



# SERVICE PARTS LIST

BULLETIN NO.  
54-00-CCPT

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
Cordless M12 and M18 ForceLogic™ Press Tools			Oct. 2019
CAT. NO.	2473-20, 2673-20, 2673-20L, 2773-20	WIRING INSTRUCTION	

## Milwaukee Tool: Force Logic™ Press Tool

M12 #2473-20, M18 #2673-20, M18 #2673-20L, M18 #2773-20 and their applicable Jaws

**Due to the combination of hydraulics and electronics in this tool,  
service can only be performed at this Milwaukee factory Central Repair Center:**

**MILWAUKEE TOOL Central Repair  
1401 Sycamore Avenue • Greenwood, MS 38930-7277**

Please send your tool directly to this location for service.

If you have questions please contact Milwaukee Product Service at:

**Product Technical Support via phone at: 262.783.8642**

Or

**Via email at: [METProductSupport @milwaukeetool.com](mailto:METProductSupport@milwaukeetool.com)**

COPPER		STAINLESS STEEL	
2473-20	M12™ ForceLogic™ Press Tool - No Jaws	2673-20L	M18™ ForceLogic™ Press Tool - No Jaws
2473-22	M12™ ForceLogic™ Press Tool - 1/2"-1" Kit	2673-22L	M18™ ForceLogic™ Press Tool - 1/2"-1" Kit
2673-20	M18™ ForceLogic™ Press Tool - No Jaws	49-16-2691	ForceLogic™ SS Press Ring - 1-1/2"-2" Kit
2673-22	M18™ ForceLogic™ Press Tool - 1/2"-2" Kit	49-16-2690S	ForceLogic™ Press Ring - 1-1/2"-2" Kit
2773-20	M18™ ForceLogic™ Press Tool - No Jaws	49-16-2650S	M18™ 1/2" Stainless Steel Jaw
2773-22	M18™ ForceLogic™ Press Tool - 1/2"-2" Kit	49-16-2651S	M18™ 3/4" Stainless Steel Jaw
49-16-2690	ForceLogic™ Press Ring - 2-1/2"-4" Kit	49-16-2652S	M18™ 1" Stainless Steel Jaw
49-16-2650	M18™ 1/2" Jaw	49-16-2654S	M18™ Stainless Steel 1-1/2" Ring
49-16-2651	M18™ 3/4" Jaw	49-16-2655S	M18™ Stainless Steel 2" Ring
49-16-2652	M18™ 1" Jaw	49-16-2659S	M18™ Adapter Jaw
49-16-2653	M18™ 1-1/4" Jaw	49-15-0415	Side Handle Component of the 49-16-2691 SS Press Ring Kit
49-16-2654	M18™ 1-1/2" Jaw		
49-16-2655	M18™ 2" Jaw		
49-16-2656	M18™ 2-1/2" Ring		
49-16-2657	M18™ 3" Ring		
49-16-2658	M18™ 4" Ring		
49-16-2659	M18™ Ring Jaw		
49-16-2450	M12™ 1/2" Jaw		
49-16-2451	M12™ 3/4" Jaw		
49-16-2452	M12™ 1" Jaw		
49-16-2453	M12™ 1-1/4" Jaw		
		BLACK IRON PIPE	
		49-16-2696	M18™ 1/2"-1" Black Iron Jaw Kit
		49-16-2697	M18™ 1/2"-2" Black Iron Jaw Kit
		49-16-2650B	M18™ 1/2" Black Iron Pipe Jaw
		49-16-2651B	M18™ 3/4" Black Iron Pipe Jaw
		49-16-2652B	M18™ 1" Black Iron Pipe Jaw
		49-16-2653B	M18™ 1-1/4" Black Iron Press Ring
		49-16-2654B	M18™ 1-1/2" Black Iron Press Ring
		49-16-2655B	M18™ 2" Black Iron Press Ring

Disassembly is not recommended  
and could void the warranty.