



1" to 4" Service Pipe

FM OPM-0351-13 LISTED

APPROVED

FIG. AF001: Weight and Installation Torque

Service Pipe Size	Brace Me	Brace Member Size		
Service Fipe Size	1" (DN25)	1" (DN25)	Installation Torque	
1" (DN25)	0.82 lbs	0.87 lbs		
1¼" (DN32)	0.86 lbs	0.90 lbs	14 ft-lbs	
1½" (DN40)	0.90 lbs	0.95 lbs	_	
2" (DN50)	0.96 lbs	1.00 lbs		
21⁄2"	1.02 lbs	1.06 lbs		
DN65	1.05 lbs	1.09 lbs	16 ft-lbs	
3" (DN80)	1.09 lbs	1.13 lbs		
4" (DN100)	1.23 lbs	1.26 lbs	17 ft-lbs	

Notes:

ASC Engineered Solutions™ brand bracing components are designed to be compatible ONLY with other ASC Engineered Solutions brand bracing components, resulting in a Listed seismic bracing assembly. Updated UL listing information may be viewed at www.ul.com and updated FM approval information may be viewed at www.approvalguide.com.



Material Specifications

Size Range:

Service Pipe Size: 1" - 4", DN25 - DN100 Brace Member: 1" – 1¼", DN25 – DN32

Material

Carbon Steel

Finish

Plain Electro-Galvanized

Service

A seismic lateral brace designed to connect a brace member to the service pipe. The AF001 rigidly braces steel piping systems subjected to horizontal and vertical seismic loads.

Approvals

cULus Listed (ANSI/UL 203a), FM Approved (FM 1950-13), & OSHPD (OPM-0351-13). Complies with NFPA 13, ASCE 7, IBC, & MSS SP-127 bracing requirements.

Features

The indicator clip provides a visual indication that proper installation has been achieved.

Ordering

Specify figure number, service pipe size, brace size, finish, and description.

Disclaimer:

ASC Engineered Solutions does not provide any warranties and specifically disclaims any liability whatsoever with respect to ASC bracing products and components that are used in combination with products, parts or systems not manufactured or sold by ASC. In no event shall ASC be liable for any incidental, direct, consequential, special or indirect damages or lost profits where non-ASC bracing components have been, or are used.

Seis Brace® Seismic Fire Protection Design Tool may be accessed at www.seisbrace.com



PROJECT INFORMATION	APPROVAL STAMP
Project:	Approved
Address:	Approved as noted
Contractor:	Not approved
Engineer:	Remarks:
Submittal Date:	
Notes 1:	
Notes 2:	

FIG. AF001 cULus Listing per ANSI/UL 203a (ASD)					
	Convice Dine	Horizontal Load Rating at Brace Angle			
Service Pipe Size	Service Pipe	30°-44°	45°-59°	60°-90°	Listed
1" (DN25)	¹ /2" (M12)				
1¼" (DN32)	0 10				
1½" (DN40)	Sch. 10 Sch. 40 Metric Pipe				
2" (DN50)		340 lbf	480 lbf	588 lbf	680 lbf (3.02 kN
2½"	Sch. 10 Sch. 40	(1.51 kN)	(2.14 kN)	(2.62 kN)	(3.02 KN
DN65	Metric Pipe				
3" (DN80)	Sch. 10				
4" (DN100)	Sch. 40 Metric Pipe				

1) Brace Angles are determined from Vertical.

2) Sch. 10 Load Ratings may be used for any thicker wall pipe of the same diameter.

3) Listed load ratings reduced for angle ranges in accordance with NFPA 13-2019 Table 18.5.2.3.

4) Load Ratings reflect 1" (DN25) - 11/4" (DN32) brace members. See table below for listed brace members.

5) Minimum safety factor of 2.2 in accordance with NFPA 13-2019 Section A.18.5.2.3.

Fig. AF001 cULus Listing per ANSI/UL 203A (ASD) for NFPA 13 - 2016 editions or earlier

Service Pipe Size	O amai a a Dina	Horizontal Load Rating at Brace Angle			
	Service Pipe	30°-44°	45°-59°	60°-90°	Listed
1" (DN25)	¹ /2" (M12)				
1¼" (DN32)	0 10				
1½" (DN40)	Sch. 10 Sch. 40 Metric Pipe				
2" (DN50)		500 lbf (2.22 kN)	707 lbf (3.15 kN)	865 lbf (3.85 kN)	1000 lbf (4.45 kN)
21⁄2"	Sch. 10 Sch. 40	(2.22 KIN)	(3.13 KIN)	(3.03 KIN)	(4.43 KIN)
DN65	Metric Pipe				
3" (DN80)	Sch. 10				
4" (DN100)	Sch. 40 Metric Pipe				

1) Brace Angles are determined from Vertical.

