

REPLACEMENT PARTS & ACCESSORIES

FACER BLADES
Includes blades, mounting screws and wrench.

MACHINE	STANDARD	EXTENDED LIFE	CARBIDE
Mini-Mc®	CTS06803	N/A	N/A
1LC	CTS21302		
2LC, 2CU	205702		
Pit Bull® 14	413702		
Pit Bull 26, Acrobat™ 180	710602		
DynaMc®, Pit Bull, Rolling, TracStar® 28 & 250	T1208602	T1208602C	T1208602T
DynaMc, Pit Bull, Rolling, TracStar 412	4.63" – must be repositioned for different pipe sizes		
	T1208603	T1208603C	T1208603T
	6.13" – spans the entire facer range without repositioning		
	T1208610	T1208610C	N/A
Pit Bull, Rolling, TracStar 618	4.63" – must be repositioned for different pipe sizes		
	T1208603	T1208603C	T1208603T
	9.12" – spans the entire facer range without repositioning		
	T1812602	T1812602C	N/A
TracStar 500	T5005006	T5005006C	T5005007T
TracStar 630, MegaMc® 824	9" – must be repositioned for different pipe sizes		
	3615710	3615710C	3615703T ⓘ
	11" – spans the entire facer range without repositioning		
	3615712	3615712C	N/A
TracStar 900, MegaMc 1236	15" – must be repositioned for different pipe sizes		
	3615707	3615707C	3615703T ⓘ
TracStar 1200, MegaMc 1648	3615708	3615708C	3615708T ⓘ
MegaMc 2065 & 1600	3615708	3615708C	N/A
Talon™ 2000	MJQ00572 (Set of 32)	N/A	N/A
	MJQ00515 (Set of 64)		

ⓘ 5" carbide blades
ⓘ See **Reference** section for plug types

MINI-MC FACER INSERT SET
Facer insert sets must be selected for each pipe size. Compatible with either facer.

PIPE SIZE	OD	PART NUMBER
1" IPS	1.32"	CTS15017
1" CTS	1.13"	CTS15019
¾" IPS / 27mm	1.05"	CTS15020
¾" CTS	0.88"	CTS15021
½" IPS	0.84"	CTS15022
½" CTS	0.63"	CTS15018
34mm	1.34"	CTS15030
32mm	1.26"	CTS15028
25mm	0.98"	CTS15026
20mm	0.79"	CTS15024



HYDRAULIC POWER UNIT
Portable hydraulic power units for Acrobat, DynaMc and Pit Bull fusion machines.

DESCRIPTION	INPUT VOLTAGE	PLUG TYPE ⓘ	PART NUMBER
Acrobat HPU	120V, 50/60Hz, 1Ph	A	718804
	220-240V, 50/60Hz, 1Ph	M	718803
DynaMc HPU	120V, 60Hz, 1Ph	A	1272701
	220-240V, 50/60Hz, 1Ph	C	1272702
	220-240V, 50/60Hz, 1Ph	M	1272703
	100V, 50/60HZ, 1PH	B	1272704
Pit Bull HPU	220-240V, 60Hz, 1Ph	G	T1810901
	220-240V, 50/60Hz, 3Ph	D	T1810902

HIGH PRESSURE CLAMPING KIT
Retrofit kit for the MegaMc 2065 with a high pressure clamping kit for higher fusion pressures and greater clamping force.

DESCRIPTION	PART NUMBER
High pressure clamping kit	A6325001

FOR **AUTO MACHINES** ONLY

TRACSTAR® AUTO PENDANT
User interface for TracStar Autos.

MACHINE	PART NUMBER
All TracStar Auto machines	T5007112

TRACSTAR AUTO CONTROL BOX
Control box for quick replacement.

MACHINE	PART NUMBER
TracStar 28, 250, 412, 618 Auto	T5001810
TracStar 500 Auto	T5001811
TracStar 630, 900 Auto	T5001813

TRACSTAR AUTO IN-DITCH EXTENSION KIT
Set of four, 25' hydraulic extension hoses, extension cable and pendant strap required for automated in-ditch fusion.

