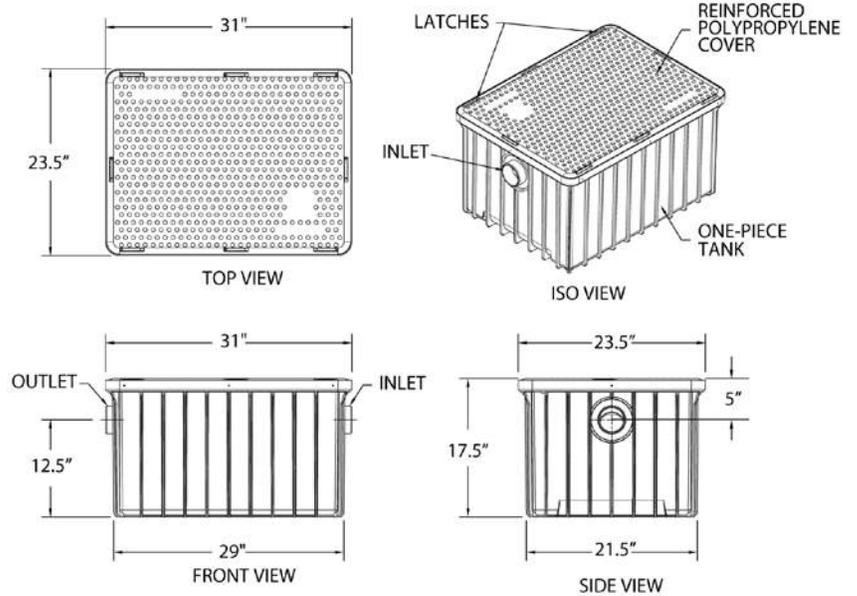
3" FCD



4" FCD



Notes: ACCESSIBLE FLOW CONTROL DEVICE (FCD) IS SUPPLIED FOR INSTALLATION UPSTREAM OF THE GREASE INTERCEPTOR (GI) - 3" or 4" INLET/OUTLET MODELS



## Endura® 50GPM Models

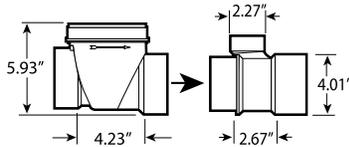
**3950A03** 50GPM (3.2 LPS)

3" (76mm) connection

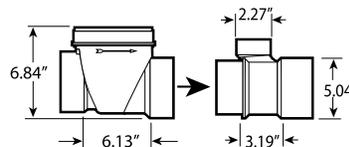
**3950A04** 50GPM (3.2 LPS)

4" (110mm) connection

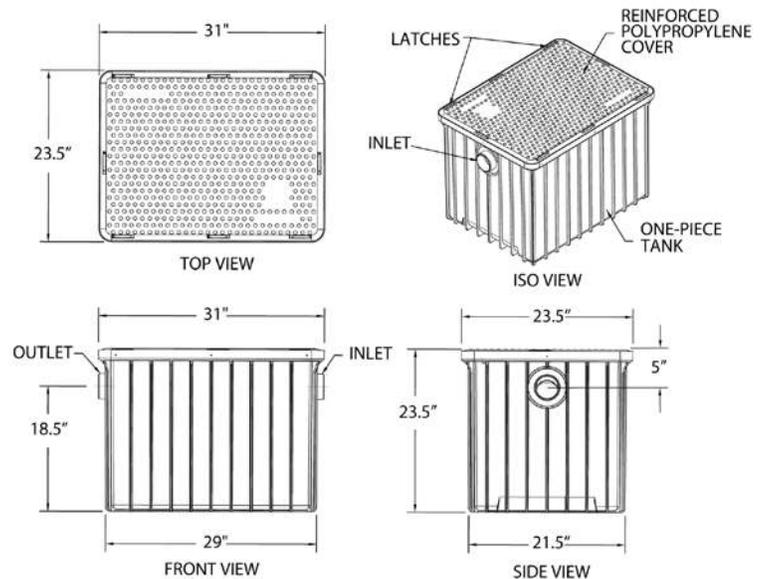
3" FCD



4" FCD



Notes: ACCESSIBLE FLOW CONTROL DEVICE (FCD) IS SUPPLIED FOR INSTALLATION UPSTREAM OF THE GREASE INTERCEPTOR (GI) - 3" or 4" INLET/OUTLET MODELS



Product	Description	Connection Size	Access Covers	On-Floor
<p><b>M</b> 2000 lb / 907 kg Load Rating <b>S</b> 10,000 lb / 4536 kg Load Rating</p> <p><b>Endura® XL Grease Interceptor</b> - XL75 – 75GPM 4075A04(T) - XL75 – 75GPM 4075A04M(T)</p>	<ul style="list-style-type: none"> <li>- 559lb Grease Capacity &gt;98% Efficiency</li> <li>- Dynamic Inlet Baffle – Internal flow Control (Supplied Standard)</li> <li>- Optional External flow control (PDI G101)</li> <li>- Seamless Tank – Rotationally moulded using up to 100% recompounded material</li> <li>- Dual Access Covers               <ul style="list-style-type: none"> <li>- Mechanically secured</li> <li>- Traffic rated CSA B481.0 Type 'S'</li> <li>- Pedestrian/Light Traffic CSA B481.0 Type 'M'</li> </ul> </li> <li>- Airtight/Watertight cover, frame and adjustable riser system</li> <li>- Limited Lifetime Warranty</li> </ul>	Inlet – 4" Sch40 DWV Outlet – 4" Sch40 DWV FTP 4" Optional for Inlet & Outlets (Suffix 'T') Outlet (Side) – 4" SDR35 Sewer	Traffic Rated CSA B481.0 Type 'S'  Pedestrian/Light Traffic Rated CSA B481.0 Type 'M' 	
<p><b>M</b> 2000 lb / 907 kg Load Rating <b>S</b> 10,000 lb / 4536 kg Load Rating</p> <p><b>Endura® XL Grease Interceptor</b> - XL100 – 100GPM 40100A04(T) - XL100 – 100GPM 40100A04M(T)</p>	<ul style="list-style-type: none"> <li>- 1058lb Grease Capacity &gt;98% Efficiency</li> <li>- Dynamic Inlet Baffle – Internal flow Control (Supplied Standard)</li> <li>- Optional External flow control (PDI G101)</li> <li>- Seamless Tank – Rotationally moulded using up to 100% recompounded material</li> <li>- Dual Access Covers               <ul style="list-style-type: none"> <li>- Mechanically secured</li> <li>- Traffic rated CSA B481.0 Type 'S'</li> <li>- Pedestrian/Light Traffic CSA B481.0 Type 'M'</li> </ul> </li> <li>- Airtight/Watertight cover, frame and adjustable riser system</li> <li>- Limited Lifetime Warranty</li> </ul>	Inlet – 4" Sch40 DWV Outlet – 4" Sch40 DWV FTP 4" Optional for Inlet & Outlets (Suffix 'T') Outlet (Side) – 4" SDR35 Sewer	Traffic Rated CSA B481.0 Type 'S'  Pedestrian/Light Traffic Rated CSA B481.0 Type 'M' 	

## Dimensions - XL models

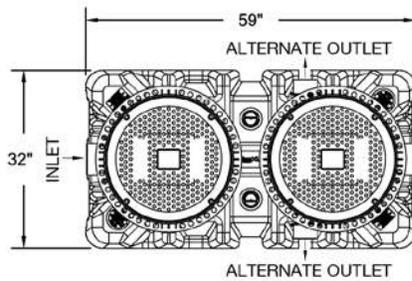
### Endura® XL 75GPM Models

**4075A04**  
75GPM (4.74 LPS)  
4" (110 mm) no hub connection

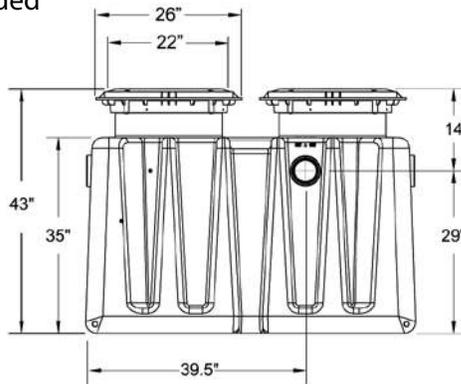
**4075A04T**  
75GPM (4.74 LPS)  
4" (110 mm) female threaded connection (FPT)

**4075A04M**  
75GPM (4.74 LPS)  
4" (110 mm) no hub connection

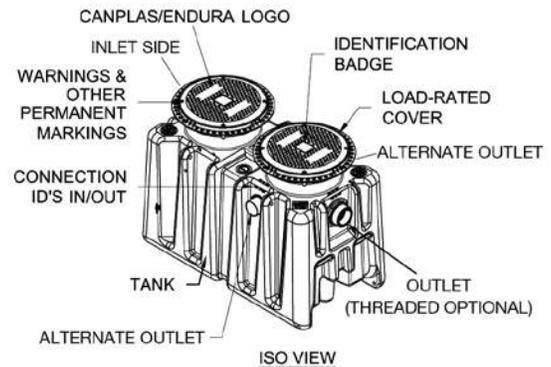
**4075A04MT**  
75GPM (4.74 LPS)  
4" (110 mm) female threaded connection (FPT)



TOP VIEW

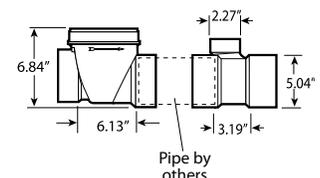


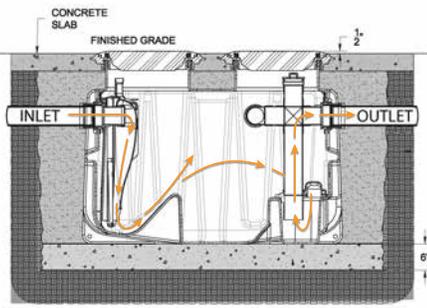
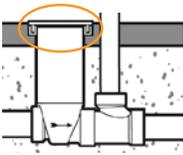
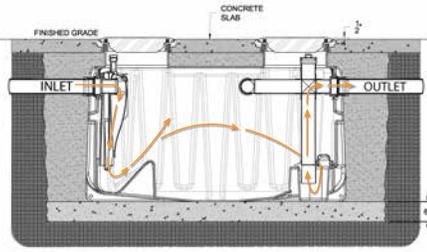
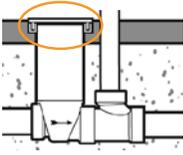
FRONT VIEW



Notes: ACCESSIBLE FLOW CONTROL DEVICE (FCD) IS SUPPLIED FOR INSTALLATION UPSTREAM OF THE GREASE INTERCEPTOR (GI) -4" INLET/OUTLET MODELS

#### 4" External FCD



In-Floor	Extension Riser	Flow Control Extension	Standards Conformance	Listings	Thermal Capability	Remarks
 <p>• Check local codes for acceptance of in-floor installation • Finish to floor level accommodating requisite materials, E.G. Tile, mortar, etc.</p>	 <ul style="list-style-type: none"> <li>- 35" 40100AX35</li> <li>- 18" 40100AX18</li> <li>- 35" or 18" Cut-to-length Riser Pairs - Max Extension 72"</li> <li>- Full accessories &amp; instructions supplied</li> <li>- Robust, Airtight, Watertight</li> <li>- 100% recompounded riser</li> <li>- Integral guidelines for cutting</li> </ul>	 <p><b>Sleeve kit for 4" model only, allows access to in-floor flow control device</b> Custom length of 6" Dia. SDR 35 or SDR 28 sewer pipe to be used for access sleeve (Supplied by others) -4" 392204W</p>	 <p>G-101 NSF ES 15741 ASME A12.14.3 &amp; CSA B481.1 UPC</p>	 <p>Commonwealth of Massachusetts Mass Approved Fox Metro Water Reclamation District</p>	<p>Prolonged intermittent discharge at 71°C (160°F)</p>	<p><b>3-Part Master Format Specifications, CAD Drawings &amp; BIM Drawings</b> available at <a href="http://ARCAT.com">ARCAT.com</a></p> <p><b>Installation Guide</b> contact tech-support@endurainterceptor.com</p> <p><b>OPTIONAL REMOTE PUMP</b> see page 14</p>
 <p>• Check local codes for acceptance of in-floor installation • Finish to floor level accommodating requisite materials, E.G. Tile, mortar, etc.</p>	 <ul style="list-style-type: none"> <li>- 35" 40100AX35</li> <li>- 18" 40100AX18</li> <li>- 35" or 18" Cut-to-length Riser Pairs - Max Extension 72"</li> <li>- Full accessories &amp; instructions supplied</li> <li>- Robust, Airtight, Watertight</li> <li>- 100% recompounded riser</li> <li>- Integral guidelines for cutting</li> </ul>	 <p><b>Sleeve kit for 4" model only, allows access to in-floor flow control device</b> Custom length of 6" Dia. SDR 35 or SDR 28 sewer pipe to be used for access sleeve (Supplied by others) -4" 392204W</p>	 <p>G-101 NSF ES 15741 ASME A12.14.3 &amp; CSA B481.1 UPC</p>	 <p>Commonwealth of Massachusetts Mass Approved Fox Metro Water Reclamation District</p>	<p>Prolonged intermittent discharge at 71°C (160°F)</p>	<p><b>3-Part Master Format Specifications, CAD Drawings &amp; BIM Drawings</b> available at <a href="http://ARCAT.com">ARCAT.com</a></p> <p><b>Installation Guide</b> contact tech-support@endurainterceptor.com</p> <p><b>OPTIONAL REMOTE PUMP</b> see page 14</p>

