

# GYLON<sup>®</sup> Style 3504

## **MATERIAL PROPERTIES\*:**

Color:	Blue	
Composition:	PTFE with Aluminosilicate microspheres	
Fluid Services (see chemical resistance guide):	Many acids, some caustics, hydrocarbons, solvents, hydrogen peroxide, refrigerants and cryogenics	
Temperature <sup>1</sup> , °F (°C)		
Minimum:	-450 (-268)	
Maximum:	+500 (+260)	
Ideal Operating Limit:	+400 (+204)	
Pressure <sup>1</sup> , psig (bar):		
Minimum:	Full Vacuum	
Maximum:	800 (55)	
Ideal Operating Limit:	750 (52)	
<b>P x T (max.)</b> <sup>1</sup> , psig x °F (bar x °C):		
1/32 and 1/16":	350,000 (12,000)	
1/8"	250,000 (8,600)	
Flammability:	Will Not Support Flame	
Bacterial Growth:	Will Not Support	
Meets Specifications:	ABS (American Bureau of Shipping), FDA (Food and Drug Administration) 21 CFR 177,1550 and USP (US Pharmacopeia)	

### **TYPICAL PHYSICAL PROPERTIES\*:**

ASTM F36	Compressibility, average, %:	25-4	5	
ASTM F36	Recovery, %:	30		
ASTM F38	Creep Relaxation, %:	40.0	)	
ASTM D1708	Tensile, Across Grain, psi (N/mm <sup>2</sup> ):	2000 (1	.3.8)	
ASTM D792	Specific Gravity:	1.70	)	
ASTM D1708	Modulus @ 100% Elongation, psi (N/mm <sup>2</sup> ):	1500 (1	.0.3)	
ASTM F433	<b>Thermal Conductivity (K),</b> W/m°K (Btu.·in./hr.·ft. <sup>2</sup> .°F):	0.14-0.24 (1.00-1.65)		
ASTM D149	Dielectric Properties, range, volts/mil.			
	Sample conditioning	<u>1/16</u>	<u>)"</u>	<u>1/8"</u>
	3 hours at 250°F	318	8	-
	96 hours at 100% Relative Humidity:	245	5	-
ASTM F586	Design Factors	<u>1/16" &amp; </u>	<u>Under</u>	<u>1/8"</u>
	"m" factor:	3.0		2.5
	"y" factor, psi (N/mm²):	1650 (11.4) 3000 (20.7)		
ROTT	Gasket Constants:			
	1/16"	Gb=183	a=0.357	Gs=4.01x10 <sup>-3</sup>
	1/8"	Gb=1008	a=0.221	Gs=2.23

#### **SEALING CHARACTERISTICS\***

	ASTM F37B – Fuel A	DIN 3535 – Nitrogen
Gasket Load, psi (N/mm2):	1000 (7)	4640 (32)
Internal Pressure, psig (bar):	9.8 (0.7)	580 (40)
Leakage	0.12 ml/hr.	<0.015 cc/min

#### Notes:

\* This is a general guide and should not be the sole means of selecting or rejecting this material. ASTM test results in accordance with ASTM F-104; properties <sup>1</sup> Based on ANSI RF flanges at our preferred torque. When approaching maximum pressure, continuous operating temperature, minimum temperature or 50% of maximum PxT, consult Garlock Applications Engineering. Minimum temperature rating is conservative. 8/15/2023

