

Product information presented here reflects conditions at time of publication. Consult factory regarding discrepancies or inconsistencies.



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REPLACEMENT PARTS LIST FOR MODELS:

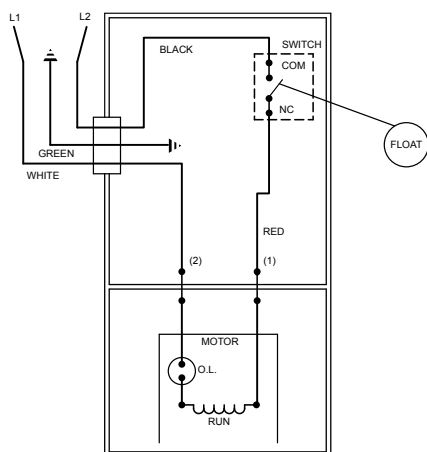
**M55 AUTOMATIC 115V
N55 NONAUTOMATIC 115V**

Consult factory for all other models

TO ORDER REPLACEMENT PARTS:

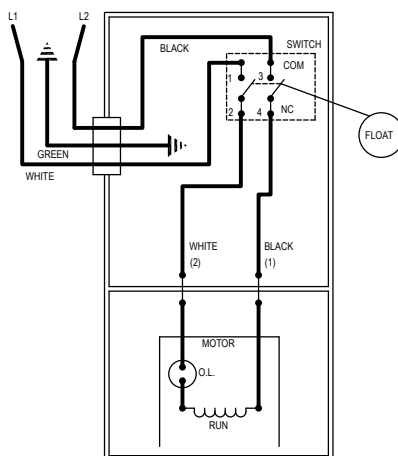
PLEASE FURNISH THE FOLLOWING INFORMATION:

- Model Number.
- Part Number of Pump.
(If manufactured prior to June 1988, give 2 letter date code following Model No.)
- Part Number and Description of part.



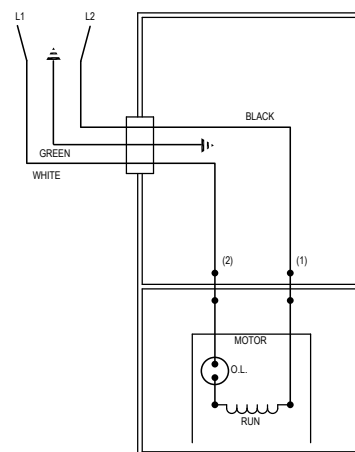
002385

WIRING DIAGRAM FOR MODEL
"M55-A"
9/82 (VN) thru 8/86 (US)



004619B

WIRING DIAGRAM FOR MODELS
"M55-B", "M55-C", and "M55-D"
9/86 (VS) thru Current



002392A

WIRING DIAGRAM FOR MODELS
"N55", "N55-A", "N55-B", "N55-C"
9/82 (VN) thru Current

REPLACEMENT PARTS LIST FOR MODEL "M55"

See back page for "M55" illustration.

