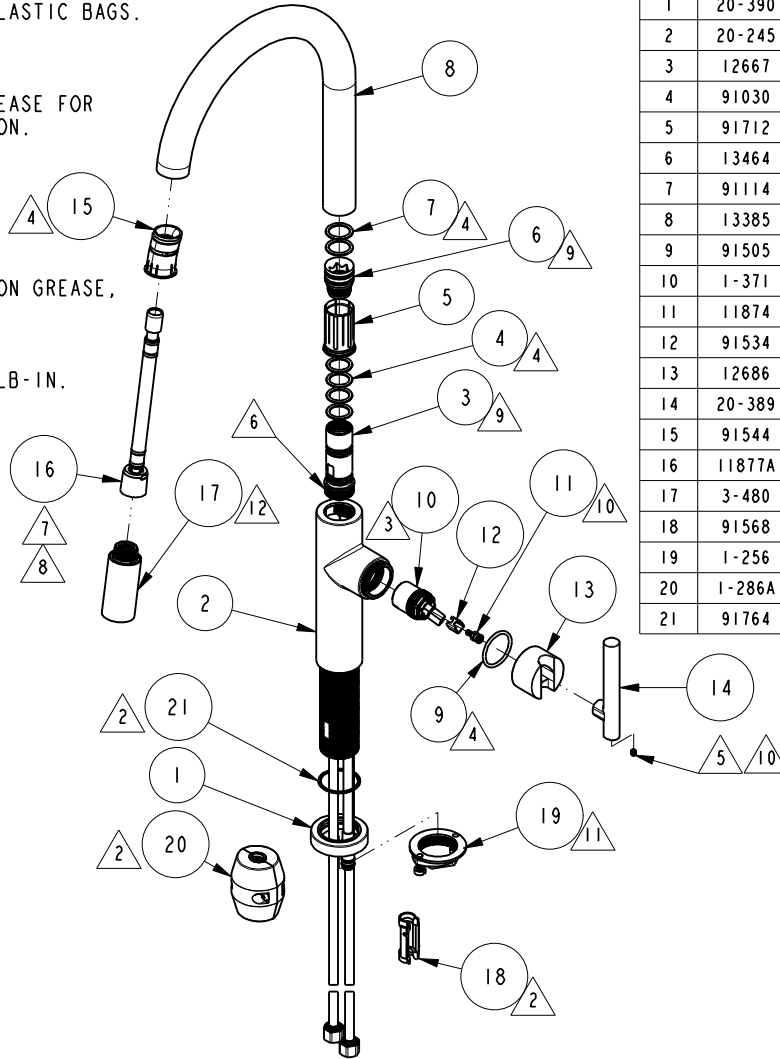


NOTES:

1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.
2. PUT THESE ITEMS IN SEPARATE PLASTIC BAGS.
3. TORQUE 135 +/-5 LB-IN.
4. APPLY THIN COAT OF SILICON GREASE FOR ALL O-RINGS BEFORE INSTALLATION.
5. APPLY LOCTITE 242, IF SCREW DOES NOT HAVE NYLON PATCH.
6. APPLY LOCTITE 680.
7. PULL OUT HOSE AND APPLY SILICON GREASE, BETWEEN HOUSE AND SPOUT, 10" FROM OUTLET TO HOSE.
8. TORQUE SWIVEL NUT TO 10 +/-2 LB-IN.
9. TORQUE TO 10 +/-2 LB-FT.
10. TORQUE TO 7 +/-2 LB-IN.
11. PARTIALLY THREAD MOUNTING KIT ONTO SHANK.
12. DO NOT DOCK SPRAY HEAD TO SPOUT WHEN PACKAGING.



BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	20-390	ESCUTCHEON ASM	ASSEMBLY	1
2	20-245	MAIN BODY ASM	ASSEMBLY	1
3	12667	SPOUT ADAPTER	PART	1
4	91030	O-RING, #2- 115, EPDM, 65-75 DURO, NSF 61	PART	4
5	91712	SLEEVE	PART	1
6	13464	ADAPTER EXTENSION	PART	1
7	91114	O-RING, #2- 116, EPDM, 65-75 DURO, NSF 61	PART	2
8	13385	PULLDOWN SPOUT - LONG	PART	1
9	91505	O-RING, #2-123, EPDM, 65-75 DURO	PART	1
10	1-371	CARTRIDGE	PART	1
11	11874	HANDLE ADAPTER SCREW	PART	1
12	91534	CARTRIDGE STEM INSERT	PART	1
13	12686	HANDLE HUB, CONTEMP	PART	1
14	20-389	HANDLE ASM	ASSEMBLY	1
15	91544	MAGNET DOCKING	ASSEMBLY	1
16	11877A	HOSE, PULLDOWN, GREY	ASSEMBLY	1
17	3-480	SPRAY HEAD, EAST LINEAR	ASSEMBLY	1
18	91568	RETAINER CLIP	PART	1
19	1-256	MOUNTING KIT	ASSEMBLY	1
20	1-286A	WEIGHT	ASSEMBLY	1
21	91764	O-RING, #2-027, EP, 50 DURO - GREY	PART	1

-	J	EN-4446	01/27/22	C.G.
-	H	EN-4185C	08/26/21	C.G.
-	G	EN-4300s	03/29/21	R.S.
-	F	EN-4118b	12/17/20	G.B.
-	E	EN-4273	07/14/20	V.V.
-	D	EN-4200	07/14/20	C.G.
-	C	EN-4167	06/12/20	JMR
-	B	EN-3931B	09/09/19	V.V.
-	A	EN-3722	09/09/19	C.G.
-	-	EN-3215	09/06/18	J.M.
ZONE	REV	DESCRIPTION	DATE	APPROVED

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TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #	REMOVE ALL BURRS AND SHARP EDGES		

UNITS ARE: INCHES [MM]
TOLERANCES ARE:
FRACTIONS DECIMALS ANGLES
±1/16" .X ±.1 [2.5] ±1°
.XX ±.06 [1.5]

(X.XXX) DENOTES CRITICAL DIMS.
ALL THREADS ARE CRITICAL

DRAWN	JINSON	01/27/22
CHECKED	C.G.	01/27/22
APPROVED	C.G.	01/27/22

BRASSTECH 2001 CARNEGIE AVE.
INCORPORATED SANTA ANA, CA 92705
(949) 417-5207

SGL HL 25MM PULL DOWN -
EAST LINEAR

DWG NO.	1500-5143	REV	J
SCALE	.150	REF.	-
SHEET	1	OF	2