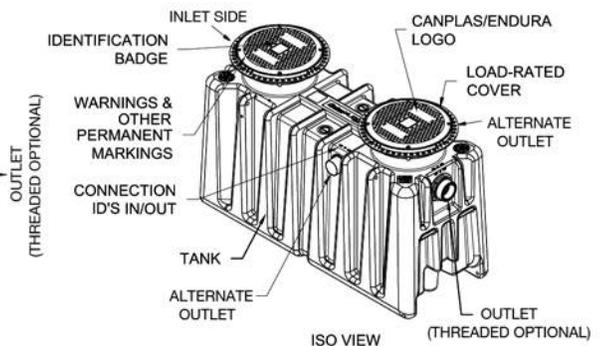
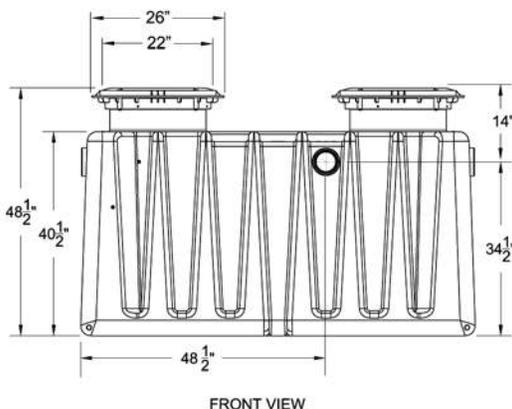
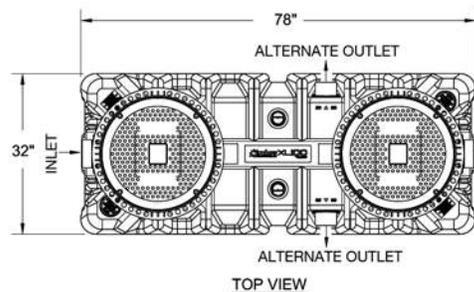
## Endura® XL 100GPM Models

**40100A04**  
100GPM (6.3 LPS)  
4" (110 mm) no hub connection

**40100A04T**  
100GPM (6.3 LPS)  
4" (110 mm) female threaded connection (FPT)

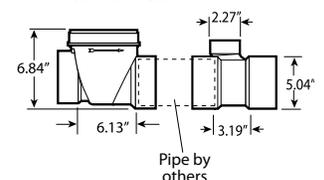
**40100A04M**  
100GPM (6.3 LPS)  
4" (110 mm) no hub connection

**40100A04MT**  
100GPM (6.3 LPS)  
4" (110 mm) female threaded connection (FPT)



Notes: ACCESSIBLE FLOW CONTROL DEVICE (FCD) IS SUPPLIED FOR INSTALLATION UPSTREAM OF THE GREASE INTERCEPTOR (GI) -4" INLET/OUTLET MODELS

### 4" External FCD



TRAFFIC RATED

PEDESTRIAN / LIGHT TRAFFIC

# Key Design Considerations

## Sizing by Flow Rate

It is recommended that HGI's such as Endura® interceptors are initially sized by flow rate. The use of a flow control with a Hydromechanical Grease Interceptor is considered **mandatory**. Without a properly sized flow control, the discharge rate through into the interceptor may exceed the design rating of the unit, causing lower efficiencies and increase the risk of grease, passing into the downstream system. Be careful not to confuse liquid capacity and flow rate. Liquid capacity is stated in gallons (or liters) while flow rate is referenced in gallons per minute (GPM) or liters per second (L/Sec).

**Fixture Capacity:** Most commonly used and recommended method for Hydromechanical Grease Interceptors. This method looks at the maximum capacity of fixtures connected to the interceptor and the time taken to discharge that volume of wastewater through the interceptor. Units are expressed in Gallons Per Minute (gpm).

Calculation takes 75% of maximum capacity of all fixtures and based on a 1 or 2 minute period of time taken to discharge, results in a gallons per minute flow rate. This number is rounded up to the next available size of interceptor, i.e. 16.7gpm becomes a 20gpm Grease Interceptor.

**Table A - Procedure for Sizing Grease Interceptors**

STEP	FORMULA	EXAMPLE
1	<b>Determine cubic content of fixture</b> by multiplying length x width x depth	A sink 24" long by 20" wide by 12" deep. Cubic content: 24 x 20 x 12 = 5,760 cu in (61.0 x 50.8 x 30.48 cm <sup>3</sup> )
2	<b>Determine capacity in gallons.</b> 1 gallon = 231 cu in	<b>Contents in gallons:</b> 5,760 / 231 = 24.9 gallons (94,451.42 / 1,000 = 94.45 litres)
3	<b>Determine actual drainage load.</b>  The fixture is normally filled to approximately 75% of capacity with water as the items being washed displace about 25% of the total fixture content.  Actual drainage load = 75% of fixture capacity	<b>Actual drainage load:</b> .75 x 24.9 = 18.7 gallons (0.75 x 94.45 = 70.84 litres)
4	<b>Determine flow rate and drainage period.</b> In general, good practice dictates a one minute drainage period; however, where conditions permit, a two minute drainage period is acceptable. Drainage period is defined as the actual time required to completely drain the fixture. Flow rate = $\frac{\text{Actual Drainage Load}}{\text{Drainage Period}}$	<b>Calculate flow rate for one minute drainage period:</b> 18.7 / 1 = 18.7 g.p.m. flow rate (70.84 / 1 min. = 70.84 l.p.m.) <b>Calculate flow rate for two minute drainage period:</b> 18.7 / 2 = 9.4 g.p.m. flow rate (70.84 / 2 min. = 35.42 l.p.m.)
5	<b>Select Interceptor.</b> From Table B select the interceptor with a flow rating at least equal to the calculated flow rate. When the calculated flow rate falls between two sizes, select the larger of the two interceptors.	<b>For a one minute drainage period:</b> 18.7 g.p.m. (70.84 l.p.m.) flow rate = 20 g.p.m. G.I. <b>For a two minute drainage period:</b> 9.4 g.p.m. (35.42 l.p.m.) flow rate = 10 g.p.m. G.I.

**Table B -Metric conversions based on PDI sizes**

PDI Size	4	7	10	15	20	25	35	50	75	100
Flow Rate US Gallons per Minute (gpm)	4	7	10	15	20	25	35	50	75	100
Flow Rate Liters per Second (L/Sec)	.25	.44	.63	.95	1.26	1.58	2.20	3.16	4.74	6.3
Grease Capacity Min. (lb)	8	14	20	30	40	50	70	100	150	200
Grease Capacity Min. (kg)	3.63	6.35	9.07	13.61	18.14	22.68	31.75	45.36	68	91

### Pipe Size:

Pipe Diameter	Maximum Flow Rate (gpm)	Size of interceptor 1-minute drain period (gpm)	Size of interceptor 2-minute drain period (gpm)
2-inch	20	20	10
3-inch	60	75	35
4-inch	125	150	75

 **Calculator**



For additional Sizing Tools and Maintenance Interval Optimization, use our Endura® Calculator at [www.EnduraGreaseManagement.com](http://www.EnduraGreaseManagement.com)  
[tech-support@endurainterceptor.com](mailto:tech-support@endurainterceptor.com)

# Sizing for Grease Capacity & Maintenance

## Sizing by DFU's

**DFU's:** Based on the volume of wastewater discharge (gallons) into the interceptor expressed as discharge fixture units (DFU's). DFU's are identified in the currently published issue of Uniform Plumbing Code Ch.7 based on occupancy or use. **International Plumbing Code (IPC) also references/uses DFU's**

**Example:** Commercial sink with food waste with 1-1/2" trap, plus mop sink and special purpose sink 2" trap. **3+3+3=9 (DFU)**  
Referencing table below 9 DFU will require 750 gallon min. interceptor volume.

**Floor Drains & Floor Sinks:** Take the volume of water produced by the number of hose bibs (ie 1.5-2.0 gpm per 3/4" faucet)

 **Endura**  
Calculator



For additional Sizing Tools and Maintenance Interval Optimization, use our Endura® Calculator at [www.EnduraGreaseManagement.com](http://www.EnduraGreaseManagement.com)  
[tech-support@endurainterceptor.com](mailto:tech-support@endurainterceptor.com)

Fixture	Fixture Units Public
Floor drain, non-emergency	2
Special purpose sink w/1-1/2" trap	3
Special purpose sink w/2" trap	4
Special purpose sink w/3" trap	6
Commercial sink w/food waste w/ 1-1/2" trap	3
Bar Sink	2
Mop Sink	3
Laundry Sink	2

Drainage Fixture Units	Interceptor Volume (min.)
8	500
21	750
35	1000
90	1250
172	1500
216	2000

**Note:** Capacity sizing is typically applied to gravity grease interceptors (GGI) resulting in a liquid capacity that is substantially greater than an equivalent hydromechanical GI. **An HGI due to its qualified efficiency and grease capacity at breakdown (when efficiency falls below 90%) results in actual grease capacity that is operationally equivalent to a GGI that is 5-6 times that of the HGI.**

## How can I convert DFU to GPM?

Total DFU	Int. Vol. USG	HGI GPM	HGI Conversion Factor	HGI size
8	500	17	1.00	20
21	750	31	1.25	35
35	1000	50	1.50	50
90	1250	73	1.75	75
172	1500	100	2.00	100
216	2000	167	2.50	2x 100
307	2500	250	3.00*	3x 100
342	3000	350	3.00*	3x 100

\* NOTE: BEYOND VOLUME OF 2500 USG HGI CONVERSION FACTOR BECOMES CONSTANT AT 3:00

The conversion of DFU (Discharge Fixture Units) to Flow Rate equivalent is not directly achievable by application of a standard formula. As an experienced manufacturer in the Grease Management market, we have been able to identify and validate a method of conversion that references accepted engineering data and applies the following approach. This method is offered as a **manufacturers recommended method of conversion** to determine Hydromechanical Grease Interceptor equivalency, to a respective Gravity Grease Interceptor volume where initially determined by total calculated DFU discharge.

**Step 1:** Determine the total DFU discharge by following applicable code-defined methods and using UPC Table 1014.3.6 as a basis. The total DFU is used to identify the respective Gravity Interceptor volume (US Gallons).

**Step 2:** Multiply the selected volume by the respective factor, (**See HGI Conversion Factor column above**) dividing the result by 30 (min). 30 minutes is the typical retention time used as the basis of design for Gravity Grease Interceptor (GGI) volume.

**Example:** At 50DFU discharge, a 1250 gallon Gravity Grease Interceptor (GGI) is identified by the table. Therefore, 1250 (USG) x 1.75 (Conversion Factor) = 2188USG. Now divide the 2188gallons by the 30 minute retention time and the output is 72.9GPM. Using established practice, this number is rounded up to the next standard size of interceptor available and so conversion of a 1250USG Gravity Grease Interceptor is considered to be a 75GPM Hydromechanical GI.

