



**NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
1	61008	Top Handle Assembly	16	61073	Cheek Jaw LH
2	18238	Handgrip	17	40712	Pkg of 5 Washers
3	61013	Palm Grip Knob	18	33605	Hook Assembly
4	61028	Adjusting Screw Nut	19	61078	Bottom Jaw
5	61033	Flat Washer	20	33635	Spacer Wheel
6	61018	Roll Pin	21	61083	Cheek Jaw RH
†7	61023	Adjusting Screw	22	61088	Stud ½"-18
†8	61038	Lock Nut ¾"-18	23	61093	Stud ½"-13
9	61043	Top Handle Bracket	24	33685	Pkg of 5 Rings
10	61048	Adjusting Block	25	33645	Chain Pin
11	61053	Lever Bolt ¾"-18	26	33220	Cutter Wheel
12	61058	Bottom Handle Assembly	27	33670	Chain Assembly
13	72032	Warning Label	28	33675	Chain Ring
†14	61063	Lock Nut ¾"-18	29	33680	Cutter Pin
†15	61068	Lock Nut ½"-13	*30	33665	Chain Extension Assembly

† Service Notes

Ref 7 - Lubricate pivot points & item 7 threads with thin film of general purpose grease.
Ref 8 & 14 - Tighten to 420-480 in lbs.
Ref 15 - Tighten to 300-360 in lbs.

* 33665 CHAIN EXTENSION ASSEMBLY – Includes 33220 Cutter Wheels (2), 33655 Inside Links (2), 33660 Outside Links (2) and 33680 Cutter Pins (2) per section. Each section is approximately 3" long.

* 33665 CHAIN EXTENSION ASSEMBLY is completely assembled, except for one cutter wheel and one pin, packed loose. These are needed to make the connection on the existing chain. Each section is approximately 3" long. Remove the 33675 Ring at the end of the existing chain...connect the loose wheel and pin to the inner link on the chain. Attach the 33675 Ring to the end of the chain extension.

WARNING: Do not cut soil pipe larger diameter than: Clay - 12" diameter; Cast Iron - 8" diameter.