

The AprilAire Fan can provide coverage up to 2000+ sq. ft. per slab penetration. This will primarily depend on the sub-slab material in any particular installation. In general, the tighter the material, the smaller the area covered per penetration. Appropriate selection of an AprilAire fan best suited for the sub-slab material can improve slab coverage. The ARN15F is best suited for general purpose use. The ARN25F can be used where additional airflow is required, and the ARNH9F is best suited for tight soil conditions. Additional suction points can be added as required. It is recommended that a small pit (5 to 10 gallons in size) be created below the slab at each suction hole.

1.6 SLAB COVERAGE

In the event that a temporary high water table results in water at or above slab level, water may be drawn into the riser pipes, thus blocking air flow to the AprilAire Fan. The lack of cooling air may result in the fan cycling on and off as the internal temperature rises above the thermal cutoff. Should this condition arise, it is recommended that the fan be turned off until the water recedes, allowing for return to normal operation.

1.5 GROUND WATER

(To ensure quiet operation of inline and remote fans, each fan shall be installed using sound attenuation techniques appropriate for the installation. For bathroom and general ventilation applications, at least 8 feet of insulated flexible duct shall be installed between the exhaust or supply grille(s) and the fan(s). AprilAire Fans are not suitable for kitchen range hood remote ventilation applications.)

The AprilAire Fan, when installed properly, operates with little or no noticeable noise to the building occupants. The velocity of the outgoing air should be considered in the overall system design. In some cases a "rushing" sound of the outlet air may be audible. In these instances, the use of a Exhaust Muffler is recommended.

1.4 ACOUSTICS

The AprilAire Fan is designed to perform year-round in all but the harshest climates without additional concern for temperature or weather. For installations in an area of severe cold weather, please contact AprilAire for assistance. When not in operation, the fan should be stored in an area where the temperature is never less than 32 degrees F or more than 100 degrees F.

1.3 ENVIRONMENTALS

The AprilAire Fan is factory sealed; no additional caulk or other materials are required to inhibit air leakage.

1.2 FAN SEALING

The AprilAire Fan is intended for use by trained, professional, certified/licensed radon mitigators. The purpose of these instructions is to provide additional guidance for the most effective use of the AprilAire Fan. These instructions should be considered supplemental to current industry standards and federal, state, county and local building codes and regulations. In the event of a conflict, those standards, codes, practices and regulations take precedence over these instructions.

1.1 INTRODUCTION

1.0 SYSTEM DESIGN CONSIDERATIONS

AprilAire Fan
Installation & Operating Instructions
ARN25F

AprilAire

IMPORTANT INSTRUCTIONS TO INSTALLER

Inspect the AprilAire® Fan for shipping damage within 15 days of receipt. **Notify AprilAire of any damages immediately.** AprilAire is not responsible for damages incurred during shipping. However, for your benefit, AprilAire does insure shipments.

There are no user serviceable parts inside the fan. **Do not attempt to open the housing.** Return unit to factory. (See Warranty below).

Install the AprilAire Fan in accordance with all current industry standards and federal, state, county and local building codes and regulations.

Provide a copy of this instruction or comparable radon system and testing information to the building occupants after completing system installation.

Warranty

AprilAire® warrants that the Fan will be free from defects in materials and workmanship for a period of 12 months from the date of installation or 18 months from the date of manufacture, whichever is sooner (the "Warranty Term").

AprilAire® will replace any fan which fails due to defects in materials or workmanship during the Warranty Term. This Warranty is contingent on installation of the Fan in accordance with the instructions provided. This Warranty does not apply to damage caused by repairs or alterations made or attempted, or if the unit has been abused or misused. Warranty does not cover damage in shipment unless the damage is due to the negligence of AprilAire®.

The Fan must be returned (at owner's cost) to the AprilAire® factory. Any Fan returned to the factory will be discarded unless the owner provides specific instructions along with the Fan when it is returned regardless of whether or not the Fan is actually replaced under this warranty. If factory return is required, the customer assumes all shipping costs, including insurance, to and from factory. Proof of purchase must be supplied upon request for service under this Warranty.

