

**Fabricated Fittings Product**  
**PVC Low Head PIP Fabricated Fittings, Risers & Accessories**



**Caps**

| Part Number | Size | Std Pk | Mstr Ctn | Prod Code | MSRP |
|-------------|------|--------|----------|-----------|------|
|-------------|------|--------|----------|-----------|------|

**End Cap**

**Socket**



|            |       |    |    |     |        |
|------------|-------|----|----|-----|--------|
| 280-107539 | 4 IPS | 1  | 10 | 300 | 21.90  |
| 280-107540 | 6     | 1  | 10 | 300 | 24.34  |
| 280-107541 | 8     | 10 | 0  | 300 | 41.34  |
| 280-107542 | 10    | 1  | 10 | 300 | 65.79  |
| 280-107543 | 12    | 1  | 10 | 300 | 102.27 |
| 280-107545 | 15    | 1  | 5  | 300 | 143.70 |
| 280-107547 | 18    | 1  | 5  | 300 | 262.99 |
| 280-107548 | 20    | 1  | 5  | 300 | 353.13 |

**Surface Reducer**

**Socket**



|            |       |   |    |     |        |
|------------|-------|---|----|-----|--------|
| 280-102013 | 6X2   | 1 | 10 | 300 | 38.93  |
| 280-102015 | 6X3   | 1 | 10 | 300 | 38.93  |
| 280-102016 | 6X4   | 1 | 10 | 300 | 38.93  |
| 280-102018 | 8X2   | 1 | 10 | 300 | 53.49  |
| 280-102020 | 8X3   | 1 | 10 | 300 | 53.49  |
| 280-102021 | 8X4   | 1 | 10 | 300 | 53.49  |
| 280-102022 | 8X6   | 1 | 10 | 300 | 53.49  |
| 280-102024 | 10X2  | 1 | 10 | 300 | 107.10 |
| 280-102026 | 10X3  | 1 | 10 | 300 | 107.10 |
| 280-102027 | 10X4  | 1 | 10 | 300 | 107.10 |
| 280-102028 | 10X6  | 1 | 10 | 300 | 107.10 |
| 280-102029 | 10X8  | 1 | 10 | 300 | 107.10 |
| 280-102031 | 12X2  | 1 | 10 | 300 | 131.50 |
| 280-102033 | 12X3  | 1 | 10 | 300 | 131.50 |
| 280-102034 | 12X4  | 1 | 10 | 300 | 131.50 |
| 280-102035 | 12X6  | 1 | 10 | 300 | 131.50 |
| 280-102036 | 12X8  | 1 | 10 | 300 | 131.50 |
| 280-102037 | 12X10 | 1 | 10 | 300 | 131.50 |
| 280-102048 | 15X2  | 1 | 5  | 300 | 185.02 |
| 280-102050 | 15X3  | 1 | 5  | 300 | 185.02 |
| 280-102051 | 15X4  | 1 | 5  | 300 | 185.02 |
| 280-102052 | 15X6  | 1 | 5  | 300 | 185.02 |
| 280-102053 | 15X8  | 1 | 5  | 300 | 185.02 |
| 280-102054 | 15X10 | 1 | 5  | 300 | 185.02 |
| 280-102055 | 15X12 | 1 | 5  | 300 | 185.02 |
| 280-102067 | 18X2  | 1 | 5  | 300 | 277.63 |
| 280-102069 | 18X3  | 1 | 4  | 300 | 277.63 |
| 280-102070 | 18X4  | 1 | 5  | 300 | 277.63 |

| Part Number | Size | Std Pk | Mstr Ctn | Prod Code | MSRP |
|-------------|------|--------|----------|-----------|------|
|-------------|------|--------|----------|-----------|------|

**Surface Reducer (continued)**

**Socket**

|            |       |   |   |     |        |
|------------|-------|---|---|-----|--------|
| 280-102071 | 18X6  | 1 | 5 | 300 | 277.63 |
| 280-102072 | 18X8  | 1 | 5 | 300 | 277.63 |
| 280-102073 | 18X10 | 1 | 5 | 300 | 277.63 |
| 280-102074 | 18X12 | 1 | 5 | 300 | 277.63 |
| 280-102075 | 18X15 | 1 | 5 | 300 | 277.63 |
| 280-102077 | 20X2  | 1 | 5 | 300 | 367.77 |
| 280-102136 | 20X3  | 1 | 5 | 300 | 367.77 |
| 280-102137 | 20X4  | 1 | 5 | 300 | 367.77 |
| 280-102138 | 20X6  | 1 | 5 | 300 | 367.77 |
| 280-102139 | 20X8  | 1 | 5 | 300 | 367.77 |
| 280-102140 | 20X10 | 1 | 5 | 300 | 367.77 |
| 280-102141 | 20X12 | 1 | 5 | 300 | 367.77 |
| 280-102142 | 20X15 | 1 | 5 | 300 | 367.77 |
| 280-102143 | 20X18 | 1 | 5 | 300 | 367.77 |

