Flange shape and drilling to specification ASME B16.1 (125 lb.)


| MATERIAL LIST |  |  |  |
| :---: | :---: | :---: | :---: |
| No. | PART | MATERIAL | SPECIFICATION |
| 1 | Handwheel Nut | Steel | ASTM A307-B |
| 2 | Name Plate | Aluminum |  |
| 3 | Handwheel | Cast Iron | ASTM A126, Class B |
| 4 | Yoke Bushing | Bronze | ASTM B62 |
| 5 | Bonnet | Cast Iron | ASTM A 126, Class B |
| 6 | Stem | Brass | ASTM B16 |
| 7 | Gland Follower Nut | Bronze |  |
| 8 | Gland Follower Stud | Steel | ASTM A307-B |
| 9 | Gland Follower | Ductile Iron | ASTM A536 |
| 10 | Packing Gland | Cast Bronze | ASTM B62 |
| 11 | Packing | Graphite |  |
| 12 | Body Bolt | Steel | ASTM A307-B |
| 13 | Body Gasket | Graphite |  |
| 14 | Body Nut | Steel | ASTM A307-B |
| 15 | Swivel Nut | Bronze | ASTM B62 |
| 161 | Disc | Bronze | ASTM B62 |
| 17 | Seat Ring | Bronze | ASTM B62 |
| 18 | Body | Cast Iron | ASTM A 126, Class B |
| 191 | Taper Pin | Steel |  |
| $20^{1}$ | Guide Pin | Brass | ASTM B16 |
| 1 | Sizes through 4" hav | ASTM B | 5" through 12" have |

Sizes through 4" have bronze ASTM B62 disc. 5" through 12" have iron disc with bronze disc face rings and brass pilots.

| DIMENSIONS - INCHES/MILLIMETERS |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Units | Size | $\mathbf{A}$ | $\mathbf{B}$ | $\mathbf{C}$ | $\mathbf{D}$ | $\mathbf{E}$ |
| Inches <br> mm | 2 | 8.00 <br> 2.03 | 10.19 <br> 259 | 7.00 <br> 178 | 6.00 <br> 152 | 0.63 <br> 16 | 45 |
| Inches <br> mm | $21 / 2$ | 8.50 <br> 216 | 11.81 <br> 300 | 7.00 <br> 178 | 7.00 <br> 178 | 0.69 <br> 17 | 70 |
| Inches <br> mm | 3 | 9.50 <br> 241 | 12.50 <br> 318 | 8.00 <br> 203 | 7.50 <br> 191 | 0.75 <br> 19 | 105 |
| Inches <br> mm | 4 | 11.50 <br> 292 | 15.81 <br> 402 | 10.00 <br> 254 | 9.00 <br> 229 | 0.94 <br> 24 | 195 |
| Inches <br> mm | 5 | 13.00 <br> 331 | 16.50 <br> 419 | 12.00 <br> 305 | 10.00 <br> 254 | 0.94 <br> 24 | 315 |
| Inches <br> mm | 6 | 14.00 <br> 356 | 18.88 <br> 479 | 12.00 <br> 305 | 11.00 <br> 279 | 1.00 <br> 25 | 465 |
| Inches <br> mm | 8 | 19.50 <br> 495 | 21.13 <br> 537 | 14.00 <br> 356 | 13.50 <br> 343 | 1.13 <br> 29 | 860 |
| Inches <br> mm | 10 | 24.50 <br> 622 | 25.19 <br> 640 | 16.00 <br> 406 | 16.00 <br> 406 | 1.19 <br> 30 | 1390 |

$\dagger$ Non-Shock
Note: Does not meet Senate Law S. 3874