MODELS:					M55-A	M55-B	M55-C	M55-D
REF NO.		DESCRIPTION	QTY	NOTES	9/82 VN thru 8/86 US	9/86 VS thru 8/87 UT	9/87 VT thru 6/92	7/92 thru Current
1	•	Gasket, Case/Cover	1		034046	034046	034046	034046
2	•	Clamp, Strain Relief-Red	1		004200	004200	004200	004200
3	•	Seal, Cord-Asm	1	2	002326	004322	004322	004322
4		Cord Term & Seal 115V/A	1	2, 7	002321	004700	004700	004700
5		Stator 115V/1PH Regal-Beloit	1	1	054040	054040	054040	007951
		Stator 115V/1PH Emerson			N/A	N/A	N/A	012095
6	•	Screw, #8-32 X 2.563 RHPI-Stlbo	2		001914	001914	001914	001914
7		Rotor Asm 115V/1Ph Regal-Beloit	1	2	054032	054032	054032	054032
		Rotor Asm 115V/1Ph Emerson			N/A	N/A	N/A	012095
8	•	Seal, Mtr Hsg	1		034007	034007	034007	034007
9	•	Washer, Trst-Nyl. 875X.504X.050"	1		002140	002140	002140	002140
10		Bearing, Sleeve-Lower Rotor	1		054024	054024	054024	054024
11	•	Oil, Dielectric-(15.5 Oz Can)	1		002588	002588	002588	002588
12		Housing, Pump-&Brg Mach Br	1		059005	059005	059005	059005
13	•	Seal Asm, Shaft-Blister Pak	1		267027	267027	267027	267027
14		Impeller Plastic "53"	1		003644	003644	003644	003644
15		Base Asm	1		002690	002690	002690	002690
16		Plate, Strainer-Plastic	1		001082	001082	N/A	N/A
17		Case Handle & Arm Br "50"	1	2	054092	004714	004714	004714
18		Case & Switch Br "50"	1	2, 6	003723	004711	004711	004711
19	•	Plug, Test-White	2		034090	034090	034090	034090
20	•	Arm & Seal Asm "50"	1	2	054080	004704	004704	004704
21		Guard "50/1050"	1	2	034016	004645	004645	004645
22		Switch Asm "50"	1	2	034061	004705	004705	004705
23	•	Seal, Thru Wall Term	2		003402	003402	003402	003402
□		Wire Asm-F-P(1)Wire Rs2.25"Lg	1		002231	N/A	N/A	N/A
24		Housing, Mtr-Brg&Term Br "50"	1		003179	004713	004713	004713
25		Bearing, Upper Rotor	1		034052	034052	034052	034052
26		Float-Polypropylene	1		034019	034019	034019	034019
27		Rod Asm, Flt	1		054062	054062	054062	054062
28		Guide Asm, Flt Rod	1		034086	034086	034086	034086
29	•	Screw, #10-24 X.75 RHM-SI SS	16		001885	001885	001885	001885
30	•	Screw, #6-32x.438Rhsltp"1"Stlzi	2		001877	004644	004644	004644
31	•	Screw, #6-32x.25RHM SI Tc Stlgr	1		001877	001877	001877	001877
32	•	Sem, 10-12x.5HH-SIShmt Scr Tp A	3		003229	003229	N/A	N/A
□		Rebuild Kit "53/55"	1		003181	004706	004706	004706

DATE CODE OF MANUFACTURE FROM 12/70 to 12/88

1st LETTER MONTH

M — JAN. T — JULY
N — FEB. U — AUG.
O — MARCH V — SEPT.
P — APRIL W — OCT.
R — MAY X — NOV.
S — JUNE Y — DEC.

2nd LETTER YEAR

A — 1971 G — 1977 O — 1983
B — 1972 H — 1978 P — 1984
C — 1973 I — 1979 R — 1985
D — 1974 J — 1980 S — 1986
E — 1975 M — 1981 T — 1987
F — 1976 N — 1982 U — 1988

NOTE: Four digit (MMYY) date of mfg. used after June, 1988.

IE: MMYY = 0192 = Jan. 1992.

Special Length Cords

Length	M55-B thru D
15' cord	005566
20' cord	014530
25' cord	004991
35' cord	Consult factory
50' cord	005556

- Items included in Rebuild Kit.
- Not Shown in Illustration.

NOTES:

- Emerson stators (identified by green epoxy insulation) are no longer available. A stator and rotor combination by Regal-Beloit who took over the GE line of motors must be purchased to replace the individual Emerson stator or rotor for date code 7/92 to current. Emerson motors replacement prior to 7/92 is no longer available. 230 volt stators for Emerson and Regal-Beloit are no longer available prior to 7/92.
- When ordering these parts, customer must identify if switch is a General Electric switch.
- See FM0160 Parts Price Sheet for listing of parts prices.
- "NA" indicates, not applicable.
- If an "X" follows Model No., or Date Mfg. on brass ID tag, consult factory for ordering any parts.
- For pumps with date code prior to 9/86 the replacement case and switch will have a new style switch.
- See chart below for special length cords available.

REPLACEMENT PARTS LIST FOR MODEL "N55"

See back page for "N55" illustration.