**Glue-On Saddles**

**Saddle**

**Socket**



|            |      |   |    |     |       |
|------------|------|---|----|-----|-------|
| 280-101788 | 4X2  | 1 | 40 | 300 | 38.93 |
| 280-101789 | 6X2  | 1 | 10 | 300 | 38.93 |
| 280-101790 | 8X2  | 1 | 10 | 300 | 38.93 |
| 280-101791 | 10X2 | 1 | 10 | 300 | 38.93 |
| 280-101792 | 12X2 | 1 | 10 | 300 | 38.93 |
| 280-101793 | 15X2 | 1 | 10 | 300 | 38.93 |
| 280-101794 | 18X2 | 1 | 20 | 300 | 38.93 |
| 280-101795 | 20X2 | 1 | 10 | 300 | 41.34 |
| 280-101796 | 4X3  | 1 | 5  | 300 | 41.34 |
| 280-101797 | 6X3  | 1 | 10 | 300 | 41.34 |
| 280-101798 | 8X3  | 1 | 10 | 300 | 41.34 |
| 280-101799 | 10X3 | 1 | 10 | 300 | 41.34 |
| 280-101800 | 12X3 | 1 | 10 | 300 | 41.34 |
| 280-101801 | 15X3 | 1 | 10 | 300 | 41.34 |
| 280-101802 | 18X3 | 1 | 20 | 300 | 41.34 |
| 280-101803 | 20X3 | 1 | 10 | 300 | 61.38 |
| 280-101804 | 6X4  | 1 | 10 | 300 | 46.30 |
| 280-101805 | 8X4  | 1 | 10 | 300 | 46.30 |
| 280-101806 | 10X4 | 1 | 12 | 300 | 46.30 |
| 280-101807 | 12X4 | 1 | 10 | 300 | 46.30 |
| 280-101808 | 15X4 | 1 | 10 | 300 | 46.30 |
| 280-101809 | 18X4 | 1 | 10 | 300 | 46.30 |
| 280-101810 | 20X4 | 1 | 8  | 300 | 46.30 |
| 280-101811 | 8X6  | 1 | 8  | 300 | 58.46 |
| 280-101812 | 10X6 | 1 | 8  | 300 | 58.46 |
| 280-101813 | 12X6 | 1 | 8  | 300 | 58.46 |
| 280-101814 | 15X6 | 1 | 8  | 300 | 58.46 |
| 280-101815 | 18X6 | 1 | 10 | 300 | 58.46 |
| 280-101816 | 20X6 | 1 | 7  | 300 | 65.79 |

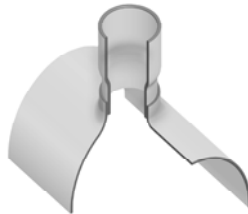


**Fabricated Fittings Product**  
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**Glue-On Saddles**

| Part Number               | Size  | Std Pk | Mstr Ctn | Prod Code | MSRP   |
|---------------------------|-------|--------|----------|-----------|--------|
| <b>Saddle (continued)</b> |       |        |          |           |        |
| <b>Socket</b>             |       |        |          |           |        |
| 280-101817                | 10X8  | 1      | 8        | 300       | 68.18  |
| 280-101818                | 12X8  | 1      | 8        | 300       | 68.18  |
| 280-101819                | 15X8  | 1      | 8        | 300       | 68.18  |
| 280-101820                | 18X8  | 1      | 8        | 300       | 75.48  |
| 280-101821                | 20X8  | 1      | 8        | 300       | 107.10 |
| 280-101822                | 12X10 | 1      | 10       | 300       | 82.83  |
| 280-101823                | 15X10 | 1      | 10       | 300       | 94.96  |
| 280-101824                | 18X10 | 1      | 10       | 300       | 97.38  |
| 280-101825                | 20X10 | 1      | 7        | 300       | 180.16 |
| 280-101826                | 15X12 | 1      | 0        | 300       | 126.64 |
| 280-101827                | 18X12 | 1      | 3        | 300       | 163.10 |
| 280-101828                | 20X12 | 1      | 0        | 300       | 197.20 |
| 280-101829                | 18X15 | 1      | 0        | 300       | 211.84 |
| 280-101830                | 20X15 | 1      | 0        | 300       | 270.30 |
| 280-101831                | 20X18 | 1      | 0        | 300       | 299.52 |

