

NIRON SOCKET FUSION FITTINGS NIRON SOCKET FUSION FITTINGS Submittal Information • Revision C: January 1, 2022



NOI.	Job Name/Location:			
PROJECT INFORMATION	Engineer:		Date Submitted:	
CT INFO			Submitted By:	
PROJE	Manufacturer's Rep.:		Approved By:	
	Material: PP-RCT (beta crystalline r	random copolymer polypropylene)		
TECHNICAL DATA	Standard Grade Hydrostatic Ratings:	150 psi @ 180°F		

PRODUCT INFORMATION AND APPLICATION USE

Niron Socket Fusion Fittings are designed to be joined by means of heat element socket fusion in accordance with ASTM D2657, Procedure 1. Fittings are manufactured with imbedded sockets on each side which are of a tapered inteference fit. The dimensions of the fittings and sockets are in accordance with the requirements of ASTM F2389. The fittings are designed with sufficient thickness to exceed the pressure ratings of the thickest Niron commercially available pipe. Fittings are unitary and injection molded and are solid grey in color.

DESCRIPTION	SIZES	PART NUMBER PREFIX
90° Elbows	From 1⁄2" through 4"	27NG
45° Elbows	From 1⁄2" through 4"	27NC45
Tees	From 1⁄2" through 4"	27NT
Stub Flanges	From 1⁄2" through 4"	27NCOSA
Female Threaded 90° Elbows, w/NPT Lead Free Brass	1⁄2″x1⁄2″, 3⁄4″x1⁄2″, 3⁄4″x3⁄4″, 1"x 1⁄2″, 1"x 3⁄4″, 1"x1"	27NGF
	1¼"x1", 1 ½"x1¼", 1 ½"x 1½", 2"x1", 2"x2"	
Male Threaded 90° Elbows, w/NPT Lead Free Brass	1⁄2″x1⁄2″, 3⁄4″x1⁄2″, 3⁄4″x3⁄4″, 1"x 1⁄2″, 1"x 3⁄4″, 1"x1"	27NGM
Female Threaded Back Plate 90°, w/NPT Lead Free Brass	½″x½″	27NTER
Female Threaded Winged 90° Elbow, w/NPT Lead Free Brass	½″x3/8″, ½″x½″	27NGTF
Male Threaded Winged 90°, w/NPT Lead Free Brass	½″x3/8″, ½″x½″	27GTM
Female Threaded 90° for Template, w/NPT Lead Free Brass	1⁄2″X1⁄2″, 3⁄4″X1⁄2″	27NGOF
Male Threaded 90° for Template, w/NPT Lead Free Brass	1⁄2″X1⁄2″, 3⁄4″X1⁄2″	27NGOM
Street 90° Elbows	1⁄2″x1⁄2″, 3⁄4″x3⁄4″, 1"x1", 11⁄4"x11⁄4"	27NGMF

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LISTINGS	APPLICABLE CODES	APPLICABLE STANDARDS	CONTACT INFO
NSF-PW; uNSF-14; ANSI/NSF-61; ICC-ES; IAMPO	ICC; IPC; IMC; UPC; UMC; NSPC; HUD; NPC of Canada; NBC of Canada	ANSI/NSF 14; ANSI/NSF 61; ASTM F2389; ASTM F2023; CSA B137.11; ASTM E-84; CAN/ULC S102.2	Nupi Americas, Inc. 314 Commerce Parkway Early Branch, SC 29916 phone: +1 803 398 3579 fax: +1 803 398 3639 info@nupiamericas.com



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DESCRIPTION	SIZES	PART NUMBER PREFIX
Female Threaded Street 90° Elbow w/NPT Lead Free Brass	½″X½″	27NGMFF
Street 45° Elbows	1⁄2″, 3⁄4″, 1"	27NC45MF
Female Threaded Tee w/NPT Lead Free Brass	½″x½″, ¾″x½″, ¾″x¾″, 1"x ½″, 1"x ¾″, 1"x1"	27NTF
Female threaded Tee w/NPT Stainless Steel	½″x½″, ¾″x½″, ¾″x¾″, 1"x ½″, 1"x ¾″, 1"x1"	27TNTF(SS)
Male Threaded Tee w/NPT Lead Free Brass	½″x½″, ¾″x½″, ¾″x¾″, 1"x ½″, 1"x ¾″, 1"x1"	27NTM
Male Threaded Tee w/NPT Lead Free Brass	½″x½″, ¾″x½″, ¾″x¾″, 1"x ½″, 1"x ¾″, 1"x1"	27Ntm(SS)
Reducing Tee	From ¾"x ½"x ½" through 4'x3½	27NTR
Reducing Cross	1 ¼"x1¼"x½″x½″, 1 ¼"x1¼"x¾″x¾	27NCR
Side Elbow Three Outlets	1⁄2″	27NCTV
Reducing Bushing	From ¾"x½" through 6"x4"	27NR
Couplings	1⁄2", 3⁄4", 1", 1 1⁄4", 1 1⁄2", 2", 2 1⁄2", 3, 3 1⁄2", 4", 6"	27NMAN
Female Threaded Adapter w/NPT Lead Free Brass	From ½"x½" through 4"x 4"	27NRFF
Female Threaded Adapter w/NPT Stainless Steel	From ½"x½" through 4"x 4"	27NRFF(SS)
Male Threaded Adapter w/NPT Lead Free Brass	From ½"x½" through 4"x 4"	27NRFM
Male Threaded Adapter w/NPT Lead Free Brass	From ½"x½" through 4"x 4"	27NRFM
Male Threaded Adapter w/NPT Stainless Steel	From ½"x½" through 4"x 4"	27NRFM(SS)
Union w/Standard Brass	1⁄2", 3⁄4", 1", 1 1⁄4", 1 1⁄2", 2"	27NCSJ
All Plastic Unions	1⁄2", 3⁄4", 1", 1 1⁄4", 1 1⁄2", 2"	27NBRF
Instabranch™ Welding Socklet w/Socket Fusion Outlets	From 1¼"/1 ½"x½″ through 24"x4"	27NGS
Instabranch™ Welding Socklet w/NPT Standard Brass	From 1¼"/1 ½"x½″ through 24"x4"	27NGSF
Instabranch™ Welding Socklet w/NPT Lead Free Brass	From 1¼"x½" through 24"x1"	27NGSF
Instabranch™ Welding Socklet w/NPT Stainless Steel	From 1¼"x½" through 24"x1"	27NGS(SS)
Instaheader™ Welding Socklet w/PEX Adapter (ASTM F1960)	From 1¼"x½" through 12"x1"	27NPGS
Instaheader™ Welding Socklet w/PEX Adapter (ASTM F1807)	From 1¼"x1⁄2" through 4"x1"	27NPGSCR
End Cap	1⁄2", 3⁄4", 1", 1 1⁄4", 1 1⁄2", 2", 2 1⁄2", 3", 3 1⁄2", 4", 6"	27NCC

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