

APCO systems reduce odors (VOCs) and biological contaminants such as mold, bacteria, viruses, and allergens in indoor air. The system is installed in the duct work of the central air system. The award-winning design of APCO uses a unique combination of UVC light and activated carbon cells to clean the air.



Install in accordance with relevant building codesTURN OFF UNIT OR DISCOMRead instructions carefully including safety warningsBEFORE SERVICING

*Installation of this product by anyone other than licensed HVAC or electrical contractors voids warranty. © Fresh-Aire UV APCO-COMBINED-MAN 080422



1.

STEP 2: Main Unit & UV Lamp Mounting

- Fit the Main Unit through hole in duct. If attaching directly to metal duct use (4) Self-tapping Screws.
 If the Backing Plate is used fit the unit over the threaded posts and use (4) Quick Nuts G to secure it.
- 2. Insert UV Lamp.
- 3. Mount UV Lamp using (2) Quick Nuts and attach lamp connector (be sure to align the four connector pins).
- 4. Attach the cover with machine screws **(**



Standard APCO Installation



The main unit is usually installed on the supply side duct just above the air system (upstream of a humidifier). It can also be installed on the return side if necessary.

Orient so the air flows past the UV light first before the carbon. Position the unit so the UV light does not shine directly on non-uv-resistant materials (filters, humidifiers, flex duct, etc.). Ideally the UV light shines on the coil.

For dual systems select a remote UV light location that shines on the greatest surface area or the area with the most microbial growth. Secondary UV Light installation instructions are on page 4.



Typical Installation Locations



STEP 3: Connecting to Power

IMPORTANT

1

Before connecting to power confirm which model is being installed. Turn off main power source before installation. Always use proper conduit fittings and terminations. Model information is printed on the Power Unit cover.



APCO RT Installation

Typical Installation Locations

Furnace

Secondary

UV Lamp (Dual System)

Filter media

APCO RT Parts List





1.

STEP 2: RT Main Unit & UV Lamp Mounting

1. Fit the RT Main Unit through hole in duct. If attaching directly to metal duct use (4) Selftapping Screws. If the Backing Plate is used fit the unit over the threaded posts and use (4) Quick Nuts to secure it.



The RT main unit is usually installed on the supply side duct just above the air system (upstream of a humidifier). It can also be installed on the return side if necessary.

Orient so the air flows past the UV light first before the carbon. Position the unit so the UV light does not shine directly on non-uvresistant materials (filters, humidifiers, flex duct, etc.). Ideally the UV light shines on the coil.

For dual systems select a remote UV light location that shines on the greatest surface area or the area with the most microbial growth. Secondary UV Light installation instructions are on page 4.

STEP 1: RT Duct Mounting







and additional hold.

STEP 3: Connecting to Power IMPORTANT

Before connecting to power confirm which model is being installed. Turn off main power source before installation. Always use proper conduit fittings and terminations. Model information is printed on the Power Unit cover.





1. Use gasket **D** to trace cut-line onto duct.

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D RT in return duct with Duct Mount Gasket light shining away from filter media

Air Handler

2. Cut hole in sheet metal or duct board. **IMPORTANT!** Remove and dispose of cut-out piece of material. 3. For sheet metal duct secure mounting plate **C** to sheet metal ducts using self-tapping screws **(B**.* 2. Insert UV Lamp. 4. Remove paper backing from one side of gasket and fix gasket to the back of the mounting plate. 5. Remove paper backing from back of gasket then fix

(2)



APCO MAG Installation



The MAG main unit is usually installed inside the central air handling system. Orient so the air flows past the UV light first before the carbon. Position the unit so the UV light does not shine directly on non-uv-resistant materials (filters, humidifiers, flex duct, etc.). Ideally the UV light shines on the coil.

For dual systems select a remote UV light location that shines on the greatest surface area or the area with the most microbial growth. Secondary UV Light installation instructions are on page 4.

