
H-20 (5) Water Soluble Flux- How to Use

GENERAL INFORMATION:

Fluxing is a critical step in soldering. Most exposed metals form a surface chemical barrier, which must be removed in order for a good solder bond to occur. H-205 is perfect for potable plumbing, copper fire sprinkler and hydronic heating systems.

APPLICATION

Remove all corrosion, dirt and oil using Oatey abrasive cloth, utility brushes or nylon grit pads. Clean all surfaces until they are bright. Apply a small amount of flux to all surfaces to be soldered. Solder will not adhere to surfaces that have not been fluxed. Join parts together. Apply heat to the joint with a torch. Once flux bubbles; apply solder while maintaining heat. Allow to cool undisturbed. Remove any flux residue with a damp cloth.