5-YEAR EXTENDED WARRANTY WITH PROFESSIONAL INSTALLATION.

AprilAire® will extend the Warranty Term of the Fan to 60 months (5 years) from date of installation or 66 months from date of manufacture, whichever is sooner, provided that the Fan is installed by a professional radon mitigation contractor. Proof of purchase and/or proof of professional installation may be required for service under this warranty. This extended warranty is not offered outside the continental United States and Canada.

AprilAire® is not responsible for installation, removal or delivery costs associated with this Warranty.

LIMITATION OF WARRANTY

EXCEPT AS STATED ABOVE AND AS REQUIRED BY APPLICABLE LAW, THE FAN IS PROVIDED WITHOUT WARRANTY OF ANY KIND, EITHER EXPRESS OR IMPLIED, INCLUDING, WITHOUT LIMITATION, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. TO THE EXTENT IMPLIED WARRANTIES CANNOT BE DISCLAIMED, THEY ARE LIMITED IN DURATION AND REMEDY TO THE SAME EXTENT AS THE EXPRESS WARRANTY STATED ABOVE.

TO THE EXTENT PERMITTED BY LAW, AprilAire SHALL IN NO EVENT BE LIABLE FOR ANY DIRECT, INDIRECT, SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES ARISING OUT OF, OR RELATING TO, THE FAN OR THE PERFORMANCE THEREOF. AprilAire's AGGREGATE LIABILITY HEREUNDER SHALL IN NO EVENT EXCEED THE AMOUNT OF THE PURCHASE PRICE OF THE FAN. THE SOLE AND EXCLUSIVE REMEDY UNDER THIS WARRANTY SHALL BE THE REPLACEMENT OF THE FAN.

Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages, so the above limitation may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

For service under this Warranty, contact AprilAire for a Return Material Authorization (RMA) number and shipping information. No returns can be accepted without an RMA.

AprilAire
1015 East Washington Ave, Madison, WI USA
TEL 800.334.6011

Record the following information for your records:
Serial Number:

WARRANTY REGISTRATION

Visit us on-line at www.aprilaire.com to register your AprilAire product.
If you do not have on-line access, please mail a postcard with your name, address, phone number, model number of product purchased and date of installation to:
Research Products Corporation, P.O. BOX 1467, Madison, WI 53701

Purchase Date:

(g) If this unit is to be installed over a tub or shower, it must be marked as appropriate for the application and be connected to a GFCI (Ground Fault Interrupter) protected branch circuit.

(f) Ducted fans must always be vented to outdoors.

(e) When cutting or drilling into a wall or ceiling, do not damage electrical wiring and other hidden utilities.

(d) Sufficient air is needed for proper combustion and exhausting of gases through the flue (chimney) or fuel burning equipment to prevent backdrafting. Follow the heating equipment manufacturer's guidelines and safety standards such as those published by any National Fire Protection Association, and the American Society for Heating, Refrigerating and Air Conditioning Engineers (ASHRAE), and the local code authorities.

(c) Installation work and electrical wiring must be done by qualified person(s) in accordance with all applicable codes and standards, including fire rated construction.

(b) Before servicing or cleaning unit, switch power off at service panel and lock the service disconnecting means to prevent power from being switched on accidentally. When the service to the service panel.

(a) Use this unit only in the manner intended by the manufacturer. If you have questions, contact the manufacturer. (See p. 8.)

6. WARNING! TO REDUCE THE RISK OF FIRE, ELECTRIC SHOCK, OR INJURY TO PERSONS, OBSERVE THE FOLLOWING:

5. WARNING! Do not leave fan unit installed on system piping without electrical power for more than 48 hours. Fan failure could result from this non-operational storage.

4. NOTICE! There are no user serviceable parts located inside the fan unit. **Do NOT attempt to open.** Return unit to the factory. (See Warranty, p. 8, for details.)

3. WARNING! Normal operation of this device may affect the combustion airflow needed for safe operation of fuel burning equipment. Check for possible backdraft conditions on all combustion devices after installation.