**Stub Saddle**



**Socket**

|            |      |   |    |     |       |
|------------|------|---|----|-----|-------|
| 280-101883 | 4X2  | 1 | 10 | 300 | 48.53 |
| 280-101884 | 6X2  | 1 | 10 | 300 | 48.53 |
| 280-101885 | 8X2  | 1 | 10 | 300 | 48.53 |
| 280-101886 | 10X2 | 1 | 10 | 300 | 48.53 |
| 280-101887 | 12X2 | 1 | 10 | 300 | 51.12 |
| 280-101888 | 15X2 | 1 | 10 | 300 | 56.01 |
| 280-101889 | 18X2 | 1 | 10 | 300 | 56.01 |
| 280-101890 | 20X2 | 1 | 10 | 300 | 63.31 |
| 280-101891 | 4X3  | 1 | 10 | 300 | 58.46 |
| 280-101892 | 6X3  | 1 | 5  | 300 | 58.46 |
| 280-101893 | 8X3  | 1 | 5  | 300 | 58.46 |
| 280-101894 | 10X3 | 1 | 5  | 300 | 58.46 |
| 280-101895 | 12X3 | 1 | 5  | 300 | 63.31 |
| 280-101896 | 15X3 | 1 | 5  | 300 | 63.31 |
| 280-101897 | 18X3 | 1 | 10 | 300 | 63.31 |
| 280-101898 | 20X3 | 1 | 5  | 300 | 68.18 |
| 280-101899 | 6X4  | 1 | 10 | 300 | 68.18 |
| 280-101900 | 8X4  | 1 | 10 | 300 | 68.18 |
| 280-101901 | 10X4 | 1 | 10 | 300 | 68.18 |
| 280-101902 | 12X4 | 1 | 10 | 300 | 68.18 |
| 280-101903 | 15X4 | 1 | 10 | 300 | 68.18 |
| 280-101904 | 18X4 | 1 | 10 | 300 | 71.64 |
| 280-101905 | 20X4 | 1 | 10 | 300 | 73.04 |
| 280-101906 | 8X6  | 1 | 6  | 300 | 80.31 |
| 280-101907 | 10X6 | 1 | 8  | 300 | 80.31 |
| 280-101908 | 12X6 | 1 | 6  | 300 | 80.31 |
| 280-101909 | 15X6 | 1 | 8  | 300 | 85.19 |
| 280-101910 | 18X6 | 1 | 10 | 300 | 85.19 |

| Part Number | Size | Std Pk | Mstr Ctn | Prod Code | MSRP |
|-------------|------|--------|----------|-----------|------|
|-------------|------|--------|----------|-----------|------|

**Stub Saddle (continued)**

**Socket**

|            |       |   |   |     |        |
|------------|-------|---|---|-----|--------|
| 280-101911 | 20X6  | 1 | 7 | 300 | 97.38  |
| 280-101912 | 10X8  | 1 | 4 | 300 | 107.10 |
| 280-101913 | 12X8  | 1 | 3 | 300 | 107.10 |
| 280-101914 | 15X8  | 1 | 5 | 300 | 114.37 |
| 280-101915 | 18X8  | 1 | 5 | 300 | 121.78 |
| 280-101916 | 20X8  | 1 | 0 | 300 | 153.40 |
| 280-101917 | 12X10 | 1 | 3 | 300 | 141.24 |
| 280-101918 | 15X10 | 1 | 5 | 300 | 148.57 |
| 280-101919 | 18X10 | 1 | 4 | 300 | 151.07 |
| 280-101920 | 20X10 | 1 | 0 | 300 | 233.74 |
| 280-101921 | 15X12 | 1 | 0 | 300 | 211.84 |
| 280-101922 | 18X12 | 1 | 0 | 300 | 245.99 |
| 280-101923 | 20X12 | 1 | 0 | 300 | 280.11 |
| 280-101924 | 18X15 | 1 | 0 | 300 | 331.22 |
| 280-101925 | 20X15 | 1 | 0 | 300 | 392.09 |
| 280-101926 | 20X18 | 1 | 0 | 300 | 477.34 |