# Technical Data

## CAPACITIES

	Endura 7	Endura 10	Endura 15	Endura 20	Endura 25LO	Endura 25	Endura 35	Endura 50	Endura XL75	Endura XL100
• Part Number	3907A02	3910A02	3915A02	3920A02	3925A02LO	3925XTA02 (2") 3925XTA03 (3")	3935A03 (3") 3935A04 (4")	3950A03 (3") 3950A04 (4")	4075A04 4075A04M	40100A04 40100A04M
US Gallons Per Minute - GPM (L/Sec)	7 (0.44)	10 (0.63)	15 (0.94)	20 (1.26)	25LO (1.6)	25 (1.6)	35 (2.2)	50 (3.2)	75 (4.74)	100 (6.3)
Min. Grease Capacity - lb (kg)	14 (6.35)	20 (9.07)	30 (13.6)	40 (18.1)	50 (22.68)	50 (22.68)	70 (31.8)	100 (45.4)	150 (68.2)	200 (90.8)
Grease Capacity Actual (ASME A112.14.3) - lb (kg) † NSF ES 15741	31.95 (14.49)	38.07 (17.28)	35.14 (15.94)	76.4 (34.65)	62.59 (28.39)	72.55 (32.90) (2") 73.01 (33.11) (3")	138.5 (62.8)	122.07 (55.3)*	559 (253)†	1058 (480)†
Average Efficiency % (ASME A112.14.3)	95.5%	92.5%	90.1%	95.4%	96.3%	96.7% (2") 97.3% (3")	98.6%	93.9%	>98%	>98%
Operating Temperature Capabilities	220°F (104°C)	220°F (104°C)	220°F (104°C)	220°F (104°C)	220°F (104°C)	220°F (104°C)	220°F (104°C)	220°F (104°C)	160°F (71°C)	160°F (71°C)
Cover Load Rating- CSA B481.0	L 300 lb (135 kg)	L 300 lb (135 kg)	L 300 lb (135 kg)	L 300 lb (135 kg)	L 300 lb (135 kg)	L 300 lb (135 kg)	L 300 lb (135 kg)	L 300 lb (135 kg)	S 10,000 lb (4536 kg) M 2000 lb (907 kg)	S 10,000 lb (4536 kg) M 2000 lb (907 kg)
CSA B481.0 Min. Test Load for Approval	L 600 lb (270 kg)	L 600 lb (270 kg)	L 600 lb (270 kg)	L 600 lb (270 kg)	L 600 lb (270 kg)	L 600 lb (270 kg)	L 600 lb (270 kg)	L 600 lb (270 kg)	S 20,000 lb (9072 kg) M 4000 lb (1814 kg)	S 20,000 lb (9072 kg) M 4000 lb (1814 kg)
Unit Weight (Empty)	15.8 lb (7.17 kg)	15.8 lb (7.17 kg)	23 lb (10.4 kg)	23 lb (10.4 kg)	34.35 lb (15.58 kg)	35.61 lb (16.153 kg) (2") 37.77 lb (17.136 kg) (3")	45 lb (20.4 kg)	60 lb (27.2 kg)	233 lb (106 kg)	283 lb (128 kg)
Liquid Capacity	12.96 gal (49.06 L)	12.96 gal (49.06 L)	21.6 gal (81.8 L)	21.6 gal (81.8 L)	18.9 gal (71.54 L)	30.6 gal (115.83 L) (2") 29.5 gal (111.67 L) (3")	39.4 gal (149.1 L)	52.0 gal (197 L)	158 gal (598 L)	257 gal (973 L)
Connection size (mechanical joint only)	2"	2"	2"	2"	2"	2" (3925XTA02) 3" (3925XTA03)	3" (3935A03) 4" (3935A04)	3" (3950A03) 4" (3950A04)	4"	4"

\* Not evaluated to breakdown capacity (PDI-G101)

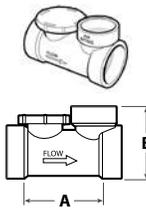
**Grease Capacity Min - lb (kg):** Industry minimum grease capacity based on GPM flow rate. Requires minimum 2 lb of grease capacity for each GPM of flow.

**Grease Capacity Actual - lb (kg):** Actual capacity at breakdown when tested to ASME A112.14.3 / NSF ES 15741 as indicated.

## Dimensions - Flow Control Device Assembly

### 1 Piece Compact Flow Control

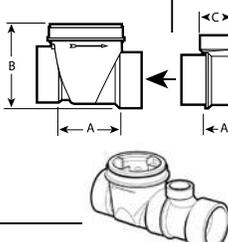
Flow Control & Air Intake Combined	
Connection Iron Pipe Size (Solvent weld)	Compact 2" h x h
A	3.94" (100mm)
B	3.44" (87.4mm)
C	-



### 2 Piece Flow Controls (3" Version Illustrated)

Connection Iron Pipe Size (Solvent weld)	Flow Control Body		
	2" h x h	3" h x h	4" h x h
A	3" (76.2mm)	4.23" (107.4mm)	6.13" (155.7mm)
B	3.84" (97.5mm)	5.93" (151mm)	6.84" (173.7mm)
C	-	-	-

Air Intake Tee		
3" spg x h	4" spg x h	XL Models 4" h x h
2.67" (67.8mm)	3.19" (81mm)	3.19" (81mm)
4.01" (101.9mm)	5.04" (128mm)	5.04" (128mm)
2.27" (57.7mm)	2.72" (69.1mm)	2.72" (69.1mm)



NOTE: Endura® XL models are supplied as standard with an internal flow control. External flow controls are available separately.

## Flow Control

Key to hydromechanical function and performance is flow control. If designing for compliance with PDI-G101 an external flow control(s) SHALL be required as part of the design and installation. Where acceptable to the Authority Having Jurisdiction, internal means of flow control can be employed providing that the interceptor is approved to the currently published version of ASME A112.14.3 -Type C or D. Any method of flow control SHALL be accessible once in operation for cleaning and maintenance purposes. The Endura® external flow control device can be recessed into the floor if required. Extension sleeves available. (See Page 5)

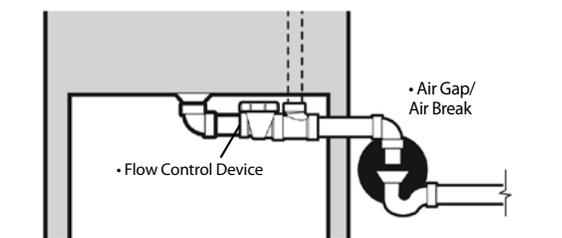
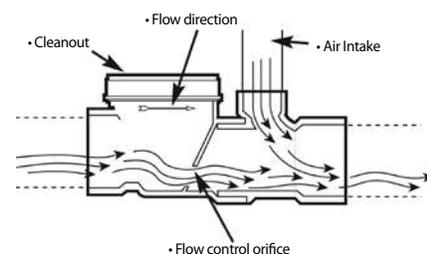
### Flow Control Location – Indirect Connection:

Where required to be installed as an indirect plumbing system, the initial means of flow control SHALL be installed upstream of the air gap to prevent overflow during fixture/appliance discharge.



Some local jurisdictions require warewashing installations to be made on an indirect basis incorporating an air gap.

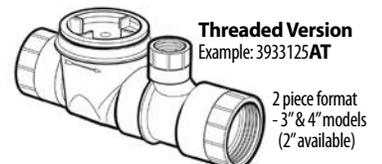
An air gap prevents back up of contaminated water into the sinks/appliances in the event of a system back flow. The flow control device must be incorporated before the indirect connection to prevent overflow occurring during high/maximum waste water discharge. If an air gap is located within 6" of flow control device\*, installation of the air intake tee is optimal. (\*Verify with Authority Having Jurisdiction)



## Flow Control Formats

### External (Supplied Standard with Endura 7 to Endura 50 Models)

Hub x Hub format – Sch40 DWV. Nominal diameters 2”(Compact), 3” and 4”. For solvent weld within ABS or PVC DWV drainage systems, use appropriately approved solvent cement.



**NOTE: The Flow Control cannot be solvent welded directly to the interceptor. An appropriately sized pipe stub will be necessary in the event that the FCD is in close proximity to the interceptor, allowing connection only with locally approved Mechanical Joint (MJ) couplings.**

#### Spigot (Suffix ‘S’)

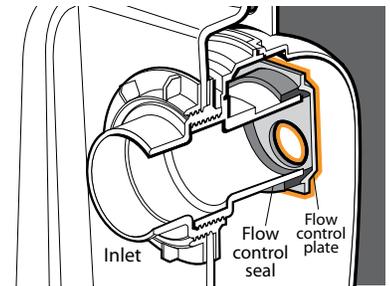
Supplied with Spigot format connections for installation with locally approved Mechanical Joint (MJ) couplings.

#### Threaded (Suffix ‘T’)

Supplied with Female Pipe Thread (FPT) connections. Installed to Male Pipe Thread (MPT) using appropriate (PTFE) thread sealing tape.

### Internal (Supplied Standard with Endura XL75 to Endura XL100 Models)

On Endura XL models the internal flow control is located inside the dynamic inlet baffle, affixed to the downstream part that moves forward when the baffle is opened. This maintains full accessibility when operational. NOTE: Internal flow control plate will only be removed when replaced with an external equivalent of the correct flow rate. Floor below installation can use the internal flow control as the secondary flow control, the primary flow control being installed externally as close as possible to fixtures.

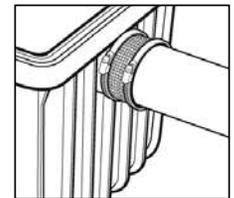
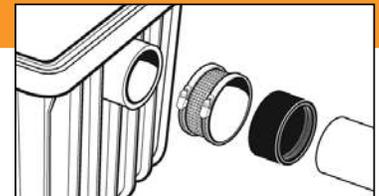


## Tank Connections

**All Endura® Grease Interceptors are manufactured with standard no hub connections to accept locally approved/accepted MJ (Mechanical Joint) couplings.**

This method allows resilience in the connections to prevent stress and a flexible means of integrating metallic or plastic plumbing systems. Should adaption of pipe connection be required, use appropriate mechanical joint reducers but do not allow decrease pipe diameter across the unit. (i.e. 3” inlet, 2” outlet.)

Due to regional and local code variation, models with threaded connections (FPT) are available by adding suffix ‘T’ to the part number. Both tank and flow control (TFCD) will be supplied with FPT connections in this instance based on the respective nominal pipe size. Likewise Endura® Interceptors can be supplied with spigot format flow controls (SFCD) by adding suffix ‘S’ to the part number.



**Note: Solvent cement is not an acceptable jointing method from the piping system to the interceptor. This will result in leakage.**

## Connection of Dishwashing Systems

Dependent on the Authority Having Jurisdiction (AHJ), a dishwashing system may be required or prohibited from discharging to the grease interceptor. Verify with the respective AHJ. Best practice recommends that where a dishwashing system is required to be connected to the interceptor, that it be serviced by a separate and appropriately sized interceptor, the outlet being connected to the building drain downstream of the main interceptor.

Where not specified, the dishwashing system is recommended to bypass the grease interceptor, the outlet being connected downstream of the interceptor outlet. This is based evidentially on the negative impact of commercial detergents and surfactants that are specifically designed to emulsify fats oil and grease making it virtually impossible to separate this material from waste water discharge. If discharged to the interceptor, the same agents will likewise cause even the most efficient interceptor, regardless of generic type to work at a significantly reduced efficiency, passing FOG to the downstream system.

If the dishwasher is to be connected to the main / primary Grease Interceptor (GI) and not its own, it is best to have the dishwasher at the top of the line, before all other fixtures. The heat and soap help keep the dishwasher line clear.

## Air-Balanced Operation

A hydromechanical grease interceptor is designed to operate as an air balanced environment. This is vital to the function of the interceptor and as such no modification or removal of any component parts should be made before, during or after installation unless specifically addressed in the respective Installation & Operation document.

## Venting

Unlike Gravity Grease Interceptors, a Hydromechanical Grease Interceptor tank is not required to be directly vented. This would be detrimental to the function of the interceptor. All connected appliances shall be individually trapped and vented in accordance with local code requirements. The downstream drain carrying effluent to the municipal wastewater system shall also be vented to atmosphere in compliance with applicable code.

## Drain Cleanouts

For installations below grade, most codes require the installation of a two way cleanout immediately before and after the respective inlet and outlet connections. These cleanouts will be extended to grade so as to remain accessible once the interceptor is operational.

## Head Effect

An installation above or below grade that sees a fall equal to or in excess of 8 ft, when measured from the outlet of the highest appliance to the invert of the interceptor SHALL require the installation of a secondary flow control device to neutralize the effect of head pressure. The first flow control will be located as close as possible to the last appliance discharging to the interceptor, the second being located externally immediately before the interceptor or by utilizing the manufacturers internal flow control device where available. See page 17/18 for reference.