2. WARNING! Check voltage at the fan to insure it corresponds with nameplate.

1. WARNING! For general ventilating use only. Do not use to exhaust hazardous, corrosive or explosive materials, gases or vapors.

DO NOT CONNECT POWER SUPPLY UNTIL FAN IS COMPLETELY INSTALLED. MAKE SURE ELECTRICAL SERVICE TO FAN IS LOCKED IN "OFF" POSITION. DISCONNECT POWER BEFORE SERVICING FAN.

Please Read and Save These Instructions.

AprilAire Fan
Installation & Operating Instructions
ARN25F

AprilAire

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ARN25F Fan – Radon
Installation & Operating Instructions



READ AND SAVE THESE INSTRUCTIONS

1.7 CONDENSATION & DRAINAGE

Condensation is formed in the piping of a mitigation system when the air in the piping is chilled below its dew point. This can occur at points where the system piping goes through unheated space such as an attic, garage or outside. The system design must provide a means for water to drain back to a slab hole to remove the condensation. The AprilAire Fan MUST be mounted vertically plumb and level, with the outlet pointing up for proper drainage through the fan. Avoid mounting the fan in any orientation that will allow water to accumulate inside the fan housing. The AprilAire Fan is NOT suitable for underground burial.

For AprilAire Fan piping, the following table provides the minimum recommended pipe diameter and pitch under several system conditions.

Pipe Diameter	Minimum Rise per Ft of Run*		
	@25 CFM	@50 CFM	@100 CFM
4"	1/8"	1/4"	3/8"
3"	1/4"	3/8"	1 1/2"



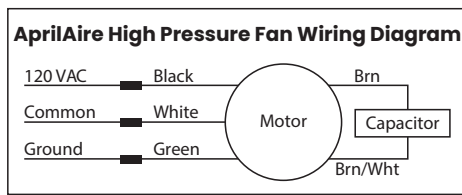
See p. 6 and 7 for detailed specifications.

1.8 SYSTEM MONITOR & LABEL

A System Monitor, such as a manometer (P/N ARN05M) or audible alarm (P/N ARNALM), is required to notify the occupants of a fan system malfunction. A System Label (provided with Manometer P/N ARN05M) with instructions for contacting the installing contractor for service and identifying the necessity for regular radon tests to be conducted by the building occupants must be conspicuously placed in a location where the occupants frequent and can see the label.

1.9 ELECTRICAL WIRING

The AprilAire Fan operates on standard 120V, 60Hz AC. All wiring must be performed in accordance with National Fire Protection (NFPA) National Electrical Code, Standard #70, current edition, for all commercial and industrial work, and state and local building codes. All wiring must be performed by a qualified and licensed electrician. Outdoor installations require the use of a UL Listed watertight conduit. Ensure that all exterior electrical boxes are outdoor rated and properly sealed to prevent water penetration into the box. A means, such as a weep hole, is recommended to drain the box.



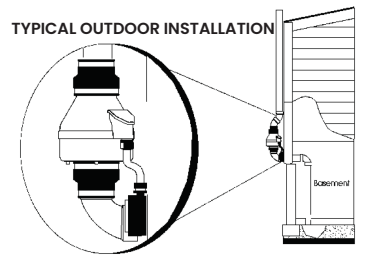
1.10 SPEED CONTROLS

The AprilAire Fan is rated for use with electronic speed controls; however, speed controls are generally not recommended. If used, the recommended speed control is Pass & Seymour Solid State Speed Control (Cat. No. 94601-1).

2.0 INSTALLATION

The AprilAire Fan can be mounted indoors or outdoors. (It is suggested that current industry standards and federal, state, county and local building codes and regulations be followed in choosing the fan location.) The AprilAire Fan may be mounted directly on the system piping or fastened to a supporting structure by means of an optional mounting bracket.

