

PATRIOT™

Designed for use as a recovery heater having its own storage tank. Available in upright, standard, and lowboy models.

GLASSLINED TANK

- Thirteen sizes; 6 thru 119 gallon capacity. Tank interior is coated with glass specially designed by State Water Heaters for water heater use.

ELEMENTS

- Zinc plated copper sheaths for longer life. Medium watt density means lower surface temperature to minimize scale build-up and more surface to heat water. Element sizes from 1.5 to 6.1 KW. Maximum input 12 KW (see chart).

STANDARD VOLTAGES

- 120, 277 single phase and 208, 240 and 480V unbalanced three-phase delta; easily converted to single-phase at terminal block with limited exceptions. Single element heaters, single-phase only.

TERMINAL BLOCK

- Factory-installed. Just bring the service to heater and connect to block. Terminal block not supplied on 120V & 277 volt models. (No junction box on PCE 6-20)

CONTROLS

- Temperature control (adjustable through a range of 110° to 170°F on single element and 120° to 181°F on dual element) and manual reset high temperature cutoff per element (dual element models). Factory-wired for non-simultaneous operation; easily converted to simultaneous element operation (three phase models only).

CSA CERTIFIED AND ASME RATED T&P RELIEF VALVE

SIMPLIFIED CIRCUITRY, COLOR CODED FOR EASE OF SERVICE

ANODE ROD FOR MAXIMUM CORROSION PROTECTION

CABINET HAS BONDERIZED UNDERCOAT WITH BAKED ENAMEL FINISH

TOP INLET AND OUTLET OPENINGS

DRAIN VALVE (EXCLUDES PCE 6-20)

UL APPROVED FIELD CONVERSION PROGRAM

COMPLIANCE

- Meets the standby loss Requirements of the U.S. Department of Energy and current edition of ASHRAE/IESNA 90.1.

LIMITED WARRANTY OUTLINE

- If the tank should leak any time during the first three years, under the terms of the warranty, State Water Heaters will furnish a replacement heater; installation, labor, handling and local delivery extra. **THIS OUTLINE IS NOT A WARRANTY.** For complete information consult the written warranty or statewaterheaters.com

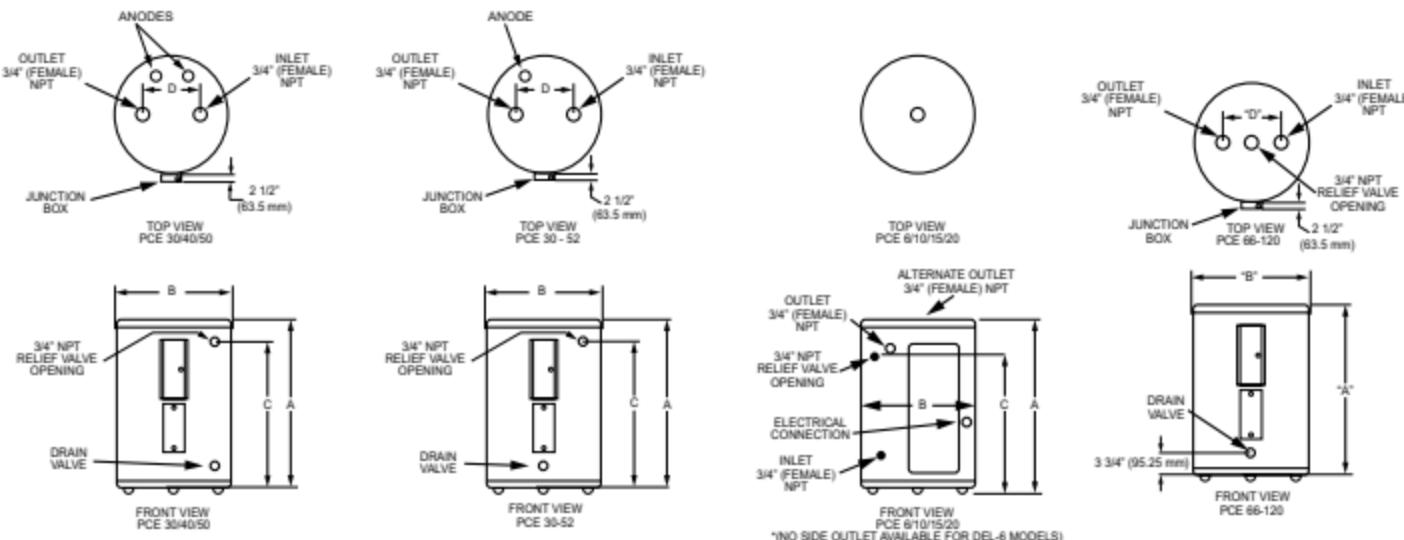


Low Lead Content

SOLID. STATE.