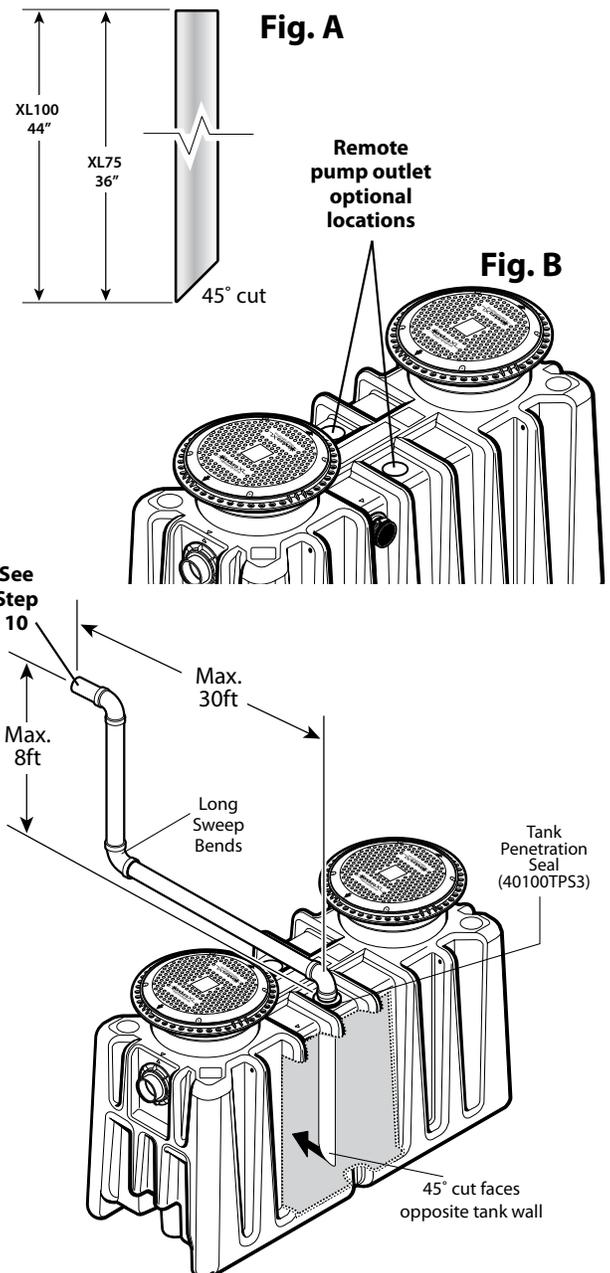
## Accessibility for Maintenance:

All grease interceptors regardless of generic type, require regular maintenance. Any design and subsequent installation shall make due consideration to the provision of access for the same as defined in the respective installation documentation. Installation documents are supplied with every interceptor. Copies are also available by contacting: tech-support@endurainterceptor.com

## Remote Pump High Capacity Models

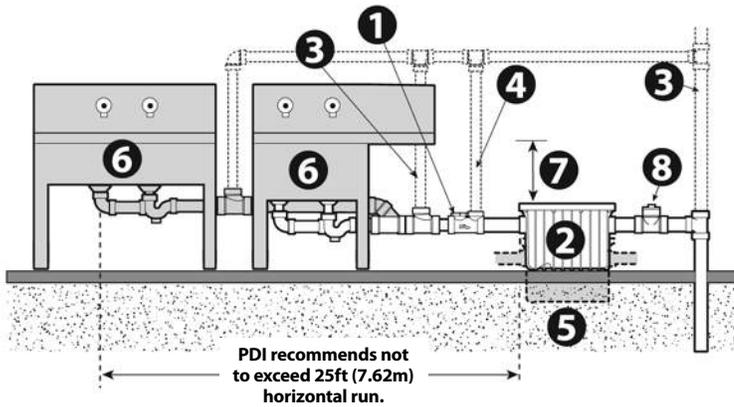
Endura® XL incorporates a method for installation of a Remote Pump function where desirable or required. The simplicity of this change is such that it can be conducted in the field with minimal materials. The installation is based on the use of a 3" DWV Sch40 pipe which is passed into the tank by means of a 3" diameter tank penetration seal (Part# 40100-TPS3").

1. Cut the end of a 3" Sch40 DWV pipe (ABS or PVC by preference) at an angle that is no less than 45 degrees.
2.  **GOOD PREPARATION OF THIS PIPE END IS ESSENTIAL TO AVOID DAMAGING THE RUBBER SEAL WHEN BEING INSTALLED.** The outer edges must be chamfered to at least 45 degrees around the full length of the pipe end.
3. Now measure from the end of the pipe to the following length depending if you are installing an XL75 or XL100 respectively. For XL75 pipe length 36"; For XL100 pipe length 44" (Fig A)
4. On the top surface of the tank at the center position and on either side of the air balance channel are two "Remote Pump Ready" details, both of which include a drill center (Fig. B). Select which of the two locations best suits your application and using a 4" diameter hole saw, open the respective hole.
5. Fit penetration tank seal (Part# 40100-TPS) into the opening prepared and lubricate well using silicone pipe lubricant.
6. As the orientation of the pipe when installed is important, mark or identify on the top of the pipe so as to indicate that the angled face of the pipe will be facing laterally across the interceptor when installed. i.e. the angled face is pointed toward the opposite tank wall.
7. Take your prepared length of pipe and liberally apply silicone pipe lubricant to at least the first 6" of the pipe ensuring that the angled surface is also well lubricated.
8. Introduce the pipe to the rubber seal and with even pressure and a rotating motion, push the pipe through the seal and into the tank. Once onto the full diameter of the pipe apply more lubricant to the next 12-18" and continue to push the pipe downward into the tank until the tip bottoms out, with the angled face in the correct position.
9. Develop your pump out line connecting to the pipe stub now extending from the tank using long sweep bends and fittings and making provision for adequate cleanout access as required. All joints must be solvent welded or of threaded format. Maximum developed pipe run shall be no greater than 30 feet with a vertical rise of 8 feet max.
10. At the extent of the remote pump system where the pumping service will be connected, typically a capped male camlock fitting (3") will be provided to allow compatibility with vacuum service connection.



# Typical Installation

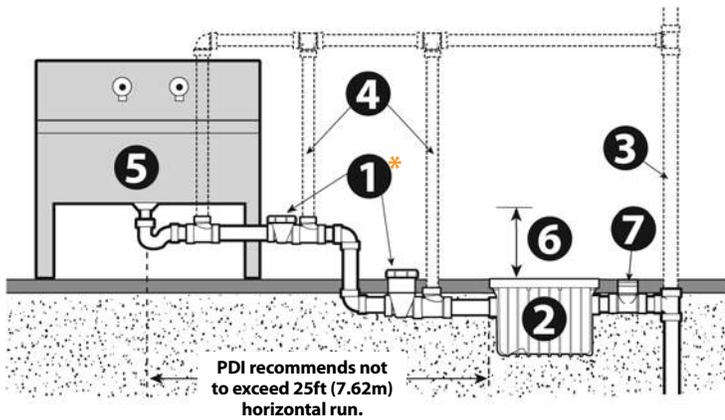
## • On Floor



**CAUTION: CLEARANCE REQUIRED**  
15" clearance (21" for 50GPM model) to remove the baffles for cleaning and maintenance.

- 1 • Flow Control Device
- 2 • Grease Interceptor
- 3 • Vented Waste
- 4 • Air Intake
- 5 • Semi Recessed Option
- 6 • Sink
- 7 • Minimum Clearance 15" / 21"
- 8 • Cleanout required in most jurisdictions

## • In Floor



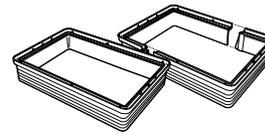
**When backfilling in-floor, the interceptor must have both the cover fitted and be filled with water to the inlet/outlet level.** This will ensure the tank itself will not move during backfilling, pouring and/or floor finishing. When backfilling in particular, care should be taken to do so evenly around the unit and with light manual pressure only.



Ensure that the interceptor is clearly identified to flooring contractors to prevent it from being covered with flooring material. Taping cardboard to the cover is generally effective.



**CAUTION: CLEARANCE REQUIRED**  
15" clearance (21" for 50GPM model) above the grease interceptor is required to remove the baffles for cleaning and maintenance.

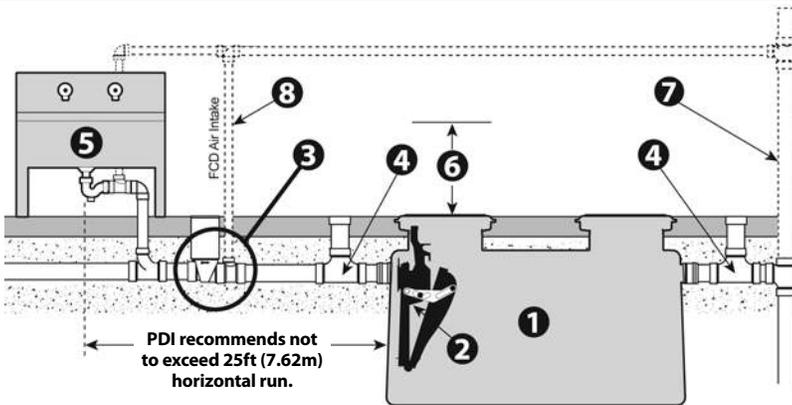


**6" Modular risers available where deeper installation is necessary to accommodate existing drainage.**

- Stackable up to 3 sets (18" Total)
- 3920AX6 (15 gpm - 20gpm)
- 3925AX6 (25gpm)
- 3935AX6 (35/50gpm)

- 1 • Flow Control Device
- 2 • Grease Interceptor
- 3 • Vented Waste
- 4 • Air Intake
- 5 • Sink
- 6 Minimum Clearance 15" / 21"
- 7 • Cleanout required in most jurisdictions

## • In Floor - High Capacity



**When backfilling in-floor, the interceptor must have both the cover fitted and be filled with water to the inlet/outlet level.** This will ensure the tank itself will not move during backfilling, pouring and/or floor finishing. When backfilling in particular, care should be taken to do so evenly around the unit and with light manual pressure only.



Ensure that the interceptor is clearly identified to flooring contractors to prevent it from being covered with flooring material. Taping cardboard to the covers is generally effective.



**CAUTION: CLEARANCE REQUIRED**  
Locate the interceptor so as to allow for accessibility when conducting maintenance and regular cleaning. Set the interceptor on a firm, level surface ensuring tank is equally supported.

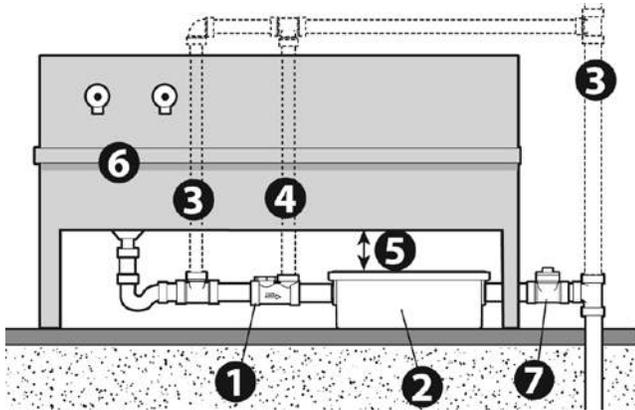
- 1 • XL Grease Interceptor
- 2 • Internal Flow Control and Baffle
- 3 • External Flow Control (Optional) required for PDI installations
- 4 • Cleanout (recommended)
- 5 • Sink
- 6 **CAUTION: CLEARANCE REQUIRED**
- 7 • Vented Waste
- 8 • Air Intake



**Risers available where deeper installation is necessary to accommodate existing drainage.**

- 35" or 18" Cut-to-length Riser Pair - Max Extension 72"
- Full accessories & instructions supplied
- Robust, Airtight, Watertight
- 100% recomounded riser, Integral guidelines for cutting
- PN: 35" - 40100AX35 / 18" - 40100AX18

# Low Profile



The Endura® Lo-PRO is installed on floor. Ensure you design/locate the grease interceptor so as to allow for maintenance. Placement should allow the cover to be easily removed for cleaning. **A minimum clearance of only 6 inches is required above the top of the Grease Interceptor to allow removal of the internal baffles for a complete cleanout.**



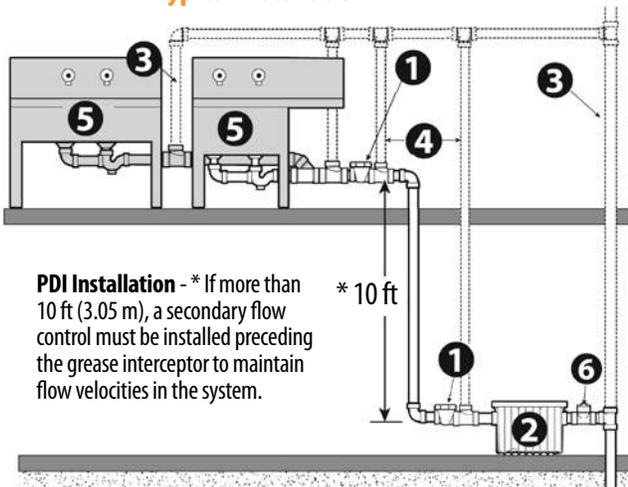
### CAUTION: CLEARANCE REQUIRED

6" clearance above the grease interceptor required to remove the baffles for cleaning and maintenance.

