

M-SERIES

DRAIN PAN HEATERS LOW AMBIENT BASE PAN HEATERS

Job Name:

System Reference: Date:

GENERAL FEATURES

- Prevents ice from building up on the outdoor unit base whenoperating in heating mode for an extended period of time in a very low temperature, high humidity condition
- Controlled by outdoor unit
- Works during defrost operation and energizes when outdoortemperature drops below 36° F
- Connects to CN722 on control board of MUZ-GE/FE/FH and SUZ models

INSTALLATION NOTES

- For MUZ-A models, the power board needs to be replaced with board included with pan heater
- Use of drain pan heaters is recommended when ambient temperatures are expected to be below freezing for periods longer than 72 hours straight; or when continuous sub-zero outdoor ambient conditions are expected to last longer than 24 hours
- Outdoor unit must not be installed directly on the ground, but on a raised platform, such as on racks, to suppress freezing
- Recommended installation of a Ground Fault Interrupt (GFI) circuit breaker, depending on installation area to prevent electric shock
- See corresponding installation instructions, and outdoor unit technical service manual for further details on installation

AVAILABLE MODELS



MAC-640BH-U



MAC-641BH-U



MAC-642BH-U



Drain Pan Heater Kits	Outdoor Unit Models	Rated Voltage	Power Input
MAC-640BH-U	MUZ-GE09/12/15NA MUZ-FE09/12NA MUZ-FH09/12NA SUZ-KA09/12/15NA	208 / 230 V	106 / 130 W
MAC-641BH-U	MUZ-GE18NA SUZ-KA18NA	208 / 230 V	98 / 120 W
MAC-642BH-U	MUZ-GE24NA MUZ-FE18NA MUZ-FH15NA	208 / 230 V	98 / 120 W
E12 A49 527	MUZ-A09/12/15/17NA	208 / 230 V	106 / 130 W

