





SHOCKWAVE™ IMPACT STEP DRILL BIT SETS

SHOCKWAVE™ IMPACT STEP DRILL BIT SETS		
Description	Includes	Part No.
 3 Pc SHOCKWAVE™ Impact Step Drill Bit Set	(1) #1 SHOCKWAVE™ Impact Step Drill Bit, 1/8" – 1/2" (48-89-9241) (1) #2 SHOCKWAVE™ Impact Step Drill Bit, 3/16" – 1/2" (48-89-9242) (1) #4 SHOCKWAVE™ Impact Step Drill Bit, 3/16" – 7/8" (48-89-9244) (1) Carrying Case	48-89-9254
 3 Pc SHOCKWAVE™ Mechanical Impact Step Drill Bit Set	(1) #2 SHOCKWAVE™ Impact Step Drill Bit, 3/16" – 1/2" (48-89-9242) (1) #3 SHOCKWAVE™ Impact Step Drill Bit, 3/16" – 3/4" (48-89-9243) (1) #8 SHOCKWAVE™ Impact Step Drill Bit, 1/2" – 1" (48-89-9248) (1) Carrying Case	48-89-9256
 3 Pc SHOCKWAVE™ Electrician Impact Step Drill Bit Set	(1) #1 SHOCKWAVE™ Impact Step Drill Bit, 1/8" – 1/2" (48-89-9241) (1) #4 SHOCKWAVE™ Impact Step Drill Bit, 3/16" – 7/8" (48-89-9244) (1) #9 SHOCKWAVE™ Impact Step Drill Bit, 7/8" – 1-1/8" (48-89-9249) (1) Carrying Case	48-89-9257

SHOCKWAVE™ IMPACT STEP DRILL BITS - METRIC

SHOCKWAVE™ IMPACT STEP DRILL BITS – METRIC		
Description	Number of Holes	Part No.
Metric SHOCKWAVE™ Impact Step Drill Bit, 4mm – 12mm	9	48-89-9261
Metric SHOCKWAVE™ Impact Step Drill Bit, 4mm – 12mm	5	48-89-9262
Metric SHOCKWAVE™ Impact Step Drill Bit, 4mm – 20mm	9	48-89-9263
Metric SHOCKWAVE™ Impact Step Drill Bit, 4mm – 30mm	10	48-89-9265

SHOCKWAVE™ IMPACT STEP DRILL BIT SETS - METRIC

SHOCKWAVE™ IMPACT STEP DRILL BIT SET - METRIC		
Description	Includes	Part No.
 3 Pc SHOCKWAVE™ Metric Impact Step Drill Bit Set	(1) Metric SHOCKWAVE™ Impact Step Bit, 4mm – 12mm (1) Metric SHOCKWAVE™ Impact Step Bit, 4mm – 20mm (1) Metric SHOCKWAVE™ Impact Step Bit, 4mm – 30mm	48-89-9266

STEP DRILL BITS

OVERVIEW

MILWAUKEE® Step Drill Bits with JAM-FREE Performance feature a dual-flute design delivering up to 2X faster hole times, up to 4X longer life and up to 50% more holes per battery charge than competitors. Ideal for drilling small and large-diameter holes in steel and plastic, these bits are optimized for cordless drills in high speed. The RAPID STRIKE™ tip allows for a fast and accurate start that generates less heat, resulting in longer bit tip life. Black oxide coating also enhances durability, hole quality and bit life. For user convenience and accuracy, each bit has laser-engraved reference marks you can see while drilling. The 3-flat SECURE GRIP™ shank ensures a solid connection with the drill chuck. JAM-FREE Performance in high speed with most professional 18-volt cordless drills' lithium-ion battery technology.



FEATURES

- JAM-FREE Performance: Dual-flute design provides greater speed and control
- Up to 2X Faster: Optimized for cordless drills in high speed
- RAPID STRIKE™ Tip: Creates fast, accurate starts and generates less heat

STEP DRILL BITS		
Description	Number of Holes	Part No.
#1 Step Drill Bit, 1/8" – 1/2"	13	48-89-9201
#2 Step Drill Bit, 3/16" – 1/2"	6	48-89-9202
#3 Step Drill Bit, 1/4" – 3/4"	9	48-89-9203
#4 Step Drill Bit, 3/16" – 7/8"	12	48-89-9204
#5 Step Drill Bit, 1/4" – 1-3/8"	10	48-89-9205
#6 Step Drill Bit, 3/8" & 1/2"	2	48-89-9206

Description	Number of Holes	Part No.
#7 Step Drill Bit, 7/8" Single Hole	1	48-89-9207
#8 Step Drill Bit, 1/2" – 1"	9	48-89-9208
#9 Step Drill Bit, 7/8" & 1-1/8"	2	48-89-9209
#11 Step Drill Bit, 7/8" – 1-7/32"	3	48-89-9211
#12 Step Drill Bit, 7/8" – 1-3/8"	5	48-89-9212