MACHINE	PART NUMBER
TracStar 28, 250, 412, 618 Auto	T5002003
TracStar 500 Auto	T5002007
TracStar 630, 900 Auto	T9002006

THE COACH® MDA (MOBILE DATA ACCESSORY)
Enables automatic upload of fusion joint data to DataLogger® Vault™ on all Coach-controlled auto machines. Requires cellular connection. For Pendant 1 TracStar models only.

MACHINE	PART NUMBER
TracStar Auto machines with Pendant 1	T5037301

USB THUMB DRIVE ADAPTER
Used for downloading fusion records from the TracStar Auto. For Pendant 1 TracStar models only.

MACHINE	PART NUMBER
TracStar Auto machines with Pendant 1	AT5040101

TRACSTAR® AUTO HEATER
Heater for use with TracStar Auto machines.

MACHINE	VOLTAGE	PART NUMBER
TracStar 28 Auto	220-240V, 50/60Hz, 1Ph	T809801
TracStar 250 Auto	220-240V, 50/60Hz, 1Ph	T2513001
TracStar 412 Auto	220-240V, 50/60Hz, 1Ph	
TracStar 618 Auto	220-240V, 50/60Hz, 1Ph	T1821001 (6" IPS – 12" DIPS)
		T1821001 (12" IPS – 18" OD)
TracStar 500 Auto	220-240V, 50/60Hz, 1Ph	T5048001

DYNAMC® AUTO POWER BOX ASSEMBLY
Power unit for use with all DynaMc Auto machines.

VOLTAGE	PART NUMBER
110-120V, 50/60Hz	1267302
220-240V, 50/60Hz	1269402

DYNAMC AUTO OPERATOR CONTROL BOX
Control Box for use with all DynaMc Auto machines.

DESCRIPTION	PART NUMBER
DynaMc Auto control box	1266702

DYNAMC AUTO HEATER ASSEMBLY
Heater for use with DynaMc Auto machines.

MACHINE	VOLTAGE	PART NUMBER
DynaMc 250 Auto	110-120V, 50/60Hz, 1Ph	889201
	220-240V, 50/60Hz, 1Ph	889101
DynaMc 412 Auto	110-120V, 50/60Hz, 1Ph	1256001
	220-240V, 50/60Hz, 1Ph	1260101

REPLACEMENT PARTS & ACCESSORIES

HYDRAULIC CLAMPING RETROFIT KIT
Increase productivity by eliminating manual cranking of knobs.

MACHINE	PART NUMBER
Pit Bull®, Rolling, TracStar 412	A1262301
Pit Bull, Rolling, TracStar 618	A1870301
TracStar 500 Series II	AT5044801
TracStar 500 Series II Auto	AT5045201

25' HEATER EXTENSION CORD
For use with non-auto machines when fusing in-ditch.

MACHINE	VOLTAGE REQUIREMENT	PLUG TYPE ⓘ	PART NUMBER
DynaMc, Pit Bull, Rolling, TracStar 412 & 618	240V, 1Ph, 15A	C	1219002

25' HYDRAULIC EXTENSION HOSES
Set of four 25' hydraulic extension hoses required for in-ditch fusion. Extension hoses are included with Pit Bull HPU.

MACHINE	PART NUMBER
DynaMc, Pit Bull, Rolling, TracStar 28, 250, 412, 618	1219105

IN-DITCH EXTENSION KIT
Set of hydraulic extension hoses and cable. Required for in-ditch fusion.

MACHINE	PART NUMBER
TracStar 500	T5002006
TracStar 630 & 900	T9002007
TracStar 1200, MegaMc® 1648	T4829501

TOP LOADING ACCESSORY KIT
For use when lifting heater and facer in 3- or 4-jaw configurations due to space constraints. Includes heater and facer stands, stripper bars, handles and brackets.

MACHINE	PART NUMBER
TracStar 500	AT5058401
TracStar 1200	T4829801

STUB END HOLDER
Stub end holders are designed to hold various sizes of stub end fittings for fusion to the end of a pipe. See **Productivity Tools** section for more information.

MACHINE	MANUAL CLAMP	SELF-CENTERING
Pit Bull 14	410601	N/A
DynaMc, Pit Bull, Rolling, TracStar 28 & 250	N/A	885001
DynaMc, Pit Bull, Rolling, TracStar 412		1270101
Pit Bull, Rolling, TracStar 618 & 500		1879101
TracStar 630, MegaMc 824	2419501	N/A
TracStar 900, MegaMc 1236	3606901	3655501
TracStar 1200, MegaMc 1648	4812601	N/A
MegaMc 2065, 1600	6315501	

TEST CAP
Quick and easy air pressure testing of polyethylene pipe. See **Quality Assurance Tools** section for more information.

