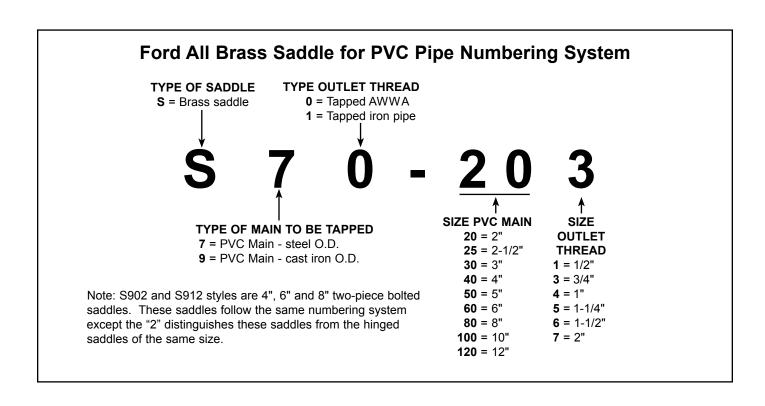
Ford Brass Saddle and Iron Service Saddle Numbering System SIZE OF O.D. High end of application O.D. range or actual pipe O.D. TYPE OF TAP Please verify actual pipe O.D. is within listed **CC** = AWWA tapered thread catalog range. **IP** = Iron pipe thread FC202-690-C **TYPE OF SADDLE** SIZE OUTLET THREAD 101B = Brass saddle with a single silicon bronze strap 1 = 1/2" 101BS = Brass saddle with a single stainless steel band 3 = 3/4" **202B** = Brass saddle with two silicon bronze straps 4 = 1" 202BS = Brass saddle with a double wide stainless steel band 6 = 1-1/2" 202BSD = Brass saddle with dual stainless steel band 7 = 2" *F101 = Iron saddle with a single strap & epoxy coated body 8 = 2-1/2" FC101 = Iron saddle with a single stainless steel band and epoxy coated body 9 = 3"*F202 = Iron saddle with two steel straps and epoxy coated body (for 3" & 4" taps, saddle body 11 = 4" is fabricated steel painted with black shop coat) FC202 = Iron saddle with a double wide stainless steel band & epoxy coated body FRS202 = All stainless steel repair saddle with two stainless steel bands FS300 = All stainless steel saddle FCD202 = Iron saddle with a dual stainless steel bands and bolts, epoxy coated body



^{*} F101/F202 Saddles available with stainless steel bales, contact factory for availability.

Ford Brass Saddles Styles 101B and 202B

101B, 3/4" and 1" Taps 202B, 3/4" through 2" Taps

Ford's single strap 101B, and double strap 202B brass saddles are designed with built-in flexibility to cover asbestos-cement and/ or cast iron size pipe. See 101BS & 202BS for use on PVC pipe. The body of the saddle is sized to fit class 200 asbestos-cement but will bend during installation to conform to the smaller size cast iron or ductile iron material. This eliminates double inventory and guesswork before heading to the job site.

The body and the nuts of Ford brass saddles are cast from certified 85-5-5-5 water works brass conforming to the AWWA C800 standard. The straps are high-quality silicon bronze flattened to provide a wide bearing surface against the pipe. The large EPDM rubber gasket is grooved to conform to the pipe surface and bonded in place for easy installation.

Ford's convenient marking system quickly and easily identifies the type of thread in the boss. For AWWA tapered thread, the boss has a machined groove around the top outside edge while the boss for iron pipe thread is smooth.

These saddles are not for use on PVC and do not comply with AWWA and Uni-Bell stipulations for use on PVC pipe. See 101BS, 202BS and 202BSD saddles for use on PVC pipe.



(For AC or Iron Pipe) For 3/4" and 1" Taps



Nom. Pipe Size	O.D. RANGE	CATALOG Number	APPROX. WT. LBS.
4"	4.80-5.40	101B-540-Tap	3.0
6"	6.90-7.50	101B-750-Tap	3.8
8"	9.05-9.62	101B-962-Tap	4.4
10"	11.10-12.12	101B-1212-Tap	5.4
12"	13.20-14.38	101B-1438-Tap	5.9

To Order: Add tap code number from the table at the bottom of page 20 to the catalog number. For example, a saddle for 6" cast iron pipe with a 3/4" CC tap would be 101B-750-CC3. A saddle for 8" cast iron pipe with 1" iron pipe tap would be a 101B-962-IP4.