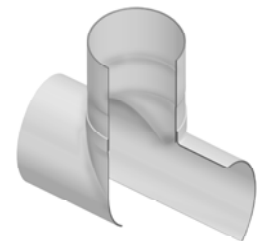
**Same Size Saddle**



**Socket**

|            |       |   |    |     |        |
|------------|-------|---|----|-----|--------|
| 280-101937 | 6X6   | 1 | 10 | 300 | 66.92  |
| 280-101938 | 8X8   | 1 | 5  | 300 | 97.38  |
| 280-101939 | 10X10 | 1 | 5  | 300 | 133.87 |
| 280-101940 | 12X12 | 1 | 4  | 300 | 194.82 |
| 280-101941 | 15X15 | 1 | 0  | 300 | 292.17 |
| 280-101942 | 18X18 | 1 | 0  | 300 | 499.31 |
| 280-101943 | 20X20 | 1 | 0  | 300 | 681.98 |

**Same Size Stub Saddle**



**Socket**

|            |       |   |   |     |        |
|------------|-------|---|---|-----|--------|
| 280-101949 | 6X6   | 1 | 5 | 300 | 116.82 |
| 280-101950 | 8X8   | 1 | 6 | 300 | 187.02 |
| 280-101951 | 10X10 | 1 | 0 | 300 | 228.86 |
| 280-101952 | 12X12 | 1 | 0 | 300 | 260.54 |
| 280-101953 | 15X15 | 1 | 0 | 300 | 389.74 |
| 280-101954 | 18X18 | 1 | 0 | 300 | 677.11 |
| 280-101955 | 20X20 | 1 | 0 | 300 | 791.53 |

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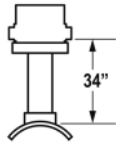


**Distributing Gate Riser**

(Saddle x Riser x Pot)

**Gates Not Included In MSRP**

(See CHART #1 on Next Page)



| Size     | Prod Code | Part Number |
|----------|-----------|-------------|
| 6x4x8    | 301       | 2884-53234  |
| 8x4x8    | 301       | 2884-58234  |
| 8x6x10   | 301       | 2884-58534  |
| 10x4x8   | 301       | 2884-62434  |
| 10x6x10  | 301       | 2884-62634  |
| 10x8x12  | 301       | 2884-62834  |
| 12x4x8   | 301       | 2884-66434  |
| 12x6x10  | 301       | 2884-66634  |
| 12x8x12  | 301       | 2884-66834  |
| 12x10x15 | 301       | 2884-67034  |
| 15x4x8   | 301       | 2884-72334  |
| 15x6x10  | 301       | 2884-72634  |
| 15x8x12  | 301       | 2884-72834  |
| 15x10x15 | 301       | 2884-73034  |
| 15x12x18 | 301       | 2884-73234  |
| 18x4x8   | 301       | 2884-78434  |
| 18x6x10  | 301       | 2884-78634  |
| 18x8x12  | 301       | 2884-78834  |
| 18x10x15 | 301       | 2884-79034  |
| 18x12x18 | 301       | 2884-79234  |
| 20x4x8   | 301       | 2884-81434  |
| 20x6x10  | 301       | 2884-81634  |
| 20x8x12  | 301       | 2884-81834  |
| 20x10x15 | 301       | 2884-82034  |
| 20x12x18 | 301       | 2884-82234  |

**HOW TO ORDER A  
DISTRIBUTING GATE RISER**

Choose the Distributing Gate Riser size required:

Example: 6 x 4 x 8  
 (6" Saddle x 4" Riser x 8" Pot)  
 Part Number 2884-53234

Next, choose the Gate size required from CHART #1:

Example: 2-1/2" Gates  
 (Code Number "2")

Next, add this Code Number to the end of the Part Number:

Example: 2884-53234 2

Next, choose the position required for the gates from CHART #2:

Example: Standard 2-Way Gates  
 (Code Number "05")

Next, add this Code Number to the very end of the Part Number:

Example: 2884-532342 05

The Part Number is now complete for a  
 6" Saddle x 4" Riser x 8" Pot  
 with 2-1/2" Standard 2-Way Gates –

2884-53234205

**HOW TO CALCULATE A DISTRIBUTING GATE RISER  
TOTAL MSRP-1 EACH WITH GATES INSTALLED**

Find the base unit part number & price in MSRP-1:

Next, find the part number & price in MSRP-1 for the size of Gate required from CHART #1:

Next, multiply the Gate price by the number of Gates required:

Next, add this amount to the base unit price from MSRP-1 (See Chart 2 "Number of Outlets"), for the Total Price Each:



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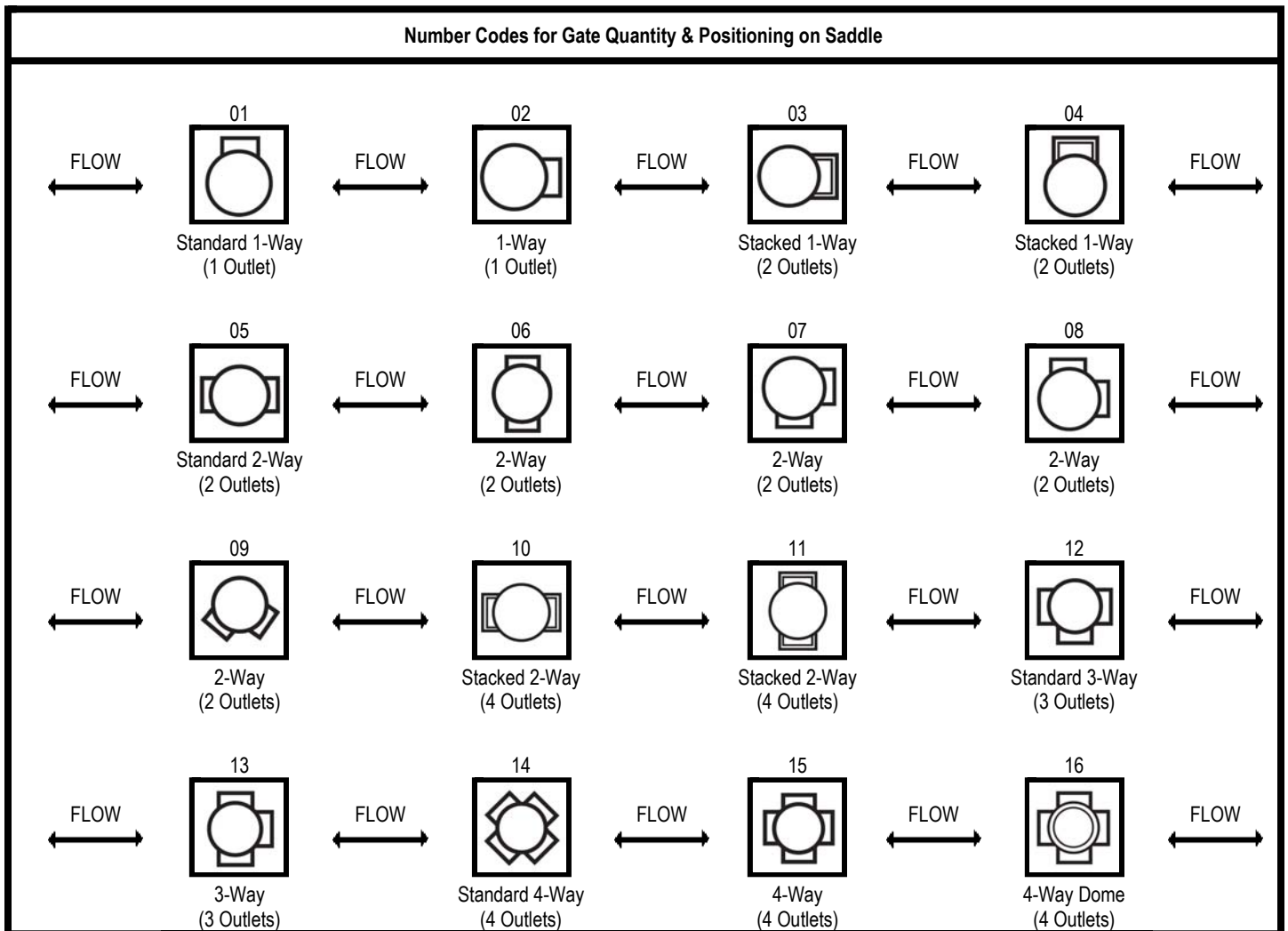
**CHART #1**

| Part Number | Gate/Hole Size | Distributing Gate Size Code | Prod Code |
|-------------|----------------|-----------------------------|-----------|
| 280-108443  | 2" Gate        | 1                           | 301       |
| 280-108444  | 2- 1/2" Gate   | 2                           | 301       |
| 280-108445  | 3" Gate        | 3                           | 301       |
| 280-108446  | 4" Gate        | 4                           | 301       |

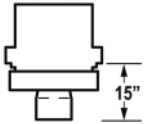
\* Hole Size Codes **MUST** be chosen **ONLY** when ordering with **NO GATES** INSTALLED.