- 1 • Flow Control Device
- 2 • Grease Interceptor
- 3 • Vented Waste
- 4 • Air Intake
- 5 • Minimum Clearance 6"
- 6 • Sink
- 7 • Cleanout required in most jurisdictions

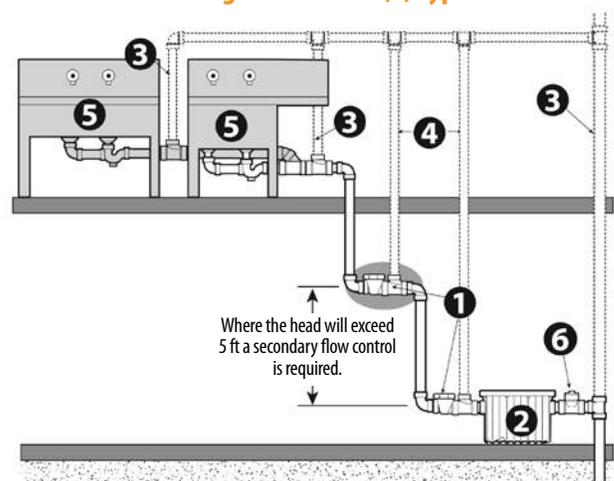
## • Floor Below - Multiple Fixture Installation

### Typical Installation



**PDI Installation** - \* If more than 10 ft (3.05 m), a secondary flow control must be installed preceding the grease interceptor to maintain flow velocities in the system.

### Ontario Can. Plumbing Code 7.4.4.3 (9) Typical Installation



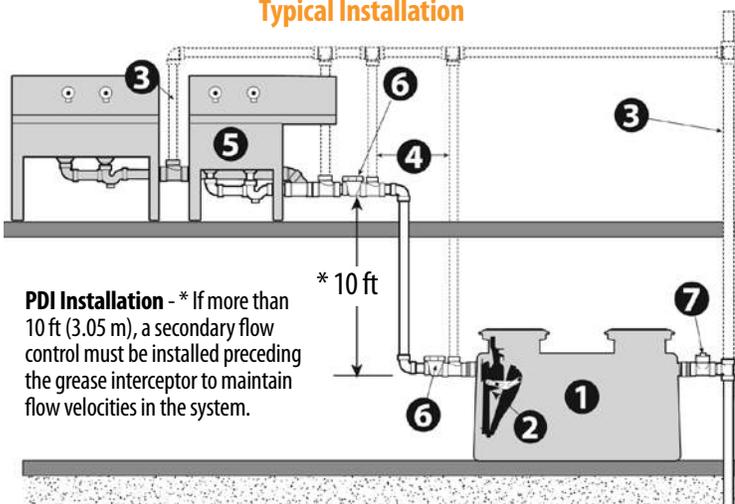
Where the head will exceed 5 ft a secondary flow control is required.

One interceptor serving multiple fixtures is recommended only when the fixtures are located close together (max 25 ft of developed pipe run). In such installations, each fixture should be individually trapped and back-vented.

- 1 • Flow Control Device
- 2 • Grease Interceptor
- 3 • Vented Waste
- 4 • Air Intake
- 5 • Sink
- 6 • Cleanout required in most jurisdictions

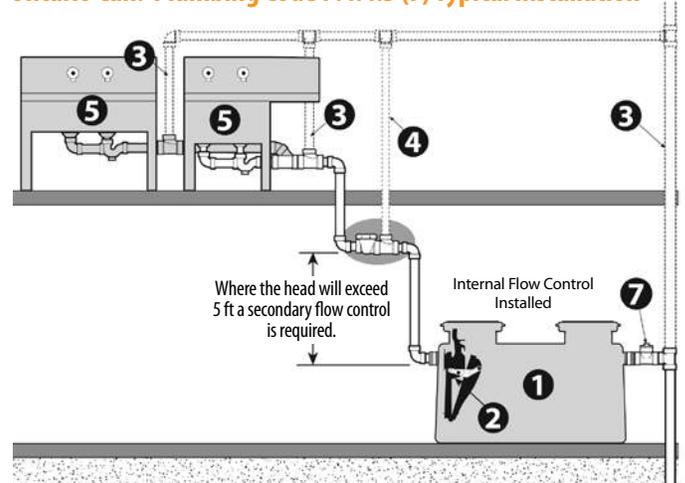
## • Floor Below - High Capacity, Multiple Fixture Installation

### Typical Installation



**PDI Installation** - \* If more than 10 ft (3.05 m), a secondary flow control must be installed preceding the grease interceptor to maintain flow velocities in the system.

### Ontario Can. Plumbing Code 7.4.4.3 (9) Typical Installation



Where the head will exceed 5 ft a secondary flow control is required.

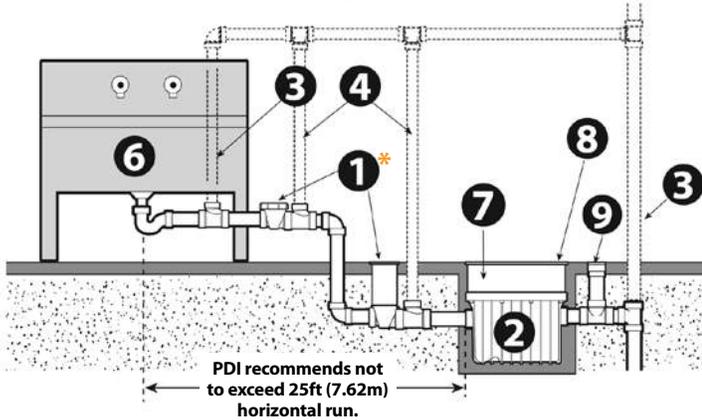
Internal Flow Control Installed

One interceptor serving multiple fixtures is recommended only when the fixtures are located close together. In such installations, each fixture should be individually trapped and back-vented.

- 1 • XL Grease Interceptor
- 2 • Internal Flow Control and Baffle
- 3 • Vented Waste
- 4 • Air Intake
- 5 • Sink
- 6 • External Flow Control (Optional) required for PDI installations (No internal flow control installed)
- 7 • Cleanout required in most jurisdictions

## In Floor Alternate

### Fork Lift, Pump Truck Traffic Area



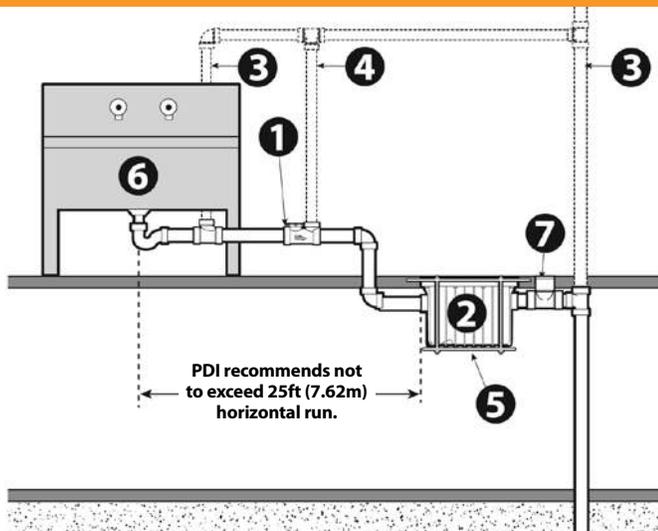
Provision of a concrete pit with a load rated access cover will be required where pump trucks or fork lifts travel.

- 1 • Flow Control Device  
\* Above grade installation preferred
- 2 • Grease Interceptor
- 3 • Vented Waste
- 4 • Air Intake
- 5 • Hanger (Supplier by installer)
- 6 • Sink
- 7 • Concrete pit
- 8 • Load Rated Access Cover (supplied by others)
- 9 • Cleanout required in most jurisdictions

#### Note: XL Extended Capacity Models

Endura®XL models are manufactured with Load Rated covers. See page 17 for installation notes.

## Suspended



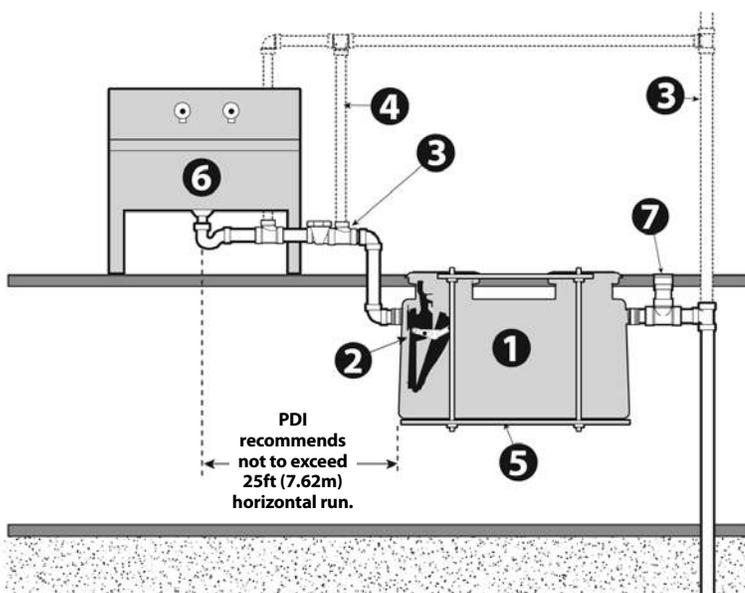
Due to the degree of risk and potential liability for the installer, great care must be taken in designing a hanger system. We recommend consulting an engineer before installing in this manner.

- 1 • Flow Control Device
- 2 • Grease Interceptor
- 3 • Vented Waste
- 4 • Air Intake
- 5 • Hanger (Supplied by installer, designed by licensed engineer)
- 6 • Sink
- 7 • Cleanout required in most jurisdictions



**Hanger must accommodate min. 541 lb (246kg) Safety factor of 2.5 is recommended.**

## Suspended - High Capacity



Due to the degree of risk and potential liability for the installer, great care must be taken in designing a hanger system. We recommend consulting an engineer before installing in this manner.

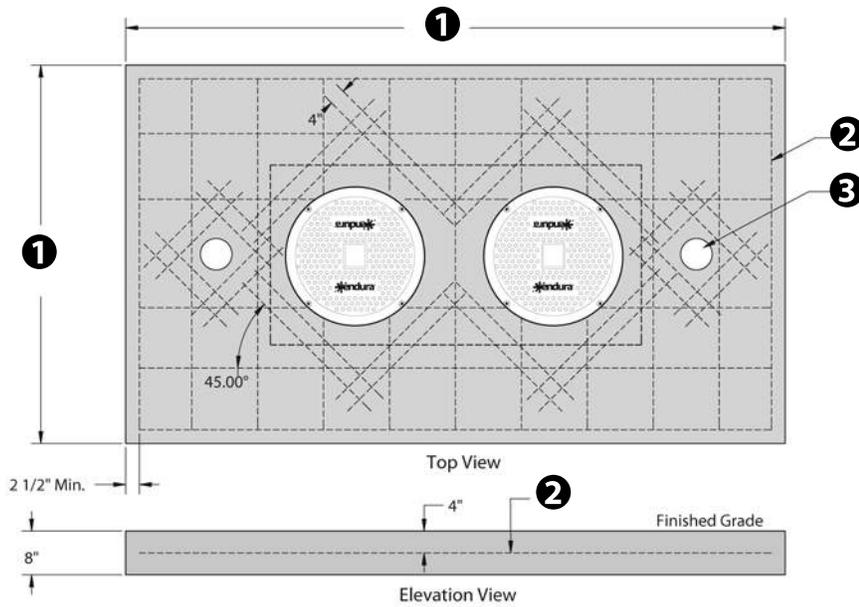
- 1 • XL Grease Interceptor
- 2 • Internal Flow Control and Baffle
- 3 • External Flow Control required for PDI installations
- 4 • Air Intake
- 5 • Hanger (Supplied by installer)
- 6 • Sink
- 7 • Cleanout required in most jurisdictions



**When full, the weight of the tank is significant - XL75 Approx. 1300lb [590kg], XL100 Approx. 2150lb [975kg]**

**Safety factor of 2.5 is recommended. For suspended application engineering service by a qualified engineer will be necessary.**

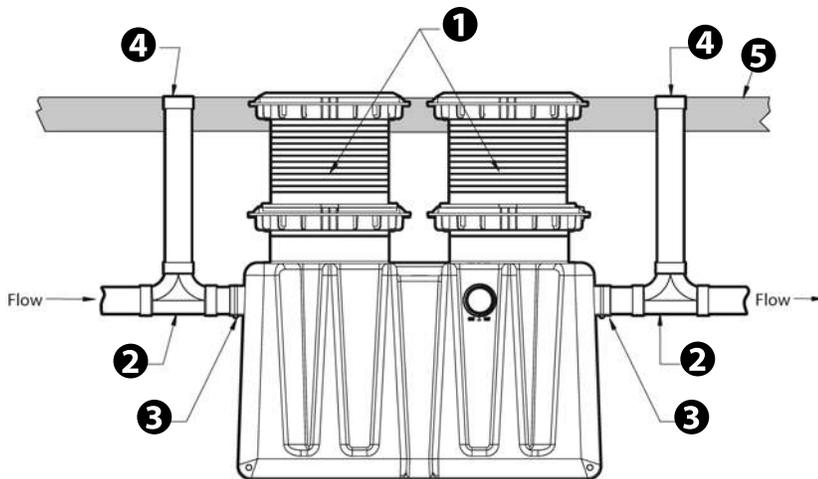
# • Interior or Exterior Below Grade Installations - High Capacity



## • Concrete Slab Detail For Traffic Loading

Concrete to be 28 day compressive strength to 4000 PSI. Reinforcement with No.4 rebar (1/2") grade 60 steel per ASTM A615; connected with tie wire. Rebar to be 2 1/2" from edge of concrete. Rebar spacing 12" grid. 4" spacing around access openings.