Commercial Light Duty Electric Water Heaters



ROUGH-IN DIMENSIONS

Models	UEF	No. of Elements	Nominal Capacity	Rated Storage Volume	A		B		C		D		Shipping Weight	
					Inches	mm	Inches	mm	Inches	mm	Inches	mm	lbs.	Kg.
PCE-6	N/A	1	6	6	15-1/2	394	14-1/4	362	11	279	N/A	N/A	35	15.9
PCE-10	N/A	1	10	10	18-1/4	464	18	457	12-1/2	318	N/A	N/A	54	24.5
PCE-17	N/A	1	15	15	26	660	18	457	20-1/2	521	N/A	N/A	58	26.3
PCE-20	N/A	1	20	19	22-1/4	565	21-3/4	552	15-3/8	391	N/A	N/A	73	33.1
PCE-30-20LS	0.92	2	36	33	32	813	24	610	24	610	8	203	118	53.5
PCE-40-20LS**	0.92	2	38	35	32	813	23	584	24	610	8	203	118	53.5
PCE-50-20LS	0.92	2	51	48	36	914	26-1/2	673	25	635	8	203	172	78
PCE-30-20RT	0.92	2	40	37	49-3/4	1264	20-1/2	521	40-3/4	1035	8	203	109	49.4
PCE-40-20RT	0.92	2	50	46	59	1499	20-1/2	521	51-1/4	1302	8	203	125	56.7
PCE-52-20RT	0.92	2	55	55	56-1/2	1435	24	610	48-1/2	1232	8	203	145	65.8
PCE-66-20RTA	N/A	2	66	60	60-3/4	1543	21-3/4	552	N/A	N/A	8	203	176	79.8
PCE-82-20RTA	N/A	2	80	76	59-3/8	1508	24	610	N/A	N/A	8	203	211	95.7
PCE-120-20RTA	N/A	2	120	108	62-7/16	1586	29-3/8	746	N/A	N/A	8	203	326	147.9

U.S Gallons/HR and Litres/HR at Temperature Rise Indicated													
Element Wattage (Upper/Lower)	Input KW	F°	36 F°	40 F°	54 F°	60 F°	72 F°	80 F°	90 F°	100 F°	108 F°	120 F°	126 F°
		C°	20 C°	22.2 C°	30 C°	33.3 C°	40 C°	44.4 C°	50 C°	55.5 C°	60 C°	66.6 C°	70 C°
6100/6100**	12.2	GPH	138	124	92	82	69	62	55	49	46	41	39
		LPH	522	469	348	310	261	235	208	184	174	153	146

*No side outlet available on PCE-6 Model

**Blanket model

Note: All 66, 80, 120 models can only be ordered 277V, 240V, or 480V



Commercial Light Duty Electric

Water Heaters

ELEMENT AVAILABILITY CHART (LIGHT-DUTY COMMERCIAL ELECTRIC)

Models & Elements	Voltage	Wiring	kW Input Available								
6-Gallon Models Single-Element	120V	-	1.5	2	2.5	3					
	208V	-	1.5	2	2.5	3					
	240V	-	1.5	2	2.5	3					
	277V	-	1.5	2	2.5	3					
	480V	-		2	2.5	3					
10-Gallon through 20-Gallon Models Single-Element	120V	-	1.5	2	2.5	3					
	208V	-	1.5	2	2.5	3	3.5	4	4.5	5	5.5
	240V	-	1.5	2	2.5	3	3.5	4	4.5	5	5.5
	277V	-	1.5	2	2.5	3		4	4.5	5	6
	480V	-		2	2.5	3		4	4.5	5	5.5

6 gallon model not available above 3kW

6/10/15/20 gallon models all A6 circuit (2 wire) only

Model	Element Wattage					
		120V	208V	240V	277V	480V
PCE-30-20LS	Min Watts	N/A	4500	4500	4500	4500
	Max Watts	N/A	6000 (*)	6000 (*)	6000	6000
PCE-40-20LS	Min Watts	N/A	4500	4500	4500	4500
	Max Watts	N/A	6000 (*)	6000 (*)	6000	6000
PCE-50-20LS	Min Watts	N/A	4000	4000	4000	4000
	Max Watts	N/A	6000 (*)	6000 (*)	6000	6000
PCE-30-20RT	Min Watts	N/A	4500	4500	4500	4500
	Max Watts	N/A	6000 (*)	6000 (*)	6000	6000
PCE-40-20RT	Min Watts	3000 (*)	3000	3000	3000	3000
	Max Watts	3000 (*)	6000 (*)	6000 (*)	6000	6000
PCE-52-20RT	Min Watts	2500	2500	2500	2500	2500
	Max Watts	3000 (*)	6000 (*)	6000 (*)	6000	6000

Additional limitations apply to 120V, 208V, and 240V - Simultaneous Operation are not available (*) for these voltages.