Number code for Gate Hole positioning must also be chosen from CHART #2 below.

**CHART #2**





| <b>Distributing Gate Repair Unit</b><br>(Riser x Pot)                             |              |                  |                    |
|-----------------------------------------------------------------------------------|--------------|------------------|--------------------|
| <b>Gates Not Included In MSRP</b><br>(See CHART #3 on Next Page)                  |              |                  |                    |
|  | <b>Size</b>  | <b>Prod Code</b> | <b>Part Number</b> |
|                                                                                   | <b>4x8</b>   | 301              | 28840-42715 _ _ _  |
|                                                                                   | <b>6x10</b>  | 301              | 28840-53715 _ _ _  |
|                                                                                   | <b>8x12</b>  | 301              | 28840-59115 _ _ _  |
|                                                                                   | <b>10x15</b> | 301              | 28840-63515 _ _ _  |
|                                                                                   | <b>12x18</b> | 301              | 28840-67815 _ _ _  |

### HOW TO ORDER DISTRIBUTING GATE REPAIR UNIT

**Choose the Repair Unit size required:**

Example: 4 x 8 Distributing Gate Repair Unit

(4" Riser x 8" Pot

Part Number 28840-42715 \_ \_ \_

**Next, choose the Gate size required from CHART #3:**

Example: 2" Gate

(Code Number "1")

**Next, add this Code Number to the end of the Part Number:**

Example: 28840-42715 1 \_ \_

**Next, choose the position required for the gates from CHART #4:**

Example: 4-Way

(Code Number "14")

**Next, add this Code Number to the very end of the Part Number:**

Example: 28840-427151 14

**The Part Number is now complete for a**

**4" Riser x 8" Pot Distributing Gate Riser Repair Unit with 2" 4-Way Gates –**

**28840-42715114**

### HOW TO CALCULATE DISTRIBUTING GATE REPAIR UNIT TOTAL MSRP EACH WITH GATES INSTALLED

Find the base unit part number & price in MSRP-1:

Next, find the part number & price in MSRP-1 for the size of Gate required from CHART #3:

Next, multiply the Gate price by the number of Gates required:

Next, add this amount to the base unit price from MSRP-1, (See Chart 4 "Number of Outlets"), for the total Price Each:



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**CHART #3**

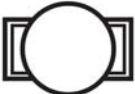
| Gate/Hole Size | Gate Size Code | Prod Code |
|----------------|----------------|-----------|
| 2" Gate        | 1              | 301       |
| 2- 1/2" Gate   | 2              | 301       |
| 3" Gate        | 3              | 301       |
| 4" Gate        | 4              | 301       |
| 2" Hole*       | 5              | 301       |
| 2- 1/2" Hole*  | 6              | 301       |
| 3" Hole*       | 7              | 301       |
| 4" Hole*       | 8              | 301       |

\* Hole Size Codes MUST be chosen ONLY when ordering with NO GATES INSTALLED.

Number code for Gate Hole positioning must also be chosen from CHART #4 below.

NOTE: 3" Rite Flo Gates can be installed on 6" Risers ONLY.

**CHART #4**

| Repair Unit Number Codes for Gate Quantity & Positioning                                                                                          |                                                                                                                                                   |                                                                                                                                            |                                                                                                                                                  |
|---------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------|
| <div>02</div>  <div><b>1-Way</b><br/>(1 Outlet)</div>          | <div>04</div>  <div><b>Stacked 1-Way</b><br/>(2 Outlets)</div> | <div>06</div>  <div><b>2-Way</b><br/>(2 Outlets)</div> | <div>08</div>  <div><b>2-Way</b><br/>(2 Outlets)</div>      |
| <div>10</div>  <div><b>Stacked 2-Way</b><br/>(4 Outlets)</div> | <div>12</div>  <div><b>3-Way</b><br/>(3 Outlets)</div>         | <div>14</div>  <div><b>4-Way</b><br/>(4 Outlets)</div> | <div>16</div>  <div><b>4-Way Dome</b><br/>(4 Outlets)</div> |

All Low Head PIP Fabricated Fittings showing size outlets of 4" and under are IPS size on that outlet