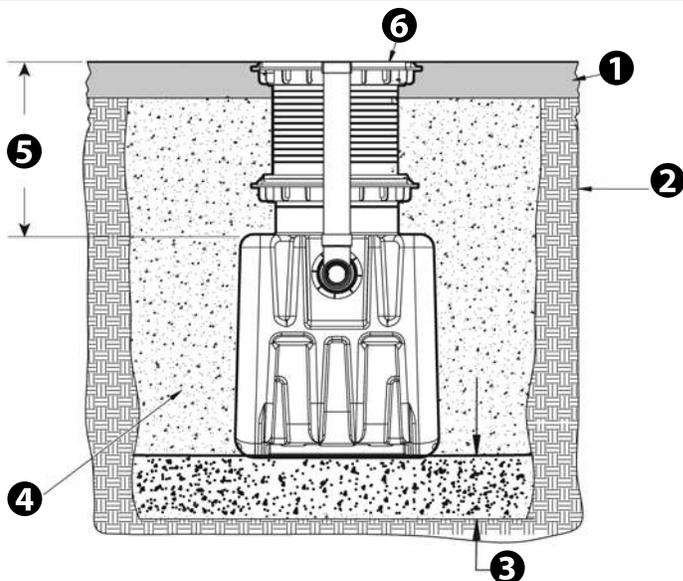
- ❶ • Concrete Pad must extend min. 18" outside the unit footprint
- ❷ • No.4 rebar (1/2")
- ❸ • 2-Way cleanout tee (414155BC)



## • Side View Detail

For unit details see specification sheet for selected unit

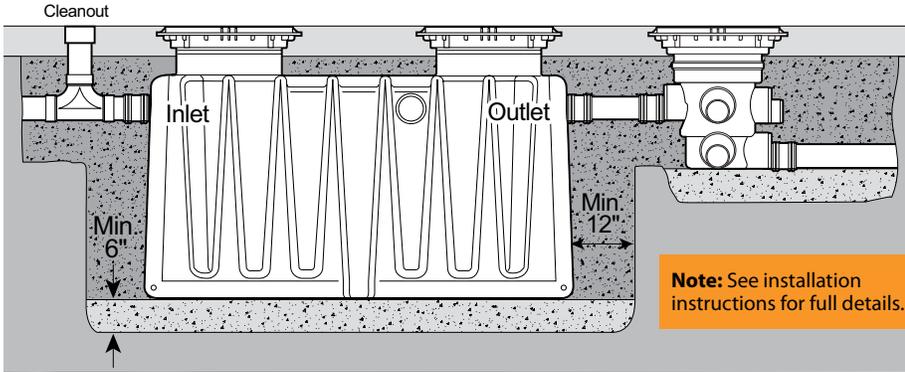
- ❶ • Risers to grade
- ❷ • 2-Way cleanout tee (414155BC)
- ❸ • Standard 4" mechanical joint coupling (by others)
- ❹ • Clean out to grade on outlet pipe of each unit (by others)
- ❺ • Concrete Slab



## • Excavation and Backfill Detail

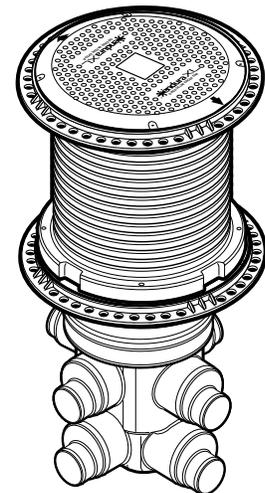
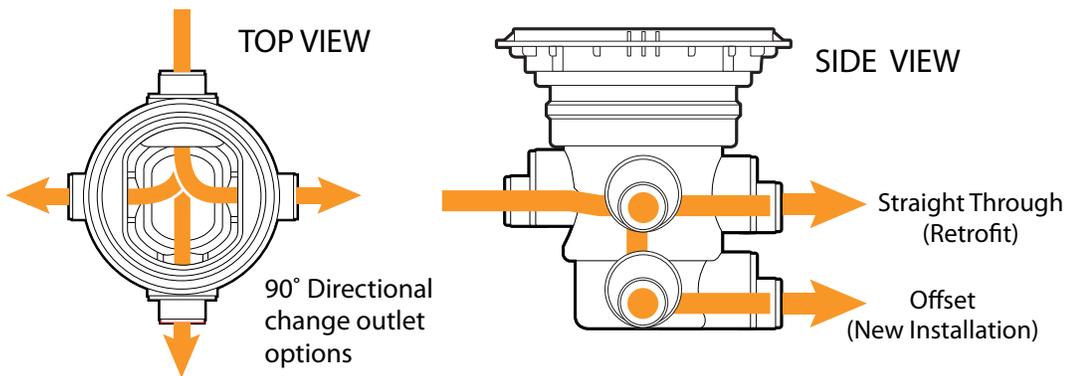
- ❶ • Concrete Slab
- ❷ • Native soil
- ❸ • 6" Min. base crushed aggregate material approx. 3/4" size rock, pea gravel or sand 95 proctor.
- ❹ • Crushed aggregate material approximately 3/4" size rock, pea gravel or sand.
- ❺ • 72" Maximum Burial Depth
- ❻ • M Rated cover shown flush to grade (Light vehicle / pedestrian traffic only)

## • Sampling Well - High Capacity



**LOCATION:** Sampling Well should be located as close as possible to the outlet connection of the grease interceptor. A minimum 15"-18" of clearance above the access cover is recommended to accommodate sampling equipment.

**Important: Always consult local codes and standards for plumbing requirements**



**Riser Extensions**  
Cut to size extensions utilize existing connection hardware for easy installation



Internal Caps

**Select Outlet:** The Endura XL Sampling Well provides a choice of 6 outlets to suit any installation. Select desired outlet and remove internal cap; all other outlets should remain capped off. **NOTE: Only one outlet is to be used per application**

## • Series Installation - High Capacity

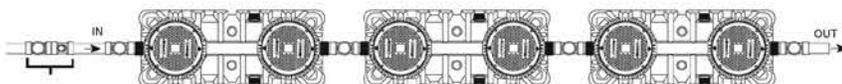
2 no. XL75 – SERIES - 75GPM, 1118 lbs Grease Capacity.



2 no. XL100 – SERIES - 100GPM, 2116 lbs Grease Capacity.



3 no. XL100 – SERIES - 100GPM, 3174 lbs Grease Capacity.



4 no. XL100 – SERIES - Up to 400GPM, 4232 lbs Grease Capacity.



- Series configurations shown are considered optimal for application and should be followed.
- Anticipated as installations with low to medium flow (less than 60% of rated flow capacity).
- External flow control upstream / installed only on first interceptor. All other flow controls removed at installation.

# Specifications

Endura® brand products are manufactured by Canplas Industries Ltd

## SECTION 22 13 23 GREASE INTERCEPTORS

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### PART 1 GENERAL

#### 1.1 SECTION INCLUDES

- A. Grease interceptors (Hydromechanical).

#### 1.2 RELATED SECTIONS

- A. Section 22 13 00 – Facility Sanitary Sewerage.

#### 1.3 REFERENCES

- A. CAN/CSA-B481.1: Testing and Rating of Grease Interceptors using Lard.
- B. PDI G101: Testing and Rating Procedure for Hydromechanical Grease Interceptors.
- C. ASME A112.14.3: Grease Interceptors.

#### 1.4 SUBMITTALS

- A. Submit under provisions of Section 01 30 00 - Administrative Requirements.
- B. Product Data: Manufacturer's data sheets on each product to be used, including:
  - 1. Preparation instructions and recommendations.
  - 2. Storage and handling requirements and recommendations.
  - 3. Installation methods.

#### 1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Minimum five (5) years of experience manufacturing similar products.
- B. Installer Qualifications: Minimum two (2) years of experience installing similar products.

#### 1.6 PRE-INSTALLATION MEETINGS

- A. Convene minimum two weeks prior to starting Work of this section.

#### 1.7 DELIVERY, STORAGE, AND HANDLING

- A. Deliver and store products in manufacturer's unopened packaging bearing the brand name and manufacturer's identification until ready for installation.
- B. Handling: Handle materials to avoid damage.

#### 1.8 PROJECT CONDITIONS

- A. Maintain environmental conditions (temperature, humidity, and ventilation) within limits recommended by manufacturer for optimum results. Do not install products under environmental conditions outside manufacturer's recommended limits.

#### 1.9 SEQUENCING

- A. Ensure that products of this section are supplied to affected trades in time to prevent interruption of construction progress.

#### 1.10 WARRANTY

- A. Endura® Grease Interceptors (7-50 GPM) and Solids Interceptor products as manufactured by Canplas Industries Ltd shall be supported by a 10 year manufacturer's extended warranty.
- B. Endura®XL Grease Interceptors as manufactured by Canplas Industries Ltd shall be supported by a manufacturer's limited lifetime warranty.

### PART 2 PRODUCTS

#### 2.1 MANUFACTURERS

- A. Acceptable Manufacturer: Canplas Industries Ltd., which is located at ; Canada; 500 Veterans Dr. P.O. Box 1800; Barrie, ON, Canada L4M 4V3; Toll Free Tel: 800-461-1771; Tel: 705-726-3361; Fax: 705-726-2186;

Email: tech-support@endurainterceptor.com;

- B. Substitutions: Not permitted.
- C. Requests for substitutions will be considered in accordance with provisions of Section 01 60 00 - Product Requirements.

#### 2.2 GREASE MANAGEMENT

- A. Endura® Grease Interceptors and Solids Interceptor products shall be from a single source of manufacture, Canplas Industries Ltd. These products may be offered nationally, regionally or locally by wholesale or retail distributors.

#### 2.3 GREASE INTERCEPTORS

##### A. Product: Endura® Compact Grease Interceptor 7-10 GPM as manufactured by Canplas Industries Ltd.

- 1. The unit shall be comprised of engineered thermoplastics to withstand operational temperatures up to 220 degree F (104 degree C) comprising a pedestrian rated cover capable of supporting 300 lb (135 kg) and incorporating an operationally air tight seal. The cover shall also utilize a quick access latching system to functionally retain and secure the cover to the tank, but allow consistent removal and replacement of the cover without operational compromise. Functional elements such as baffles will be made of material that prevents corrosion or deterioration and shall be easily removable for the purposes of maintenance, providing unrestricted upstream and downstream drain access. The grease interceptor shall be certified to the current version of the PDI-G101, ASME A112.14.3 or CSA B481.1 and where locally applicable have UPC listing.
  - a. A flow control device with integrated air intake and tool-less access to the orifice in service shall be provided with the interceptor.

##### 2. Model 3907A02 - Endura® 7GPM/14LB

(No-Hub connection – Mechanical Joint coupling).

Model 3907A02T - Endura® 7GPM/14LB (Threaded connection).

Model 3907A02S - Endura® 7GPM/14LB (Spigot connection).

- a. Flow Rate: 7 US Gallons per Minute (0.44 L per second).
- b. Average Efficiency % (ASME 112.14.3): 95.5%.
- c. Minimum Grease Capacity: 14 lb (6.35 kg).
- d. Grease Capacity Actual: 31.95 lb (14.49 kg).
- e. Unit Weight (Empty): 13.8 lb (6.26 kg).
- f. Liquid Capacity: 12.96 gal (49.06 L).
- g. Connection size: 2 inches (51 mm)

##### 3. Model 3910A02 - Endura® 10GPM/20LB

(No-Hub connection – Mechanical Joint coupling)

Model 3910A02T - Endura® 10GPM/20LB (Threaded connection).

Model 3910A02S - Endura® 10GPM/20LB (Spigot connection).

