

SUBMITTAL RECORD \_\_\_\_\_  
 JOB \_\_\_\_\_  
 LOCATION \_\_\_\_\_  
 SUBMITTED TO \_\_\_\_\_  
 SUBMITTAL PREPARED BY \_\_\_\_\_  
 APPROVED BY \_\_\_\_\_  
 DATE \_\_\_\_\_



# Specification Form HSAD&CSAD Self Stick Insulated Access Doors

## DESCRIPTION

Periodic inspection and testing of fire and smoke dampers and detectors in ductwork is a standard safety procedure. easy access to these devices as well as providing a means of removing dust accumulation can be provided by the installation of hinged or removable access doors. These doors incorporate an integral self stick frame which readily fastens to the duct work as well as a camlock latching system for easy entry.

## RELATED NFPA 90A & 90B STANDARDS

### 2-1.4 Duct Access and Inspection Provisions.

**2-1.4.1** A service opening or telescoping or removable duct section shall be provided in ducts adjacent to each fire door, fire damper, smoke damper and smoke detector. The opening shall be large enough to permit maintenance and resetting of the device.

**2-1.4.1** Service openings, telescoping or removable duct sections shall be identified with letters no less than 1/2 in. (1.27 cm) in height to indicate the location of the fire protection device(s) within.

**2-1.4.3** Horizontal ducts and plenums shall be provided with service openings (see 2-1.4.1) to facilitate cleaning the duct of accumulations of dust and combustible materials. Service openings shall be placed at approximately 20 ft. (6.1-m) intervals along the duct and at the base of each vertical riser.

**Exception No. 1:** Removable air outlet or air inlet devices of adequate size may be accepted in lieu of service openings.

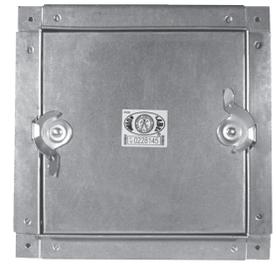
**Exception No. 2:** Service openings may be omitted in supply ducts when the supply air has previously passed through air filters or water spray.

**Exception No. 3:** Service openings are not required when all the following conditions prevail:

**(a)** The occupancy does not produce combustible material such as dust, lint, greasy vapors, etc. Such occupancies include banks, office buildings, churches, hotels, and health care facilities (but not kitchens, service rooms, and manufacturing portions of such facilities).

**(b)** The air inlets are at least 7 ft. (2.13m) above the floor or are protected by corrosion-resistant metal screens of at least 14 mes, installed at the inlets so that they will not draw papers, refuse, cigarettes or other combustible solids into the return air duct.

**(c)** The minimum design velocity in the return duct from the particular occupancy is 1,000 ft/min. (508m/sec.).



## SUGGESTED SPECIFICATIONS

Service openings shall be provided in ducts adjacent to each fire door, fire damper, smoke damper and smoke detector. Horizontal ducts and plenums shall be provided with service openings to facilitate cleaning the duct of accumulations of dust and combustible materials. Service openings shall be placed at approximately 20 foot intervals along the duct and at the base of each vertical riser. Service openings shall be sized \_\_\_\_\_ x \_\_\_\_\_ and shall incorporate access doors coded \_\_\_\_\_ as manufactured by Duro Dyne Corporation.

## CONSTRUCTION

**Door Frame:** 24 ga. galvanized steel. Conforms to ASTM-A-591.

**Door Face:** 24 ga. galvanized steel. Conforms to ASTM-A-591.

**Insulation:** 1" fiberglass

**Door Seal -** Neoprene blend . Temperature range-40 to 200 F

**Frame Seal -** Polyethylene foam Temperature range -40 F to 180 F.

**Latches (Hinged Doors):** One Cam and latch on all hinged doors 16" and under. Two Cams and latches on larger hinged sizes.

**Latches (Cam Only Doors):** Two Cams and latches on all cam only doors 12" and under. Four Cams and latches on larger cam only sizes. Cams and latches are constructed of galvanized steel.

### CAM ONLY STYLE

Item#	Code	Size
7320	CSAD	6x6
7321	CSAD	8x8
7322	CSAD	10x10
7323	CSAD	12x12
7324	CSAD	14x14
7325	CSAD	16x16
7326	CSAD	18x12
7327	CSAD	18x18
7328	CSAD	20x20
7329	CSAD	24x24

### HINGED STYLE

Item#	Code	Size
7310	HSAD	6x6
7311	HSAD	8x8
7312	HSAD	10x10
7313	HSAD	12x12
7314	HSAD	14x14
7315	HSAD	16x16
7316	HSAD	18x12
7317	HSAD	18x18
7318	HSAD	20x20
7319	HSAD	24x24

Access doors were pressure tested to 10" SP in accordance with method AMCA 500 D-07.

\*Plexiglass Window Available Upon Request. Window Access Door double skin with square transparent plexiglas window. A 6x6 door will have 3"x 3" Plexiglass and 8x8 thru 24x24 will have a 5"x5" plexiglass double pane air insulated window.

**Duro Dyne East Division, Bay Shore, NY**

631-249-9000 Fax: 631-249-8346

**Duro Dyne Midwest Division, Fairfield, OH**

513-870-6000 Fax: 513-870-6005

**Duro Dyne West Division, Santa Fe Springs, CA**

562-926-1774 Fax: 562-926-5778

**Duro Dyne Canada, Lachine, Quebec, Canada**

514-422-9760 Fax: 514-636-0328

[www.durodyne.com](http://www.durodyne.com) E-mail: [durodyne@durodyne.com](mailto:durodyne@durodyne.com)

©2014 DURO DYNE CORPORATION  
 Printed in the USA 02/14  
 BO008405

