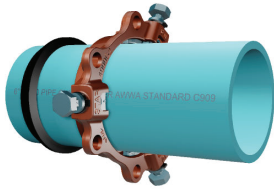




# PVC Stargrip<sup>®</sup> series 4000

Mechanical Joint Wedge Action Restraint for Plastic Pressure Pipe

## INSTALLATION INSTRUCTIONS - SIZES 3" - 12"



### STEP 1

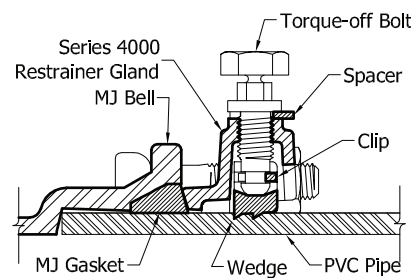
The rubber gasket seals more effectively if the surfaces with which it comes in contact are thoroughly cleaned just before assembly. Remove all foreign material while cleaning. Lubrication and additional cleaning should be provided by brushing both the gasket and the plain end with soapy water or pipe lubricant. Slide the SERIES 4000 on the plain end with lip facing the plain end, followed by the MJ gasket with tapered side facing the plain end.

**IMPORTANT:** When installing sizes 4" through 12" on IPS PVC pipe, MJ Transition gasket must be used.

### STEP 4

While tightening T-bolts, it is essential that the gland be brought up toward the bell flange evenly, maintaining approximately the same distance between the gland and the face of the flange at all points around the socket. In order to keep the spigot fully homed in the MJ bell, the joint will need to be kept in compression until the completion of Step 6. All T-bolts should be tightened until they are within the torque range as listed in table below. This process may require multiple rounds.

After insertion of the pipe into the bell of the fitting, firmly press the gasket into the gasket recess. During this process the joint should be kept straight.



### STEP 2

### STEP 5

Hand tighten the Torque-limiting twist-off bolts in a clockwise direction until all wedges are in firm contact with the pipe surface.

**IMPORTANT:** When installing sizes 4" through 12" on IPS PVC pipe, spacers must be removed from the torque-limiting bolts.

### STEP 3

Slide the SERIES 4000 toward the MJ bell with the gland lip evenly pressed against the gasket. Insert T-bolts and hand tighten nuts.

**IMPORTANT:** Make deflection after joint is assembled but before tightening T-bolts to required torque range as listed in table below.



### STEP 6

Continue tightening in an alternating manner until all of the Torque-limiting twist-off bolt heads have been twisted off. If removal is necessary, utilize the 5/8" hex head provided. If reassembly is required, assure that all of the Torque-off bolts, wedges, clips and spacers (if required) are in place. Assemble the joint in the same manner as above and tighten the wedge bolts to 45-60 ft.-lbs. using 5/8" hex head provided.

Table C. T-Head Bolt and Nut Details

NOM. PIPE SIZE (IN)	BOLT SIZE (IN)	RANGE OF TORQUE (FT-LBS)			
		AWWA C900 (PVC)	ASTM D2241 (PVC)	AWWA C909 (PVC)	AWWA C901 / AWWA C906 (HDPE)
3	5/8		45 - 60		75-90
4 to 12	3/4	75-90	75-90	55-65	75-90

\* Deflection not allowed for C909.

### Notes:

- If effective sealing is not attained at the maximum torque indicated, then the joint should be disassembled, thoroughly cleaned, and reassembled. **Overstressing the bolts to compensate for poor installation practice is not acceptable.**
- Not to be used on DI or steel pipe.
- PVC Stargrips must be adequately wrapped or protected if they are covered by concrete to ensure that concrete is not allowed to enter the wedge pocket.
- For applications with vertical offsets please contact Star Pipe Products for technical assistance.

STAR<sup>®</sup> PIPE PRODUCTS