- a. Flow Rate: 10 US Gallons per Minute (0.63 L per second).
- b. Average Efficiency % (ASME 112.14.3): 92.5%.
- c. Minimum Grease Capacity: 20 lb (9.07 kg).
- d. Grease Capacity Actual: 38.1 lb (17.28 kg).
- e. Unit Weight (Empty): 13.8 lb (6.26 kg).
- f. Liquid Capacity: 12.96 gal (49.06 L).
- g. Connection size (mechanical): 2 inches (51 mm).

##### B. Product: Endura® Grease Interceptor 15-20 GPM as manufactured by Canplas Industries Ltd.

- 1. The unit shall be comprised of engineered thermoplastics to withstand operational temperatures up to 220 degree F (104 degree C) comprising a pedestrian rated cover capable of supporting 300 lb (135 kg) and incorporating an operationally air tight seal. The cover shall also utilize a quick access latching system to functionally secure and retain the cover to the tank, but allow consistent removal and replacement of the cover without operational compromise. Functional elements such as baffles will be made of material that prevents corrosion or deterioration and shall be easily removable for the purposes of maintenance, providing unrestricted upstream and downstream drain access. The grease interceptor shall be certified to the current version of the PDI-G101, ASME A112.14.3 or CSA B481.1 and where locally applicable have UPC listing.
  - a. A flow control device with integrated air intake and tool-less access to the orifice in service shall be provided with the interceptor.

2. **Model 3915A02 - Endura® 15GPM/30LB (No-Hub connection – Mechanical Joint coupling)**  
**Model 3915A02T - Endura® 15GPM/30LB (Threaded connection).**  
**Model 3915A02S - Endura® 15GPM/30LB (Spigot connection).**
- Flow Rate: 15 US Gallons per Minute (0.94 L per second).
  - Average Efficiency % (ASME 112.14.3): 90.1%.
  - Minimum Grease Capacity: 30 lb (13.6 kg).
  - Grease Capacity Actual: 35.14 lb (15.94 kg).
  - Unit Weight (Empty): 23 lb (10.4 kg).
  - Liquid Capacity: 21.6 gal (81.8 L).
  - Connection size: 2 inches (51 mm).
3. **Model 3920A02 - Endura® 20GPM/40LB (No-Hub connection – Mechanical Joint coupling)**  
**Model 3920A02T - Endura® 20GPM/40LB (Threaded connection).**  
**Model 3920A02S - Endura® 20GPM/40LB (Spigot connection).**
- Flow Rate: 20 US Gallons per Minute (1.26 L per second).
  - Minimum Grease Capacity: 40 lb (18.1 kg).
  - Grease Capacity Actual: 76.4 lb (34.65 kg).
  - Average Efficiency % (ASME 112.14.3): 95.4%.
  - Unit Weight (Empty): 23 lb (10.4 kg).
  - Liquid Capacity: 21.6 gal (81.8 L).
  - Connection size: 2 inches (51 mm).
  - Optional solids basket accessory Model 3911A-1.
  - Modular Riser Extensions: For use with in-floor installations; sized during installation to project requirements. Use up to three (3) full risers per installation (18" maximum height adjustment) Provide with 1 inch markers/ribs on riser to aid height adjustment. All installation components to be supplied by the manufacturer.
    - Model 3920AX6 (Riser extension)
    - 1"-6" per riser
- C. **Product: Endura® Lo-Pro 25 GPM as manufactured by Canplas Industries Ltd.**
1. The interceptor shall be serviced with a minimum of 6 inches (127 mm) of overhead clearance. The unit shall be comprised of engineered thermoplastics to withstand operational temperatures up to 220 degree F (104 degree C) comprising a pedestrian rated cover capable of supporting 300 lb (135 kg) and incorporating an operationally air tight seal. The cover shall also utilize a quick access latching system to functionally secure and retain the cover to the tank, but allow consistent removal and replacement of the cover without operational compromise. Functional elements such as baffles will be made of material that prevents corrosion or deterioration and shall be easily removable for the purposes of maintenance, providing unrestricted upstream and downstream drain access. The grease interceptor shall be certified to the current version of the PDI-G101, ASME A112.14.3 or CSA B481.1 and where locally applicable have UPC listing.
- A flow control device with integrated air intake and tool-less access to the orifice in service shall be provided with the interceptor.
2. **Model 3925A02LO - Endura® 25GPM/50LB (No-Hub connection – Mechanical Joint coupling)**  
**Model 3925A02LOT - Endura® 25GPM/50LB (Threaded connection)**  
**Model 3925A02LOS - Endura® 25GPM/50LB (Spigot connection)**
- Flow Rate: 25 US Gallons per Minute (1.6 L per second)
  - Minimum Grease Capacity: 50 lb (22.68 kg).
  - Grease Capacity Actual: 62.59 lb (28.39 kg).
  - Average Efficiency % (ASME 112.14.3): 96.3%.
  - Unit Weight (Empty): 34.35 lb (15.58 kg).
  - Liquid Capacity: 18.9 gal (71.54 L).
  - Connection size: 2 inches (51 mm)
- D. **Product: Endura® Grease Interceptor 25-35 GPM as manufactured by Canplas Industries Ltd.**
1. The unit shall be comprised of engineered thermoplastics to withstand operational temperatures up to 220 degree F (104 degree C) comprising a pedestrian rated cover capable of supporting 300 lb (135 kg) and incorporating an operationally air tight seal. The cover shall also utilize a quick access latching system to functionally secure and retain the cover to the tank, but allow consistent removal and replacement of the cover without operational compromise. Functional elements such as baffles will be made of material that prevents corrosion or deterioration and shall be easily removable for the purposes of maintenance, providing unrestricted upstream and downstream drain access. The grease interceptor shall be certified to the current version of the PDI-G101, ASME A112.14.3 or CSA B481.1 and where locally applicable have UPC listing.
- A flow control device with integrated air intake and tool-less access to the orifice in service shall be provided with the interceptor.
2. **Model 3925XTA02 - Endura® 25GPM/50LB (No-Hub connection – Mechanical Joint coupling)**  
**Model 3925XTA02T - Endura® 25GPM/50LB (Threaded connection)**  
**Model 3925XTA02S - Endura® 25GPM/50LB (Spigot connection)**
- Flow Rate: 25 US Gallons per Minute (1.6 L per second)
  - Minimum Grease Capacity: 50 lb (22.68 kg).
  - Grease Capacity Actual: 72.55 lb (32.90 kg).
  - Average Efficiency % (ASME 112.14.3): 96.7%
  - Unit Weight (Empty): 14.13 lb (6.41 kg).
  - Liquid Capacity: 30.6 gal (115.83 L).
  - Connection size: 2 inches (51 mm)
  - Optional solids basket accessory Model 3911A-1.
  - Modular Riser Extensions: For use with in-floor installations; sized during installation to project requirements. Use up to three (3) full risers per installation (18" maximum height adjustment) Provide with 1 inch markers/ribs on riser to aid height adjustment. All installation components to be supplied by the manufacturer.
    - Model 3925AX6 (Riser extension)
    - 1"-6" per riser
3. **Model 3925XTA03 - Endura® 25GPM/50LB (No-Hub connection – Mechanical Joint coupling)**  
**Model 3925XTA03T - Endura® 25GPM/50LB (Threaded Connection)**  
**Model 3925XTA03S - Endura® 25GPM/50LB (Spigot Connection)**
- Flow Rate: 25 US Gallons per Minute (1.6 L per second)
  - Minimum Grease Capacity: 50 lb (22.68 kg).
  - Grease Capacity Actual: 73.01 (33.11 kg).
  - Average Efficiency % (ASME 112.14.3): 97.3%
  - Unit Weight (Empty): 15.113 (6.86 kg kg).
  - Liquid Capacity: 29.5 (111.671 L).
  - Connection size: 3 inches (76 mm)
  - Optional solids basket accessory Model 3911A-1.
  - Modular Riser Extensions: For use with in-floor installations; sized during installation to project requirements. Use up to three (3) full risers per installation (18" maximum height adjustment) Provide with 1 inch markers/ribs on riser to aid height adjustment. All installation components to be supplied by the manufacturer.
    - Model 3925AX6 (Riser extension)
    - 1"-6" per riser
4. **Model 3935A03 - Endura® 35GPM/70LB (No-Hub connection – Mechanical Joint coupling)**  
**Model 3935A03T - Endura® 35GPM/70LB (Threaded Connection)**  
**Model 3935A03S - Endura® 35GPM/70LB (Spigot Connection)**
- Flow Rate: 35 US Gallons per Minute (2.2 L per second).
  - Minimum Grease Capacity: 70 lb (31.8 kg).
  - Grease Capacity Actual: 138.5 lb (62.8 kg).
  - Average Efficiency % (ASME 112.14.3): 98.6%.
  - Unit Weight (Empty): 45 lb (20.4 kg).
  - Liquid Capacity: 39.4 gal (149.1 L).
  - Connection size: 3 inches (76 mm)
  - Optional solids basket accessory Model 3911A-1.
  - Modular Riser Extensions: For use with in-floor installations; sized during installation to project requirements. Use up to three (3) full risers per installation (18" maximum height adjustment) Provide with 1 inch markers/ribs on riser to aid height adjustment. All installation components to be supplied by the manufacturer.
    - Model 3935AX6 (Riser extension)
    - 1"-6" per riser
5. **Model 3935A04 - Endura® 35GPM/70LB (No-Hub connection – Mechanical Joint coupling)**  
**Model 3935A04T - Endura® 35GPM/70LB (Threaded Connection)**  
**Model 3935A04S - Endura® 35GPM/70LB (Spigot Connection)**
- Flow Rate: 35 US Gallons per Minute (2.2 L per second).
  - Minimum Grease Capacity: 70 lb (31.8 kg).
  - Grease Capacity Actual: 138.5 lb (62.8 kg).
  - Average Efficiency % (ASME 112.14.3): 98.6%.
  - Unit Weight (Empty): 45 lb (20.4 kg).
  - Liquid Capacity: 39.4 gal (149.1 L).
  - Connection size: 4 inches (102 mm).
  - Optional solids basket accessory Model 3911A-1.

- i. Modular Riser Extensions: For use with in-floor installations; sized during installation to project requirements. Use up to three (3) full risers per installation (18" maximum height adjustment) Provide with 1 inch markers/ribs on riser to aid height adjustment. All installation components to be supplied by the manufacturer.
  - 1) Model 3935AX6 (Riser extension)
  - a) 1"-6" per riser

**E. Product: Endura® Grease Interceptor 50 GPM as manufactured by Canplas Industries Ltd.**

1. The unit shall be comprised of engineered thermoplastics to withstand operational temperatures up to 220 degree F (104 degree C) comprising a pedestrian rated cover capable of supporting 300 lb (135 kg) and incorporating an operationally air tight seal. The cover shall also utilize a quick access latching system to functionally secure and retain the cover to the tank, but allow consistent removal and replacement of the cover without operational compromise. Functional elements such as baffles will be made of material that prevents corrosion or deterioration and shall be easily removable for the purposes of maintenance, providing unrestricted upstream and downstream drain access. The grease interceptor shall be certified to the current version of the PDI-G101, ASME A112.14.3 or CSA B481.1 and where locally applicable have UPC listing.
  - a. A flow control device with integrated air intake and tool-less access to the orifice in service shall be provided with the interceptor.
2. **Model 3950A03 - Endura® 50GPM/100LB (No-Hub connection – Mechanical Joint coupling)**  
**Model 3950A03T - Endura® 50GPM/100LB (Threaded Connection)**  
**Model 3950A03S - Endura® 50GPM/100LB (Spigot Connection)**
  - a. Flow Rate: 50 US Gallons per Minute (3.15 L per second).
  - b. Minimum Grease Capacity: 100 lb (45.5 kg).
  - c. Grease Capacity Actual: 122.07 lb (55.3 kg).
  - d. Average Efficiency % (ASME 112.14.3): 93.9%.
  - e. Unit Weight (Empty): 60 lb (27.2 kg).
  - f. Liquid Capacity: 52 gal (197 L).
  - g. Connection size: 3 inches (76 mm)
  - h. Optional solids basket accessory Model 3911A-1.
  - i. Modular Riser Extensions: For use with in-floor installations; sized during installation to project requirements. Use up to three (3) full risers per installation (18" maximum height adjustment) Provide with 1 inch markers/ribs on riser to aid height adjustment. All installation components to be supplied by the manufacturer.
    - 1) Model 3935AX6 (Riser extension)
    - a) 1"-6" per riser
3. **Model 3950A04 - Endura® 50GPM/100LB (No-Hub connection – Mechanical Joint coupling)**  
**Model 3950A04T - Endura® 50GPM/100LB (Threaded Connection)**  
**Model 3950A04S - Endura® 50GPM/100LB (Spigot Connection)**
  - a. Flow Rate: 50 US Gallons per Minute (3.15 L per second).
  - b. Minimum Grease Capacity: 100 lb (45.5 kg).
  - c. Grease Capacity Actual: 122.07 lb (55.3 kg).
  - d. Average Efficiency % (ASME 112.14.3): 93.9%.
  - e. Unit Weight (Empty): 60 lb (27.2 kg).
  - f. Liquid Capacity: 52 gal (197 L).
  - g. Connection size: 4 inches (102 mm).
  - h. Optional solids basket accessory Model 3911A-1.
  - i. Modular Riser Extensions: For use with in-floor installations; sized during installation to project requirements. Use up to three (3) full risers per installation (18" maximum height adjustment) Provide with 1 inch markers/ribs on riser to aid height adjustment. All installation components to be supplied by the manufacturer.
    - 1) Model 3935AX6 (Riser extension)
    - a) 1"-6" per riser

**F. Product: Endura®XL Grease Interceptor 75 GPM Grease Interceptor as manufactured by Canplas Industries Ltd.**

1. The unit shall be comprised of engineered thermoplastics to withstand withstanding prolonged intermittent influent discharge temperatures of 160 degree F (71 degree C) comprising of two load rated covers capable of exceeding loads of 20,000 lb (9072 kg) and incorporating an operationally air tight seal. The covers shall also utilize four (4) mechanical fasteners to functionally secure

and retain the covers to the tank, but allow consistent removal and replacement of the cover without operational compromise. Functional elements such as baffles will be made of material that prevents corrosion or deterioration and shall be easily removable for the purposes of maintenance, providing unrestricted upstream and downstream drain access. The grease interceptor shall be certified to the current version of the PDI-G101, ASME A112.14.3 or CSA B481.1 and where locally applicable have UPC listing.