The ducting from the fan to the outside of the building has a strong effect on noise and fan energy use. Use the shortest, straightest duct routing possible for best performance, and avoid installing the fan with smaller ducts than recommended. Insulation around the ducts can reduce energy loss and inhibit mold growth. Fans installed with existing ducts may not achieve their rated airflow.



2.1 MOUNTING

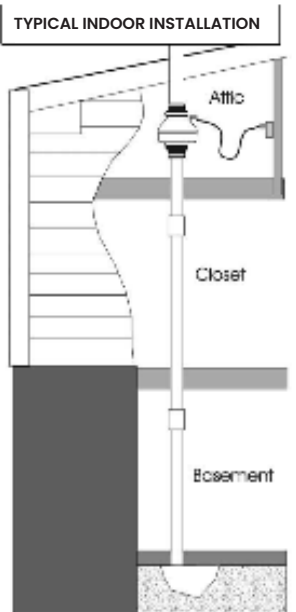
Mount the AprilAire Fan vertically with outlet up, using flexible couplings to connect the fan to the pipe. Ensure the unit is plumb and level. When mounting directly on the system piping assure that the fan does not contact any building surface to avoid vibration noise.

2.2 SYSTEM PIPING

Complete piping run, using flexible couplings as a means of disconnect for servicing the unit and for vibration isolation. As the fan is typically outside of the building thermal boundary and is venting to the outside, installation of insulation around the fan is not required.

2.3 ELECTRICAL CONNECTION

Connect wiring with wire nuts provided, observing proper connections (See Section 1.9). Note that the fan is not intended for connection to rigid metal conduit.



2.4 OPERATION CHECKS & ANNUAL SYSTEM MAINTENANCE

- **Verify** all connections are tight and **leak-free**.
- **Ensure** the AprilAire Fan and all ducting are **secure and vibration-free**.
- **Verify system vacuum pressure** with manometer. **Ensure** vacuum pressure is within normal operating range and **less than** the maximum recommended operating pressure.
(Based on sea-level operation, at higher altitudes reduce by about 4% per 1000 feet)
(Further reduce Maximum Operating Pressure by 10% for High Temperature environments.)
See Product Specifications. If this is exceeded, increase the number of suction points.
- **Verify Radon levels** by testing to applicable current industry standards and federal, state, county and local building codes and regulations.

THE FOLLOWING CHARTS SHOW THE PERFORMANCE OF APRILAIRE FANS

Product Specifications

Typical CFM Vs. Static Pressure "WC									
Model	0"	.2"	.5"	.75"	1.0"	1.25"	1.5"	1.75"	2.0"
ARN15F	168	150	123	105	84	64	44	20	3
ARN25F	375	340	282	238	204	170	140	108	70

Model	Power Consumption 120VAC, 60Hz, 1.5 Amp Maximum	Maximum Recommended Operation Pressure* (Sea Level Operation)**
ARN15F	46 - 72 watts	1.7" WC
ARN25F	96 - 136 watts	2.2" WC

*Reduce by 10% for High Temperature Operation **Reduce by 4% per 1000 ft. of altitude.

Model	Size	Weight	Inlet/Outlet	L.2
ARN15F	8.5"H x 9.7" Dia.	5.5 lbs	4.5" OD	15
ARN25F	8.6"H x 11.75" Dia.	6.5 lbs	6.0" OD	30

L.2 = Estimated Equivalent Length of Rigid Metal Ducting resulting in .2" WC pressure loss for Duct Size listed. Longer Equivalent Lengths can be accommodated at Flows Lower than that at .2" WC pressure loss (see CFM Vs Static Pressure "WC Table).

Additional Specifications

Model	Recommended Duct	PVC Pipe Mounting	Thermal Cutout	Insulation Class
ARN15F	3" or 4" Schedule 20/40 PVC	Mount on the duct pipe or with optional mounting bracket. For Ventilation: 4", 6" or 8" Rigid or Flexible Ducting.	130°C/266°F	Class F Insulation
ARN25F			150°C/302°F	

**Continuous Duty
3000 RPM
Thermally Protected
Residential and Commercial
Rated for Indoor or Outdoor Use**