Style 202B Double Strap Brass Saddles

(For AC or Iron Pipe) For 3/4" through 2" Taps



Nom. PIPE SIZE	O.D. Range	CATALOG NUMBER	APPROX. WT. LBS. 3/4" & 1" TAPS	APPROX. Wt. Lbs. 1-1/2" Tap	APPROX. Wt. Lbs. 2" Tap
4"	4.80-5.40	202B-540-Tap	6.6	7.1	N/A
	4.80-5.10	*202B-510-Tap	-	-	7.3
	5.10-5.40	*202B-540-Tap	-	-	7.3
6"	6.90-7.50	202B-750-Tap	7.7	7.9	8.4
8"	9.05-9.62	202B-962-Tap	8.8	9.3	9.4
10"	11.10-12.12	202B-1212-Tap	10.7	11.3	11.3
12"	13.20-14.38	202B-1438-Tap	11.8	11.9	13.3
14"	15.30-16.25	202B-1625-Tap	18.0	17.5	17.5
	16.30-17.25	202B-1725-Tap	19.1	18.6	18.6
16"	17.40-18.40	202B-1840-Tap	23.0	22.5	22.5
	18.50-19.25	202B-1925-Tap	24.0	23.5	23.5
18"	19.50-20.50	202B-2050-Tap	25.0	24.5	24.5
20"	21.20-22.20	202B-2220-Tap	25.5	25.0	25.0
	22.50-23.50	202B-2350-Tap	25.7	25.2	25.2
24"	23.80-24.80	202B-2480-Tap	26.0	25.5	25.5
	25.60-26.50	202B-2650-Tap	26.5	26.0	26.0
30"	31.74-32.74	202B-3274-Tap	27.0	26.5	26.5

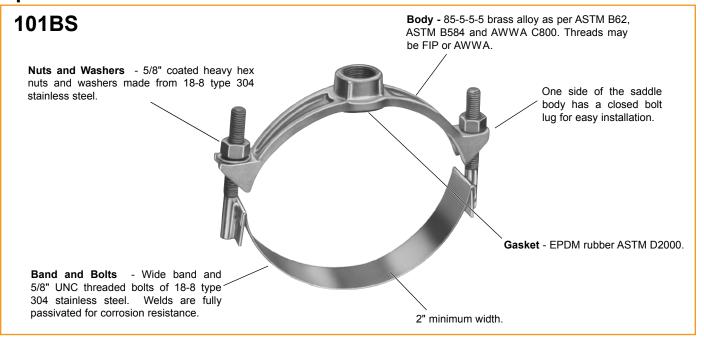
^{*} These 4" saddles have a limited range and are for 2" taps only. All other tap sizes have a standard range of 4.80-5.40.

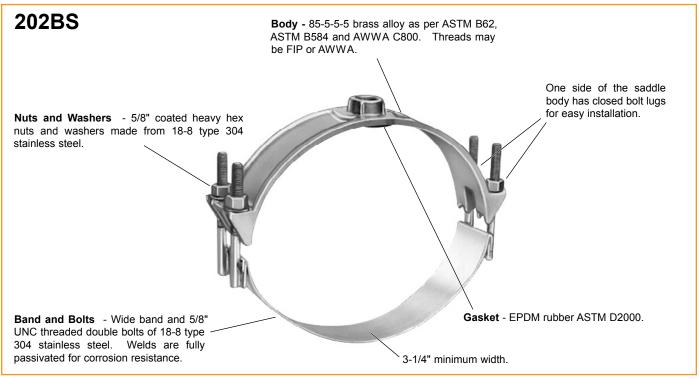
To Order: Add tap code from the table at the bottom of page 20 to the catalog number. For example, a saddle for 12" cast iron pipe with 1" CC tap would be 202B-1438-CC4.

Ford Brass Saddles Styles 101BS and 202BS

With Stainless Steel Band and Bolts for PVC Pipe for 3/4" through 2" Taps

Specifications





OUTLET THREAD TAP CODE

CC (AWWA) THREAD		FIP THREAD	
THREAD	CODE	THREAD	CODE
3/4" CC	CC3	3/4" IP	IP3
1" CC	CC4	1" IP	IP4
1-1/4" CC	**CC5	1-1/4" IP	**IP5
1-1/2" CC	CC6	1-1/2" IP	IP6
2" CC	CC7	2" IP	IP7

^{**} Only the 6" (6.90-7.50 range) saddle and 14" and larger saddles are available with a 1-1/4" tap. Contact factory for availability