

NIRON SOCKET FUSION FITTINGS NIRON SOCKET FUSION FITTINGS Submittal Information • Revision C: January 1, 2022



| NOI. | Job Name/Location: | | | |
|---------------------|--|---------------------------------|-----------------|--|
| PROJECT INFORMATION | Engineer: | | Date Submitted: | |
| CT INFO | | | Submitted By: | |
| PROJE | Manufacturer's Rep.: | | Approved By: | |
| | | | | |
| | Material: PP-RCT (beta crystalline r | random copolymer polypropylene) | | |
| TECHNICAL DATA | Standard Grade Hydrostatic Ratings: | 150 psi @ 180°F | | |

PRODUCT INFORMATION AND APPLICATION USE

Niron Socket Fusion Fittings are designed to be joined by means of heat element socket fusion in accordance with ASTM D2657, Procedure 1. Fittings are manufactured with imbedded sockets on each side which are of a tapered inteference fit. The dimensions of the fittings and sockets are in accordance with the requirements of ASTM F2389. The fittings are designed with sufficient thickness to exceed the pressure ratings of the thickest Niron commercially available pipe. Fittings are unitary and injection molded and are solid grey in color.

| DESCRIPTION | SIZES | PART NUMBER PREFIX |
|---|--|--------------------|
| 90° Elbows | From 1⁄2" through 4" | 27NG |
| 45° Elbows | From 1⁄2" through 4" | 27NC45 |
| Tees | From 1⁄2" through 4" | 27NT |
| Stub Flanges | From 1⁄2" through 4" | 27NCOSA |
| Female Threaded 90° Elbows, w/NPT Lead Free Brass | 1⁄2″x1⁄2″, 3⁄4″x1⁄2″, 3⁄4″x3⁄4″, 1"x 1⁄2″, 1"x 3⁄4″, 1"x1" | 27NGF |
| | 1¼"x1", 1 ½"x1¼", 1 ½"x 1½", 2"x1", 2"x2" | |
| Male Threaded 90° Elbows, w/NPT Lead Free Brass | 1⁄2″x1⁄2″, 3⁄4″x1⁄2″, 3⁄4″x3⁄4″, 1"x 1⁄2″, 1"x 3⁄4″, 1"x1" | 27NGM |
| Female Threaded Back Plate 90°, w/NPT Lead Free Brass | ½″x½″ | 27NTER |
| Female Threaded Winged 90° Elbow, w/NPT Lead Free Brass | ½″x3/8″, ½″x½″ | 27NGTF |
| Male Threaded Winged 90°, w/NPT Lead Free Brass | ½″x3/8″, ½″x½″ | 27GTM |
| Female Threaded 90° for Template, w/NPT Lead Free Brass | 1⁄2″X1⁄2″, 3⁄4″X1⁄2″ | 27NGOF |
| Male Threaded 90° for Template, w/NPT Lead Free Brass | 1⁄2″X1⁄2″, 3⁄4″X1⁄2″ | 27NGOM |
| Street 90° Elbows | 1⁄2″x1⁄2″, 3⁄4″x3⁄4″, 1"x1", 11⁄4"x11⁄4" | 27NGMF |

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| LISTINGS | APPLICABLE CODES | APPLICABLE STANDARDS | CONTACT INFO |
|--|--|--|--|
| NSF-PW; uNSF-14; ANSI/NSF-61; ICC-ES; IAMPO | ICC; IPC; IMC; UPC; UMC; NSPC; HUD; NPC of Canada; NBC of Canada | ANSI/NSF 14; ANSI/NSF 61; ASTM F2389; ASTM F2023; CSA B137.11; ASTM E-84; CAN/ULC S102.2 | Nupi Americas, Inc. 314 Commerce Parkway Early Branch, SC 29916 phone: +1 803 398 3579 fax: +1 803 398 3639 info@nupiamericas.com |



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| DESCRIPTION | SIZES | PART NUMBER PREFIX |
|---|--|--------------------|
| Female Threaded Street 90° Elbow w/NPT Lead Free Brass | ½″X½″ | 27NGMFF |
| Street 45° Elbows | 1⁄2″, 3⁄4″, 1" | 27NC45MF |
| Female Threaded Tee w/NPT Lead Free Brass | ½″x½″, ¾″x½″, ¾″x¾″, 1"x ½″, 1"x ¾″, 1"x1" | 27NTF |
| Female threaded Tee w/NPT Stainless Steel | ½″x½″, ¾″x½″, ¾″x¾″, 1"x ½″, 1"x ¾″, 1"x1" | 27TNTF(SS) |
| Male Threaded Tee w/NPT Lead Free Brass | ½″x½″, ¾″x½″, ¾″x¾″, 1"x ½″, 1"x ¾″, 1"x1" | 27NTM |
| Male Threaded Tee w/NPT Lead Free Brass | ½″x½″, ¾″x½″, ¾″x¾″, 1"x ½″, 1"x ¾″, 1"x1" | 27Ntm(SS) |
| Reducing Tee | From ¾"x ½"x ½" through 4'x3½ | 27NTR |
| Reducing Cross | 1 ¼"x1¼"x½″x½″, 1 ¼"x1¼"x¾″x¾ | 27NCR |
| Side Elbow Three Outlets | 1⁄2″ | 27NCTV |
| Reducing Bushing | From ¾"x½" through 6"x4" | 27NR |
| Couplings | 1⁄2", 3⁄4", 1", 1 1⁄4", 1 1⁄2", 2", 2 1⁄2", 3, 3 1⁄2", 4", 6" | 27NMAN |
| Female Threaded Adapter w/NPT Lead Free Brass | From ½"x½" through 4"x 4" | 27NRFF |
| Female Threaded Adapter w/NPT Stainless Steel | From ½"x½" through 4"x 4" | 27NRFF(SS) |
| Male Threaded Adapter w/NPT Lead Free Brass | From ½"x½" through 4"x 4" | 27NRFM |
| Male Threaded Adapter w/NPT Lead Free Brass | From ½"x½" through 4"x 4" | 27NRFM |
| Male Threaded Adapter w/NPT Stainless Steel | From ½"x½" through 4"x 4" | 27NRFM(SS) |
| Union w/Standard Brass | 1⁄2", 3⁄4", 1", 1 1⁄4", 1 1⁄2", 2" | 27NCSJ |
| All Plastic Unions | 1⁄2", 3⁄4", 1", 1 1⁄4", 1 1⁄2", 2" | 27NBRF |
| Instabranch™ Welding Socklet w/Socket Fusion Outlets | From 1¼"/1 ½"x½″ through 24"x4" | 27NGS |
| Instabranch™ Welding Socklet w/NPT Standard Brass | From 1¼"/1 ½"x½″ through 24"x4" | 27NGSF |
| Instabranch™ Welding Socklet w/NPT Lead Free Brass | From 1¼"x½" through 24"x1" | 27NGSF |
| Instabranch™ Welding Socklet w/NPT Stainless Steel | From 1¼"x½" through 24"x1" | 27NGS(SS) |
| Instaheader™ Welding Socklet w/PEX Adapter (ASTM F1960) | From 1¼"x½" through 12"x1" | 27NPGS |
| Instaheader™ Welding Socklet w/PEX Adapter (ASTM F1807) | From 1¼"x1⁄2" through 4"x1" | 27NPGSCR |
| End Cap | 1⁄2", 3⁄4", 1", 1 1⁄4", 1 1⁄2", 2", 2 1⁄2", 3", 3 1⁄2", 4", 6" | 27NCC |

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