



A CSW Industrials Company

PRODUCT DATA SHEET

DARK THREAD CUTTING OIL

For low speed operations

Description

RectorSeal® Dark Thread Cutting Oil is a premium grade cutting oil used to facilitate cutting sharp unbroken threads on conduit and steel or brass pipe. Ideal for use with hand driven or low rpm power driven pipe threading machines. Will continue to provide protection to cutting dies even after being recycled. Do not use for stainless steel or soft metals such as aluminum.

Directions for use:

1. Wear safety glasses with side shields to protect eyes from metal shavings. DO NOT wear gloves or loose clothing around rotating equipment.
2. Apply thread cutting oil to dies and area to be cut before dies come in contact with the pipe or conduit.
3. During cutting operations, keep dies and area being cut flooded with cutting oil.
4. DO NOT use RectorSeal® Dark Thread Cutting Oil on stainless steel or soft metals such as aluminum.

For Best Results: Be sure to apply CUTTING OIL before cutting dies come in contact with the pipe. Be sure that CUTTING OIL is contacting all cutting points.

Applications

The thread cutting formula is for use with steel and brass pipe and conduit.



Characteristics | Features

- Premium grade cutting oil.
- Contains extreme pressure organosulfur compounds.
- Lubricates to extend cutting die life.
- Promotes sharp unbroken threads.
- Penetrates quickly, keeps dies cool.
- Will not congeal above 20°F.
- Non-clogging for easy pumping.

Packaging

Code	Size	Qty. per Case	Lbs. per Case	Cubic Feet per Case
94392	Quart, pour spout (946 mL)	12 bottles	24	0.90
94273	Gallon (3.8 L)	4 bottles	34	0.84

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Specifications

Wt/Gal @ 77°F	7.6 lbs./gal.
Flash Point SETA CC	333°F
Color	Dark Brown
Shelf Life	2 years

Suggestions and recommendations covering the use of our products are based on our past experience and laboratory findings. However, as we have no control as to the methods and conditions of application, we only assume responsibility for the uniformity of our products within manufacturing tolerances.

Precautionary Statements

Refer to Safety Data Sheet (SDS).

KEEP OUT OF REACH OF CHILDREN

FOR CHEMICAL EMERGENCY, SPILL, LEAK, FIRE, EXPOSURE OR ACCIDENT, CALL CHEMTREC - DAY OR NIGHT 1-800-424-9300

For additional Technical Information Call Toll Free 1-800-231-3345

Limited Warranty



For more information on our product limited warranty, visit RectorSeal.com

Manufactured by

RectorSeal, LLC

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