STEP 1: MAG Surface Installation

- 1. Determine the optimal position for placement of MAG unit inside the air system.
- 2. Use a utility knife to cut a slit in the insulation on the interior surface.
- 3. Place the magnetic mounting bracket directly on the metal surface or remove the magnet and hard-mount the bracket using the self-tapping screws provided. Use foil tape to close the cut in the insulation.
- 4. Mount the UV Lamp to the MAG unit as shown using 2 quick nuts.
- 5. Connect lamp: make sure the flanges are aligned and then push the connectors firmly together. A tight connection ensures a proper waterresistant seal.

Align Flanges

5.



Typical Installation Locations

Air Handler

2nd UV Lamp

Package Unit

APCO MAG Parts List Secondary UV Light (Dual System) Instructions on page 4 ¢þ PART: TUVL-115P LIFE: 1 Year ≖¢⊧ Ē A PART: TUVL-215P LIFE: 2 Year Main Unit **Small Parts MAG15 UV Lamps Power Supply** 0 == **B** PART: TUVL-115 LIFE: 1 Year Self-tapping Screws Panel sticker N ELB \bigcirc PART: TUVL-215 LIFE: 2 Year ER Power Supply G L Sight Glass MAG11 UV Lamps Tap-in Connector ±cb⊧ 8 🤗 0 PART: TUVL-111 LIFE: 1 Year ST Power Supply 0 Quick Nut (plastic) ≖¢⊧ Magnet mount 0 🔟 PART: TUVL-211 LIFE: 2 Year Spade Connector P SI/DI Power Supply

STEP 2: Connecting APCO MAG to Power

IMPORTANT

Before connecting to power confirm which MAG model is being installed. Turn off main power source before installation. Model information is printed on the Power Unit cover.



Secondary UV Light Installation Instructions (Dual Systems)

The Secondary UV Light (included with dual air treatment systems) is typically installed at the coil for enhanced germicidal effectiveness, reduced system maintenance, and improved indoor air quality.





Installation Notes

Before installing the Secondary UV Light it is necessary to determine the optimal mounting location inside the air system. First, look for the area with the heaviest mold growth. Also consider a location that will allow the germicidal UV Light to shine on the greatest surface area.

Some typical mounting locations:

- Across top of coils
- 2 Coil "A" plate
- 3 Return-side duct



Important: Some materials inside the air system (including

filter media, flex duct, wiring etc) may not be UV light resistant.

Use the optional UV shield (part #TUV-SHIELD-LPC) or cover

Mounting Options



IMPORTANT!

• Dual System lamps are wired in series - connect both for lamps to light

Only qualified technicians should install this product

Install in accordance with relevant building codes
Read instructions carefully including safety warnings

Remote UV Light Configuration

IMPORTANT! Only Dual System models have the electrical capacity and attached cable to power the Secondary UV Light.

Find the secondary lamp cable on the right underside of the Dual System Main Unit.

Drill a 1" hole in the air system housing then pass the lamp cable through the hole. The hole is then sealed with the rubber grommet to minimize air leakage.







Ocil "A" plate or Duct Installation

the materials with reflective tape.



- 1. Snap the magnet bracket apart by bending.
- 2. Drill a 1" hole in the "A"-plate or duct then attach the smaller piece of the bracket with Self-tapping Screws.
- 3. Insert the UV lamp into the hole then use the plastic Quick-Nuts to attach the UV Lamp to the magnet bracket as shown.



O Sight Glass Installation

- 1. Apply the warning/lamp replacement sticker **S** on or near the HVAC system.
- 2. Drill a 1/2" hole through the circle on the sticker. Press the sight glass **1** into hole.
- 3. Turn on the power and use the sight glass to confirm that the UV Lamp is operating.

6 Lamp Replacement

Replace the secondary UV lamp evey 1 or 2 years depending on model.

Note: UV lamps may continue to emit visible light after three years, however, germicidal effectiveness falls off over time and will quickly drop to near zero after three years.



Hq CAUTION!

UV lamps contain small amounts of mercury - dispose of lamps in accordance with local environmental regulations. For more information visit www.lamprecycle.org

Note: Note: Use of replacement UV lamps other than TUVL- 315, TUVL- 215, or TUVL- 115 voids warranty.