PIPE SIZE	PART NUMBER
½" CTS	TP-301
½" IPS	TP-302
¾" CTS	TP-303
¾" IPS	TP-304
1" CTS	TP-305
1" IPS	TP-306
1¼" CTS	TP-307
1¼" IPS	TP-308
1½" IPS	TP-309
2" IPS	TP-310

TORQUE WRENCH ADAPTER
Attach a torque wrench to a Pit Bull 14 or 26 when a specified interfacial pressure is required. Refer to the McCalc® app to determine correct torque.

MACHINE	PART NUMBER
½" Drive	410802
¾" Drive	713901

ⓘ See **Reference** section for plug types

REPLACEMENT PARTS & ACCESSORIES



REUSABLE
CONTAINER

MACHINE	PART NUMBER
Mini-Mc®	MJQ00032
1LC	CTS15801
Socket Tooling	ASW15901
2LC	MJQ00193
2CU	MJQ00194
Sidewinder®	MJQ00191
Pit Bull® 14, 26	423702
Acrobat™ 180	714001
Rolling 28, 250	SED00028
TracStar® 28, 250, 412 & 618	SED01218
TracStar 500	SED00500



INSERT & ADAPTER BOX

Storage box for organizing inserts and adapters for safe keeping.

MACHINE	PART NUMBER
2LC, 2CU, Sidewinder, Pit Bull 14	ASW15902
Pit Bull 26, Rolling, Pit Bull, DynaMc® & TracStar 28 & 250	SW16001



SCREW/DRIVER KIT

Driver kit with insert screws and wire brush for cleaning serrated jaws and inserts.

MACHINE	PART NUMBER
Mini-Mc, 1LC	ACTS08201
2LC, 2CU, Pit Bull 14	A214201
Pit Bull 26, Acrobat 180 (brush not included)	A424901



PIT BULL 14 CART

Cart and outrigger pipe supports for added mobility and handling of pipe.

DESCRIPTION	PART NUMBER
Pit Bull 14 cart	434001



LOW PROFILE ROLLERS

Allow pipe to be pulled around a curve and over considerable distances. See *Productivity Tools* section for more information.

DESCRIPTION	PART NUMBER
Roller set (includes 2 individual rollers)	A1867502
40 complete rollers	A1867501



MEGAMC® ROLLERS

Aids by reducing drag on the pipe and protecting the pipe from damage for pipe from 12" IPS to 54" IPS. See *Productivity Tools* section for more information.

DESCRIPTION	MACHINE RANGE	PART NUMBER
54" roller assembly	412-1648	4842401
2000mm roller assembly	900-2000	7828301



POLYPORTER®

The advantages of a dolly and functionality of a pipe stand create one of the most useful pipeline tools. See *Productivity Tools* section for more information.

DESCRIPTION	PART NUMBER
Pipe stand and dolly	864201



POLYHORSE®

A pipe-handling system for 3" IPS - 20" OD (90mm-500mm) pipe. See *Productivity Tools* section for more information.

DESCRIPTION	PART NUMBER
PolyHorse with PowerAssist	1875502
Standard PolyHorse	1875501
Compact PolyHorse with PowerAssist	1875505
Compact PolyHorse	1875504



MEGAMC® POLYHORSE

A pipe-handling system for 20" to 48" OD (500mm to 1,200mm) pipe. See *Productivity Tools* section for more information.

INPUT VOLTAGE	PART NUMBER
220V - 240V, 50/60Hz, 3Ph	4834001
380V - 415V, 50Hz, 3Ph	4834002



IN FIELD® TENSILE TESTER

Conduct qualitative tests of joints on the jobsite using coupons from 2" OD and larger. See *Quality Assurance Tools* section for more information.

DESCRIPTION	PART NUMBER
In Field Tensile Tester	AS03501



GUIDED SIDE BEND TESTER

Test the ductility of pipe fusion joints in a safe, quick manner. See *Quality Assurance Tools* section for more information.