2) Sch. 10 Load Ratings may be used for any thicker wall pipe of the same diameter.

3) Listed load ratings reduced for angle ranges in accordance with NFPA 13-2016 Table 9.3.5.2.3.

4) Load Ratings reflect 1" (DN25) – 11/4" (DN32) brace members. See table below for listed brace members.

5) Minimum safety factor of 1.5 in accordance with NFPA 13-2016 Section A.9.3.5.2.3





Lateral Application



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Osmiss Dins Oiss	0 · D'	Horizontal Load Rating at Brace Angle			
Service Pipe Size	Service Pipe	30°-44°	45°-59°	60°-74°	75°-90°
1" (DN25)					
1¼" (DN32)		250 lbf (1.11 kN)	360 lbf (1.60 kN)	440 lbf (1.96 kN)	500 lbf (2.22 kN)
1½" (DN40)					
2" (DN50)	LW ²				
21/2"					
3" (DN80)					
4" (DN100)	LW ²	410 lbf (1.82 kN)	590 lbf (2.62 kN)	720 lbf (3.2 kN)	800 lbf (2.56 kN)
1" (DN25)		500 lbf (2.22 kN)	810 lbf (3.6 kN)	1000 lbf (4.45 kN)	1100 lbf (4.89 kN)
1¼" (DN32)	Sch. 10				
1½" (DN40)	Sch. 40 Metric Pipe				
2" (DN50)					
2½"	Sch. 10 Sch. 40				
DN65	Metric Pipe				
3" (DN80)	Sch. 10 Sch. 40 Metric Pipe				
4" (DN100)	Sch. 10 Sch. 40 Metric Pipe	760 lbf (3.38 kN)	1070 lbf (4.76 kN)	1320 lbf (5.87 kN)	1470 lbf (6.54 kN)

1) Brace Angles are determined from Vertical.

2) LW Refers to FM Approved Lightwall pipe, commonly referred to as Sch. 7 and Flow Pipe. See FM Approval Guide for approved Lightwall pipe.

3) Sch. 10 Load Ratings may be used for any thicker wall pipe of the same diameter.

4) See table below for FM listed specialty pipes & FM Listed metric service pipes.

5) Load Ratings reflect 1" (DN25) - 1¼" (DN32) brace members. See table below for listed brace members.

6) Minimum safety factor of 1.5 in accordance with NFPA 13-2016 Section A.9.3.5.2.3. To convert the load ratings above to a safety factor of 2.2 per NFPA 13-2019 Section A.18.5.2.3, multiply load ratings by a factor of 0.68.

7) To convert to LRFD Load Ratings, ASD Load Ratings may be multiplied by a factor of 1.5.





Lateral Application



Lateral Application



Riser Application



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- 1 Place the AF001 over the service pipe to be braced.
- 2 Insert the brace member through the open loop and the bracket. The end of the brace pipe shall extend at least 2in (50.8mm) past the bracket.
- 3 Hand tighten the nuts equally until the bracket contacts the brace member. Continue to torque the nuts equally and alternately until indicator clip is flat and the installation torque has been achieved.
- 4 Ensure the brace angle is within the specified range.

Notes: The brace member may be installed above or below the service pipe.

FIG. AF001 cULus Listed & FM Approved Brace Members					
Brace Member	Sizes	Standards (or Equivalent)	UL Listed	FM Approved	
Sch. 40 NPS Pipe	1", 1¼"	ASTM A53, A106, A135, or A795	1	1	
Sch. 40 Metric Pipe		KS D 3562	1	1	
Metric Pipe	DN25	EN10255H		1	
	DN32	GB/T 3091		1	
		JIS G3454		1	

FIG. AF001 cULus Listed & FM Approved Metric Service Pipes

Brace Member	Service Pipe Sizes	UL Listed	FM Approved
KS D 3507 KS D 3537		1	1
KS D 3562 Sch. 40	DN25	✓	1
GB/T 3091 GB/T 3092	DN25 DN32 DN40		1
JIS G3452	DN50 DN 80		✓
EN 10255M	DN100		\checkmark
EN 10255H			1





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