MODELS:				N55	N55-A	N55-B	N55-C
REF NO.	DESCRIPTION	QTY	NOTES	9/82 VN thru 8/86 US	9/81 VM thru 8/86 US	9/86 VS thru 8/87 UT	9/87 VT thru 6/92
1	Gasket, Case/Cover	1		034046	034046	034046	034046
3	Seal, Cord-Asm	1		002326	002326	004322	004322
2	Clamp, Strain Relief-Red	1		001770	001770	001770	001770
4	Cord Term & Seal 115V/Na	1	5	002319	004708	004708	004708
5	Stator 115V/PH Regal-Beloit	1	1	054040	054040	054040	007951
	Stator 115V/1Ph Emerson			N/A	N/A	N/A	012095
6	Screw, #8-32 X 2.563 RHPI-Stlbo	2		001914	001914	001914	001914
7	Rotor Asm 115V/1Ph Regal-Beloit	1	1	054032	054032	054032	054032
	Rotor Asm 115/230V/1Ph Emerson			N/A	N/A	N/A	012095
8	Seal, Mtr Hsg	1			034007	034007	034007
9	Washer, Trst-Nyl. 875X.504X.050"	1		002140	002140	002140	002140
10	Bearing, Sleeve-Lower Rotor	1		054024	054024	054024	054024
11	Oil, Dielectric-(15.5 Oz Can)	1		002588	002588	002588	002588
12	Housing, Pump-&Brg Mach Br	1		059005	059005	059005	059005
13	Seal Asm, Shaft-Blister Pak	1		267027	267027	267027	267027
14	Impeller Plastic "53"	1		003644	003644	003644	003644
15	Base Asm	1		002690	002690	002690	002690
16	Plate, Strainer-Plastic	1		001082	001082	N/A	N/A
17	Cover & Handle Br.	1		036067	036067	036067	036067
18	Plug, Test-White	2		034090	034090	034090	034090
19	Seal, Thru Wall Term	2		003402	003402	003402	003402
20	Housing, Mtr-Brg & Term Br "50"	1		003179	004713	004713	004713
21	Bearing, Upper Rotor	1		034052	034052	034052	034052
22	Screw, #10-24 X.75 RHM-SI SS	16		001885	001885	001885	001885
23	Screw, #6-32x.25 RHM SI Tc Stlgr	1		001877	001877	001877	001877
24	Sem, 10-12x.5HH-SIShmt Scr Tp A	3		003229	003229	N/A	N/A
▣	Rebuild Kit "53/1053/55"	1		003181	004706	004706	004706

- Items included in Rebuild Kit.
- ▣ Not Shown in Illustration.

NOTES:

- Emerson stators (identified by green epoxy insulation) are no longer available. A stator and rotor combination by Regal-Beloit who took over the GE line of motors must be purchased to replace the individual Emerson stator or rotor for date code 7/92 to current. Emerson motors replacement prior to 7/92 is no longer available. 230 volt stators for Emerson and Regal-Beloit are no longer available prior to 7/92.
- See FM0160 Parts Price Sheet for listing of parts prices.
- "NA" indicates, not applicable.
- If an "X" follows Model No., or Date Mfg. on brass ID tag, consult factory for ordering any parts.
- See chart for special length cords available.

Special Length Cords	
Length	N55-A thru C
20' cord	011693
25' cord	013046
35' cord	019471
50' cord	N/A