- a. An integrated flow control device (Internal) with access to the orifice in service shall be provided with the interceptor.
  - b. An alternate flow control device (External) shall be supplied where required by authority having jurisdiction. External flow control device shall be accessible in operation; and when installed, the internal flow control orifice supplied as standard shall be removed.
2. **Model 4075A04 - Endura®XL 75GPM/150LB (No-Hub connection – Mechanical Joint coupling)**  
**Model 4075A04T - Endura®XL 75GPM/150LB (Threaded connection)**
    - a. Flow Control (Internal)
    - b. Flow Control (External):
      - 1) Model 4044275A (Hub connection)
      - 2) Model 4044275AT (Threaded connection)
    - c. Flow Rate: 75 US Gallons per Minute (4.7 L per second)
    - d. Minimum Grease Capacity: 150 lb (68 kg)
    - e. Grease Capacity Actual: 559 lb (254 kg)
    - f. Average Efficiency % (ASME 112.14.3 / NSF ES 15741): >98%
    - g. Unit Weight (Empty): 233 lb (106 kg)
    - h. Liquid Capacity: 158 gallons (598 L)
    - i. Connection size: 4 inches (102mm)
    - j. Traffic Rated Cover: Designed to comply with AASHTO 304 minimum design load - 16,000 lb (7257 kg).
    - k. Cover Load Capability: Tested and third party approved based on CSA Class 'S' (Special duty) requirements. Proof load minimum 20,000 lb (9072 kg). To validate performance in external applications testing shall include evaluation for elevated and sub-zero temperatures.
    - l. Extension Risers: For use below grade; sized to project requirements. Provide with 1 inch markers/ribs on riser and flanged bottom to interlock to frame. All installation components to be supplied by the manufacturer (outlet extension adaptors, seals and mechanical fasteners). Pipe for handle extension by others.
      - 1) Model 40100AX35 (Riser extension pair – long format)
        - a) 4"-35" per riser
      - 2) Model 40100AX18 (Riser extension pair – short format)
        - a) 4" – 18" per riser
3. **Model 4075A04M - Endura®XL 75GPM/150LB (No-Hub connection – Mechanical Joint coupling)**  
**Model 4075A04MT - Endura®XL 75GPM/150LB (Threaded connection)**
  - a. Flow Control (Internal)
  - b. Flow Control (External):
    - 1) Model 4044275A (Hub connection)
    - 2) Model 4044275AT (Threaded connection)
  - c. Flow Rate: 75 US Gallons per Minute (4.7 L per second)
  - d. Minimum Grease Capacity: 150 lb (68 kg)
  - e. Grease Capacity Actual: 559 lb (254 kg)
  - f. Average Efficiency % (ASME 112.14.3 / NSF ES 15741): >98%
  - g. Unit Weight (Empty): 233 lb (106 kg)
  - h. Liquid Capacity: 158 gallons (598 L)
  - i. Connection size: 4 inches (102mm)
  - j. Cover Load Capability: Tested and third party approved based on CSA Class 'M' (Medium duty) requirements. Proof load minimum 4000 lb (1814 kg). To validate performance in external applications testing shall include evaluation for elevated and sub-zero temperatures.
  - l. Extension Risers: For use below grade; sized to project requirements. Provide with 1 inch markers/ribs on riser and flanged bottom to interlock to frame. All installation components to be supplied by the manufacturer (outlet extension adaptors, seals and mechanical fasteners). Pipe for handle extension by others.
    - 1) Model 40100AX35 (Riser extension pair – long format)
      - a) 4"-35" per riser
    - 2) Model 40100AX18 (Riser extension pair – short format)
      - a) 4" – 18" per riser

**G. Product: Endura®XL Grease Interceptor 100 GPM Grease Interceptor as manufactured by Canplas Industries Ltd.**

1. The unit shall be comprised of engineered thermoplastics to withstand prolonged intermittent influent discharge temperatures up to 160 degree F (71 degree C) comprising of two load rated covers capable of exceeding loads of 20,000 lb (9072 kg) and incorporating an operationally air tight seal. The covers shall also utilize four (4) mechanical fasteners to functionally secure and retain the covers to the tank, but allow consistent removal and replacement of the cover without operational compromise. Functional elements such as baffles will be made of material that prevents corrosion or deterioration and shall be easily removable for the purposes of maintenance, providing unrestricted upstream and downstream drain access. The grease interceptor shall be certified to the current version of the PDI-G101, ASME A112.14.3 or CSA B481.1 and where locally applicable have UPC listing.
  - a. An integrated flow control device (Internal) with access to the orifice in service shall be provided with the interceptor.
  - b. An alternate flow control device (External) shall be supplied where required by authority having jurisdiction. External flow control device shall be accessible in operation; and when installed, the internal flow control orifice supplied as standard shall be removed.
2. **Model 40100A04 - Endura®XL 100GPM/200LB (No-hub connection - Mechanical Joint coupling)**  
**Model 40100A04T - Endura®XL 100GPM/200LB (Threaded connection)**
  - a. Flow Control (Internal)
  - b. Flow Control (External):
    - 1) Model 40442100A (Hub Connection)
    - 2) Model 40442100AT (Threaded connection)
  - c. Flow Rate: 100 US Gallons per Minute (6.3 L per second)
  - d. Minimum Grease Capacity: 200 lb (90.8 kg)
  - e. Grease Capacity Actual: 1058 lb (479.9 kg)
  - f. Average Efficiency % (ASME 112.14.3 / NSF ES 15741): >98%
  - g. Unit Weight (Empty): 283 lb (128.3 kg)
  - h. Liquid Capacity: 257 gallons (972 L)
  - i. Connection size: 4 inches (102mm)
  - j. Traffic Rated Cover: Designed to comply with AASHTO 304 minimum design load - 16,000 lb (7257 kg).
  - k. Cover Load Capability: Tested and third party approved based on CSA Class 'S' (Special duty) requirements. Proof load minimum 20,000 lb (9072 kg). To validate performance in external applications testing shall include evaluation for elevated and sub-zero temperatures.
- l. Extension Risers: For use below grade; sized to project requirements. Provide with 1 inch markers/ribs on riser and flanged bottom to interlock to frame. All installation components to be supplied by the manufacturer (outlet extension adaptors, seals and mechanical fasteners). Pipe for handle extension by others.
  - 1) Model 40100AX35 (Riser extension pair – long format)
    - a) 4"-35" per riser
  - 2) Model 40100AX18 (Riser extension pair – short format)
    - a) 4" – 18" per riser
3. **Model 40100A04M - Endura®XL 100GPM/200LB (No-hub connection - Mechanical Joint coupling)**  
**Model 40100A04MT - Endura®XL 100GPM/200LB (Threaded connection)**
  - a. Flow Control (Internal)
  - b. Flow Control (External):
    - 1) Model 40442100A (Hub Connection)
    - 2) Model 40442100AT (Threaded connection)
  - c. Flow Rate: 100 US Gallons per Minute (6.3 L per second)
  - d. Minimum Grease Capacity: 200 lb (90.8 kg)
  - e. Grease Capacity Actual: 1058 lb (479.9 kg)
  - f. Average Efficiency % (ASME 112.14.3 / NSF ES 15741): >98%
  - g. Unit Weight (Empty): 283 lb (128.3 kg)
  - h. Liquid Capacity: 257 gallons (972 L)
  - i. Connection size: 4 inches (102mm)
  - j. Cover Load Capability: Tested and third party approved based on CSA Class 'M' (Medium duty) requirements. Proof load minimum 4000 lb (1814 kg). To validate performance in external applications testing shall include evaluation for elevated and sub-zero temperatures.
- l. Extension Risers: For use below grade; sized to project requirements. Provide with 1 inch markers/ribs on riser and flanged bottom to interlock to frame. All installation

components to be supplied by the manufacturer (outlet extension adaptors, seals and mechanical fasteners). Pipe for handle extension by others.

- 1) Model 40100AX35 (Riser extension pair – long format)
  - a) 4"-35" per riser
- 2) Model 40100AX18 (Riser extension pair – short format)
  - a) 4" – 18" per riser

**2.4 SOLIDS INTERCEPTOR**

**H. Product: Endura® Solids Interceptor as manufactured by Canplas Industries Ltd.**

1. Parts in direct contact with flow shall be constructed of engineered thermoplastic capable of withstanding operational temperatures up to 220 degree F (104 degree C). Baffles shall be perforated with slots as opposed circular perforations for enhanced straining of elongated debris e.g. mop strings, spaghetti etc. The solids interceptor basket component shall be removable for cleaning and in operation have a minimum flow rate greater than 50 GPM (3.2 liter per second) when loaded to 50% of its solids-holding capacity. Any baffles/straining method used shall also be removable for maintenance and operation shall use a dual means of filtration on solid material within the flow. When installed in a stand-alone configuration the tank will meet the same specification as above and have both a lid which is airtight and capable of supporting 300 lb (135 kg).
2. Model 3911A02: Solids Interceptor. Complete with Solids Basket Accessory (SBA):
  - a. Flow Rate: <50 GPM.
  - b. Average Efficiency % (Internal Testing Only): 98%.
  - c. Unit Weight (Empty): 19.4 lb (8.18 kg)
  - d. Liquid Capacity: 12.96 gal (49.06 L).
  - e. Connection size: 2 inches (51 mm) - (No-hub connection - Mechanical Joint coupling)

**PART 3 EXECUTION**

**3.1 EXAMINATION**

- A. Do not begin installation until substrates have been properly prepared.
- B. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

**3.2 PREPARATION**

- A. Clean surfaces thoroughly prior to installation.
- B. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.

**3.3 INSTALLATION**

- A. Install in accordance with manufacturer's instructions.
- B. Do not pressurize any interceptor as there is a serious risk of injury and death. The interceptor as an appurtenance shall be isolated for the purposes of leak testing the upstream and downstream drainage system when commissioning and verifying the system operation.
- C. Interceptor tank will be installed to the associated drainage system using mechanical joint couplings approved by the Authority Having Jurisdiction (AHJ). Supplied by others.
- D. When installing in-floor tanks will be filled to static water level with water to prevent movement and resist pressure of backfilling process.
- E. Cover will be secured in place during backfilling process to maintain structural rigidity and form and to prevent ingress of foreign bodies into both the interceptor and drainage system.

**3.4 FIELD QUALITY CONTROL**

- A. Provide inspection certificates of Authority Having Jurisdiction (AHJ).

**3.5 PROTECTION**

- A. Protect installed products until completion of project.
- B. Touch-up, repair or replace damaged products before Substantial Completion.

**END OF SECTION**



Endura® Grease Interceptors are manufactured in a ISO 9001 and 14001 registered facility. Our quality management system has been registered for the design, manufacture and distribution of high quality injection molded products used in plumbing, industrial, ventilation and central vacuum applications.

[www.EnduraGreaseManagement.com](http://www.EnduraGreaseManagement.com)



[www.arcat.com](http://www.arcat.com)



[www.csc-dcc.ca](http://www.csc-dcc.ca)



[www.csinet.org](http://www.csinet.org)

See our course online at:



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