3 phase only on 240 6000 watt for simultaneous operation



Commercial Light Duty Electric Water Heaters

RECOVERY CAPACITIES

Element Wattage (Upper/Lower)	Input	U. S. Gallons/Hr and Litres/Hr at Temperature Rise Indicated											
		F°	36	40	54	60	72	80	90	100	108	120	126
Non-Simultaneous Operation													
/1500	1.5	GPH	17	15	11	10	8	8	7	6	6	5	5
		LPH	64	58	43	38	32	29	26	23	21	19	18
/2000	2	GPH	23	20	15	14	11	10	9	8	8	7	6
		LPH	85	77	57	51	43	38	34	31	28	26	24
/2500	2.5	GPH	28	25	19	17	14	13	11	10	9	8	8
		LPH	107	96	71	64	53	48	43	38	36	32	30
3000/3000	3	GPH	34	30	23	20	17	15	14	12	11	10	10
		LPH	128	115	85	77	64	58	51	46	43	38	37
4000/4000	4	GPH	45	41	30	27	23	20	18	16	15	14	13
		LPH	170	153	114	102	85	77	68	61	57	51	49
4500/4500	4.5	GPH	51	46	34	30	25	23	20	18	17	15	14
		LPH	192	173	128	115	96	86	77	69	64	58	55
5000/5000	5	GPH	56	51	38	34	28	25	23	20	19	17	16
		LPH	213	192	142	128	107	96	85	77	71	64	61
6000/6000	6	GPH	68	61	45	41	34	30	27	24	23	20	19
		LPH	256	230	170	153	128	115	102	92	85	77	73
Simultaneous Operation													
3000/3000	6	GPH	68	61	45	41	34	30	27	24	23	20	19
		LPH	256	230	170	153	128	115	102	92	85	77	73
4000/4000	8	GPH	90	81	60	54	45	41	36	32	30	27	26
		LPH	341	307	227	205	170	153	136	123	114	102	97
4500/4500	9	GPH	101	91	68	61	51	46	41	36	34	30	29
		LPH	384	345	256	230	192	173	153	138	128	115	110
5000/5000	10	GPH	113	101	75	68	56	51	45	41	38	34	32
		LPH	426	384	284	256	213	192	170	153	142	128	122
6000/6000	12	GPH	135	122	90	81	68	61	54	49	45	41	39
		LPH	511	460	341	307	256	230	205	184	170	153	146

Recovery capacities at 100° F rise equal: for non-simultaneous element operation = 4.1 gal. x kW of one element; for simultaneous element operation = 4.1 gal. x 2/3 kW of both elements.
For other rises multiply element kW as previously explained by 410 and divide by temperature rise. Full load current for single phase = total watts/voltage.

SPECIFICATION

The water heaters(s) shall be Patriot™ Model(s) No. _____ as manufactured by State Water Heaters or an approved equal. Heater(s) shall be rated at _____ kW, _____ volts, _____-phase, 60 cycle AC, and listed by Underwriters' Laboratories. Models shall meet the standby loss requirements of the U.S. Department of energy and current edition of ASHRAE/IESNA 90.1. Tank(s) shall be _____ gallon capacity. Heater(s) shall have 150 psi working pressure and be equipped with extruded high density anode rod. All internal surfaces of the heater(s) exposed to water shall be glasslined with an alkaline borosilicate composition that has been fused-to-steel by firing at a temperature range of 1400° F to 1600° F. Electric heating elements shall be medium watt density with zinc plated copper sheath. Each element shall be controlled by an individually mounted thermostat and high temperature cutoff switch. The outer jacket shall be of backed enamel finish and shall enclose the tank with foam insulation. Electrical junction box with heavy duty terminal block shall be provided (except on 120V & 277V {no junction box on PCE 6 thru 20}). The drain valve shall be located in the front for ease of servicing. Heater tank shall have a three year limited warranty as outlined in the written warranty. Fully illustrated instruction manual to be included.

FOR MORE INFORMATION, CONTACT: STATE WATER HEATERS 500 TENNESSEE WALTZ PARKWAY, ASHLAND CITY, TN 37015 800-365-0024 TOLL-FREE USA STATEWATERHEATERS.COM