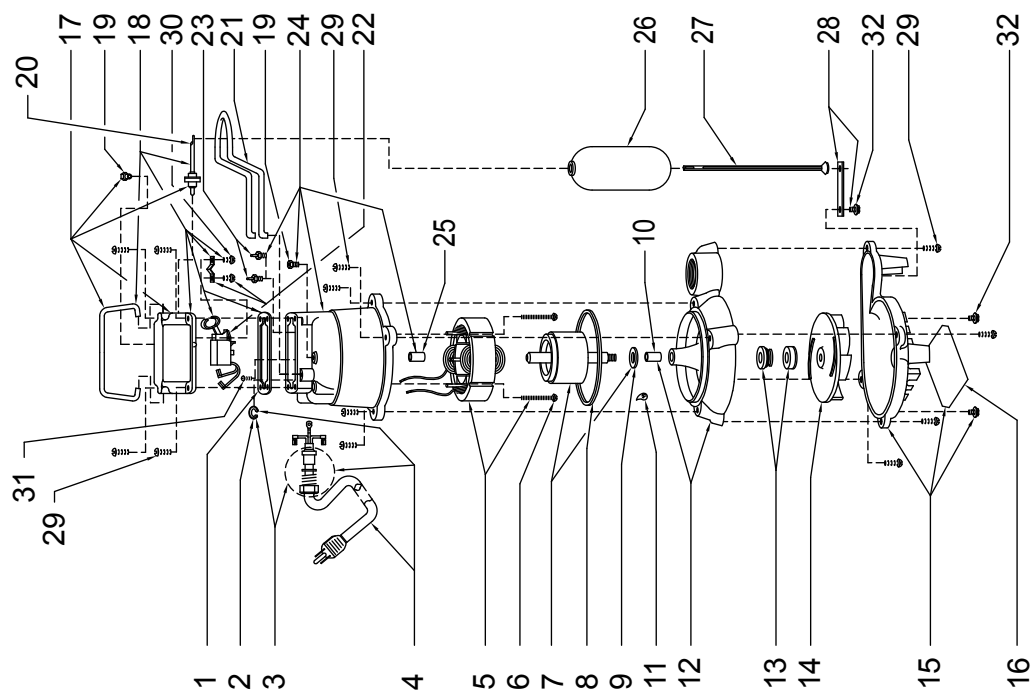


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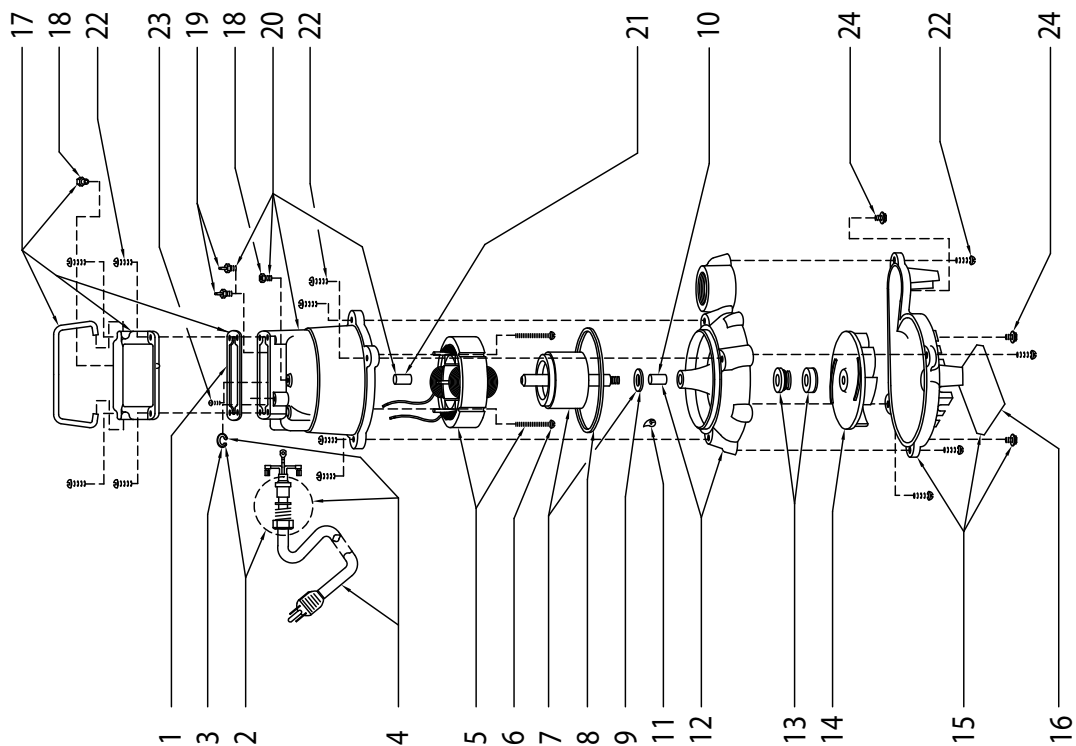
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REPLACEMENT PARTS ILLUSTRATION FOR MODELS "M55"



SKA273

REPLACEMENT PARTS ILLUSTRATION FOR MODELS "N55"



SKA509