DESCRIPTION	PART NUMBER
Guided Side Bend Tester	S05501



DATALOGGER® 6

Record and document key parameters of the fusion process to determine if a joint was fused correctly. See *Quality Assurance Tools* section for more information.

DESCRIPTION	PART NUMBER
DataLogger 6	DL18001



MULTI-MC® HEATERS

Microprocessor-controlled with dial thermometer to monitor temperature. For Sidewinder machine.

HEATER SIZE	INPUT VOLTAGE REQUIREMENTS	PLUG TYPE ❶	PART NUMBER
2"	100-120V, 50/60Hz, 1Ph	A	214905
	200-240V, 50/60Hz, 1Ph	C	214906
4"	100-120V, 50/60Hz, 1Ph	A	424315
	200-240V, 50/60Hz, 1Ph	C	424316



28/250 SADDLE FUSION HEATER

Adjustable thermostat to control temperature.

INPUT VOLTAGE REQUIREMENTS	PLUG TYPE ❶	PART NUMBER
200-240V, 50/60Hz,1Ph	C	826803



INSULATED HEATER SLING

Insulated heater sling protects heater and helps maintain a constant temperature.

DESCRIPTION	PART NUMBER
2" and 4" Multi-Mc heater	SW08601



HEATER BLANKET

Insulated heater sling protects and helps maintain a constant temperature.

DESCRIPTION	PART NUMBER
Heater blanket for 28/250 heater	826903



SIDEWINDER® PIVOT RELEASE MASTER

Holds sidewall fitting and helps avoid displacing molten material.

DESCRIPTION	PART NUMBER
3" IPS (included with Sidewinder)	SW04701
4" IPS <i>Master</i>	SW07301

SIDEWALL REPLACEMENT PARTS & ACCESSORIES



SIDEWINDER LINE PIPE INSERT

Inserts to attach fusion machine to main pipe. For Jaw-clamp model Sidewinder only.

MAIN SIZE	PART NUMBER
1¼" IPS	SW09802 ❷
1½" IPS	SW09902 ❷
2" IPS	SW10003
3" IPS	SW10102
4" IPS	Not Required
4" DIPS	N/A
6" IPS/DIPS	
8" IPS/DIPS	
10" IPS/DIPS	
12" IPS/DIPS	



SIDEWINDER FITTING INSERTS

Inserts fit in Pivot Release Master to secure saddle fittings from 1 ¼" to 12" DIPS. Master insert SW04901 also required.

CAP/OUTLET SIZE	MAIN SIZES	PART NUMBER	PIVOT MASTER REQ
1/2" CTS	1 1/4" IPS – 12" DIPS ②	207902	SW04701 ③
3/4" IPS		208002	
3/4" CTS		208302	
1" IPS		208102	
1" CTS		208402	
1 1/4" IPS		207537	
2.03"		SW04901	
2 3/8"	2" IPS – 12" DIPS	SW04901	
2.4"	1 1/4" IPS – 12" DIPS ②		
2 1/2"			
3 1/2"	2" IPS – 12" DIPS	Not required	
4 1/2"	6" IPS – 12" IPS	SW07301	SW047301



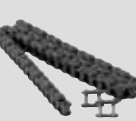
SIDEWINDER CONVERSION KIT

DESCRIPTION	PART NUMBER
Standard to compact configuration	SW13602
Compact to standard configuration	SW13601



SIDEWINDER CONVERSION CLAMP KIT

DESCRIPTION	PART NUMBER
Chain clamp kit	ASW10301
Jaw clamp kit	ASW10201



SIDEWINDER CHAIN EXTENSION KIT

For chain-clamp models only. 30" extensions for main sizes larger than 8" IPS.

MAIN SIZE	NUMBER REQ.	PART NUMBER
8" IPS/DIPS – 18" IPS/DIPS	2	A213601
20" DIPS – 30" OD	4	
32" OD – 36" OD	6	
42" OD – 48" OD	8	



SIDEWINDER GAUGE KIT

PSI	PART NUMBER
300	ASW13104
600	ASW13102
1000	ASW13105
1500	ASW13103

❶ See *Reference* section for plug types

❷ 2" IPS Master insert **SW10003** is also required for main sizes 1 ½" IPS and 1 ¼" IPS

❸ Included with Sidewinder machine package